SEAT

TORQUE SPECIFICATION

0321H–01

Part Tightened		N·m	kgf·cm	ft·lbf
FRONT SEAT ASSY				
Airbag sensor x Seat adjuster assy		8	82	71 in.·lbf
Seat Inner belt assy x Seat adjuster assy		42	428	31
Seatback cover bracket x Seat adjuster assy (w/ Side airbag)		5.6	57	49 in.·lbf
Armrest assy x Seat adjuster assy		37	377	27
Seat assy x Body		36.7	375	27
REAR NO. 1 SEAT ASSY RH				
Seat cushion frame No. 1 x Seat track assy outer		42	428	31
Seat cushion frame No. 2 x Seat track assy inner		42	428	31
Seatback frame lower x Fold seat cushion frame No. 1		42	428	31
Seatback frame lower x Fold seat cushion frame No. 2		120	1224	89
Seat track stop plate x Seatback frame lower		18	184	13
Reclining control link x Seatback frame lower	Bolt	21	214	15
Reclining control link x Seat track assy	Nut	42	428	31
Seatback frame assy x Seatback frame lower	Inside	55	561	41
	Outerside	42	428	31
Seat belt assy Inner x Seatback frame lower		42	428	31
Seat belt assy outer center x Seatback frame assy		42	428	31
Fold seat stopper band x Seatback frame assy		9	92	80 in.·lbf
Seat cushion frame assy x Reclining control link		18	184	13
Seat cushion frame assy x Seatback frame lower		21	214	15
Armrest assy x Center seatback frame assy		21	214	15
Seatback hinge x Center seatback frame assy		21	214	15
Seat cushion spring No. 2 x Center seatback frame assy		21	214	15
Seatback hinge x Center seatback frame lower		21	214	15
Seat cushion spring No. 2 hinge x Center seatback frame lower		21	214	15
Seat assy x Body		36.7	375	27
Fold seat stopper band x Body		9	92	80 in.·lbf
REAR NO. 1 SEAT ASSY LH				
Seat cushion frame No. 1 x Seat track assy inner		42	428	31
Seat cushion frame No. 2 x Seat track assy outer		42	428	31
Seatback frame lower x Fold seat cushion frame		42	428	31
Seat track stop plate x Seatback frame lower		18	184	13
Reclining control link x Seat track assy		42	428	31
Seatback frame assembly x Seatback frame lower		42	428	31
Seat belt assy Inner x Seatback frame lower		42	428	31
Fold seat stopper band x Seatback frame assy		9	92	80 in.·lbf
Seat cushion frame assy x Reclining control link		18	184	13
Seat cushion frame assy x Seatback frame lower		21	214	15
Seat assy x Body		36.7	375	27
Fold seat stopper band x Body		9	92	80 in.·lbf
REAR NO. 2 SEAT ASSY				
No. 2 seat leg x No.2 seatback frame sub–assy		42	428	31
No. 2 seat leg x No.2 cushion frame sub–assy		21	214	15
No. 2 seat leg x No.2 cushion frame sub–assy		18	184	13
Seat assy x Body		37	377	27