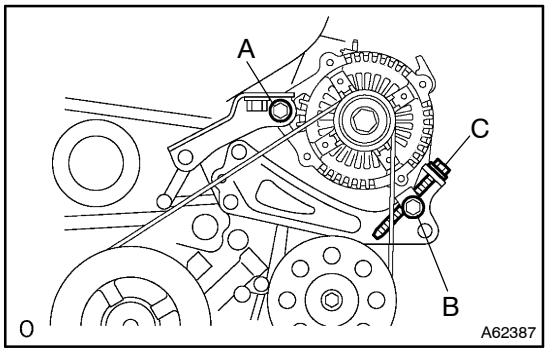
DRIVE BELT (3MZ–FE)

141RJ–01

REPLACEMENT

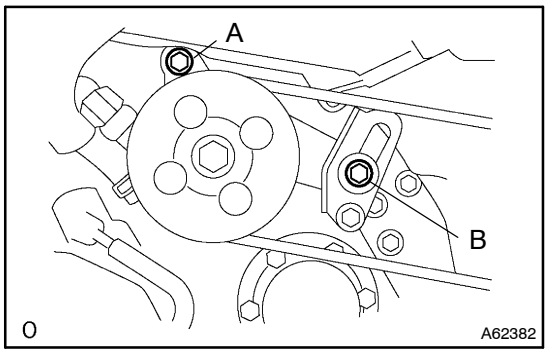
1. **REMOVE FRONT WHEEL RH**
2. **REMOVE ENGINE UNDER COVER NO.1**
3. **REMOVE FRONT FENDER APRON SEAL RH**



4. REMOVE V (COOLER COMPRESSOR TO CRANKSHAFT PULLEY) BELT NO.1

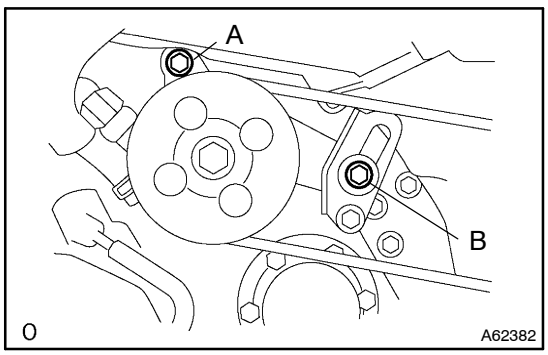
(a) Loosen bolts A and B.

(b) Loosen adjusting bolt C and remove the belt.



5. REMOVE VANE PUMP V BELT

(a) Loosen bolts A and B, and remove the belt.

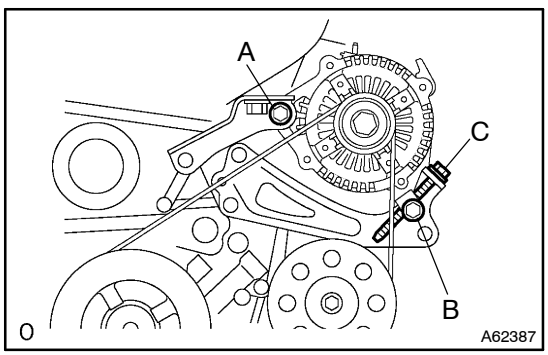


6. INSTALL VANE PUMP V BELT

(a) Install the belt on each pulley.

(b) Using a bar, adjust the belt tension and tighten bolt B.
Torque: 43 N·m (438 kgf·cm, 32 ft·lbf)

(c) Tighten bolt A.
Torque: 43 N·m (438 kgf·cm, 32 ft·lbf)



7. INSTALL V (COOLER COMPRESSOR TO CRANKSHAFT PULLEY) BELT NO.1

(a) Install the belt on each pulley.

(b) Tighten adjusting bolt C, and adjust the belt tension.

(c) First tighten bolt A, and then B.
Torque:
58 N·m (591 kgf·cm, 43 ft·lbf) for bolt A
18 N·m (184 kgf·cm, 13 ft·lbf) for bolt B

8. INSPECT V BELT (See page 14–1)
9. INSTALL FRONT WHEEL RH