FRONT SUSPENSION ARM SUB–ASSY LOWER NO.1 LH

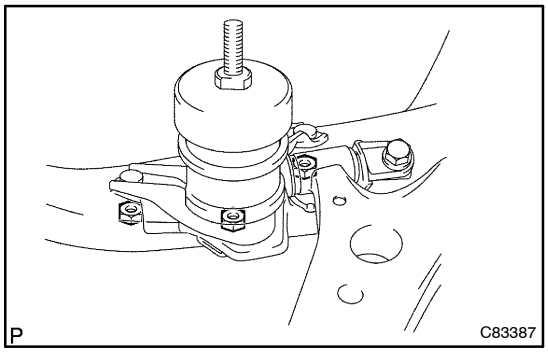
260IS–01

REPLACEMENT

HINT:

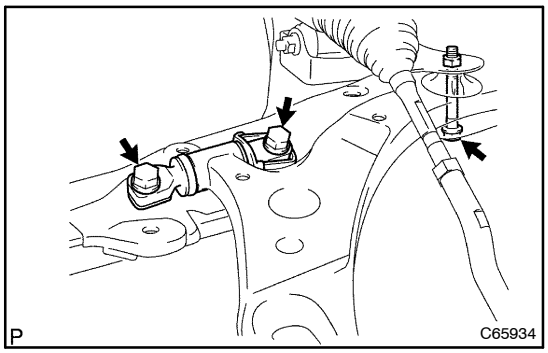
- COMPONENTS: See page 26–2.
- Use the same procedures for the RH side and LH side.
- The procedures listed below are for the LH side.

1. REMOVE ENGINE ASSEMBLY WITH TRANSAXLE (SEE PAGE 14–24)



2. REMOVE TRANSVERSE ENGINE ENGINE MOUNTING INSULATOR

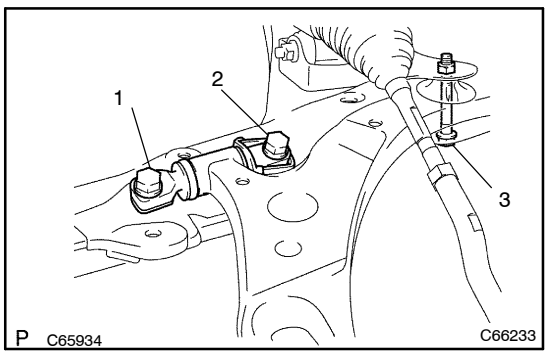
(a) Remove the 3 nuts and the transverse engine engine mounting insulator.



3. REMOVE FRONT SUSPENSION ARM SUB–ASSY LOWER NO.1 LH

(a) Remove the 3 bolts and the nut on the front suspension arm sub–assy lower No.1 LH and remove it from the front frame assy.

(b) Remove the front lower arm bush stopper.



4. INSTALL FRONT SUSPENSION ARM SUB–ASSY LOWER NO.1 LH

(a) Install the front lower arm bush stopper.

(b) Install the front suspension arm sub–assy lower No.1 LH to the front frame assy with the 3 bolts and the nut but do not tighten.

(c) Tighten the 3 bolts in numerical order as shown in the illustration.

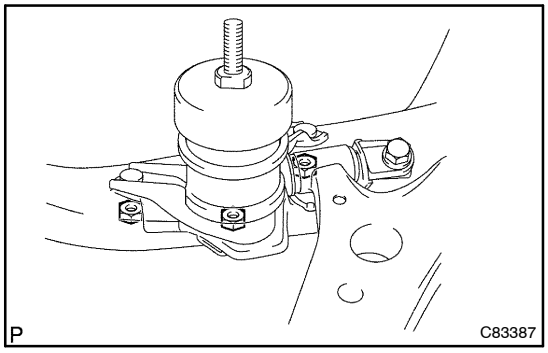
Torque:

Bolt 1, 2: 200 N·m (2,040 kgf·cm, 148 ft·lbf)

Bolt 3: 206 N·m (2,100 kgf·cm, 152 ft·lbf)

HINT:

Start tighening the bolts from the front side of the vehicle.



5. INSTALL TRANSVERSE ENGINE ENGINE MOUNTING INSULATOR

(a) Install the transverse engine engine mounting insulator with the 3 nuts.

Torque: 87 N·m (887 kgf·cm, 64 ft·lbf)

6. INSTALL ENGINE ASSEMBLY WITH TRANSAXLE (SEE PAGE 14–24)