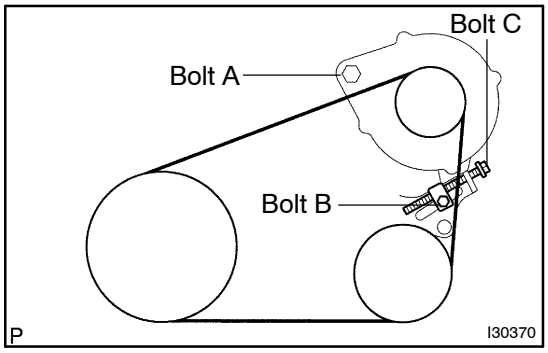
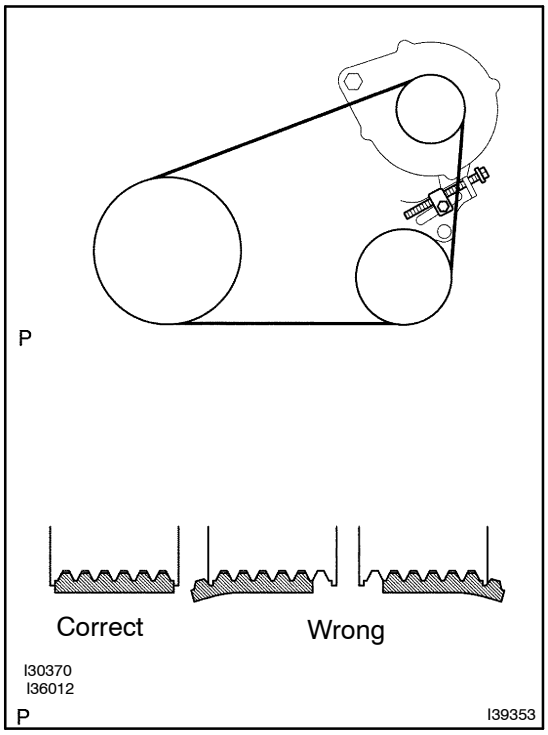
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REPLACEMENT



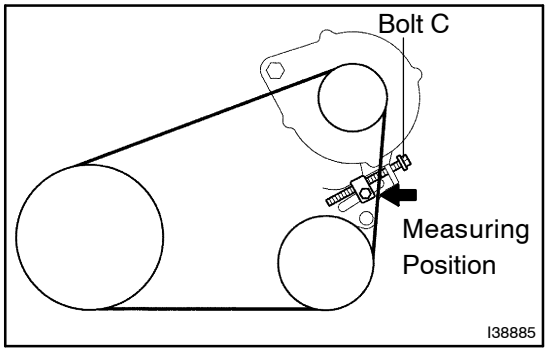
1. REMOVE V (COOLER COMPRESSOR TO CRANKSHAFT PULLEY) BELT NO.1

(a) Loosen bolt A.
(b) Loosen bolt B.
(c) Loosen bolt C and remove the V belt.



2. INSTALL V (COOLER COMPRESSOR TO CRANKSHAFT PULLEY) BELT NO.1

(a) Temporarily install the V belt as illustrated.



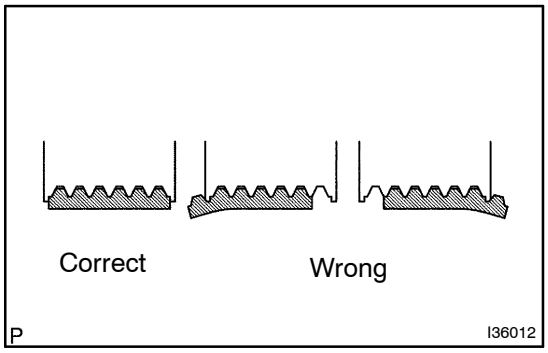
3. ADJUST V (COOLER COMPRESSOR TO CRANKSHAFT PULLEY) BELT NO.1

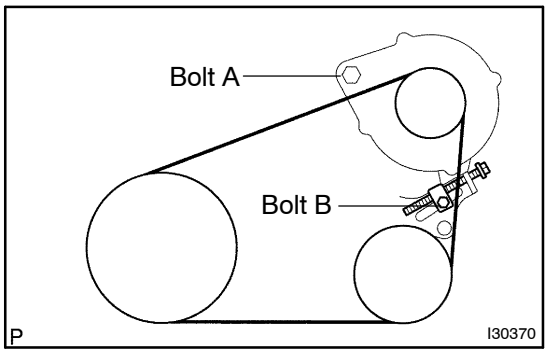
(a) Apply drive belt tension by turning bolt C.

Drive belt deflection:
New belt: 9.1 to 10.5 mm (0.358 to 0.413 in)
Used belt: 11 to 13.5 mm (0.433 to 0.531 in)
Drive belt tension:
New belt: 637 to 735 N (65 to 75 kgf, 160 to 180 lbf)
Used belt: 392 to 558 N (40 to 60 kgf, 115 to 135 lbf)

NOTICE:

- **"New V belt" refers to a belt which has been used for less than 5 minutes on a running engine.**
- **"Used V belt" refers to a belt which has been used for 5 minutes or more on a running engine.**
- **After installing the V belt, check that it fits properly in the ribbed grooves.**





(b) Tighten bolt A.
Torque: 58 N·m (591 kgf·cm, 43 ft·lbf)

(c) Tighten bolt B.
Torque: 18 N·m (183 kgf·cm, 13 ft·lbf)