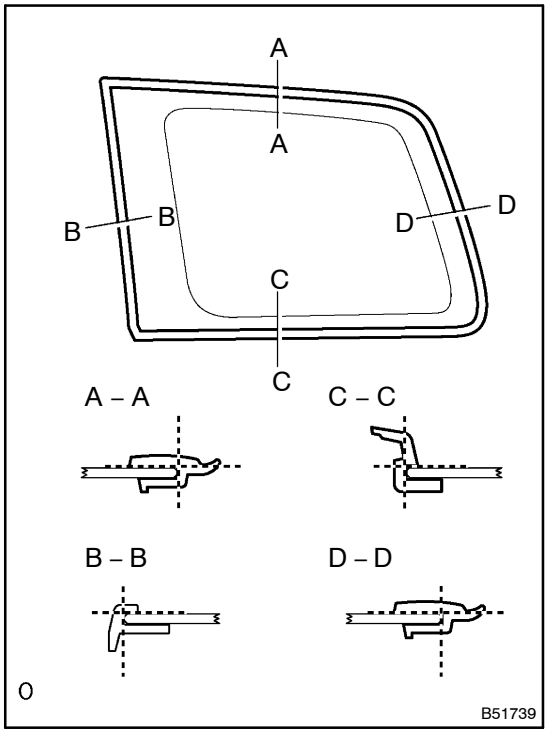
7013M–01

REPLACEMENT

HINT:

- The installation procedures are the removal procedures in reverse order. However, only installation procedures requiring additional information are included.
- Use the same procedures for the LH side and RH side.
- The procedures listed below are for the LH side.
- A bolt without a torque specification is shown in the standard bolt chart (see page 03–2).

1. **REMOVE REAR NO. 1 SEAT ASSY (W/O REAR NO.2 SEAT) (See page 72–37)**
2. **REMOVE REAR DOOR SCUFF PLATE LH (See page 76–23)**
3. **REMOVE REAR DOOR OPENING TRIM WEATHERSTRIP LH (See page 76–23)**
4. **REMOVE TONNEAU COVER ASSY**
5. **REMOVE DECK BOARD SUB–ASSY NO.2 (See page 76–23)**
6. **REMOVE DECK BOARD SUB–ASSY NO.3 (See page 76–23)**
7. **REMOVE DECK BOARD SUB–ASSY (See page 76–23)**
8. **REMOVE DECK FLOOR BOX REAR (See page 76–23)**
9. **REMOVE DECK SIDE TRIM BOX LH (See page 76–23)**
10. **REMOVE DECK SIDE TRIM BOX RH (See page 76–23)**
11. **REMOVE DECK FLOOR BOX FRONT (W/O REAR NO.2 SEAT) (See page 76–23)**
12. **REMOVE REAR FLOOR FINISH PLATE (See page 76–23)**
13. **REMOVE DECK BOARD BRACKET REINFORCEMENT (W/ REAR NO.2 SEAT) (See page 76–23)**
14. **REMOVE REAR NO.2 SEAT ASSY (W/ REAR NO.2 SEAT) (72–45)**
15. **REMOVE REAR NO.1 SEAT BELT ASSY OUTER LH (See page 61–15)**
16. **REMOVE REAR NO.2 SEAT BELT ASSY OUTER LH (W/ REAR NO.2 SEAT) (See page 61–23)**
17. **REMOVE DECK SIDE TRIM COVER LH (See page 76–23)**
18. **REMOVE REAR COMBINATION LAMP SERVICE COVER LH (See page 76–23)**
19. **REMOVE ROPE HOOK (See page 76–23)**
20. **REMOVE REAR SEAT TRACK COVER LH (W/ REAR NO.2 SEAT) (See page 76–23)**
21. **REMOVE DECK TRIM SIDE PANEL ASSY LH (See page 76–23)**
22. **REMOVE QUARTER PILLAR GARNISH LH (See page 76–23)**
23. **REMOVE ROOF SIDE RAIL GARNISH SUB–ASSY LH (See page 76–23)**
24. **REMOVE ROOF SIDE GARNISH ASSY INNER LH (See page 76–23)**



25. REMOVE QUARTER WINDOW ASSY LH

(a) Using a knife, cut off the moulding, as shown in the illustration.

NOTICE:

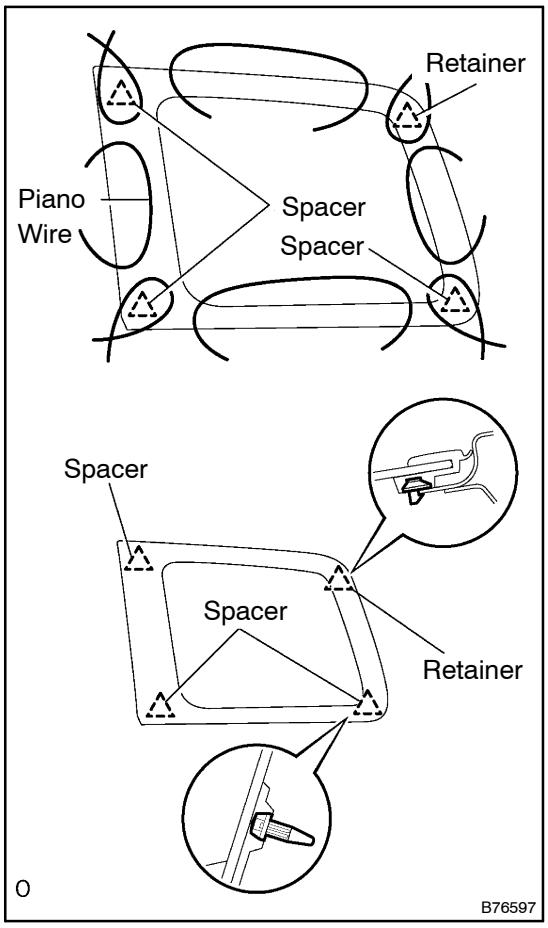
Be careful not to damage the vehicle body with the knife.

(b) Disconnect the connector.

(c) Remove the remaining moulding.

HINT:

Make a partial cut in the moulding. Then, pull and remove it by hand.



(d) From the interior, insert piano wires between the vehicle body and glass, as shown in the illustration.

(e) Tie object that can serve as handles (for example, wooden blocks) to all wire ends.

HINT:

Apply protective tape to the outer surface of the vehicle body to prevent its surface from being scratched.

NOTICE:

When separating the glass from the vehicle, be careful not to damage the vehicle's paint or interior/exterior ornaments.

(f) Cut through the adhesive by pulling the piano wire around the glass.

(g) Using a suction cup, remove the glass.

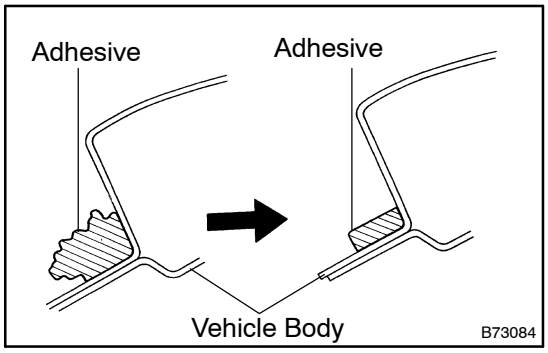
NOTICE:

Leave as much adhesive on the vehicle body as possible when removing the glass.

26. INSTALL QUARTER WINDOW GLASS SPACER

(a) Clean the installation area.

(b) Install new spacers onto the glass.



27. INSTALL QUARTER WINDOW ASSY LH

(a) Clean and shape the contact surface of the vehicle body.

(1) Using a knife, cut away any rough adhesive on the contact surface of the vehicle body to ensure the appropriate surface shape.

HINT:

Leave as much adhesive on the vehicle body as possible.

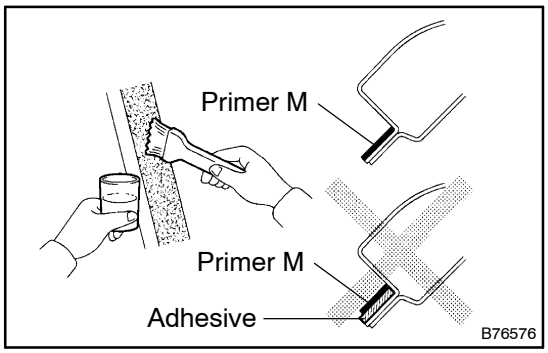
NOTICE:

Be careful not to damage the vehicle body.

(2) Clean the contact surface of the vehicle body with a piece of shop rag saturated with cleaner.

HINT:

Even if all the adhesive has been removed, clean the vehicle body.



(b) Using a brush, coat the exposed part of the vehicle body on the vehicle side with Primer M.

NOTICE:

- **Allow the primer coating to dry for 3 minutes or more.**
- **Do not coat the adhesive with Primer M.**
- **Throw away any leftover Primer M.**
- **Do not apply too much Primer M.**

(c) Using brush or sponge, coat the edge of the glass and the contact surface with Primer G.

HINT:

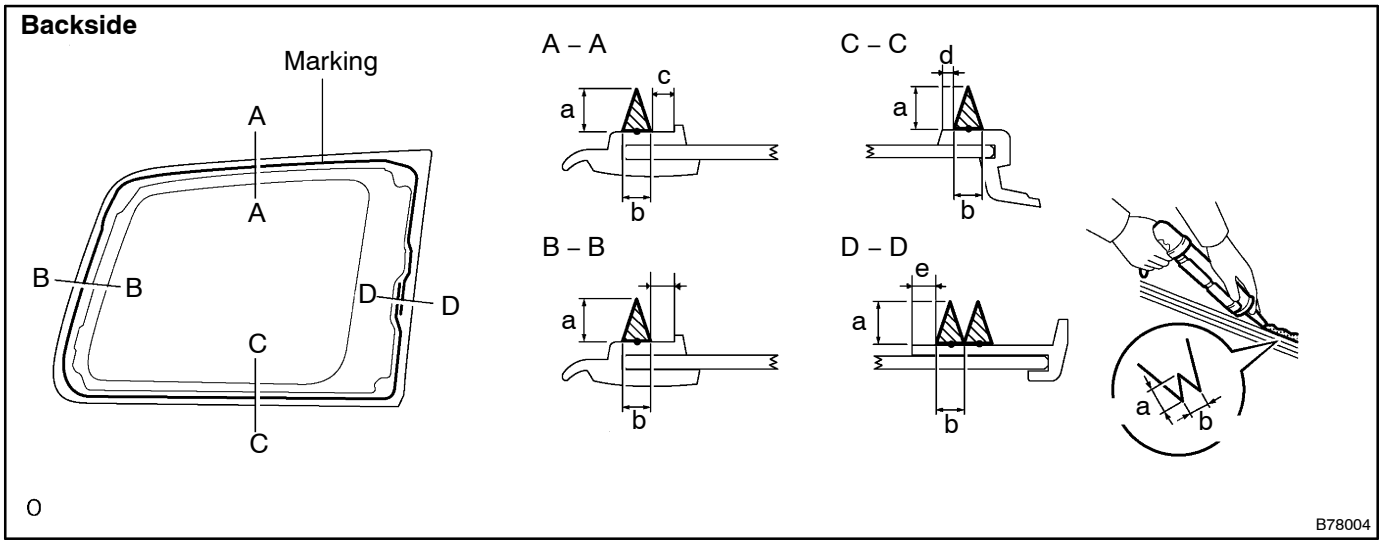
If an area other than that specified is coated by accident, wipe off the primer with a clean shop rag before it dries.

NOTICE:

- **Allow the primer coating to dry for 3 minutes or more.**
- **Throw away any leftover Primer G.**
- **Do not apply too much Primer G.**

(d) Apply adhesive.

Adhesive: Part No. 08850–00801 or equivalent



(1) Cut off the tip of the cartridge nozzle, as shown in the illustration.

HINT:

After cutting off the tip, use all adhesive within the time described in the table below.

Usage timeframe:

Temperature	Usage Timeframe
35°C (95°F)	15 minutes
20°C (68°F)	1 hour 40 minutes
5°C (41°F)	8 hours

(2) Load the sealer gun with the cartridge.

(3) Coat the glass with adhesive, as shown in the illustration.

Specification:

Area	Measurement
a	8 mm (0.31 in.)
b	6 mm (0.24 in.)
c	5 mm (0.20 in.)
d	2 mm (0.08 in.)
e	4 mm (0.16 in.)

(e) Install the quarter window to the vehicle body.

(1) Hold the quarter window in place securely with protective tape or equivalent until the adhesive hardens.

NOTICE:

- **Allow the primer coating to dry for 3 minutes or more.**
- **Check that the spacers are attached to the vehicle body correctly.**
- **Check that the vehicle body and glass have a small gap between them.**

(2) Lightly press the front surface of the glass to ensure that the glass is securely fit to the vehicle body.

NOTICE:

Do not drive the vehicle for the amount of time described in the table below.

Minimum time:

Temperature	Minimum time prior to driving vehicle
35°C (95°F)	1 hour 30 minutes
20°C (68°F)	5 hours
5°C (41°F)	24 hours

28. CHECK FOR LEAKS AND REPAIR

(a) Conduct a leak test after the adhesive has completely hardened.

(b) Seal any leaks with auto glass sealer.