720SZ–01

OVERHAUL

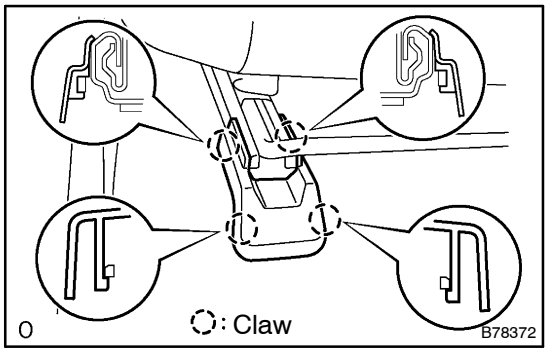
HINT:

- The installation procedures are the removal procedures in reverse order. However, only installation procedures requiring additional information are included.
- A bolt without a torque specification is shown in the standard bolt chart (see page 03–2).

CAUTION:

Wear protective gloves. Sharp surfaces on the seatback frame and seat adjuster can cause injuries to your hands.

1. REMOVE DECK BOARD SUB–ASSY (See page 76–23)



2. REMOVE REAR SEAT TRACK BRACKET COVER OUTER

(a) Using a screwdriver, disengage the 4 claws and remove the bracket cover.

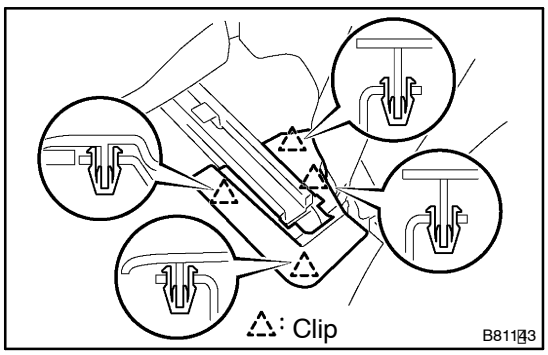
HINT:

Tape the screwdriver tip before use.

3. REMOVE REAR SEAT TRACK BRACKET COVER INNER

HINT:

Use the same procedures described for the bracket cover outer.

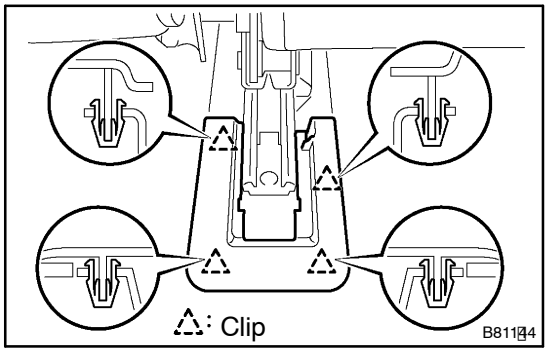


4. w/ Rear No. 2 seat:
REMOVE REAR SEAT TRACK BRACKET COVER OUTER RH

(a) Using a screwdriver, disengage the 4 clips and remove the bracket cover.

HINT:

Tape the screwdriver tip before use.



5. w/ Rear No. 2 seat:
REMOVE REAR SEAT TRACK BRACKET COVER INNER RH

(a) Using a screwdriver, disengage the 4 clips and remove the bracket cover.

HINT:

Tape the screwdriver tip before use.

6. REMOVE REAR NO.1 SEAT ASSY RH

(a) w/o Rear No. 2 seat:
Using a clip remover, remove the 5 clips.

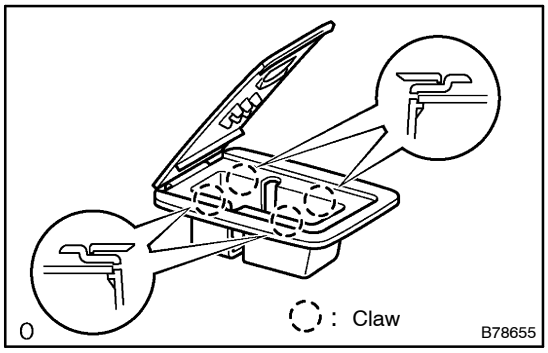
HINT:

Tape the clip remover tip before use.

(b) w/o Rear No. 2 seat:
Remove the bolt holding the fold seat stopper band on the vehicle side.
(c) Remove the 2 headrests.
(d) Remove the 5 bolts and seat.

7. REMOVE TONNEAU COVER HOOK HOLDER

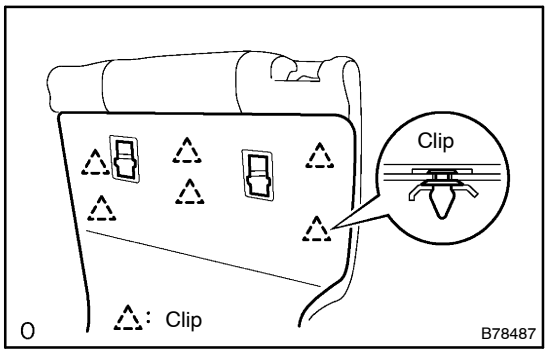
(a) Remove the 2 screws and 2 holders.



8. REMOVE REAR SEATBACK COVER RH

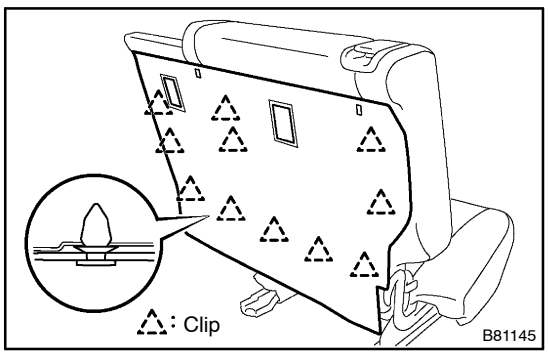
(a) Using a screwdriver, disengage the 4 claws and remove the 2 seatback covers.

HINT:
Tape the screwdriver tip before use.



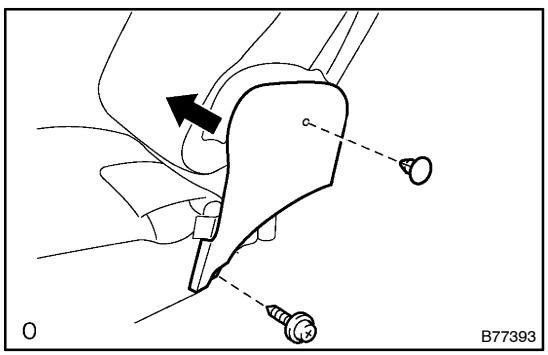
9. w/o Rear No. 2 seat:
REMOVE REAR SEATBACK BOARD CARPET ASSY RH

(a) Using a clip remover, disengage the 6 clips and remove the seatback board carpet.



10. w/ Rear No. 2 seat:
REMOVE REAR SEATBACK BOARD CARPET ASSY RH

(a) Using a clip remover, disengage the 11 clips and remove the seatback board carpet.

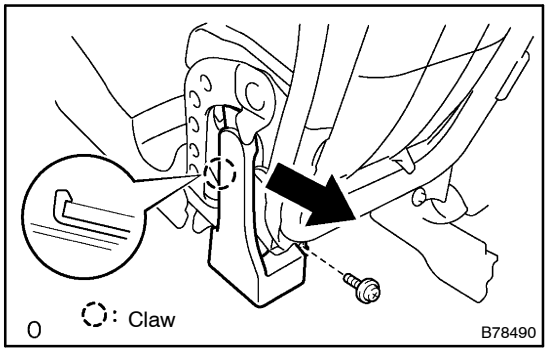


11. REMOVE RECLINING COVER PROTECTOR LH

(a) Using a clip remover, remove the clip.

HINT:
Tape the clip remover tip before use.

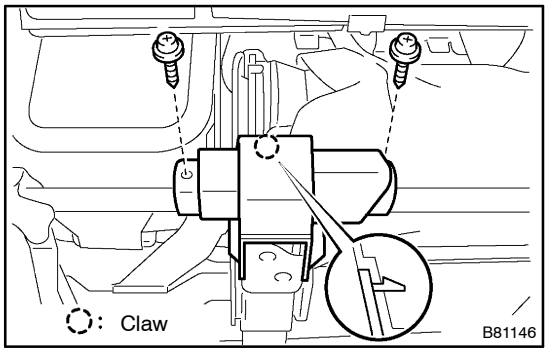
(b) Remove the screw. Then remove the reclining cover protector by pulling out the protector in the direction indicated by the arrow in the illustration.



12. REMOVE CENTER SEAT HINGE COVER UPPER LH

(a) Remove the screw.

(b) Using a screwdriver, disengage the claw. Then remove the hinge cover by pulling out the cover in the direction indicated by the arrow in the illustration.



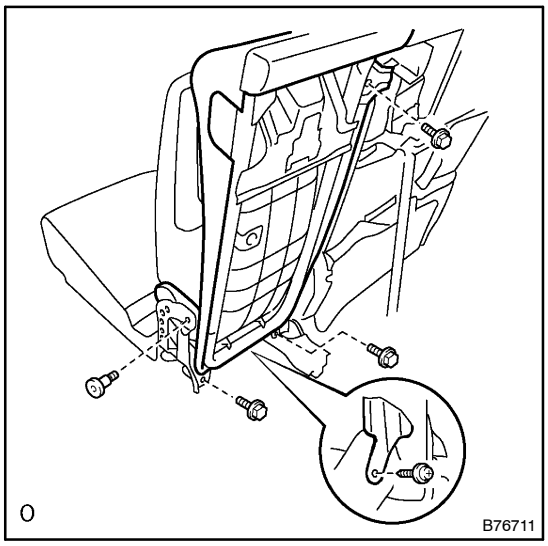
13. w/ Rear No.2 seat:
REMOVE SEAT TRACK UPPER RAIL COVER RH

(a) Remove the 2 screws.

(b) Using a screwdriver, disengage the claw and remove the cover.

HINT:

Tape the screwdriver tip before use.



14. REMOVE REAR SEATBACK ASSY CENTER

(a) Remove the screw.

(b) Using a torx socket wrench (T45), remove the torx bolt.

(c) Remove the 3 bolts and seatback.

15. REMOVE RECLINING COVER PROTECTOR RH

(a) Using a clip remover, remove the clip.

HINT:

Tape the clip remover tip before use.

(b) Remove the screw and reclining cover protector.

16. REMOVE REAR SEATBACK MOULDING RH

(a) Using a torx socket wrench (T40), remove the torx bolt and center back hinge.

(b) Remove the 3 screws and moulding.

17. REMOVE REAR SEATBACK MOULDING LH

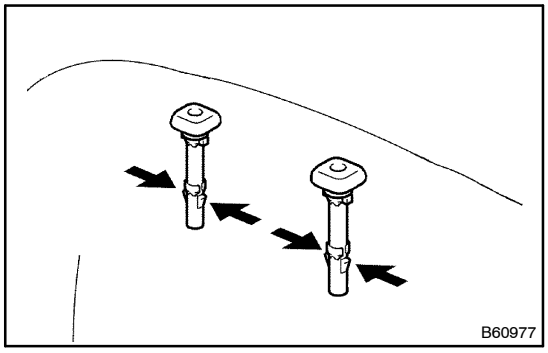
(a) Using a torx socket wrench (T40), remove the torx bolt and center back hinge.

(b) Using a torx socket wrench (T40), remove the torx bolt and rear seat cushion spring No. 2.

(c) Remove the 3 screws and moulding.

18. REMOVE REAR SEAT ARMREST ASSY CENTER

(a) Using a torx socket wrench (T45), remove the 2 torx bolts and armrest.



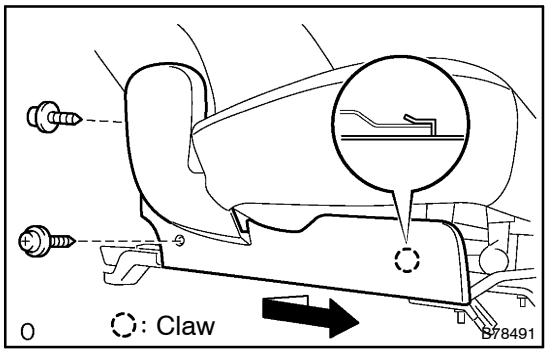
19. REMOVE REAR NO. 1 SEATBACK COVER

(a) Remove the 2 headrest supports.

(b) Disengage the claws and remove the seatback cover.

20. REMOVE NO.2 CENTER SEATBACK COVER

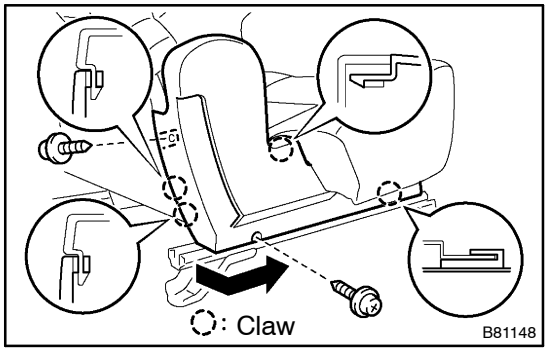
(a) Remove the 2 screws and seatback cover.



21. w/o Rear No. 2 seat:
REMOVE REAR SEAT CUSHION MOULDING RH

(a) Remove the 2 screws.

(b) Remove the moulding by pulling it out in the direction indicated by the arrow in the illustration.



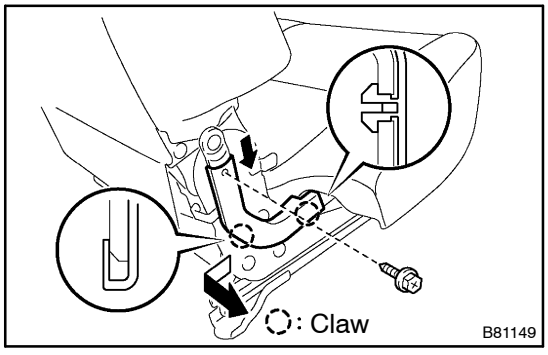
22. w/ Rear No. 2 seat:
REMOVE REAR SEAT CUSHION MOULDING RH

(a) Remove the 2 screws.

(b) Using a screwdriver, disengage the 4 claws. Then remove the moulding by pulling out the moulding in the direction indicated by the arrow in the illustration.

HINT:

Tape the screwdriver tip before use.



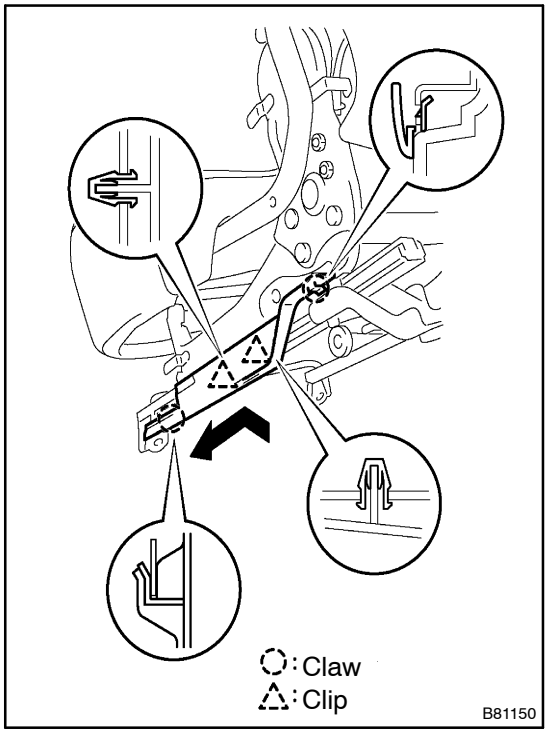
23. w/ Rear No. 2 seat:
REMOVE VERTICAL ADJUSTER BRACKET COVER OUTER

(a) Remove the bolt.

(b) Using a screwdriver, disengage the 2 claws Then remove the bracket cover by pulling it out in the direction indicated by the arrow in the illustration.

HINT:

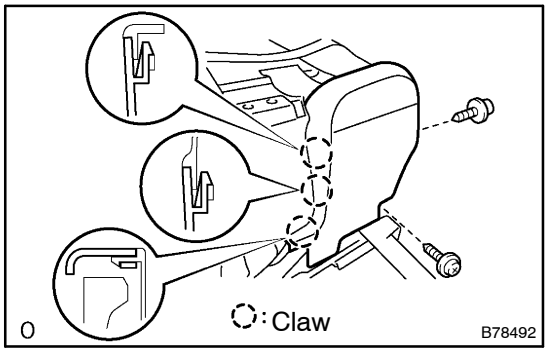
Tape the screwdriver tip before use.



24. w/ Rear No. 2 seat:
REMOVE RECLINING HINGE COVER RH

(a) Using a screwdriver, disengage the 2 claws and 2 clips. Then remove the hinge cover by pulling it out in the direction indicated by the arrow in the illustration.

HINT:
Tape the screwdriver tip before use.



25. REMOVE REAR SEAT CUSHION MOULDING REAR RH

(a) Remove the 2 screws.
(b) Using a screwdriver, disengage the 3 claws and remove the moulding.

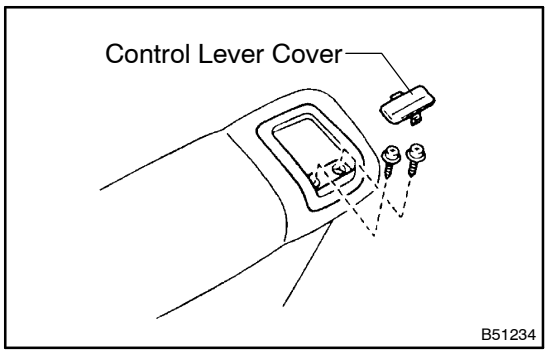
HINT:
Tape the screwdriver tip before use.

26. REMOVE RR SEAT CUSHION ASSY

(a) Using a torx socket wrench (T45), remove the 2 torx bolts.
(b) Remove the 2 bolts and seat cushion.

27. REMOVE SEPARATE TYPE REAR SEAT CUSHION COVER

(a) Disengage the hook and remove the cushion cover together with the pad from the cushion frame.
(b) Remove the hog rings and cushion cover.

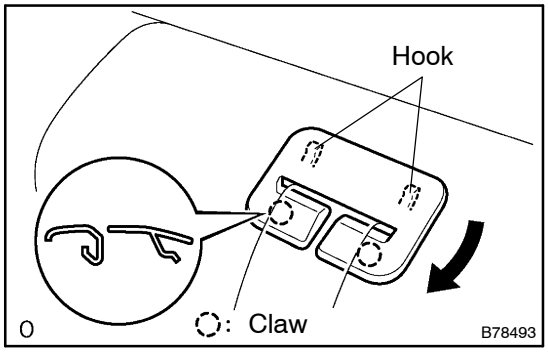


28. REMOVE REAR SEAT LOCK CONTROL LEVER SUB–ASSY RH

(a) Using a screwdriver, disengage the 2 claws and remove the control lever cover.

HINT:
Tape the screwdriver tip before use.

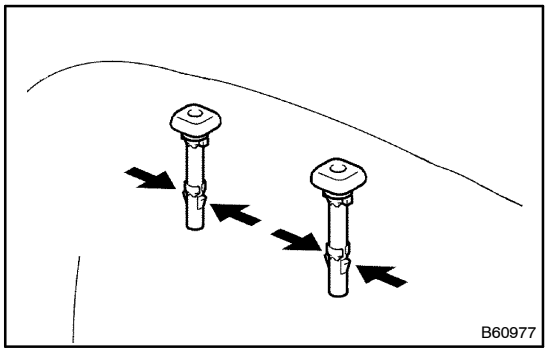
(b) Remove the 2 screws.
(c) Disconnect the reclining control cable and remove the control lever.



29. REMOVE REAR SEATBACK LOCK BEZEL UPPER

(a) Using a screwdriver, disengage the 2 claws and 2 hook. Then remove the lock bezel by pulling it out in the direction indicated by the arrow in the illustration.

HINT:
Tape the screwdriver tip before use.



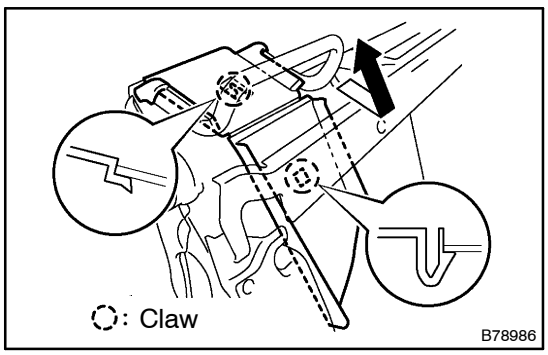
30. REMOVE SEPARATE TYPE REAR SEATBACK COVER

(a) Remove the 2 headrest supports.
(b) Using a clip remover, remove the 2 clips.
(c) Disengage the hook and remove the seatback cover together with the pad from the seatback frame.
(d) Remove the hog rings and seatback cover.

31. REMOVE REAR SEAT BELT ASSY OUTER CENTER (See page 61-15)

32. REMOVE REAR SEATBACK FRAME SUB-ASSY RH

(a) Using a Torx socket wrench (T45), remove the 2 Torx bolts.
(b) Remove the 2 bolts and seatback frame.



33. REMOVE REAR SEAT SHOULDER BELT COVER

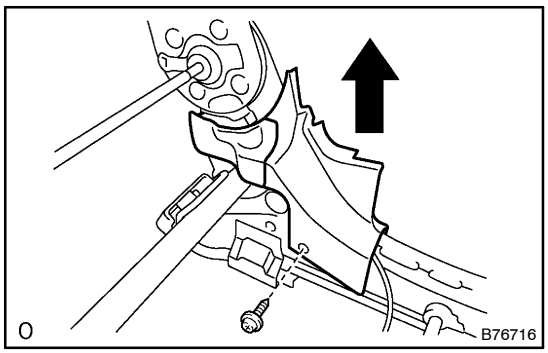
(a) Disengage the 2 claws and remove the belt cover by pulling it out in the direction indicated by the arrow in the illustration.

34. w/o Rear No. 2 seat:
REMOVE FOLD SEAT STOPPER BAND ASSY NO.1

(a) Remove the bolt and stopper band.

35. DISCONNECT REAR SEAT RECLINING CONTROL CABLE

36. REMOVE REAR SEAT BELT ASSY INNER (See page 61-15)



37. REMOVE REAR SEAT RECLINING COVER INNER RH

(a) Remove the screw and the reclining cover in the direction indicated by the arrow in the illustration.

38. w/ Rear No. 2 seat:
REMOVE RECLINING ADJUSTER INSIDE COVER RH
(a) Remove the screw and inside cover.

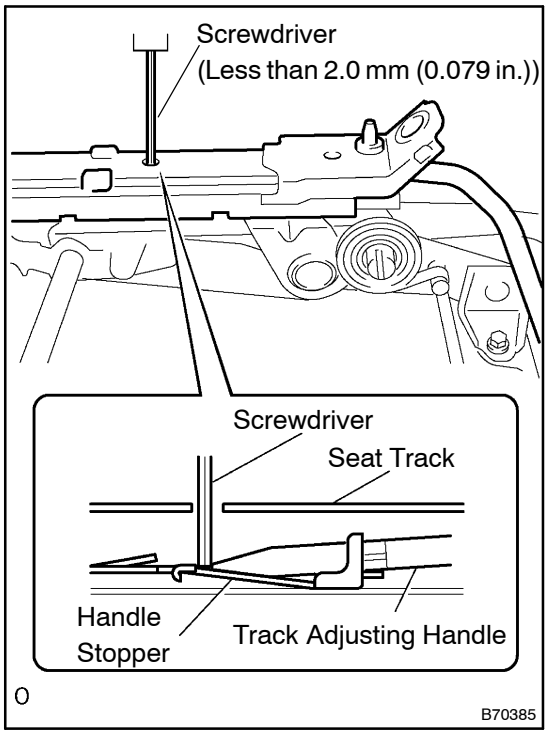
39. REMOVE SEAT TRACK STOP PLATE RH
(a) Remove the 2 nuts and the seat track stop plate.

40. REMOVE RECLINING CONTROL LINK SUB–ASSY RH
(a) Remove the bolt, 4 nuts and reclining control link.

41. REMOVE REAR SEATBACK FRAME SUB–ASSY LOWER RH
(a) Using a torx socket wrench (T40), remove the 3 torx bolts.
(b) Using a torx socket wrench (T55), remove the 2 torx bolts and seatback frame.

42. REMOVE FOLD SEAT CUSHION FRAME NO.1
(a) Remove the 2 nuts and cushion frame.

43. REMOVE FOLD SEAT CUSHION FRAME NO.2
(a) Remove the 2 nuts and cushion frame.



44. REMOVE REAR SEAT TRACK ADJUSTING HANDLE
(a) Move the slide rail to the frontmost position. Using a screwdriver, push down the handle stopper to disengage the claw. Remove the track adjusting handle.

45. INSTALL FOLD SEAT CUSHION FRAME NO.1
(a) Install the cushion frame with the 2 nuts.
Torque: 42 N·m (428 kgf·cm, 31 ft·lbf)

46. INSTALL FOLD SEAT CUSHION FRAME NO.2
(a) Install the cushion frame with the 2 nuts.
Torque: 42 N·m (428 kgf·cm, 31 ft·lbf)

47. INSTALL REAR SEATBACK FRAME SUB–ASSY LOWER RH
(a) Outer side:
Using a torx socket wrench (T40), install the seatback frame lower to the fold seat cushion frame with the 3 torx bolts.
Torque: 42 N·m (428 kgf·cm, 31 ft·lbf)

(b) Inner side:
Using a torx socket wrench (T55), install the seatback frame lower to the fold seat cushion frame with the 2 torx bolts.
Torque: 120 N·m (1,224 kgf·cm, 89 ft·lbf)

48. INSTALL SEAT TRACK STOP PLATE RH

(a) Install the seat track stop plate with the 2 nuts.
Torque: 18 N·m (184 kgf·cm, 13 ft·lbf)

49. INSTALL RECLINING CONTROL LINK SUB–ASSY RH

(a) Install the control link with the bolt and 4 nuts.
Torque:
21 N·m (214 kgf·cm, 15 ft·lbf) for bolt
42 N·m (428 kgf·cm, 31 ft·lbf) for nut

50. INSTALL REAR SEATBACK FRAME SUB–ASSY RH

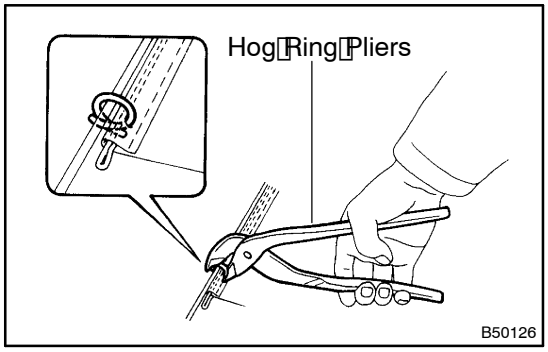
(a) Install the seatback frame with the 4 bolts.
Torque:
42 N·m (428 kgf·cm, 31 ft·lbf) for outside
55 N·m (561 kgf·cm, 41 ft·lbf) for inside

51. INSTALL REAR SEAT BELT ASSY INNER (See page 61–15)

52. INSTALL REAR SEAT BELT ASSY OUTER CENTER (See page 61–15)

53. w/ Rear No. 2 seat:
INSTALL FOLD SEAT STOPPER BAND ASSY NO.1

(a) Install the stopper band with the bolt.
Torque: 9.0 N·m (92 kgf·cm, 80 in.·lbf)



54. INSTALL SEPARATE TYPE REAR SEATBACK COVER

(a) Using hog ring pliers, install the seatback cover to the seatback pad with new hog rings.

(b) Install the seatback cover to the seatback frame.

NOTICE:

- **Be careful not to damage the cover.**
- **When installing the hog rings, take care to prevent wrinkles as much as possible.**

(c) Install the 2 headrest supports.

55. INSTALL SEPARATE TYPE REAR SEAT CUSHION COVER

(a) Using hog ring pliers, install the cushion cover to the cushion pad with new hog rings.

NOTICE:

- **Be careful not to damage the cover.**
- **When installing the hog rings, take care to prevent wrinkles as much as possible.**

(b) Install the seat cushion cover to the seat cushion frame.

56. INSTALL RR SEAT CUSHION ASSY

(a) Using a torx socket wrench (T45), install the seat cushion with the 2 torx bolts.
Torque: 21 N·m (214 kgf·cm, 15 ft·lbf) for hinge side

(b) Install the seat cushion with the 2 bolts.
Torque: 18 N·m (184 kgf·cm, 13 ft·lbf) for cushion side

57. INSTALL REAR SEAT ARMREST ASSY CENTER

(a) Using a torx socket wrench (T45), install the armrest with the 2 torx bolts.
Torque: 21 N·m (214 kgf·cm, 15 ft·lbf)

58. INSTALL REAR SEATBACK MOULDING RH

(a) Install the moulding with the 3 screws.

(b) Using a torx socket wrench (T40), install the center back hinge with the torx bolt.
Torque: 21 N·m (214 kgf·cm, 15 ft·lbf)

59. INSTALL REAR SEATBACK MOULDING LH

(a) Install the moulding with the 3 screws.

(b) Using a torx socket wrench (T40), install the center back hinge with the torx bolt.
Torque: 21 N·m (214 kgf·cm, 15 ft·lbf)

(c) Using a torx socket wrench (T40), install the rear seat cushion spring No. 2 with the torx bolt.
Torque: 21 N·m (214 kgf·cm, 15 ft·lbf)

60. INSTALL REAR SEATBACK ASSY CENTER

(a) Install the screw.

(b) Using a torx socket wrench (T45), install the seatback with the torx bolt.
Torque: 21 N·m (214 kgf·cm, 15 ft·lbf)

(c) Install the 3 bolts.
Torque: 21 N·m (214 kgf·cm, 15 ft·lbf)

61. INSTALL REAR NO.1 SEAT ASSY RH

(a) Place the seat in the cabin.

(b) Install the seat with the 5 bolts.
Torque: 36.7 N·m (375 kgf·cm, 27 ft·lbf)

(c) Install the bolt onto the fold seat stopper band on the vehicle side.
Torque: 9.0 N·m (92 kgf·cm, 80 in.·lbf)

(d) Install the 2 headrests.

(e) When sliding the seat, check that both sides of the adjuster lock simultaneously.

HINT:

Check that the seat adjuster locks.