720T2-01

OVERHAUL

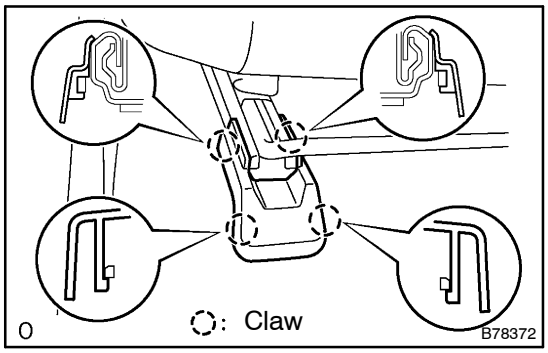
HINT:

- The installation procedures are the removal procedures in reverse order. However, only installation procedures requiring additional information are included.
- A bolt without a torque specification is shown in the standard bolt chart (see page 03–2).

CAUTION:

Wear protective gloves. Sharp surfaces on the seatback frame and seat adjuster can cause injuries to your hands.

1. w/o Rear No. 2 seat:
REMOVE DECK BOARD SUB-ASSY (See page 76–23)



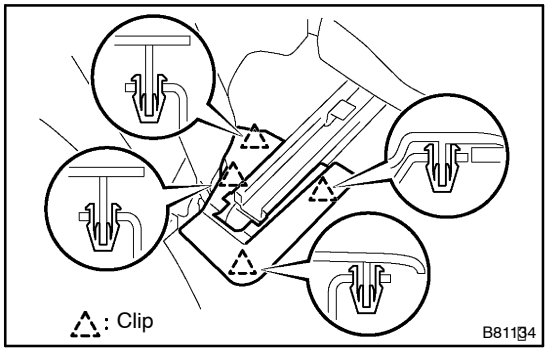
2. REMOVE REAR SEAT TRACK BRACKET COVER OUTER

(a) Using a screwdriver, disengage the 4 claws and remove the bracket cover.

HINT:
Tape the screwdriver tip before use.

3. REMOVE REAR SEAT TRACK BRACKET COVER INNER

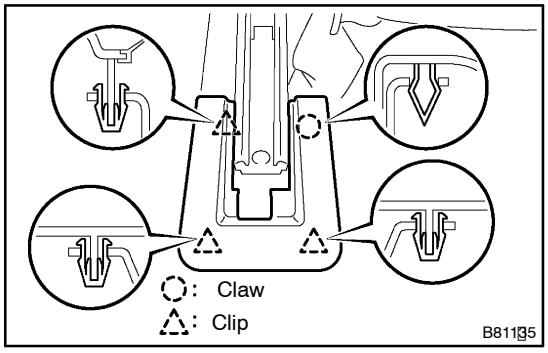
HINT:
Use the same procedures described for the bracket cover outer.



4. w/ Rear No. 2 seat:
REMOVE REAR SEAT TRACK BRACKET COVER OUTER LH

(a) Using a screwdriver, disengage 4 clips and remove the cover.

HINT:
Tape the screwdriver tip before use.



5. w/ Rear No. 2 seat:
REMOVE REAR SEAT TRACK BRACKET COVER INNER LH

(a) Using a screwdriver, disengage the claw and 4 clips, and remove the cover.

HINT:
Tape the screwdriver tip before use.

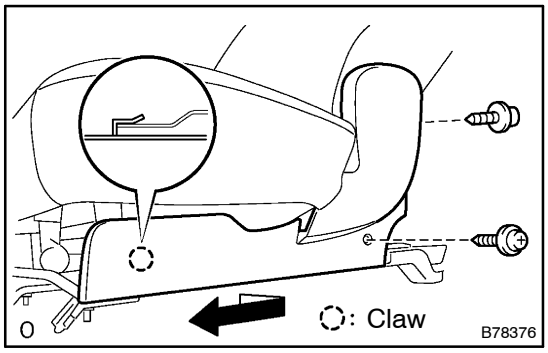
6. REMOVE REAR NO.1 SEAT ASSY LH

(a) w/o Rear No. 2 seat:
Using a clip remover, remove the 3 clips.

(b) w/o Rear No. 2 seat:
Remove the bolt holding the fold seat stopper band on the vehicle side.

(c) Remove the 2 headrests.

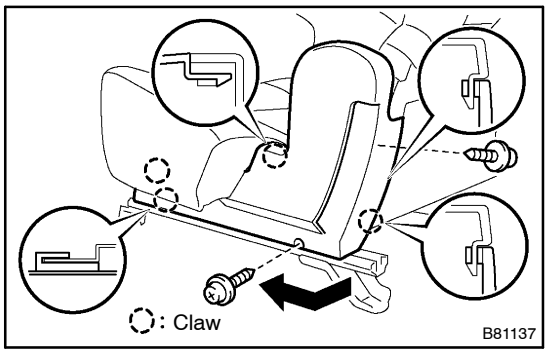
(d) Remove the 5 bolts and seat.



7. w/o Rear No. 2 seat:
REMOVE REAR SEAT CUSHION MOULDING LH

(a) Remove the 2 screws.

(b) Remove the moulding by pulling it out in the direction of the arrow mark shown in the illustration.

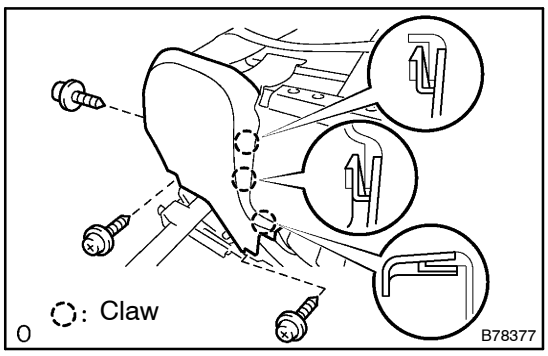


8. w/ Rear No. 2 seat:
REMOVE REAR SEAT CUSHION MOULDING LH

(a) Remove the 2 screws.

(b) Using a screwdriver, disengage the 4 claws. Then remove the moulding by pulling it out in the direction of the arrow mark shown in the illustration.

HINT:
Tape the screwdriver tip before use.

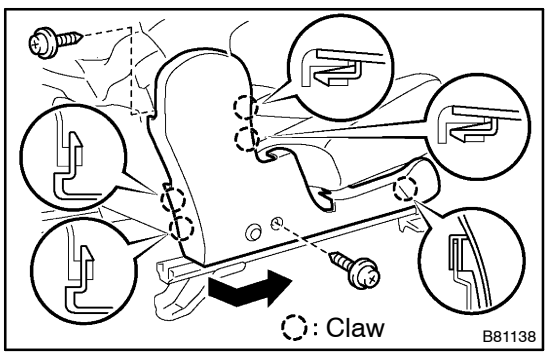


9. w/o Rear No. 2 seat:
REMOVE REAR SEAT CUSHION MOULDING REAR LH

(a) Remove the 3 screws.

(b) Using a screwdriver, disengage the 3 claws and remove the moulding.

HINT:
Tape the screwdriver tip before use.

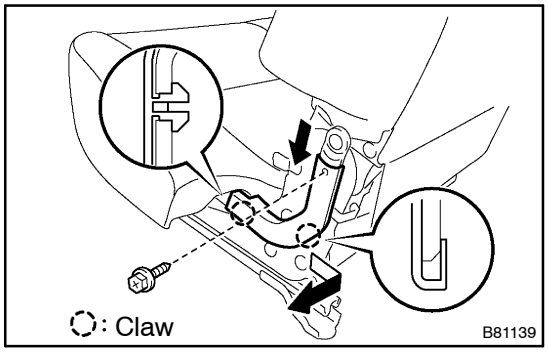


10. w/ Rear No. 2 seat:
REMOVE REAR SEAT CUSHION MOULDING REAR LH

(a) Remove the 2 screws.

(b) Using a screwdriver, disengage the 5 claws. Then remove the moulding by pulling it out in the direction of the arrow mark shown in the illustration.

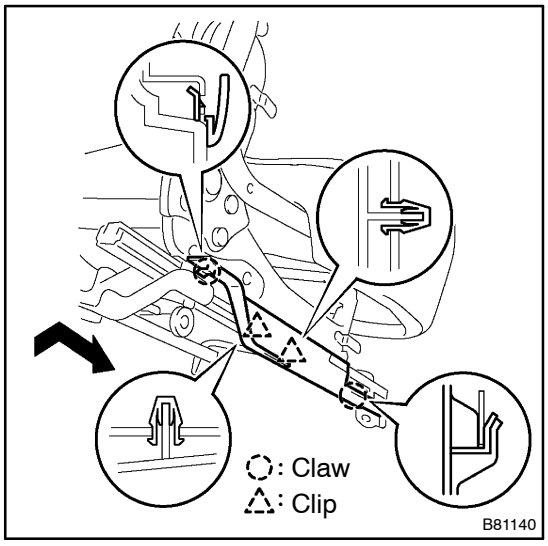
HINT:
Tape the screwdriver tip before use.



11. w/ Rear No. 2 seat:
REMOVE VERTICAL ADJUSTER BRACKET COVER LH

(a) Remove the screw.

(b) Disengage the 2 claws. Then remove the bracket cover by pulling it out in the direction of the arrow mark shown in the illustration.



12. w/ Rear No. 2 seat:
REMOVE RECLINING HINGE COVER LH

(a) Disengage the 2 clips and 2 claws. Then remove the hinge cover by pulling it out in the direction of the arrow mark shown in the illustration.

13. REMOVE REAR SEAT CUSHION ASSY LH

(a) Using a torx socket wrench (T45), remove the 2 bolts.

(b) Remove the 2 bolts and cushion.

14. REMOVE SEPARATE TYPE REAR SEAT CUSHION COVER

(a) Disengage the hook and remove the cushion cover together with the pad from the cushion frame.

(b) Remove the hog rings and seat cushion cover.

15. w/ Rear No. 2 seat:
REMOVE SEAT TRACK UPPER RAIL COVER LH

(a) Remove the 2 screws and rail cover.

16. w/ Rear No. 2 seat:
REMOVE REMOTE CONTROL LEVER KNOB LH

(a) Remove the screw and cotrol lever knob.

17. w/ Rear No. 2 seat:
REMOVE REAR SEAT COVER BEZEL NO.1

(a) Using a screwdriver, disengage the 4 claws and remove the 2 covers.

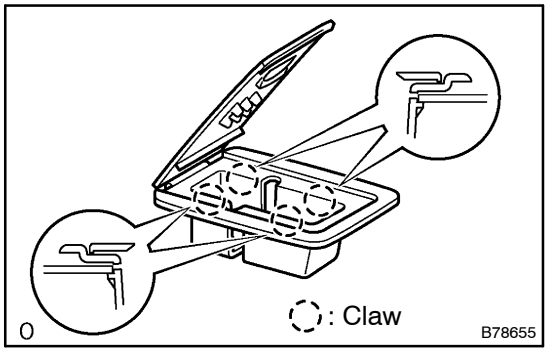
HINT:

Tape the screwdriver tip before use.

(b) Remove the 3 screws and seat cover bezel.

18. REMOVE TONNEAU COVER HOOK HOLDER

(a) Remove the 2 screws and 2 holders.

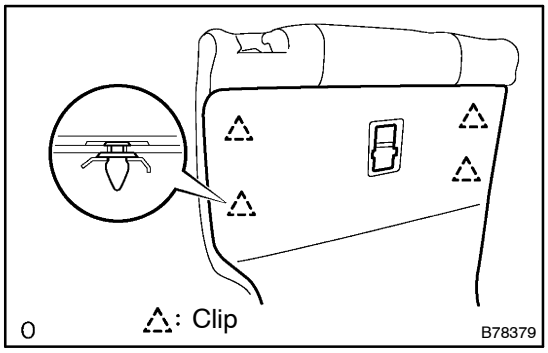


19. REMOVE REAR SEATBACK COVER LH

(a) Using a screwdriver, disengage the 4 claws and remove the seatback cover.

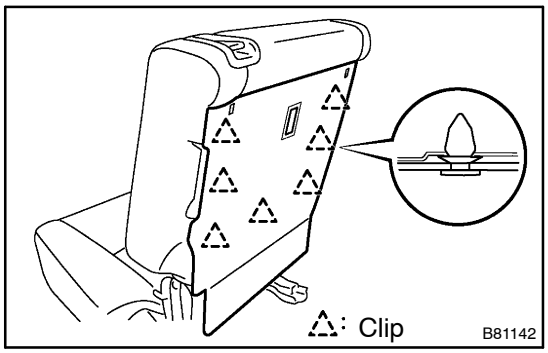
HINT:

Tape the screwdriver tip before use.



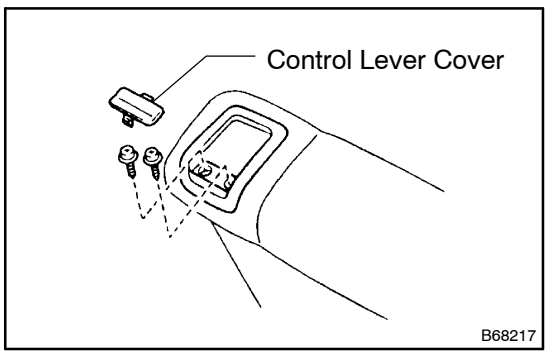
20. w/o Rear No. 2 seat:
REMOVE REAR SEATBACK BOARD CARPET ASSY LH

(a) Using a clip remover, disengage the 4 clips and remove the seatback board carpet.



21. w/ Rear No. 2 seat:
REMOVE REAR SEATBACK BOARD CARPET ASSY LH

(a) Using a clip remover, disengage the 7 clips and remove the seatback board carpet.



22. REMOVE REAR SEAT LOCK CONTROL LEVER SUB–ASSY LH

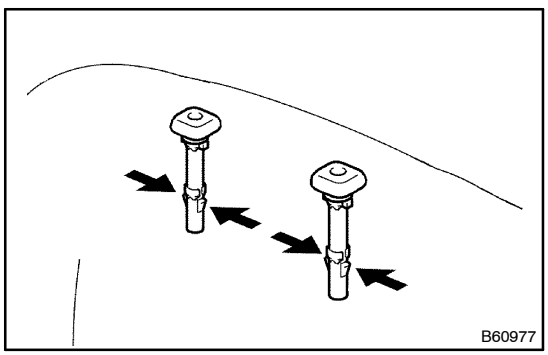
(a) Using a screwdriver, disengage the 2 claws and remove the seat lock control lever cover.

HINT:

Tape the screwdriver tip before use.

(b) Remove the 2 screws.

(c) Disconnect the reclining remote control cable and remove the seat lock control lever.



23. REMOVE SEPARATE TYPE REAR SEATBACK COVER

(a) Remove the 2 headrest supports.

(b) Using a clip remover, remove the 2 clips.

(c) Disengage the hook and remove the seatback cover together with the pad from the seatback frame.

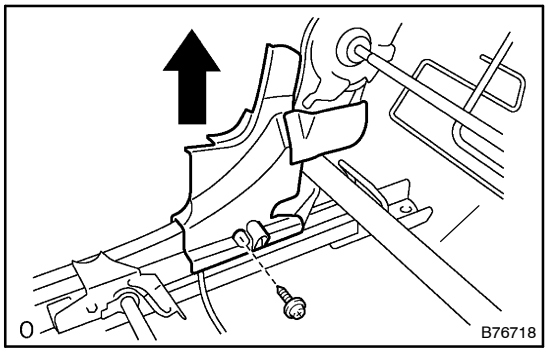
(d) Remove the hog rings and seatback cover.

24. w/o Rear No. 2 seat:
REMOVE FOLD SEAT STOPPER BAND ASSY NO.2

(a) Remove the bolt and stopper band on the seat side.

25. DISCONNECT REAR SEAT RECLINING CONTROL CABLE

26. REMOVE REAR SEAT BELT ASSY INNER (See page 71–15)



27. REMOVE REAR SEAT RECLINING COVER INNER LH

(a) Remove the screw and the reclining cover in the direction indicated by the arrow in the illustration.

28. w/ Rear No. 2 seat:
REMOVE RECLINING ADJUSTER INSIDE COVER LH

(a) Remove the screw and inside cover.

29. REMOVE REAR SEATBACK FRAME SUB–ASSY LH

(a) Using a torx socket wrench (T40), remove the 4 torx bolts and seatback frame.

30. REMOVE RECLINING CONTROL LINK SUB–ASSY LH

(a) Remove the 4 nuts and control link.

31. REMOVE SEAT TRACK STOP PLATE LH

(a) Remove the 2 nuts and stop plate.

32. w/ Rear No. 2 seat:
REMOVE REAR BACK LOCK CONTROL LEVER SUB–ASSY LH

(a) Remove the 3 nuts and control lever.

33. REMOVE REAR SEATBACK FRAME SUB–ASSY LOWER LH

(a) Outer side:
Using a torx socket wrench (T40), remove the 3 torx bolts.

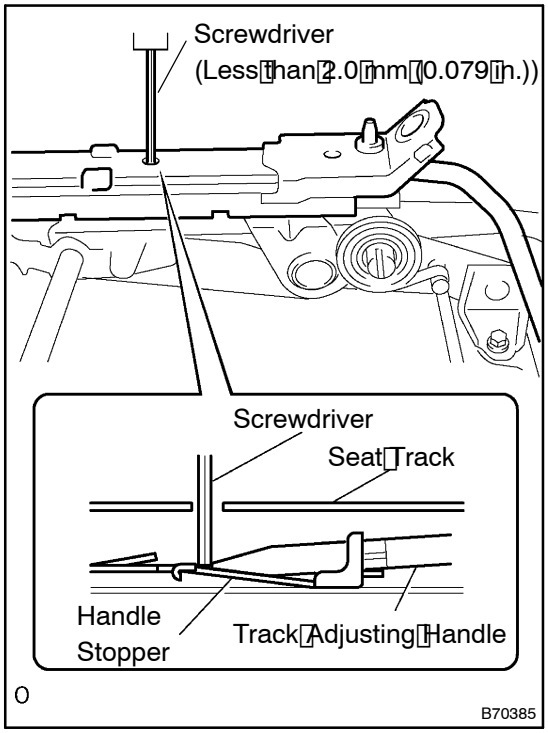
(b) Inner side:
Using a torx socket wrench (T55), remove the 2 torx bolts and seatback frame.

34. REMOVE FOLD SEAT CUSHION FRAME NO.1

(a) Remove the 2 nuts and cushion frame.

35. REMOVE FOLD SEAT CUSHION FRAME NO.2

(a) Remove the 2 nuts and cushion frame.



36. REMOVE REAR SEAT TRACK ADJUSTING HANDLE

(a) Move the side rail to the frontmost position. Using a screwdriver, push down the handle stopper to disengage the claw. Remove the adjusting handle.

37. INSTALL FOLD SEAT CUSHION FRAME NO.1

(a) Install the cushion frame with the 2 nuts.

Torque: 42 N·m (428 kgf·cm, 31 ft·lbf)

38. INSTALL FOLD SEAT CUSHION FRAME NO.2

(a) Install the cushion frame with the 2 nuts.

Torque: 42 N·m (428 kgf·cm, 31 ft·lbf)

39. INSTALL REAR SEATBACK FRAME SUB–ASSY LOWER LH

(a) Outer side:

Using a Torx socket wrench (T40), install the 3 Torx bolts.

Torque: 42 N·m (428 kgf·cm, 31 ft·lbf)

(b) Inner side:

Using a Torx socket wrench (T55), install the seatback frame with the 2 Torx bolts.

Torque: 42 N·m (428 kgf·cm, 31 ft·lbf)

40. INSTALL REAR SEATBACK FRAME SUB–ASSY LH

(a) Using a Torx socket wrench (T40), install the seatback frame with the 4 Torx bolts.

Torque: 42 N·m (428 kgf·cm, 31 ft·lbf)

41. w/ Rear No.2 seat:

INSTALL REAR BACK LOCK CONTROL LEVER SUB–ASSY LH

(a) Install the control lever with the 3 nuts.

Torque: 18 N·m (184 kgf·cm, 13 ft·lbf)

42. INSTALL SEAT TRACK STOP PLATE LH

(a) Install the stop plate with the 2 nuts.

Torque: 18 N·m (184 kgf·cm, 13 ft·lbf)

43. INSTALL RECLINING CONTROL LINK SUB–ASSY LH

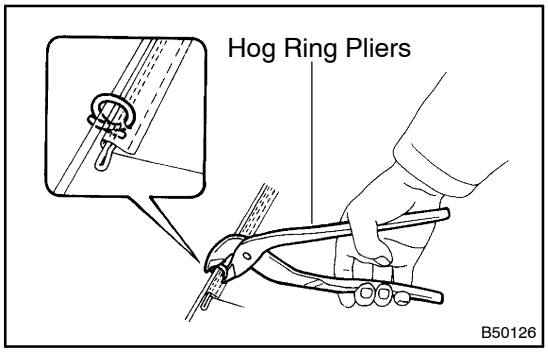
(a) Install the control link with the 4 nuts.

Torque: 42 N·m (428 kgf·cm, 31 ft·lbf)

44. INSTALL REAR SEAT BELT ASSY INNER (See page 61–15)

45. INSTALL FOLD SEAT STOPPER BAND ASSY NO.2

(a) Install the stopper band with the bolt.
Torque: 9.0 N·m (92 kgf·cm, 80 in.·lbf)



46. INSTALL SEPARATE TYPE REAR SEATBACK COVER

(a) Using hog ring pliers, install the seatback cover to the seatback pad with new hog rings.
(b) Install the seatback cover to the seatback frame.

NOTICE:

- **Be careful not to damage the cover.**
- **When installing the hog rings, take care to prevent wrinkles as much as possible.**

(c) Install the 2 headrest supports.

47. INSTALL SEPARATE TYPE REAR SEAT CUSHION COVER

(a) Using hog ring pliers, install the cushion cover to the cushion pad with new hog rings.
(b) Install the cushion cover to the cushion frame.

NOTICE:

- **Be careful not to damage the cover.**
- **When installing the hog rings, take care to prevent wrinkles as much as possible.**

48. INSTALL REAR SEAT CUSHION ASSY LH

(a) Hinge side:
Using a torx socket wrench (T45), install the seat cushion with the 2 torx bolts.
Torque: 21 N·m (214 kgf·cm, 15 ft·lbf)
(b) Cushion side:
Install the seat cushion with the 2 bolts.
Torque: 18 N·m (184 kgf·cm, 13 ft·lbf)

49. INSTALL REAR NO.1 SEAT ASSY LH

(a) Place the seat in the cabin.
(b) Install the seat with the 5 bolts.
Torque: 36.7 N·m (375 kgf·cm, 27 ft·lbf)
(c) Install the fold seat stopper band with the bolt on the vehicle side.
Torque: 9.0 N·m (92 kgf·cm, 80 in.·lbf)
(d) Install the headrest.
(e) When sliding the seat, check that both sides of the adjuster lock simultaneously.

HINT:
Check that the seat adjuster locks.