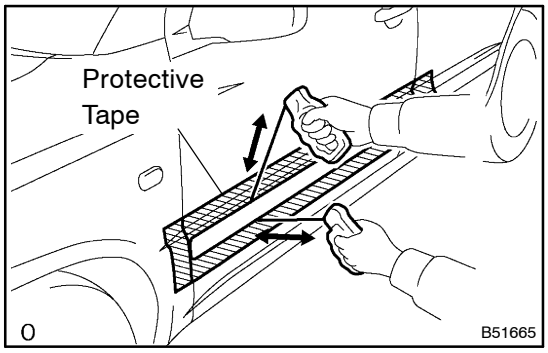
OUTSIDE MOULDING

REPLACEMENT

76182–01

HINT:

- Use the same procedures for the RH side and LH side.
- The procedures listed below are for the LH side.



1. REMOVE OUTSIDE MOULDING

(a) Using a heat light, heat the body and moulding to 40 between 60°C (104 to 140°F).

NOTICE:

Do not heat the body and moulding excessively.

(b) Tie objects that can serve as handles (for example, wooden blocks) to all wire ends.

(c) Scrape the adhesive tape off by pulling the piano wire as shown in the illustration.

NOTICE:

- **If planning to reuse the moulding, take care not to damage the moulding.**
- **Do not damage the body.**

2. INSTALL OUTSIDE MOULDING

(a) Using a heat light, heat the body mounting surface between 40 to 60°C (104 to 140°F).

NOTICE:

Do not heat the body excessively.

(b) Remove the protective tape from the body.

(c) Wipe off the stains with cleaner.

(d) Clean the moulding (if planning to reuse the moulding).

(1) Using a heat light, heat the body and moulding between 20 to 30°C (68 to 86°F).

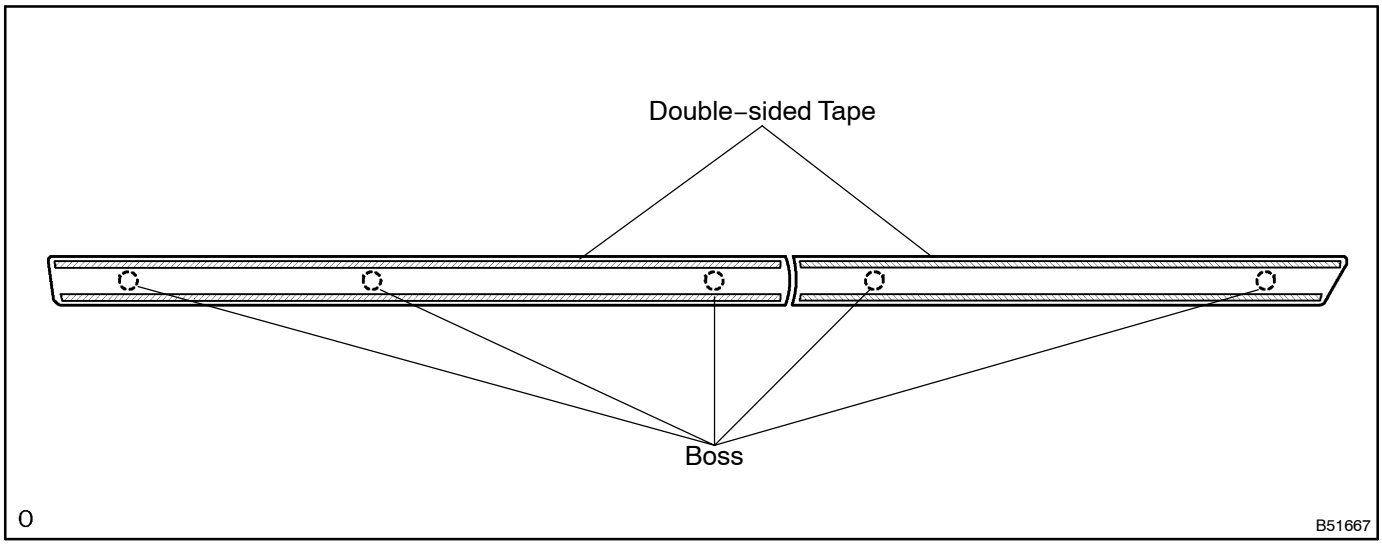
NOTICE:

Do not heat the body and moulding excessively.

(2) Remove the double–sided tape from the moulding.

(3) Wipe off the stains with cleaner.

(4) Apply new double–sided tape to the moulding as shown in the illustration.



(e) Using a heat light, heat the body and moulding.

Heating temperature:

Body	40 to 60°C (104 to 140°F)
Moulding	20 to 30°C (68 to 86°F)

NOTICE:

Do not heat the body and moulding excessively.

(f) Remove the peeling paper from the moulding face.

NOTICE:

After removing the peeling paper, keep the exposed adhesive away from dirt and other contaminants.

(g) Attach the moulding securely to the body.

NOTICE:

Do not apply excessive force onto the moulding, but steady pressure with your thumbs.