031XT–01

TORQUE SPECIFICATION

Part Tightened	N·m	kgf·cm	ft·lbf
Starter assy			
Starter drive housing assy x Magnetic switch assy	7.5	76	66 in.·lbf
Starter commutator end frame assy x Starter housing	6.0	61	53 in.·lbf
Starter wire x Terminal 30 of starter	10	102	7.0
Generator assy			
Generator pulley x Generator rotor	110	1,122	81
Retainer plate x Deive end frame assy generator	2.3	23	20 in.·lbf
Generator coil assy x Drive end frame	5.8	59	51 in.·lbf
Generator brush holder assy x Generator rectifire end frame	1.8	18	16 in.·lbf
Rear end cover x Generator rectifire holder	4.6	47	41 in.·lbf