TOYOTA SERVICE BULLETIN

Group: 03 No.: 14 Date: Oct, 14

Kluger

Corrections to Repair Manual RM06K6E

Please ensure these pages are distributed to all relevant staff for their information; and a copy made available for future reference, with the above repair manual.

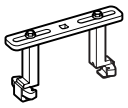
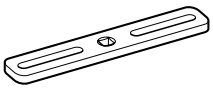
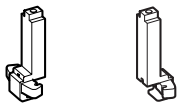
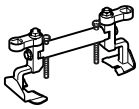
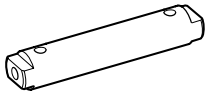
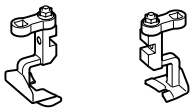
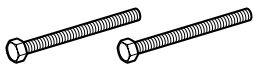
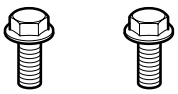
Section	Title	Paragraph
PREPARATION	2GR-FE FUEL	SST
2GR-FE FUEL	FUEL PUMP	REMOVAL (2007/05-2008/08)
		REMOVAL (2008/08-2010/07)
		REMOVAL (2010/07-)
		INSTALLATION (2007/05-2008/08)
		INSTALLATION (2008/08-2010/07)
		INSTALLATION (2010/07-)

The revised pages listed above are attached.
(The corrected parts are indicated by arrows.)

This Bulletin does not cause the Flat Rate Manual to be changed.

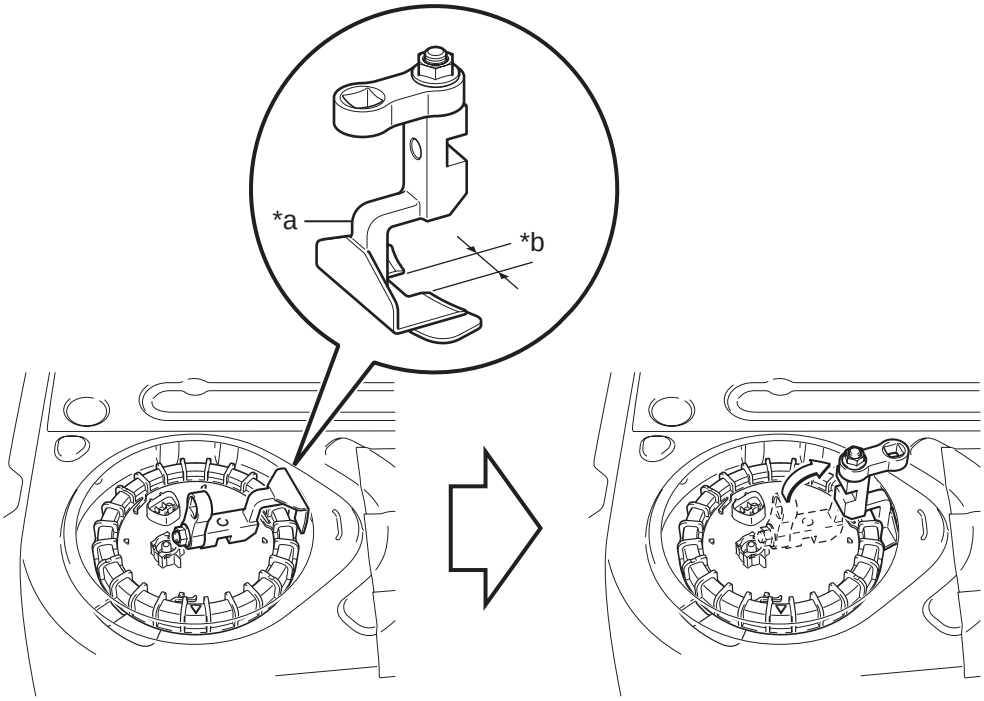
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PP

	(09268-41700)	Hose Band	-
	(95336-08070)	Hose	- [Corrected]
	09808-14040	Fuel Pump Retainer Tool Assy	-
	(09881-14040)	Plate	-
	(09882-14040)	Claw	-
	(09883-14040)	Bolt and Washer Set	-
	09808-14050	Fuel Pump Holding Tool Assy	-
	(09881-14050)	Bridge	-
	(09882-14050)	Claw No. 1 and No. 2	-
	(09883-14050)	Bolt	-
	(09884-14050)	Bolt	-
	09842-30080	EFI Inspection Wire H	-

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(b) Install SST (fuel pump holding tool assy) to the fuel pump gauge retainer.
(1) Insert SST (claw No. 1) between the service hole and fuel pump gauge retainer as shown in the illustration.



A329810E01

Text in Illustration

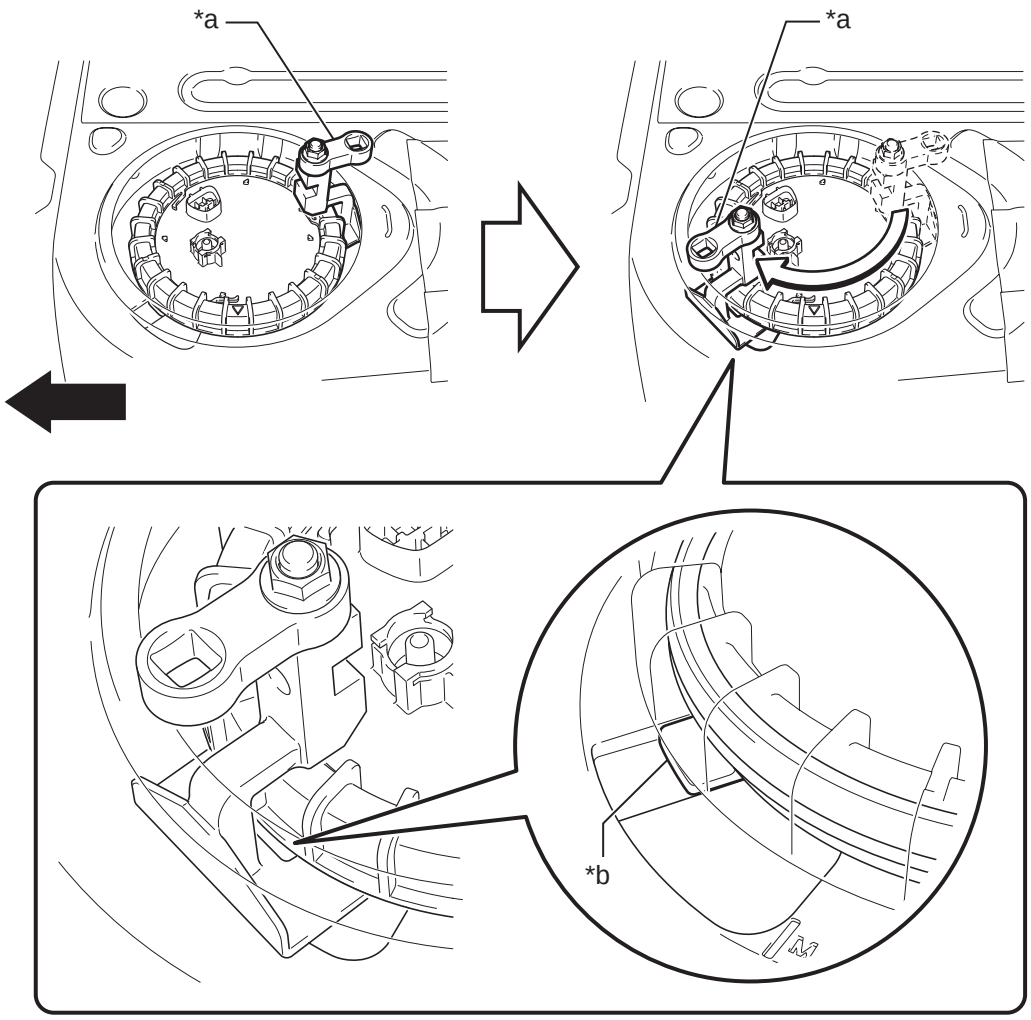
*a	SST (Claw No. 1)	*b	Wide

SST 09808-14050 (09882-14050)

[All Corrected]

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(2) Align the detent of the tank suction tube support and cut out of SST (claw No. 1).

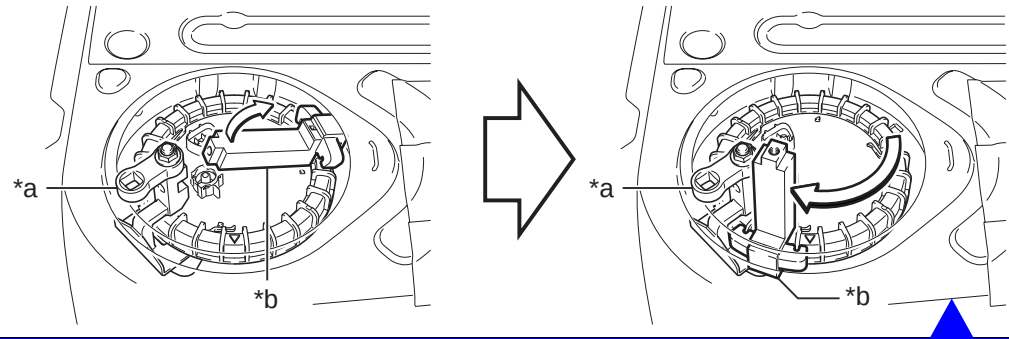


A329809E01

Text in Illustration

*a	SST (Claw No. 1)	*b	Detent of Tank Suction Tube Support
➡	Front	-	-

(3) Insert SST (claw) between the service hole and fuel pump gauge retainer as shown in the illustration.



C

A329814E01

[All Corrected]

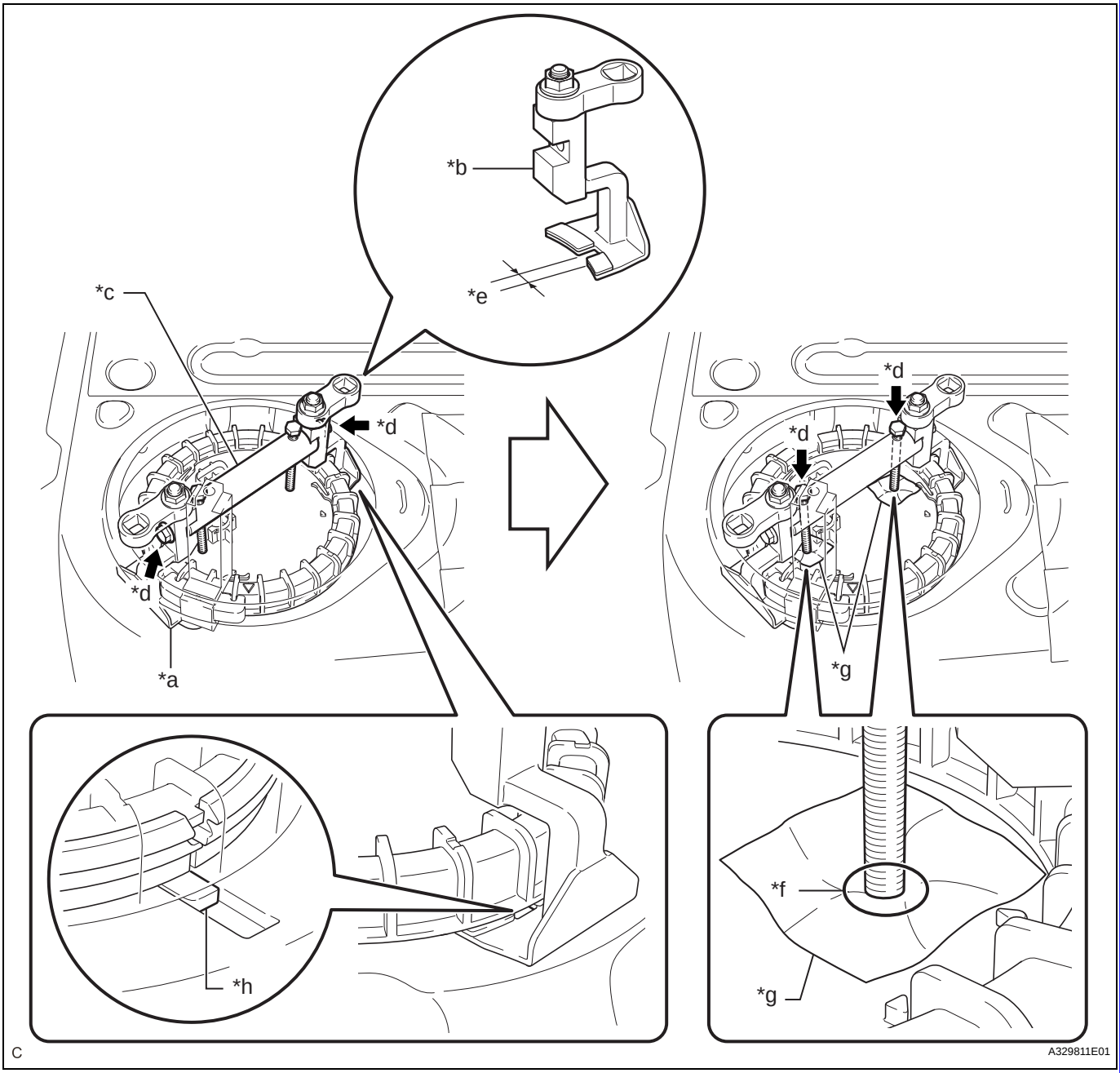
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Text in Illustration

*a	SST (Claw No. 1)	*b	SST (Claw)

SST 09808-14040 (09882-14040)

(4) Use the same procedure as for SST (claw No. 1), insert SST (claw No. 2) between the service hole and fuel pump gauge retainer, and align it with the second detent of the tank suction tube support.



Text in Illustration

*a	SST (Claw No. 1)	*b	SST (Claw No. 2)
*c	SST (Bridge)	*d	SST (Bolt)
*e	Narrow	*f	Contact
*g	Cloth	*h	Detent of Tank Suction Tube Support

SST 09808-14050 (09881-14050, 09882-14050, 09883-14050, 09884-14050)

[All Corrected]

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(5) Install SST (bridge) to SST (claw No. 1) and SST (claw No. 2) with the 2 SST (bolt).

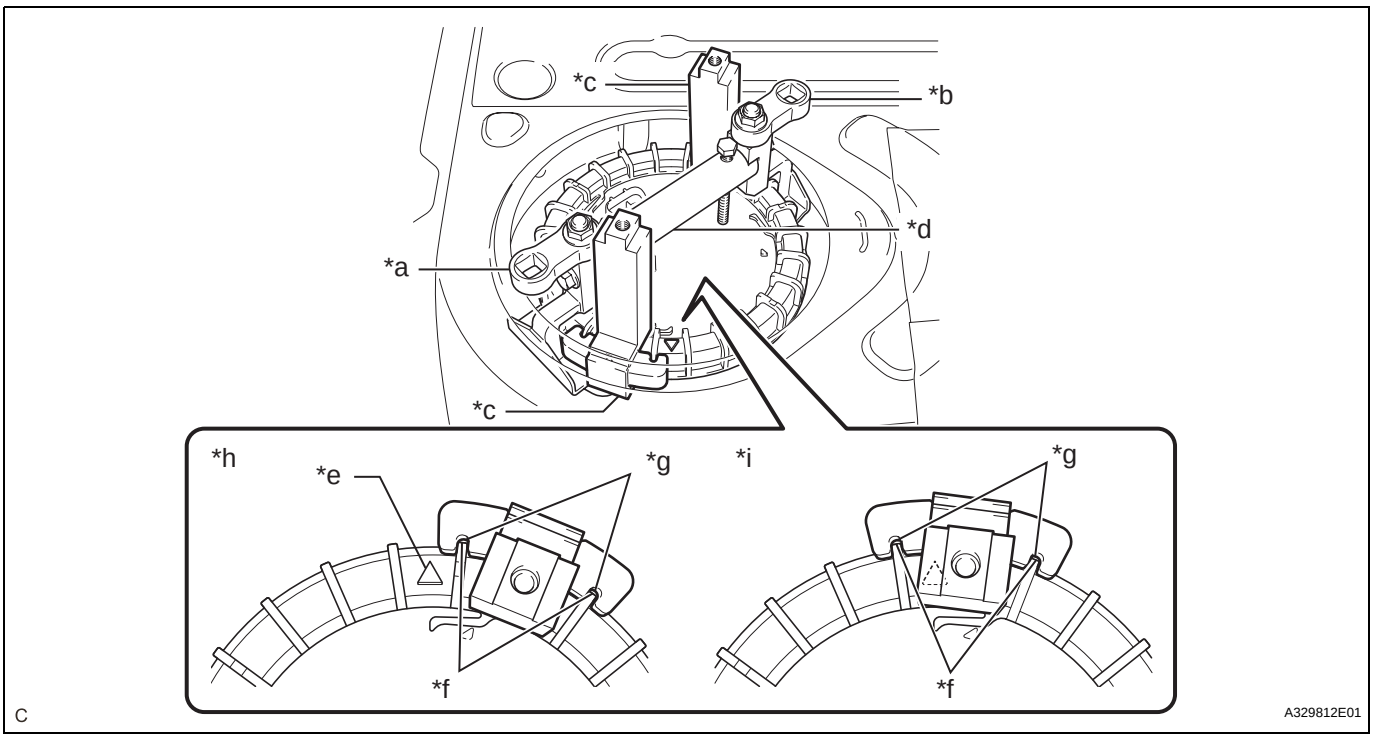
(6) Place a piece of cloth or equivalent on the fuel suction tube with pump and gauge assembly and lightly tighten the 2 SST (bolt) of SST (bridge) until they come into contact with the fuel suction tube with pump and gauge assembly.

NOTICE:

If a piece of cloth or equivalent is not placed between the fuel suction tube with pump and gauge assembly and the 2 SST (bolt), the fuel suction tube with pump and gauge assembly may be damaged.

(c) Install SST (fuel pump retainer tool assy) to the fuel pump gauge retainer.

(1) Position SST (claw) next to SST (claw No. 1) so that the protrusions of the fuel pump gauge retainer are aligned with the grooves of SST (claw). Use the same procedure as for the previous SST (claw), insert the second SST (claw) between the service hole and fuel pump gauge retainer, and position it next to SST (claw No. 2) so that it is opposite to SST (claw) and the protrusions of the fuel pump gauge retainer are aligned with the grooves of SST (claw).



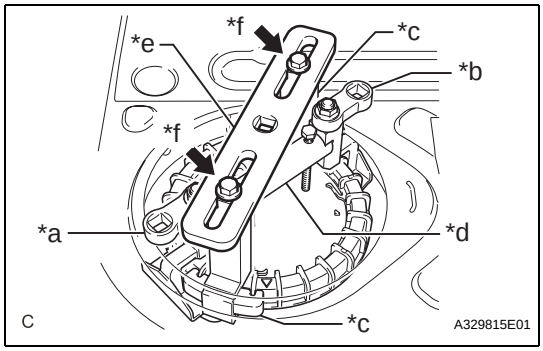
Text in Illustration

*a	SST (Claw No. 1)	*b	SST (Claw No. 2)
*c	SST (Claw)	*d	SST (Bridge)
*e	Triangle Mark	*f	Protrusion of Fuel Pump Gauge Retainer
*g	Groove of SST (Claw)	*h	Correct

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*i	Incorrect	-	-

SST 09808-14040 (09882-14040)
NOTICE:
Ensure that SST (claw) does not cover the triangle mark of the fuel pump gauge retainer.

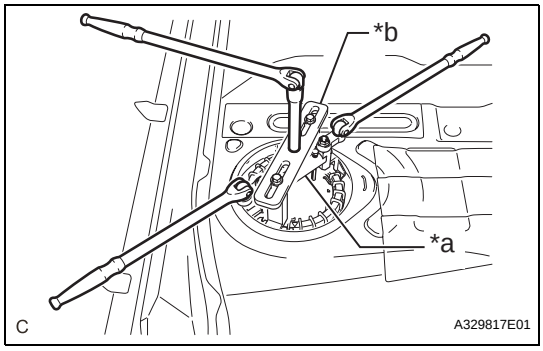


(2) While ensuring that SST (plate) is centered, install SST (plate) to 2 SST (claw) with the 2 SST (bolt and washer set).

Text in Illustration

*a	SST (Claw No. 1)
*b	SST (Claw No. 2)
*c	SST (Claw)
*d	SST (Bridge)
*e	SST (Plate)
*f	SST (Bolt and Washer Set)

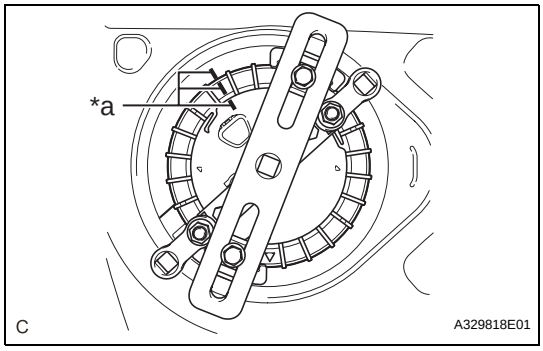
SST 09808-14040 (09881-14040, 09883-14040)



(d) Attach 2 breaker bars to SST (fuel pump holding tool assy) and 1 breaker bar to SST (fuel pump retainer tool assy).

Text in Illustration

*a	SST (Fuel Pump Holding Tool Assy)
*b	SST (Fuel Pump Retainer Tool Assy)

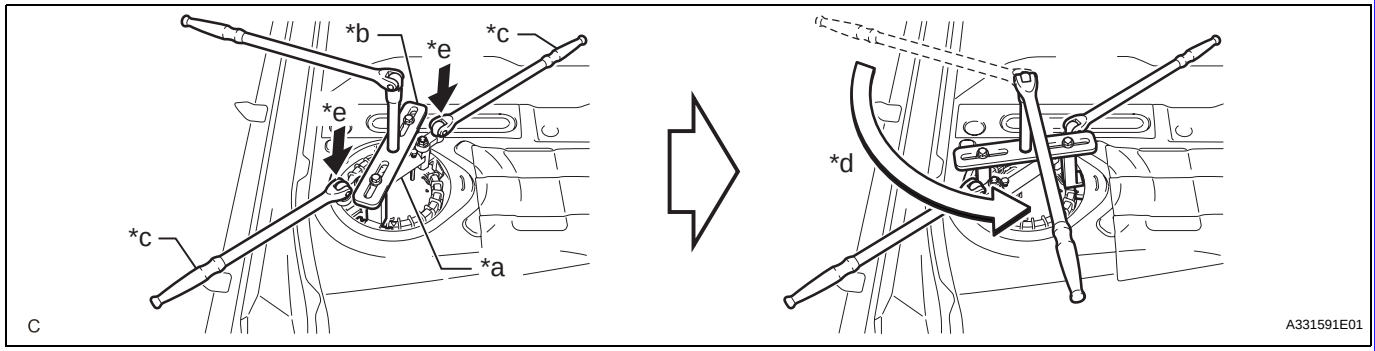


(e) Place paint marks on the fuel suction tube with pump and gauge assembly, fuel pump gauge retainer and fuel tank assembly as shown in the illustration.

Text in Illustration

*a	Paint Mark

(f) While holding the 2 breaker bars attached to SST (fuel pump holding tool assy), turn the breaker bar attached to SST (fuel pump retainer tool assy) to loosen the fuel pump gauge retainer. [*1]



[All Corrected]

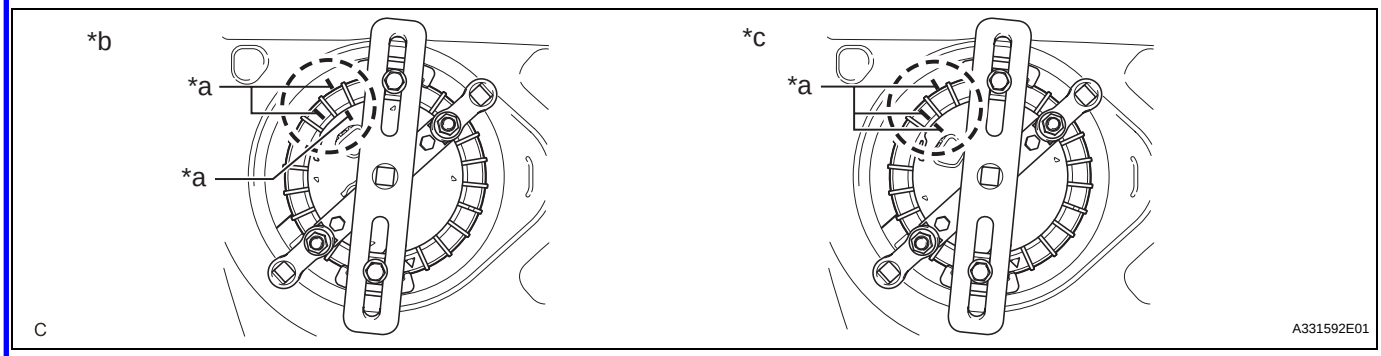
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Text in Illustration

*a	SST (Fuel Pump Holding Tool Assy)	*b	SST (Fuel Pump Retainer Tool Assy)
*c	Holding	*d	Turn
*e	Press down	-	-

NOTICE:
Press down on the 2 locations shown in the illustration to prevent SST (fuel pump holding tool assy) from turning.

(g) Check that only the paint mark on the fuel pump gauge retainer has moved.



Text in Illustration

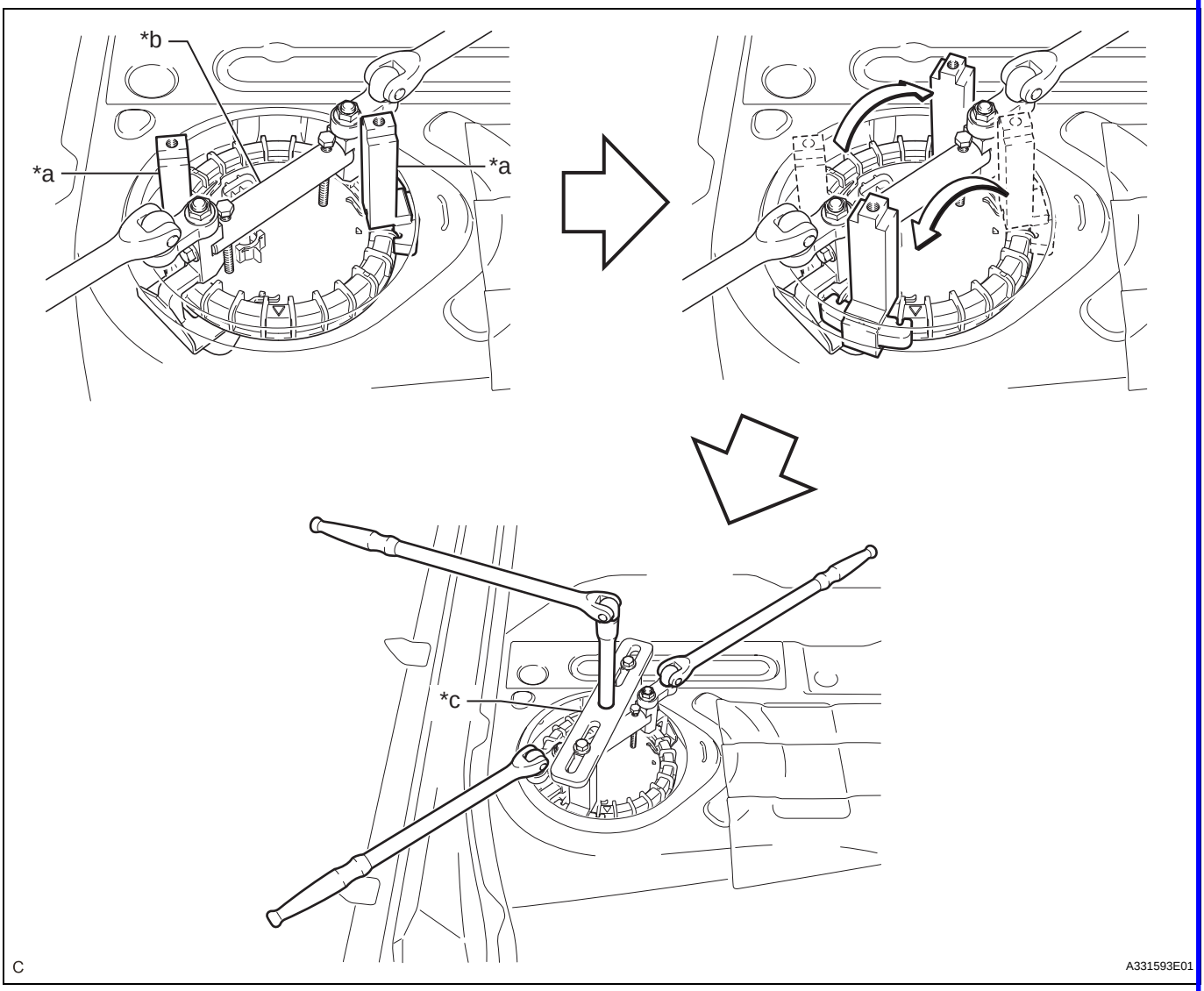
*a	Paint Mark	*b	Correct
*c	Incorrect	-	-

HINT:
If the paint mark on the fuel suction tube with pump and gauge assembly has also moved, tighten the fuel pump gauge retainer until the paint marks are aligned at the original position. Then repeat from step [*1].

[All Corrected]

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(h) Loosen the fuel pump gauge retainer by using SST (fuel pump retainer tool assy) until the fuel pump gauge retainer turns approximately 360°.



Text in Illustration

*a	SST (Claw)	*b	SST (Fuel Pump Holding Tool Assy)
*c	SST (Fuel Pump Retainer Tool Assy)	-	-

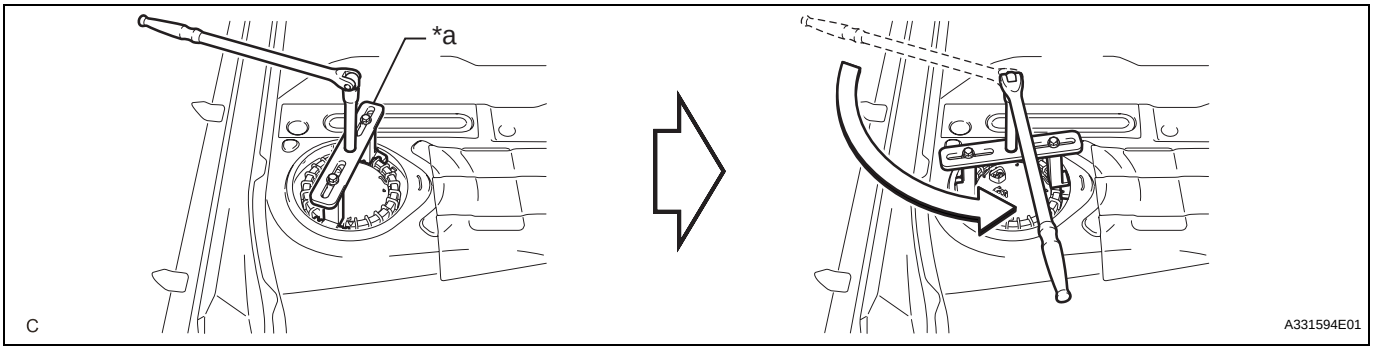
(i) Remove SST (fuel pump retainer tool assy) and SST (fuel pump holding tool assy) from the fuel pump gauge retainer.

(j) Check that the fuel pump gauge retainer can be loosened by hand.
HINT:
If the fuel pump gauge retainer cannot be loosened by hand, use SST (fuel pump retainer tool assy) to loosen the fuel pump gauge retainer.

[All Corrected]

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[Corrected]



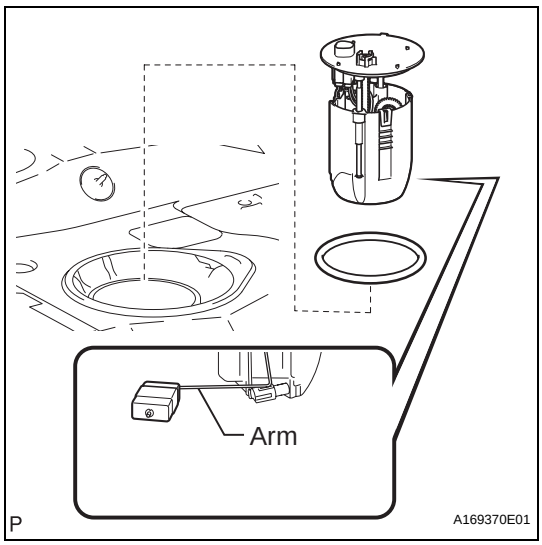
Text in Illustration

*a	SST (Fuel Pump Retainer Tool Assy)	-	-

FU

SST 09808-14040 (09881-14040, 09882-14040, 09883-14040)

(k) While holding the fuel suction tube with pump and gauge assembly by hand, remove the fuel pump gauge retainer.



(l) Remove the fuel suction tube with pump and gauge.
NOTICE:
Be careful not to bend the arm of the fuel sender gauge.

(m) Remove the gasket from the fuel tank.

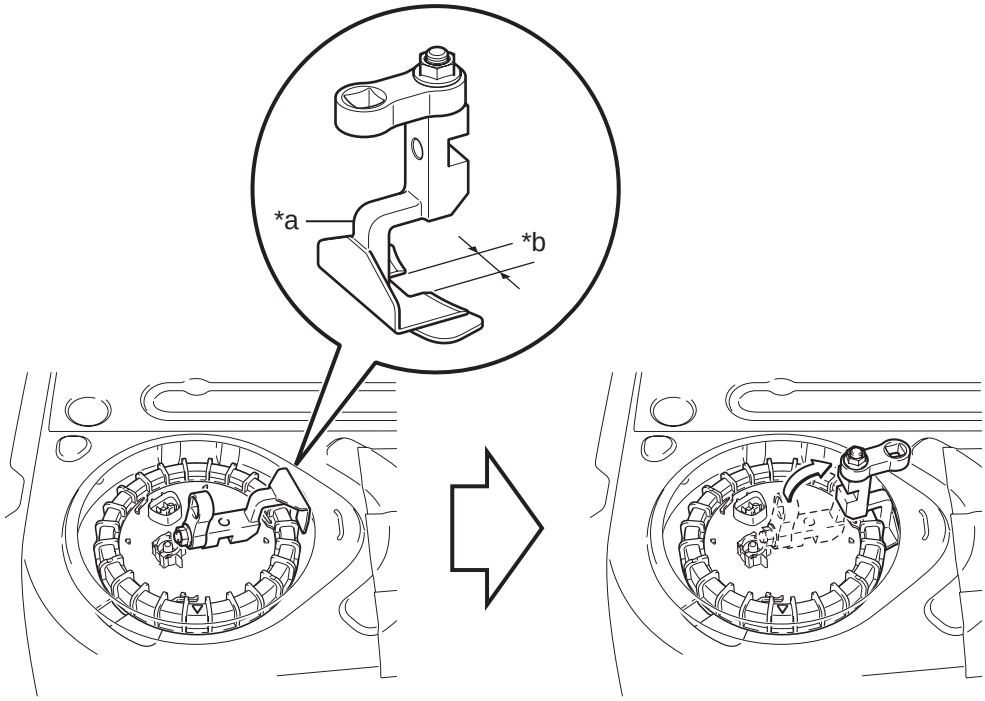
REMOVAL

(2008/08-2010/07)

1. **DISCHARGE FUEL SYSTEM PRESSURE**
   HINT:
   See page ○○-○○.
2. **DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL (See page)**
3. **REMOVE REAR CENTER SEAT ASSEMBLY**
4. **REMOVE REAR SEAT HEADREST ASSEMBLY (for LH Side)**
5. **REMOVE SEAT TRACK BRACKET COVER LH (See page)**
6. **REMOVE REAR OUTER TRACK BRACKET COVER LH (See page)**
7. **REMOVE REAR INNER TRACK BRACKET COVER LH (See page)**
8. **REMOVE REAR SEAT LEG SIDE COVER LH (See page)**
9. **DISCONNECT REAR NO. 1 SEAT LOCK CABLE ASSEMBLY LH (w/ Remote Folding Function) (See page)**
10. **REMOVE REAR NO. 1 SEAT ASSEMBLY LH (See page)**
11. **REMOVE REAR SEAT HEADREST ASSEMBLY (for RH Side)**

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(b) Install SST (fuel pump holding tool assy) to the fuel pump gauge retainer.
  (1) Insert SST (claw No. 1) between the service hole and fuel pump gauge retainer as shown in the illustration.



A329810E01

Text in Illustration

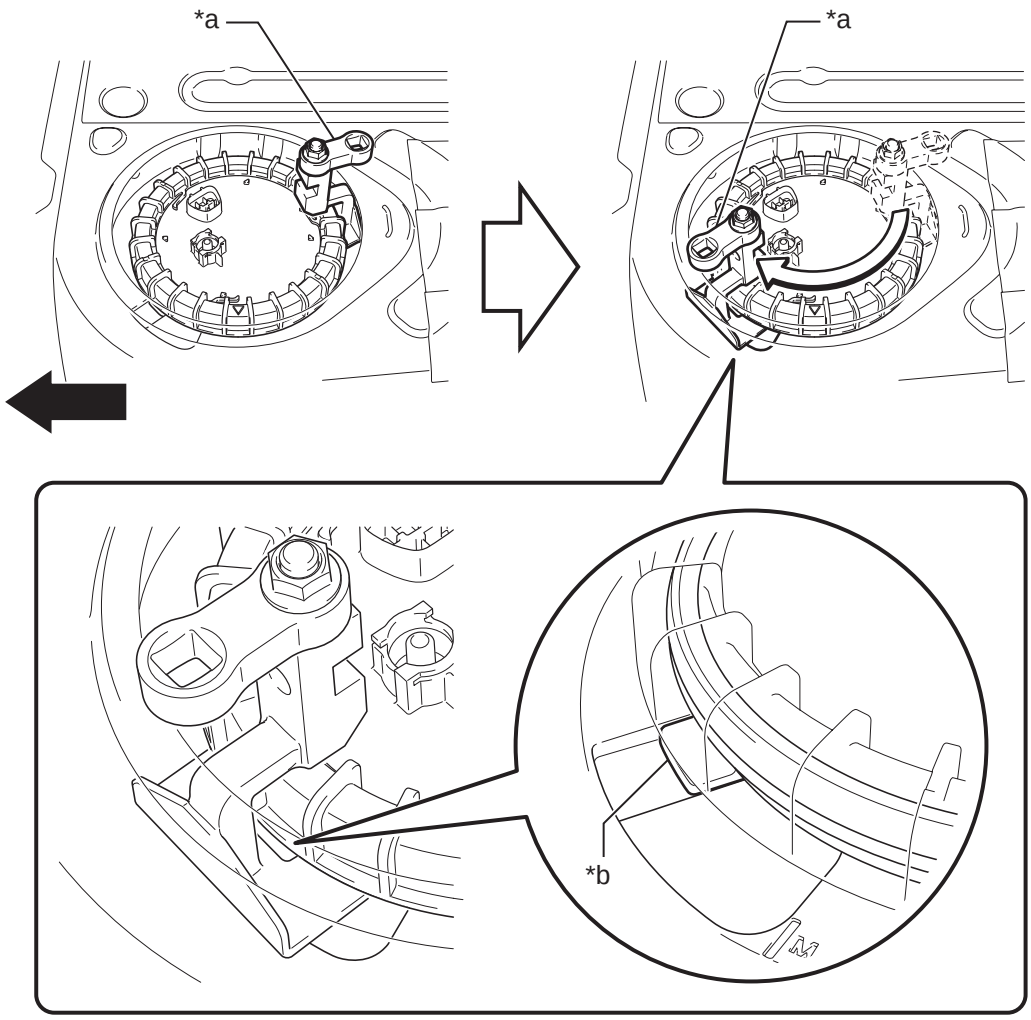
*a	SST (Claw No. 1)	*b	Wide

SST 09808-14050 (09882-14050)

[All Corrected]

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(2) Align the detent of the tank suction tube support and cut out of SST (claw No. 1).

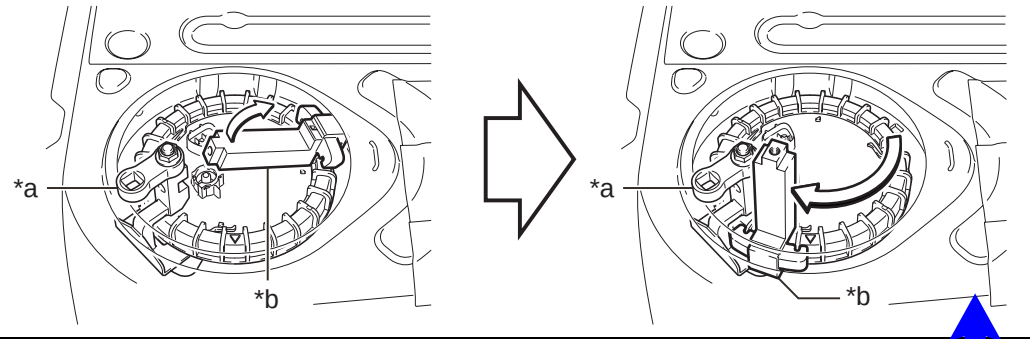


A329809E01

Text in Illustration

*a	SST (Claw No. 1)	*b	Detent of Tank Suction Tube Support
➡	Front	-	-

(3) Insert SST (claw) between the service hole and fuel pump gauge retainer as shown in the illustration.



C

A329814E01

[All Corrected]

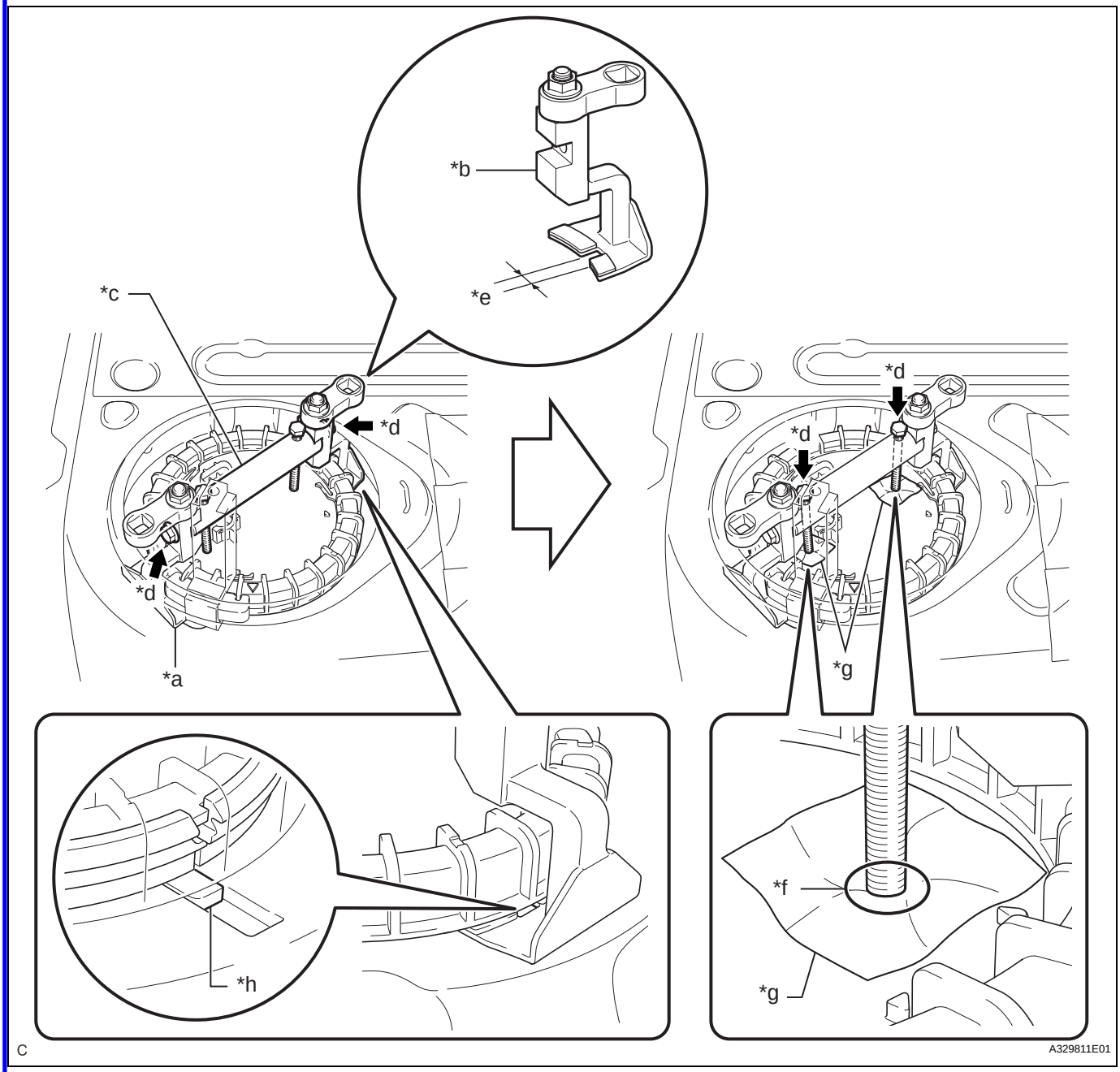
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Text in Illustration

*a	SST (Claw No. 1)	*b	SST (Claw)

SST 09808-14040 (09882-14040)

(4) Use the same procedure as for SST (claw No. 1), insert SST (claw No. 2) between the service hole and fuel pump gauge retainer, and align it with the second detent of the tank suction tube support.



Text in Illustration

*a	SST (Claw No. 1)	*b	SST (Claw No. 2)
*c	SST (Bridge)	*d	SST (Bolt)
*e	Narrow	*f	Contact
*g	Cloth	*h	Detent of Tank Suction Tube Support

SST 09808-14050 (09881-14050, 09882-14050, 09883-14050, 09884-14050)

[All Corrected]

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(5) Install SST (bridge) to SST (claw No. 1) and SST (claw No. 2) with the 2 SST (bolt).

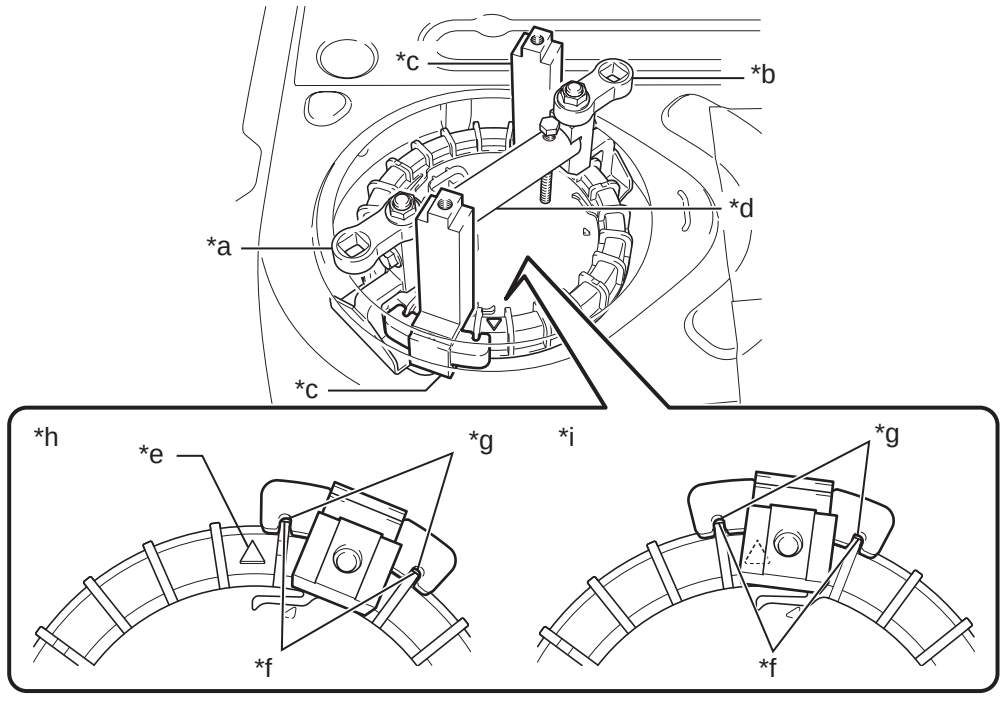
(6) Place a piece of cloth or equivalent on the fuel suction tube with pump and gauge assembly and lightly tighten the 2 SST (bolt) of SST (bridge) until they come into contact with the fuel suction tube with pump and gauge assembly.

NOTICE:

If a piece of cloth or equivalent is not placed between the fuel suction tube with pump and gauge assembly and the 2 SST (bolt), the fuel suction tube with pump and gauge assembly may be damaged.

(c) Install SST (fuel pump retainer tool assy) to the fuel pump gauge retainer.

(1) Position SST (claw) next to SST (claw No. 1) so that the protrusions of the fuel pump gauge retainer are aligned with the grooves of SST (claw). Use the same procedure as for the previous SST (claw), insert the second SST (claw) between the service hole and fuel pump gauge retainer, and position it next to SST (claw No. 2) so that it is opposite to SST (claw) and the protrusions of the fuel pump gauge retainer are aligned with the grooves of SST (claw).



C A329812E01

Text in Illustration

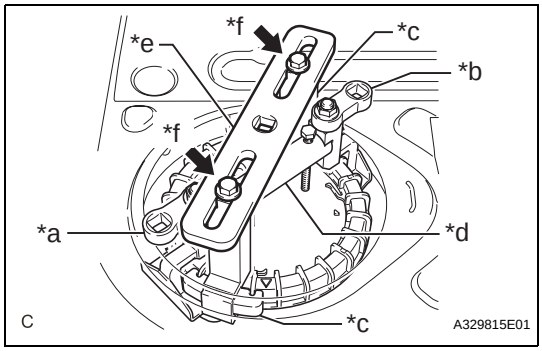
*a	SST (Claw No. 1)	*b	SST (Claw No. 2)
*c	SST (Claw)	*d	SST (Bridge)
*e	Triangle Mark	*f	Protrusion of Fuel Pump Gauge Retainer
*g	Groove of SST (Claw)	*h	Correct

[All Corrected]

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*i	Incorrect	-	-

SST 09808-14040 (09882-14040)
NOTICE:
Ensure that SST (claw) does not cover the triangle mark of the fuel pump gauge retainer.

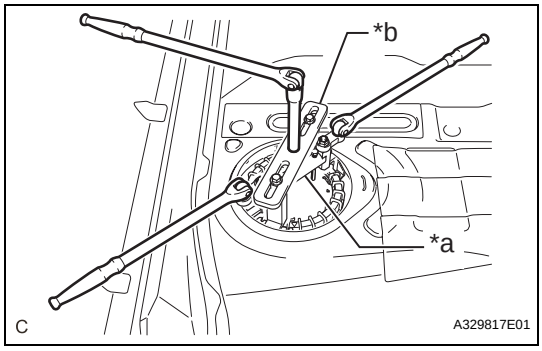


(2) While ensuring that SST (plate) is centered, install SST (plate) to 2 SST (claw) with the 2 SST (bolt and washer set).

Text in Illustration

*a	SST (Claw No. 1)
*b	SST (Claw No. 2)
*c	SST (Claw)
*d	SST (Bridge)
*e	SST (Plate)
*f	SST (Bolt and Washer Set)

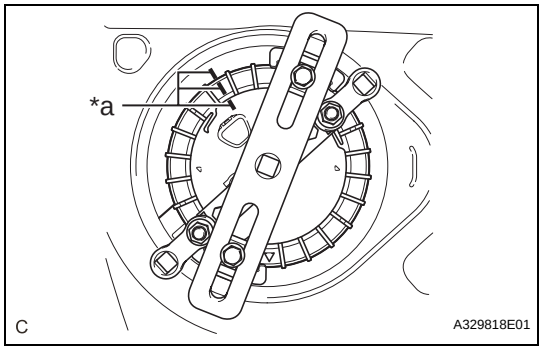
SST 09808-14040 (09881-14040, 09883-14040)



(d) Attach 2 breaker bars to SST (fuel pump holding tool assy) and 1 breaker bar to SST (fuel pump retainer tool assy).

Text in Illustration

*a	SST (Fuel Pump Holding Tool Assy)
*b	SST (Fuel Pump Retainer Tool Assy)

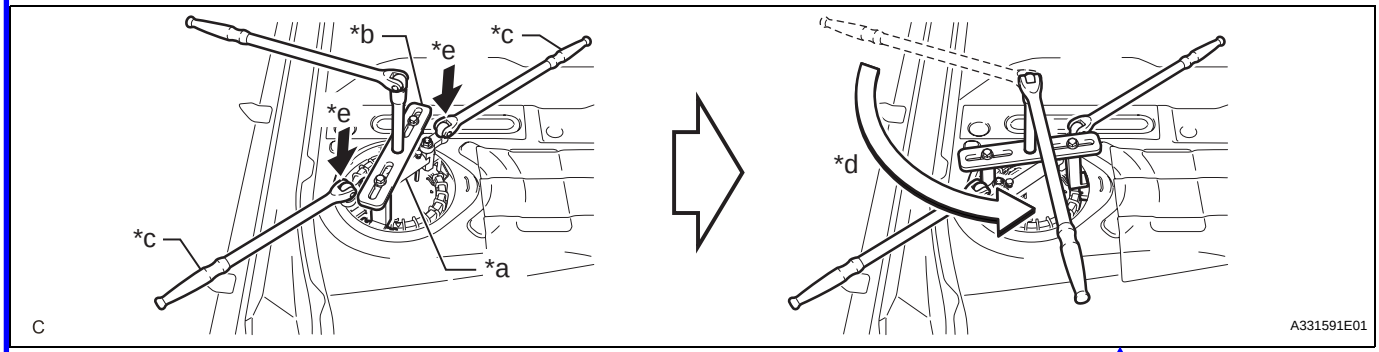


(e) Place paint marks on the fuel suction tube with pump and gauge assembly, fuel pump gauge retainer and fuel tank assembly as shown in the illustration.

Text in Illustration

*a	Paint Mark

(f) While holding the 2 breaker bars attached to SST (fuel pump holding tool assy), turn the breaker bar attached to SST (fuel pump retainer tool assy) to loosen the fuel pump gauge retainer. [*1]



[All Corrected]

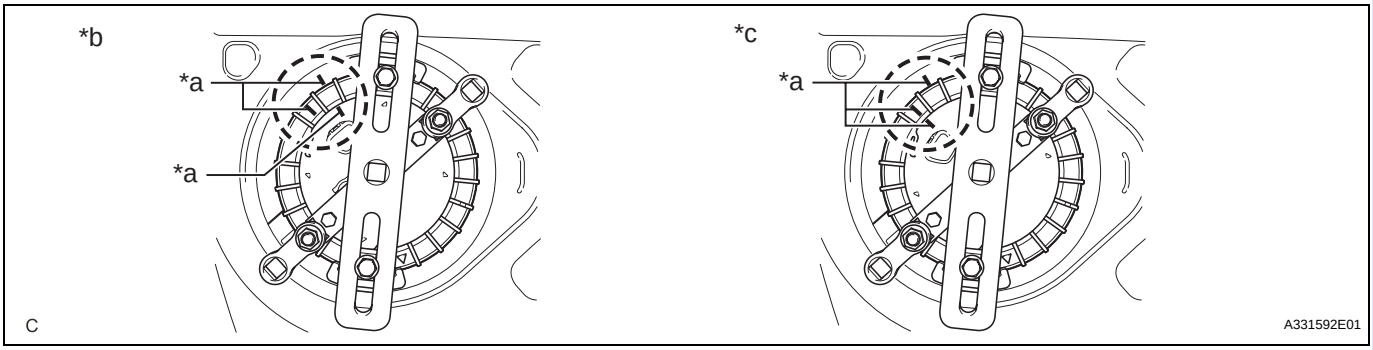
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Text in Illustration

*a	SST (Fuel Pump Holding Tool Assy)	*b	SST (Fuel Pump Retainer Tool Assy)
*c	Holding	*d	Turn
*e	Press down	-	-

NOTICE:
Press down on the 2 locations shown in the illustration to prevent SST (fuel pump holding tool assy) from turning.

(g) Check that only the paint mark on the fuel pump gauge retainer has moved.



Text in Illustration

*a	Paint Mark	*b	Correct
*c	Incorrect	-	-

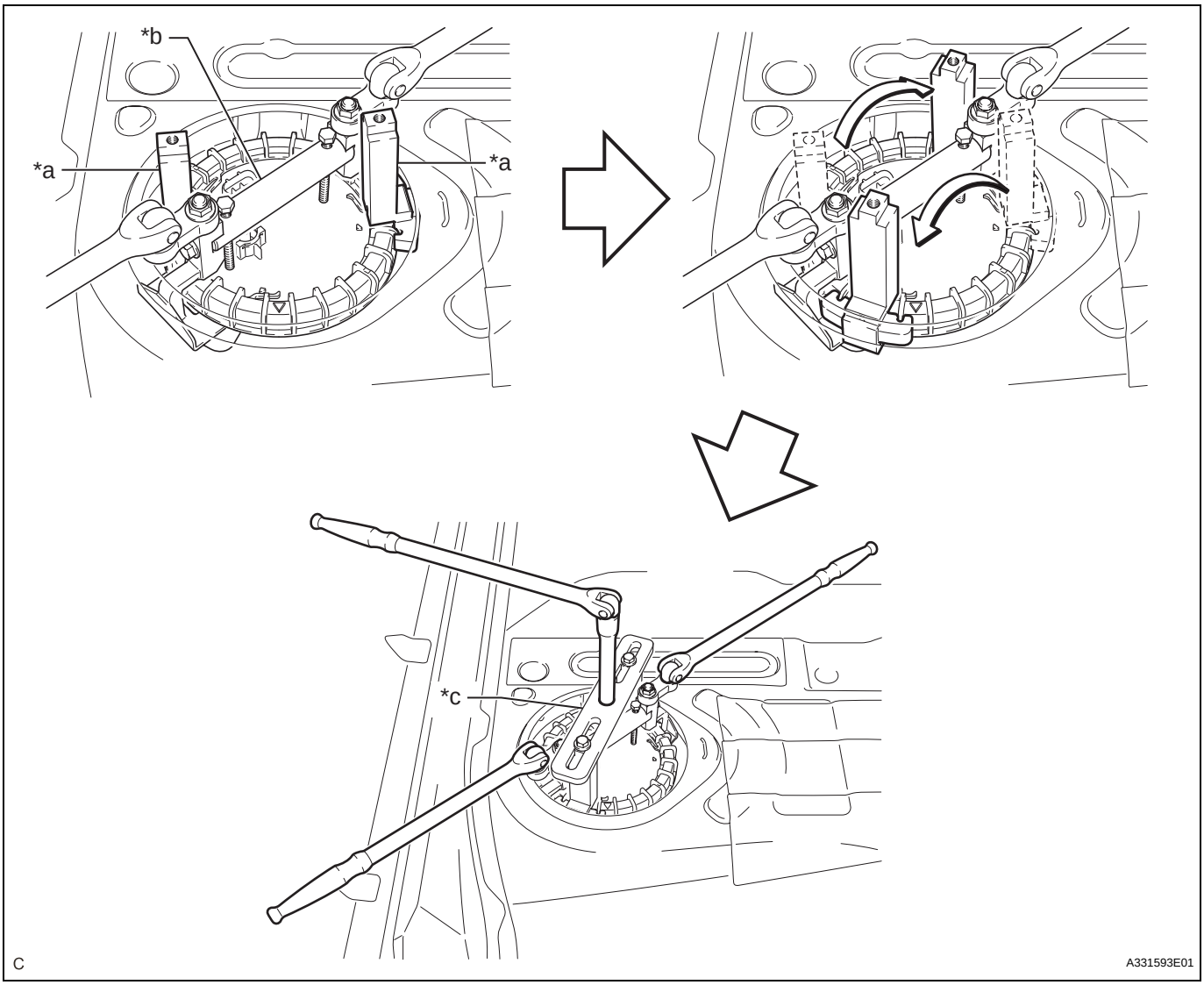
HINT:
If the paint mark on the fuel suction tube with pump and gauge assembly has also moved, tighten the fuel pump gauge retainer until the paint marks are aligned at the original position. Then repeat from step [*1].

[All Corrected]

FU

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(h) Loosen the fuel pump gauge retainer by using SST (fuel pump retainer tool assy) until the fuel pump gauge retainer turns approximately 360°.



Text in Illustration

*a	SST (Claw)	*b	SST (Fuel Pump Holding Tool Assy)
*c	SST (Fuel Pump Retainer Tool Assy)	-	-

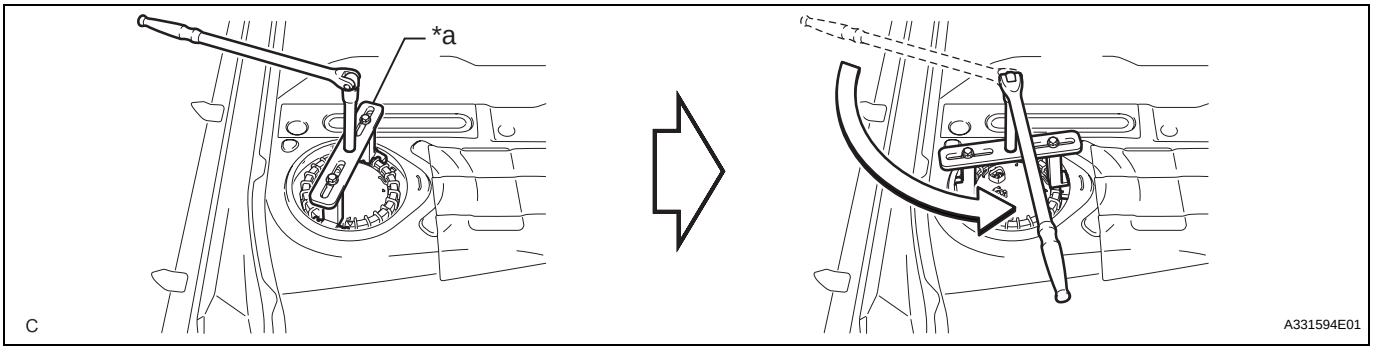
(i) Remove SST (fuel pump retainer tool assy) and SST (fuel pump holding tool assy) from the fuel pump gauge retainer.

(j) Check that the fuel pump gauge retainer can be loosened by hand.
HINT:
If the fuel pump gauge retainer cannot be loosened by hand, use SST (fuel pump retainer tool assy) to loosen the fuel pump gauge retainer.

[All Corrected]

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[Corrected]

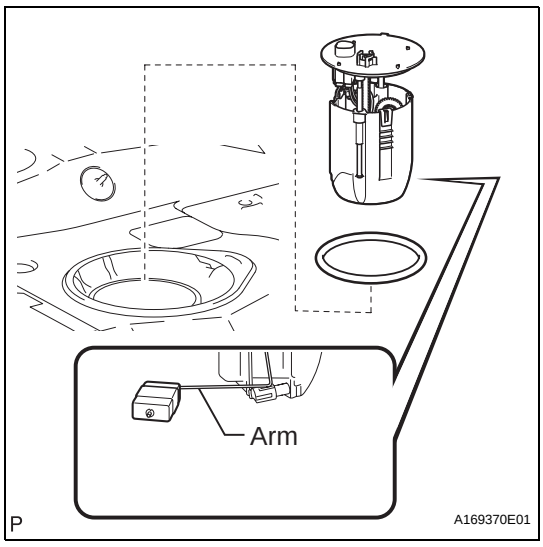


Text in Illustration

*a	SST (Fuel Pump Retainer Tool Assy)	-	-

SST 09808-14040 (09881-14040, 09882-14040, 09883-14040)

(k) While holding the fuel suction tube with pump and gauge assembly by hand, remove the fuel pump gauge retainer.



(l) Remove the fuel suction tube with pump and gauge.
NOTICE:
Be careful not to bend the arm of the fuel sender gauge.

(m) Remove the gasket from the fuel tank.

REMOVAL

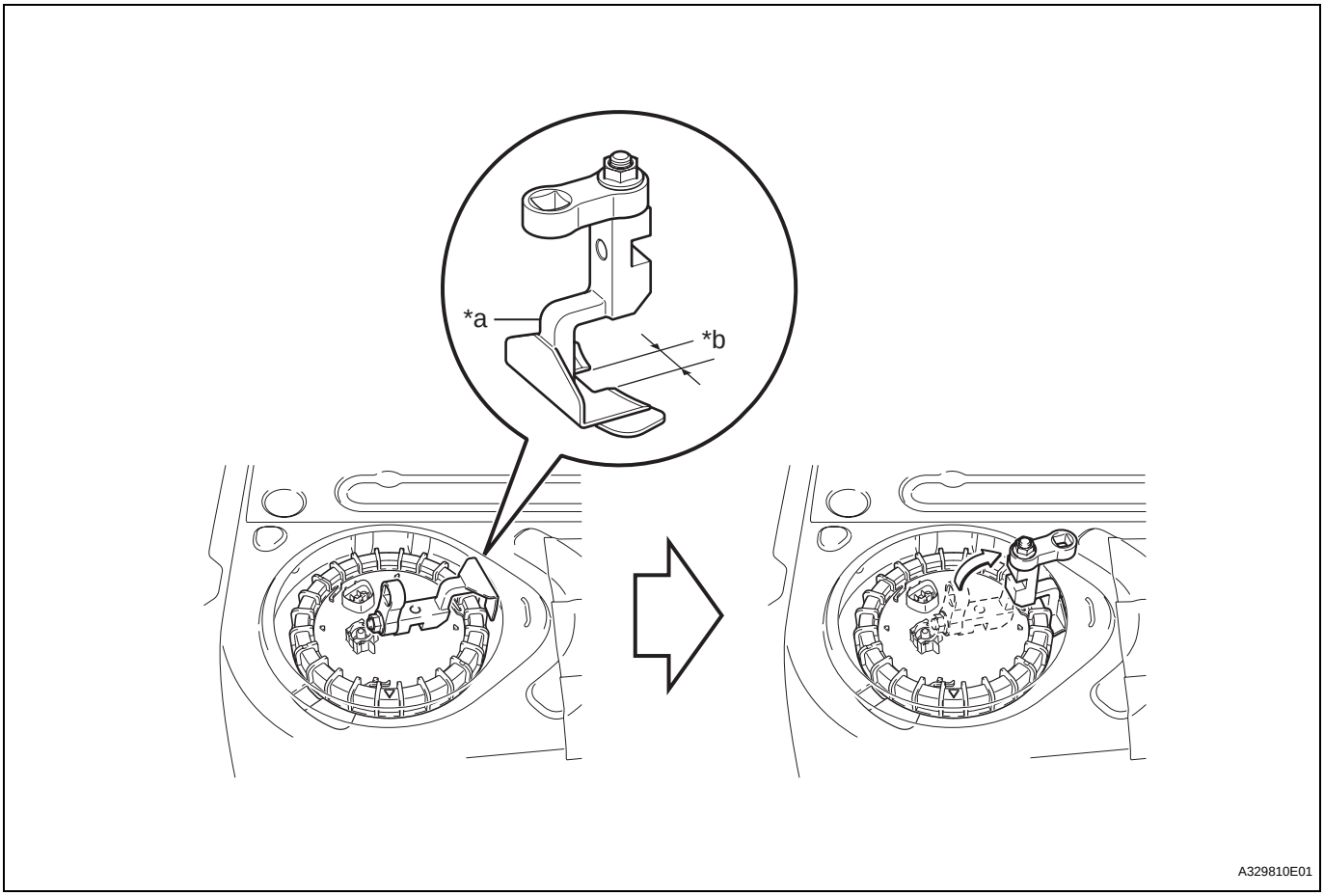
(2010/07-)

1. **DISCHARGE FUEL SYSTEM PRESSURE**
   HINT:
   See page ○○-○○.
2. **DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL (See page)**
3. **REMOVE REAR CENTER SEAT ASSEMBLY**
4. **REMOVE REAR SEAT HEADREST ASSEMBLY (for LH Side)**
5. **REMOVE SEAT TRACK BRACKET COVER LH (See page)**
6. **REMOVE REAR OUTER TRACK BRACKET COVER LH (See page)**
7. **REMOVE REAR INNER TRACK BRACKET COVER LH (See page)**
8. **REMOVE REAR SEAT LEG SIDE COVER LH (See page)**
9. **DISCONNECT REAR NO. 1 SEAT LOCK CABLE ASSEMBLY LH (w/ Remote Folding Function) (See page)**
10. **REMOVE REAR NO. 1 SEAT ASSEMBLY LH (See page)**
11. **REMOVE REAR SEAT HEADREST ASSEMBLY (for RH Side)**

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(b) Install SST (fuel pump holding tool assy) to the fuel pump gauge retainer.

(1) Insert SST (claw No. 1) between the service hole and fuel pump gauge retainer as shown in the illustration.



Text in Illustration

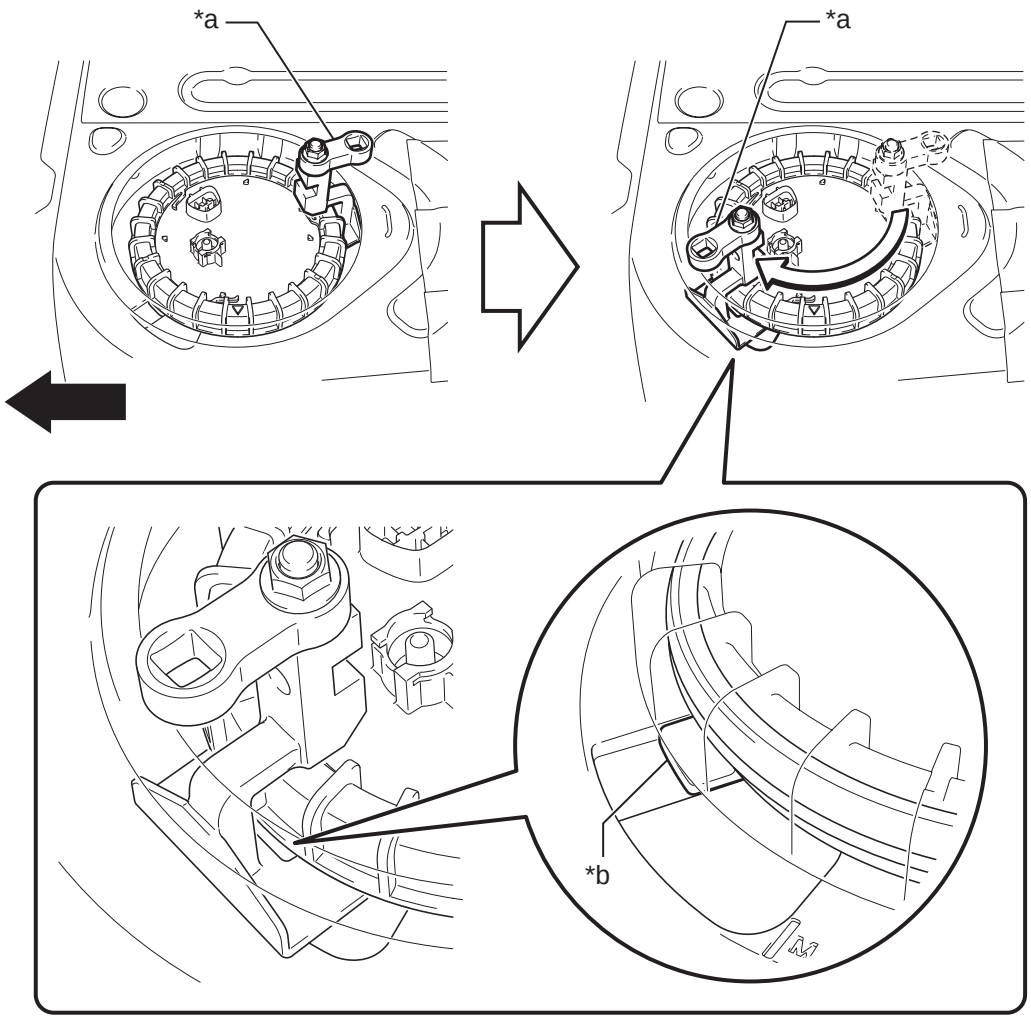
*a	SST (Claw No. 1)	*b	Wide

SST 09808-14050 (09882-14050)

[All Corrected]

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(2) Align the detent of the tank suction tube support and cut out of SST (claw No. 1).

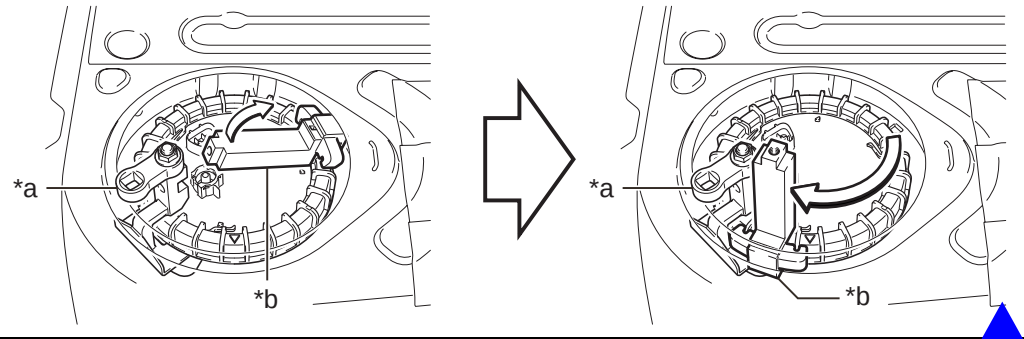


A329809E01

Text in Illustration

*a	SST (Claw No. 1)	*b	Detent of Tank Suction Tube Support
➡	Front	-	-

(3) Insert SST (claw) between the service hole and fuel pump gauge retainer as shown in the illustration.



C

A329814E01

[All Corrected]

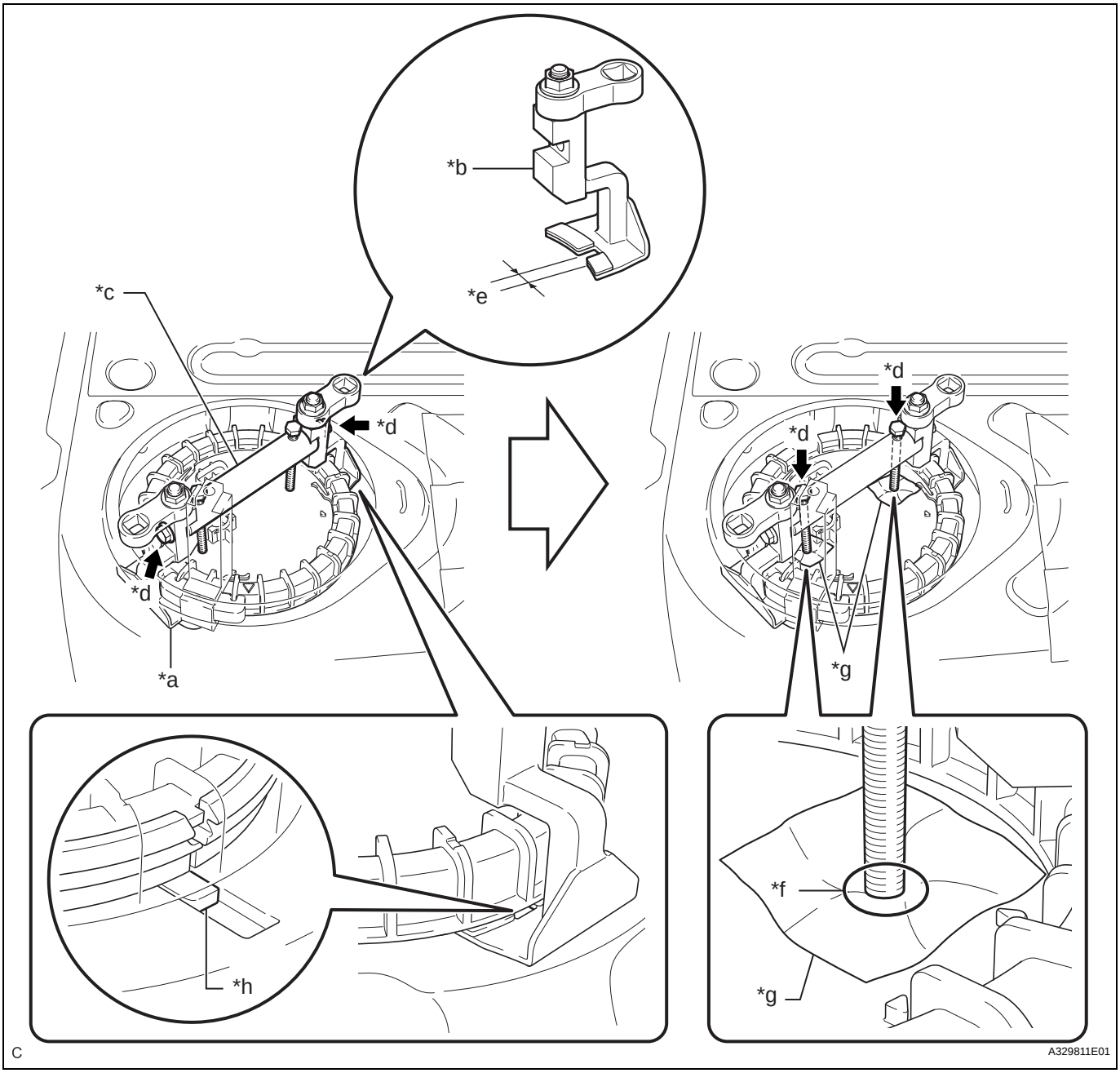
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Text in Illustration

*a	SST (Claw No. 1)	*b	SST (Claw)

SST 09808-14040 (09882-14040)

(4) Use the same procedure as for SST (claw No. 1), insert SST (claw No. 2) between the service hole and fuel pump gauge retainer, and align it with the second detent of the tank suction tube support.



Text in Illustration

*a	SST (Claw No. 1)	*b	SST (Claw No. 2)
*c	SST (Bridge)	*d	SST (Bolt)
*e	Narrow	*f	Contact
*g	Cloth	*h	Detent of Tank Suction Tube Support

SST 09808-14050 (09881-14050, 09882-14050, 09883-14050, 09884-14050)

FU

[All Corrected]

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(5) Install SST (bridge) to SST (claw No. 1) and SST (claw No. 2) with the 2 SST (bolt).

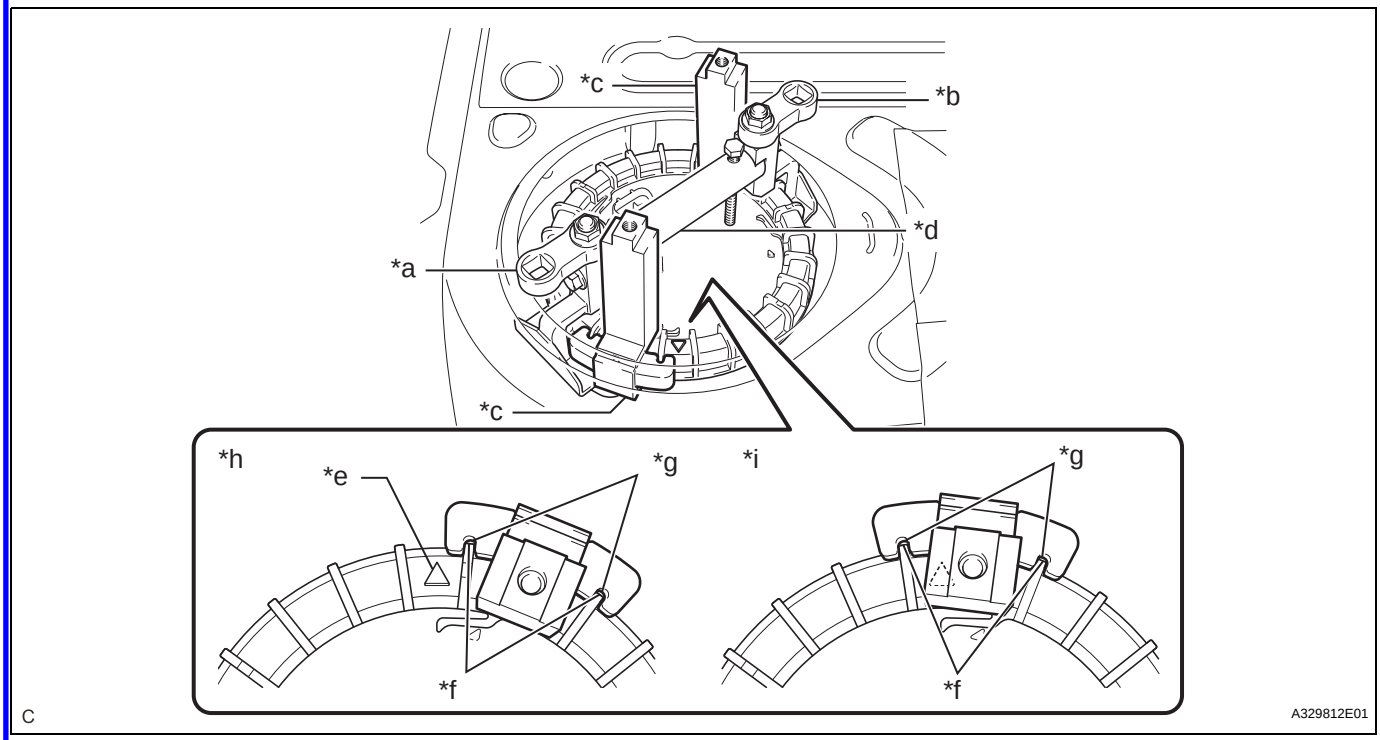
(6) Place a piece of cloth or equivalent on the fuel suction tube with pump and gauge assembly and lightly tighten the 2 SST (bolt) of SST (bridge) until they come into contact with the fuel suction tube with pump and gauge assembly.

NOTICE:

If a piece of cloth or equivalent is not placed between the fuel suction tube with pump and gauge assembly and the 2 SST (bolt), the fuel suction tube with pump and gauge assembly may be damaged.

(c) Install SST (fuel pump retainer tool assy) to the fuel pump gauge retainer.

(1) Position SST (claw) next to SST (claw No. 1) so that the protrusions of the fuel pump gauge retainer are aligned with the grooves of SST (claw). Use the same procedure as for the previous SST (claw), insert the second SST (claw) between the service hole and fuel pump gauge retainer, and position it next to SST (claw No. 2) so that it is opposite to SST (claw) and the protrusions of the fuel pump gauge retainer are aligned with the grooves of SST (claw).



Text in Illustration

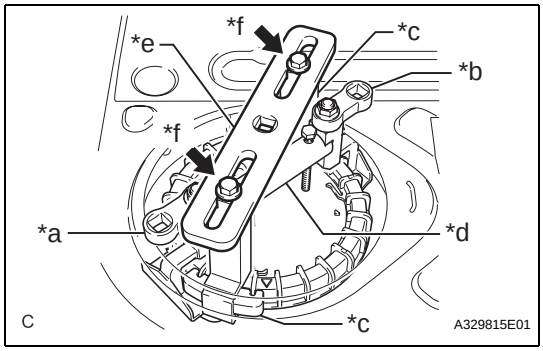
*a	SST (Claw No. 1)	*b	SST (Claw No. 2)
*c	SST (Claw)	*d	SST (Bridge)
*e	Triangle Mark	*f	Protrusion of Fuel Pump Gauge Retainer
*g	Groove of SST (Claw)	*h	Correct

[All Corrected]

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*i	Incorrect	-	-

SST 09808-14040 (09882-14040)
NOTICE:
Ensure that SST (claw) does not cover the triangle mark of the fuel pump gauge retainer.

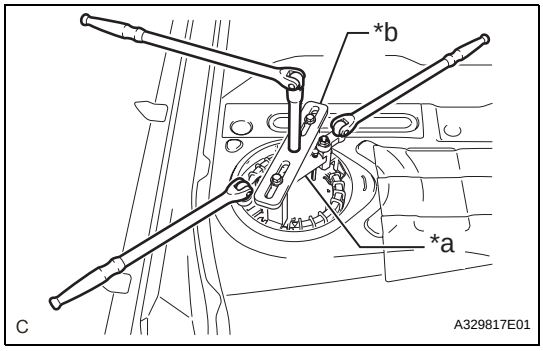


(2) While ensuring that SST (plate) is centered, install SST (plate) to 2 SST (claw) with the 2 SST (bolt and washer set).

Text in Illustration

*a	SST (Claw No. 1)
*b	SST (Claw No. 2)
*c	SST (Claw)
*d	SST (Bridge)
*e	SST (Plate)
*f	SST (Bolt and Washer Set)

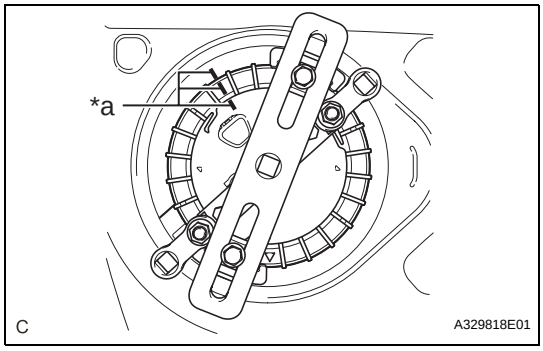
SST 09808-14040 (09881-14040, 09883-14040)



(d) Attach 2 breaker bars to SST (fuel pump holding tool assy) and 1 breaker bar to SST (fuel pump retainer tool assy).

Text in Illustration

*a	SST (Fuel Pump Holding Tool Assy)
*b	SST (Fuel Pump Retainer Tool Assy)

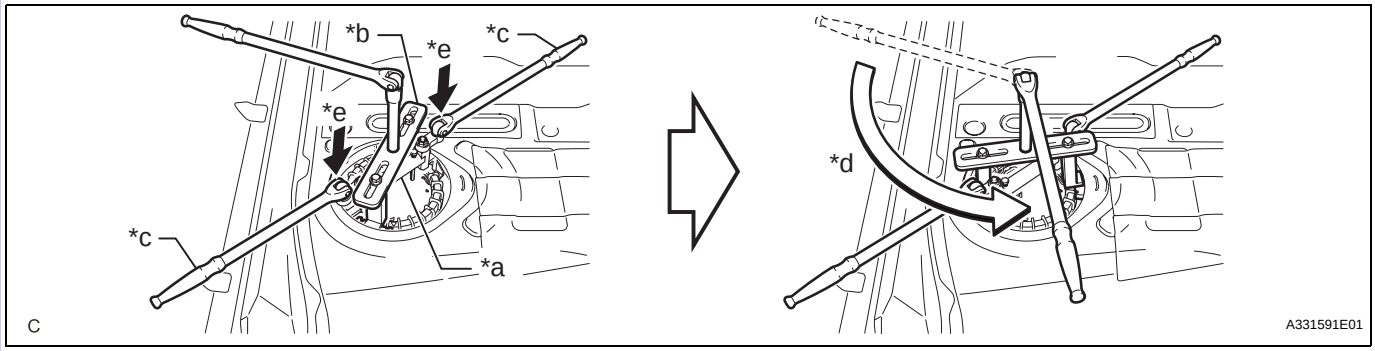


(e) Place paint marks on the fuel suction tube with pump and gauge assembly, fuel pump gauge retainer and fuel tank assembly as shown in the illustration.

Text in Illustration

*a	Paint Mark

(f) While holding the 2 breaker bars attached to SST (fuel pump holding tool assy), turn the breaker bar attached to SST (fuel pump retainer tool assy) to loosen the fuel pump gauge retainer. [*1]



[All Corrected]

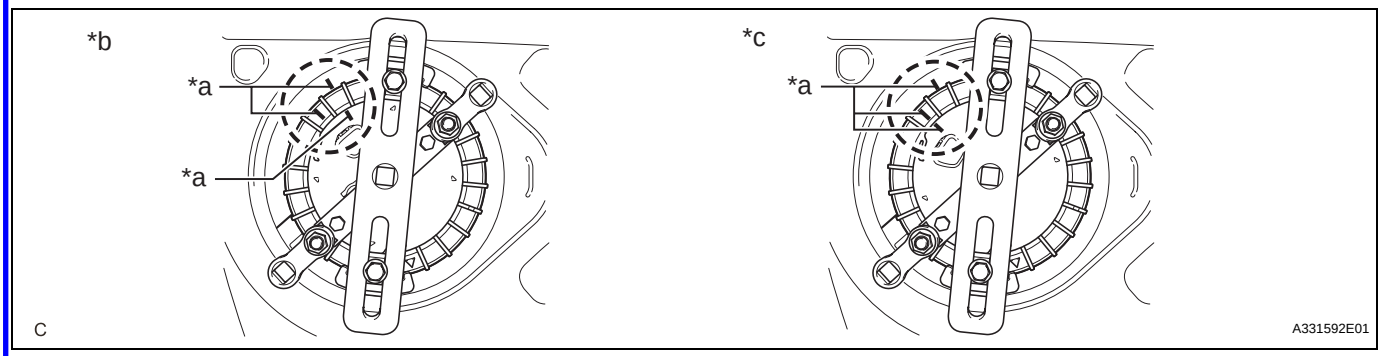
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Text in Illustration

*a	SST (Fuel Pump Holding Tool Assy)	*b	SST (Fuel Pump Retainer Tool Assy)
*c	Holding	*d	Turn
*e	Press down	-	-

NOTICE:
Press down on the 2 locations shown in the illustration to prevent SST (fuel pump holding tool assy) from turning.

(g) Check that only the paint mark on the fuel pump gauge retainer has moved.



Text in Illustration

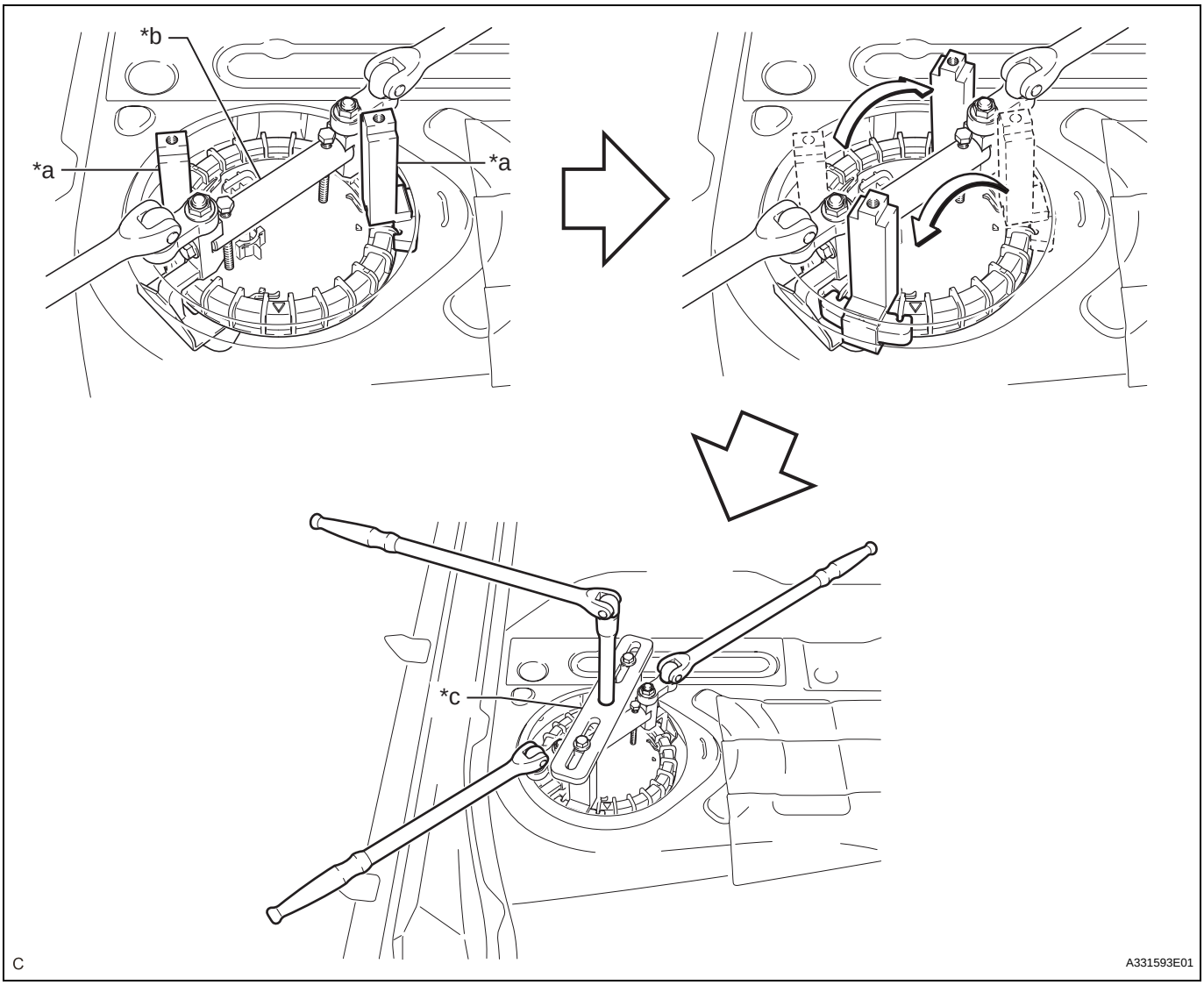
*a	Paint Mark	*b	Correct
*c	Incorrect	-	-

HINT:
If the paint mark on the fuel suction tube with pump and gauge assembly has also moved, tighten the fuel pump gauge retainer until the paint marks are aligned at the original position. Then repeat from step [*1].

[All Corrected]

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(h) Loosen the fuel pump gauge retainer by using SST (fuel pump retainer tool assy) until the fuel pump gauge retainer turns approximately 360°.



Text in Illustration

*a	SST (Claw)	*b	SST (Fuel Pump Holding Tool Assy)
*c	SST (Fuel Pump Retainer Tool Assy)	-	-

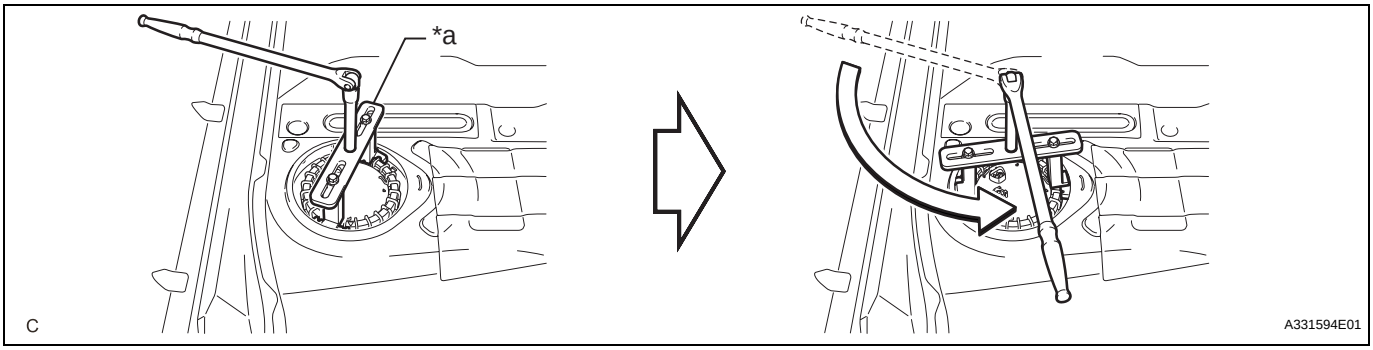
(i) Remove SST (fuel pump retainer tool assy) and SST (fuel pump holding tool assy) from the fuel pump gauge retainer.

(j) Check that the fuel pump gauge retainer can be loosened by hand.
HINT:
If the fuel pump gauge retainer cannot be loosened by hand, use SST (fuel pump retainer tool assy) to loosen the fuel pump gauge retainer.

[All Corrected]

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[Corrected]



Text in Illustration

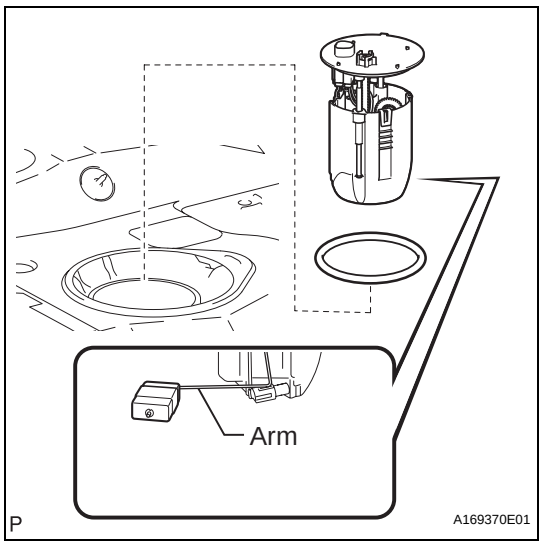
*a	SST (Fuel Pump Retainer Tool Assy)	-	-

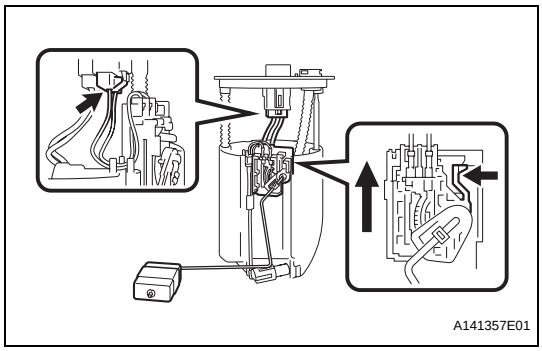
SST 09808-14040 (09881-14040, 09882-14040, 09883-14040)

(k) While holding the fuel suction tube with pump and gauge assembly by hand, remove the fuel pump gauge retainer.

(l) Remove the fuel suction tube with pump and gauge.
NOTICE:
Be careful not to bend the arm of the fuel sender gauge.

(m) Remove the gasket from the fuel tank.





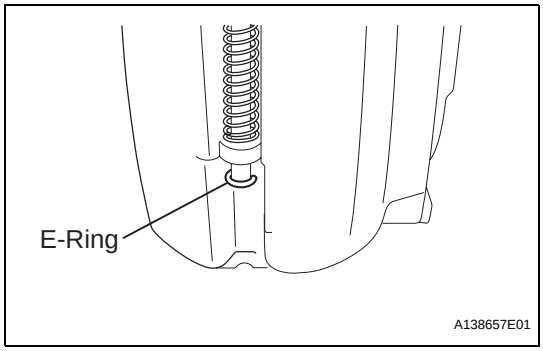
DISASSEMBLY

(2007/05-2008/08)

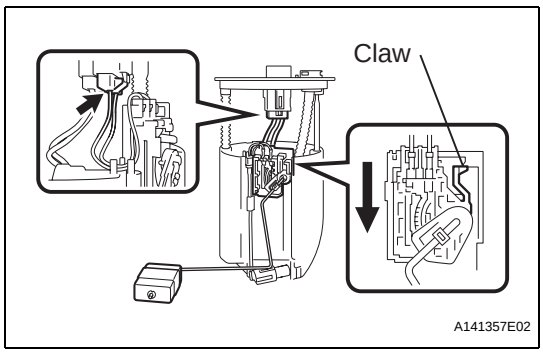
1. REMOVE FUEL SENDER GAUGE ASSEMBLY

(a) Disconnect the connector and remove the fuel sender gauge from the fuel suction tube.

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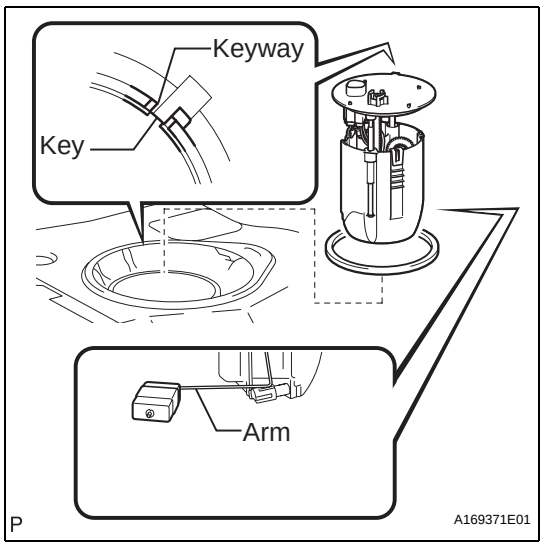
(e) Install a new E-ring.



6. INSTALL FUEL SENDER GAUGE ASSEMBLY

(a) Slide the fuel sender gauge to fit the claw.

(b) Connect the fuel sender gauge connector.



INSTALLATION

(2007/05-2008/08)

1. INSTALL FUEL SUCTION TUBE ASSEMBLY WITH PUMP AND GAUGE

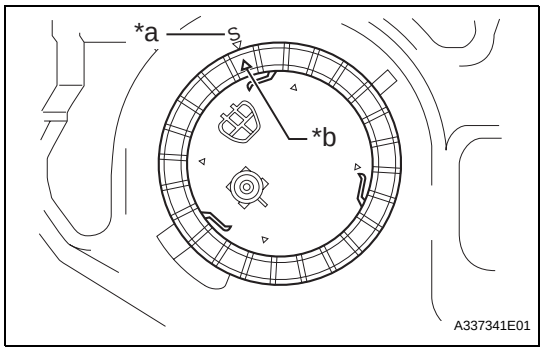
(a) Install a new gasket to the fuel tank.

(b) Attach the fuel suction tube with pump and gauge to the fuel tank.

NOTICE:

Be careful not to bend the arm of the fuel sender gauge.

(c) Align the keyway of the fuel suction tube support with the key of the fuel suction tube with pump and gauge.



(d) Align the triangle mark on new fuel pump gauge retainer with the "S" mark on the fuel tank assembly while pushing down the fuel suction tube with pump and gauge assembly, attach the fuel pump gauge retainer.

Text in Illustration

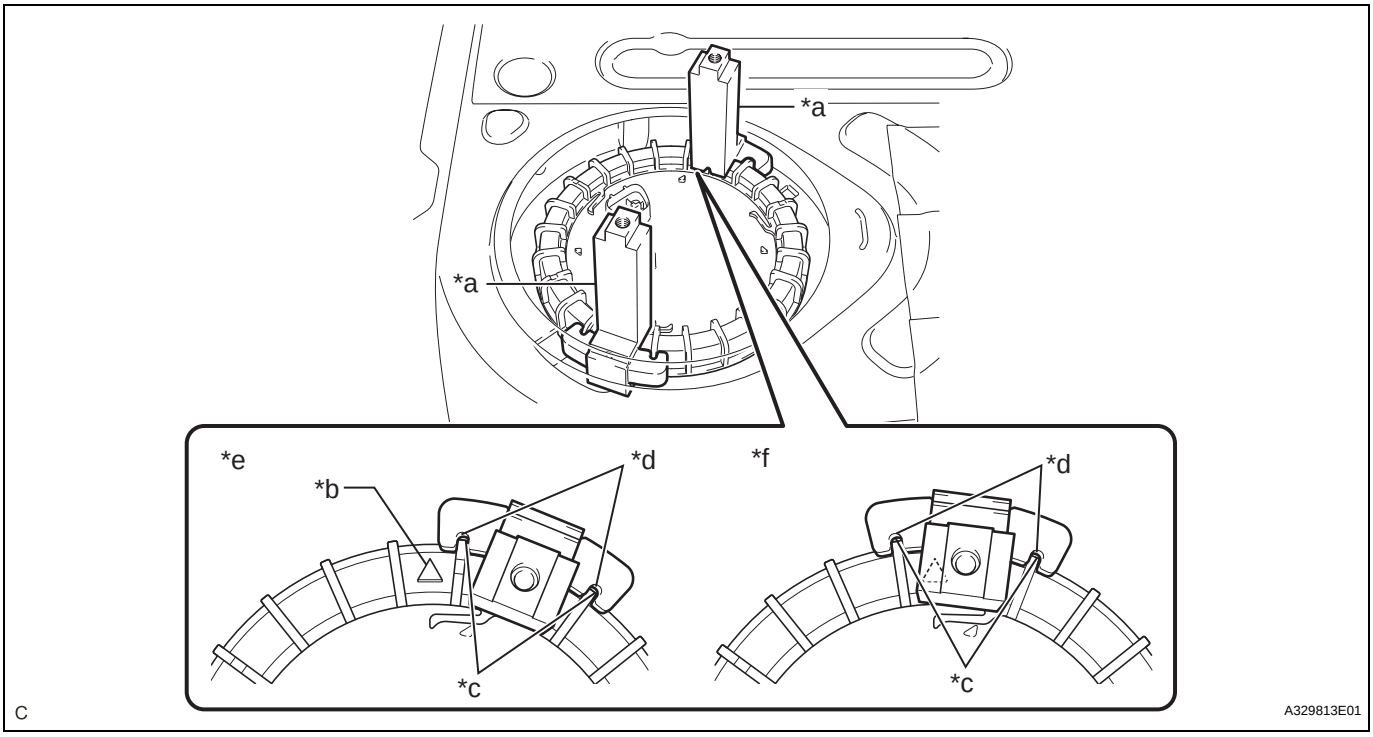
*a	"S" Mark
*b	Triangle Mark

[Corrected]

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(e) Install SST (fuel pump retainer tool assy) to the fuel pump gauge retainer.

(1) Insert 2 SST (claw) between the service hole and fuel pump gauge retainer, and adjust the position so that the protrusions of the fuel pump gauge retainer are aligned with the grooves of SST (claw) as shown in the illustration.



Text in Illustration

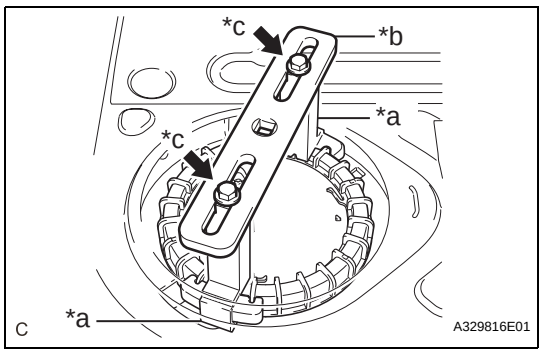
*a	SST (Claw)	*b	Triangle Mark
*c	Protrusion of Fuel Pump Gauge Retainer	*d	Groove of SST (Claw)
*e	Correct	*f	Incorrect

SST 09808-14040 (09882-14040)

NOTICE:

Ensure that SST (claw) does not cover the triangle mark of the fuel pump gauge retainer.

(2) While ensuring that SST (plate) is centered, install SST (plate) to 2 SST (claw) with the 2 SST (bolt and washer set).



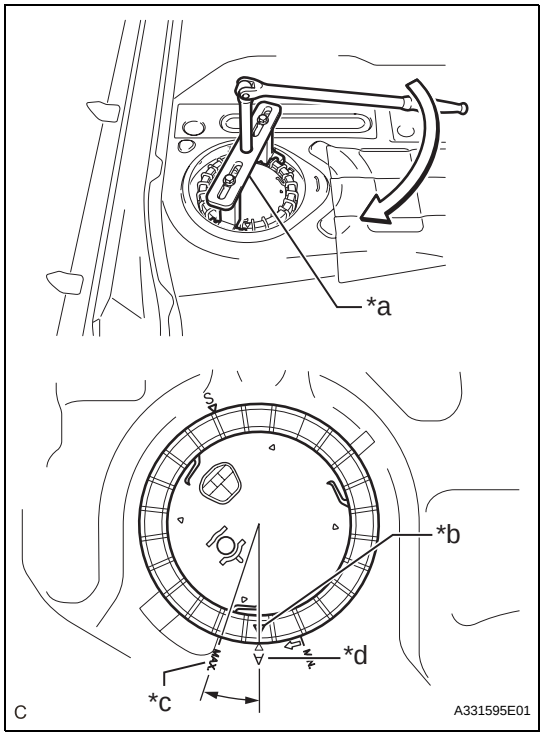
Text in Illustration

*a	SST (Claw)
*b	SST (Plate)
*c	SST (Bolt and Washer Set)

SST 09808-14040 (09881-14040, 09883-14040)

[All Corrected]

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(f) Type A:

(1) While lightly pushing down on SST (fuel pump retainer tool assy), tighten the fuel pump gauge retainer by 1 and a half turns so that the triangle mark on the fuel pump gauge retainer is positioned between the “A” and “MAX” marks on the fuel tank assembly.

Text in Illustration

*a	SST (Fuel Pump Retainer Tool Assy)
*b	Triangle Mark
*c	"MAX" Mark
*d	"A" Mark

NOTICE:

- **Do not use any tools other than specified in this operation as this may result in damage to the fuel pump gauge retainer or fuel tank assembly.**
- **Do not push down on SST (fuel pump retainer tool assy) excessively as this may make the fuel pump gauge retainer hard to rotate, and may damage components.**
- **Make sure to turn the breaker bar horizontally. If it is turned at an angle, SST (fuel pump retainer tool assy) may come off.**
- **Do not spin SST (fuel pump retainer tool assy) too fast or use an impact wrench as this may damage components.**
- **If SST (fuel pump retainer tool assy) comes off of the fuel pump gauge retainer, loosen the SST (bolt and washer set) and reinstall SST (fuel pump retainer tool assy).**

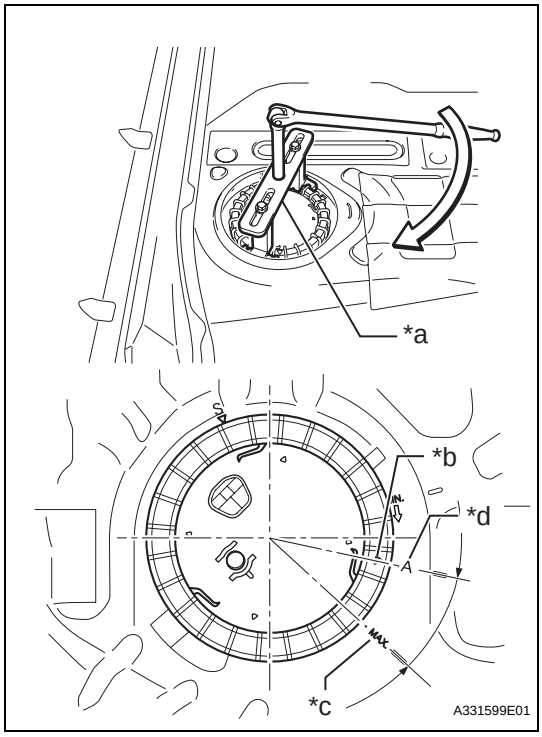
HINT:

While pushing down SST (fuel pump retainer tool assy), turn the fuel pump gauge retainer clockwise to tighten. Make sure that the detent of the tank suction tube support does not move out of the groove of the fuel tank assembly.

[All Corrected]

FU

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(g) Type B:

(1) While lightly pushing down on SST (fuel pump retainer tool assy), tighten the fuel pump gauge retainer by 1 and a half turns so that the triangle mark on the fuel pump gauge retainer is positioned between the “A” and “MAX” marks on the fuel tank assembly.

Text in Illustration

*a	SST (Fuel Pump Retainer Tool Assy)
*b	Triangle Mark
*c	"MAX" Mark
*d	"A" Mark

NOTICE:

- **Do not use any tools other than specified in this operation as this may result in damage to the fuel pump gauge retainer or fuel tank assembly.**
- **Do not push down on SST (fuel pump retainer tool assy) excessively as this may make the fuel pump gauge retainer hard to rotate, and may damage components.**
- **Make sure to turn the breaker bar horizontally. If it is turned at an angle, SST (fuel pump retainer tool assy) may come off.**
- **Do not spin SST (fuel pump retainer tool assy) too fast or use an impact wrench as this may damage components.**
- **If SST (fuel pump retainer tool assy) comes off of the fuel pump gauge retainer, loosen the SST (bolt and washer set) and reinstall SST (fuel pump retainer tool assy).**

HINT:

While pushing down SST (fuel pump retainer tool assy), turn the fuel pump gauge retainer clockwise to tighten. Make sure that the detent of the tank suction tube support does not move out of the groove of the fuel tank assembly.

[All Corrected]

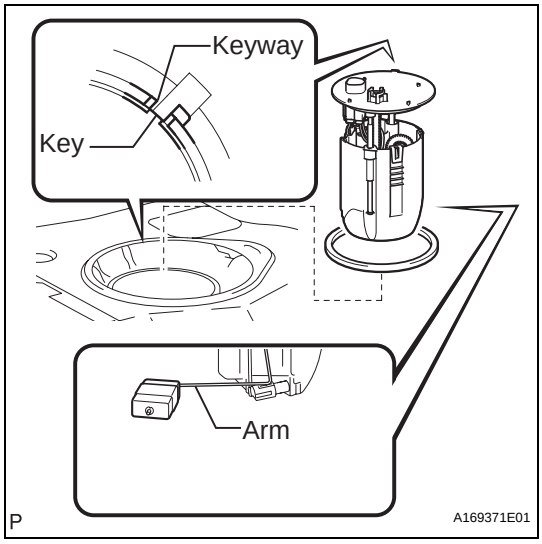
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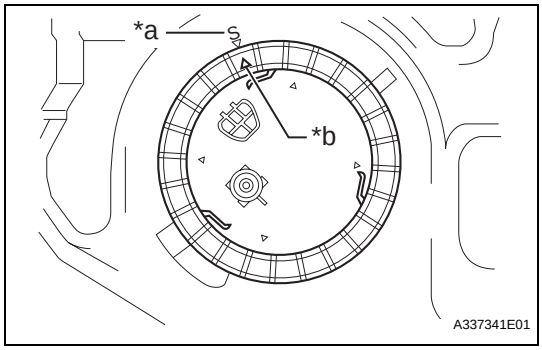
54. **INSTALL REAR NO. 1 SEAT ASSEMBLY LH (See page)**
55. **CONNECT REAR NO. 1 SEAT LOCK CABLE ASSEMBLY LH (w/ Remote Folding Function) (See page)**
56. **INSPECT REAR SEAT SLIDE ADJUSTER LOCK (for LH Side) (See page)**
57. **INSTALL REAR SEAT LEG SIDE COVER LH (See page)**
58. **INSTALL REAR INNER TRACK BRACKET COVER LH (See page)**
59. **INSTALL REAR OUTER TRACK BRACKET COVER LH (See page)**
60. **INSTALL SEAT TRACK BRACKET COVER LH (See page)**
61. **INSTALL REAR SEAT HEADREST ASSEMBLY (for LH Side)**
62. **INSTALL REAR CENTER SEAT ASSEMBLY**
63. **CONNECT CABLE TO NEGATIVE BATTERY TERMINAL (See page)**
64. **INSPECT SRS WARNING LIGHT (See page)**

INSTALLATION

(2008/08-2010/07)

1. **INSTALL FUEL SUCTION TUBE ASSEMBLY WITH PUMP AND GAUGE**
   (a) Install a new gasket to the fuel tank.
   (b) Attach the fuel suction tube with pump and gauge to the fuel tank.
   NOTICE:
   Be careful not to bend the arm of the fuel sender gauge.
   (c) Align the keyway of the fuel suction tube support with the key of the fuel suction tube with pump and gauge.





   (d) Align the triangle mark on new fuel pump gauge retainer with the "S" mark on the fuel tank assembly while pushing down the fuel suction tube with pump and gauge assembly, attach the fuel pump gauge retainer.
   Text in Illustration

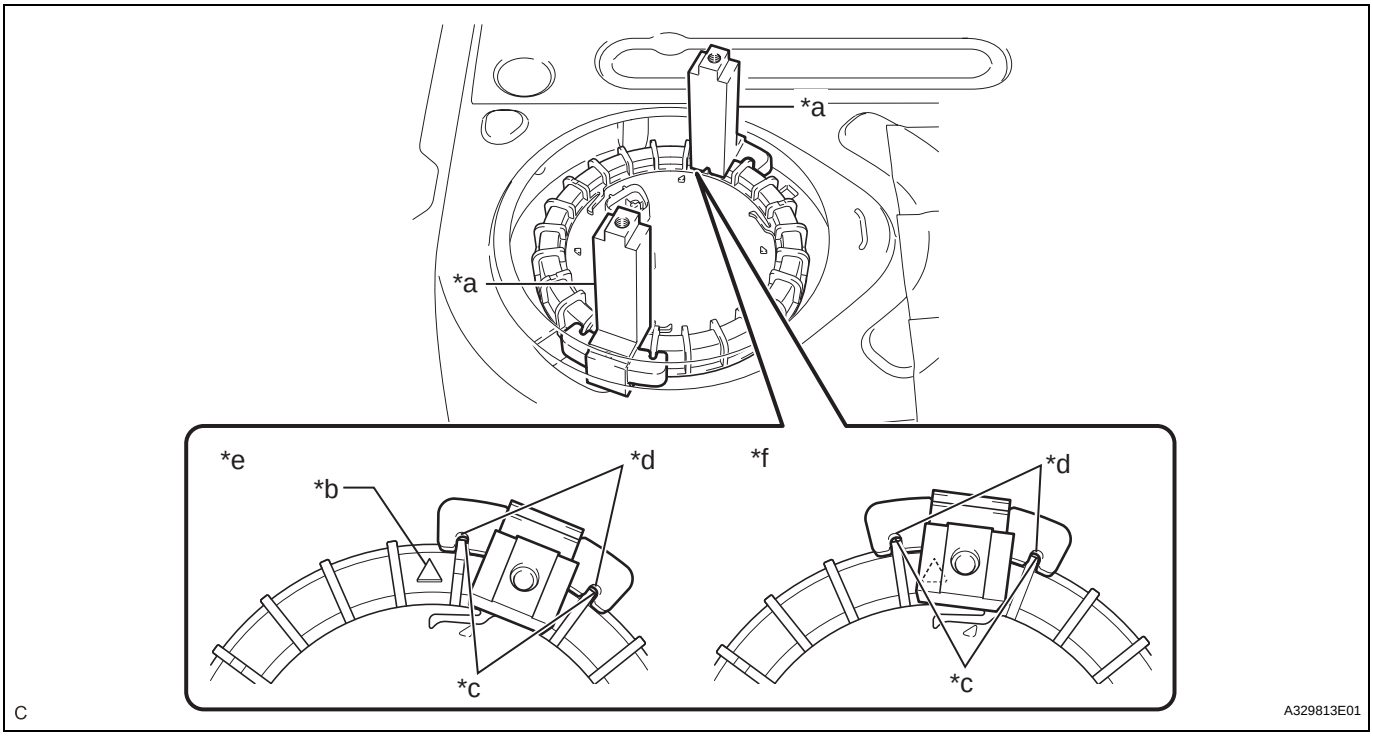
*a	"S" Mark
*b	Triangle Mark

[Corrected]

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(e) Install SST (fuel pump retainer tool assy) to the fuel pump gauge retainer.

(1) Insert 2 SST (claw) between the service hole and fuel pump gauge retainer, and adjust the position so that the protrusions of the fuel pump gauge retainer are aligned with the grooves of SST (claw) as shown in the illustration.



Text in Illustration

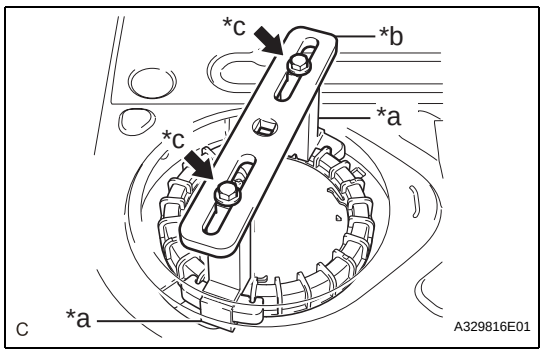
*a	SST (Claw)	*b	Triangle Mark
*c	Protrusion of Fuel Pump Gauge Retainer	*d	Groove of SST (Claw)
*e	Correct	*f	Incorrect

SST 09808-14040 (09882-14040)

NOTICE:

Ensure that SST (claw) does not cover the triangle mark of the fuel pump gauge retainer.

(2) While ensuring that SST (plate) is centered, install SST (plate) to 2 SST (claw) with the 2 SST (bolt and washer set).



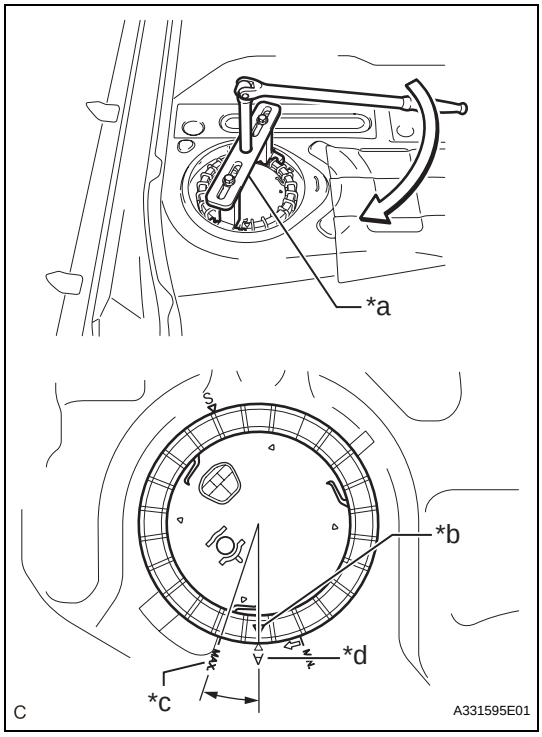
Text in Illustration

*a	SST (Claw)
*b	SST (Plate)
*c	SST (Bolt and Washer Set)

SST 09808-14040 (09881-14040, 09883-14040)

[All Corrected]

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(f) Type A:

(1) While lightly pushing down on SST (fuel pump retainer tool assy), tighten the fuel pump gauge retainer by 1 and a half turns so that the triangle mark on the fuel pump gauge retainer is positioned between the “A” and “MAX” marks on the fuel tank assembly.

Text in Illustration

*a	SST (Fuel Pump Retainer Tool Assy)
*b	Triangle Mark
*c	"MAX" Mark
*d	"A" Mark

NOTICE:

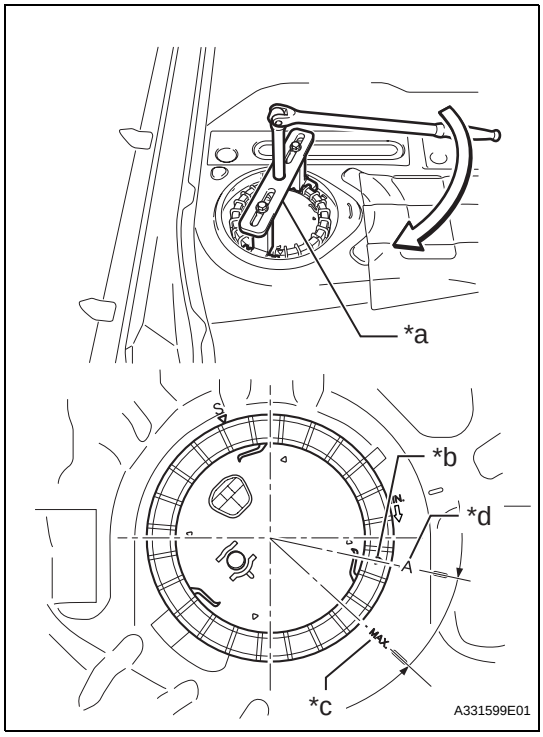
- **Do not use any tools other than specified in this operation as this may result in damage to the fuel pump gauge retainer or fuel tank assembly.**
- **Do not push down on SST (fuel pump retainer tool assy) excessively as this may make the fuel pump gauge retainer hard to rotate, and may damage components.**
- **Make sure to turn the breaker bar horizontally. If it is turned at an angle, SST (fuel pump retainer tool assy) may come off.**
- **Do not spin SST (fuel pump retainer tool assy) too fast or use an impact wrench as this may damage components.**
- **If SST (fuel pump retainer tool assy) comes off of the fuel pump gauge retainer, loosen the SST (bolt and washer set) and reinstall SST (fuel pump retainer tool assy).**

HINT:

While pushing down SST (fuel pump retainer tool assy), turn the fuel pump gauge retainer clockwise to tighten. Make sure that the detent of the tank suction tube support does not move out of the groove of the fuel tank assembly.

[All Corrected]

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(g) Type B:

(1) While lightly pushing down on SST (fuel pump retainer tool assy), tighten the fuel pump gauge retainer by 1 and a half turns so that the triangle mark on the fuel pump gauge retainer is positioned between the “A” and “MAX” marks on the fuel tank assembly.

Text in Illustration

*a	SST (Fuel Pump Retainer Tool Assy)
*b	Triangle Mark
*c	"MAX" Mark
*d	"A" Mark

NOTICE:

- **Do not use any tools other than specified in this operation as this may result in damage to the fuel pump gauge retainer or fuel tank assembly.**
- **Do not push down on SST (fuel pump retainer tool assy) excessively as this may make the fuel pump gauge retainer hard to rotate, and may damage components.**
- **Make sure to turn the breaker bar horizontally. If it is turned at an angle, SST (fuel pump retainer tool assy) may come off.**
- **Do not spin SST (fuel pump retainer tool assy) too fast or use an impact wrench as this may damage components.**
- **If SST (fuel pump retainer tool assy) comes off of the fuel pump gauge retainer, loosen the SST (bolt and washer set) and reinstall SST (fuel pump retainer tool assy).**

HINT:

While pushing down SST (fuel pump retainer tool assy), turn the fuel pump gauge retainer clockwise to tighten. Make sure that the detent of the tank suction tube support does not move out of the groove of the fuel tank assembly.

[All Corrected]

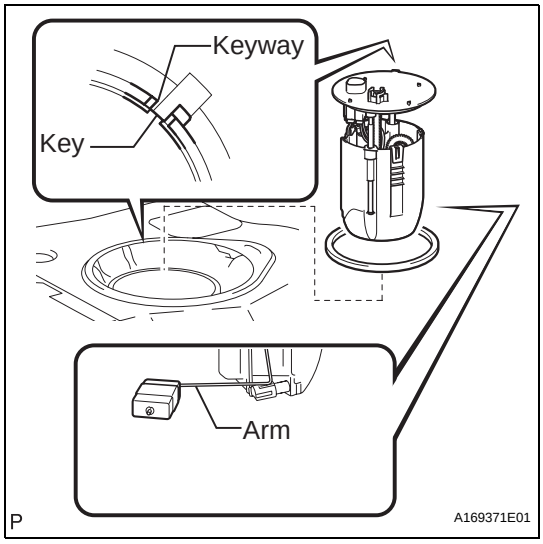
FU

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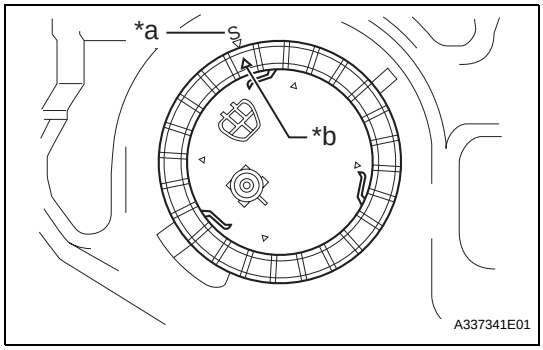
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60. **INSTALL SEAT TRACK BRACKET COVER LH (See page)**
61. **INSTALL REAR SEAT HEADREST ASSEMBLY (for LH Side)**
62. **INSTALL REAR CENTER SEAT ASSEMBLY**
63. **CONNECT CABLE TO NEGATIVE BATTERY TERMINAL (See page)**
64. **INSPECT SRS WARNING LIGHT (See page)**

INSTALLATION

(2010/07-)



1. **INSTALL FUEL SUCTION TUBE ASSEMBLY WITH PUMP AND GAUGE**
   (a) Install a new gasket to the fuel tank.
   (b) Attach the fuel suction tube with pump and gauge to the fuel tank.
   NOTICE:
   Be careful not to bend the arm of the fuel sender gauge.
   (c) Align the keyway of the fuel suction tube support with the key of the fuel suction tube with pump and gauge.



   (d) Align the triangle mark on new fuel pump gauge retainer with the "S" mark on the fuel tank assembly while pushing down the fuel suction tube with pump and gauge assembly, attach the fuel pump gauge retainer.
   Text in Illustration

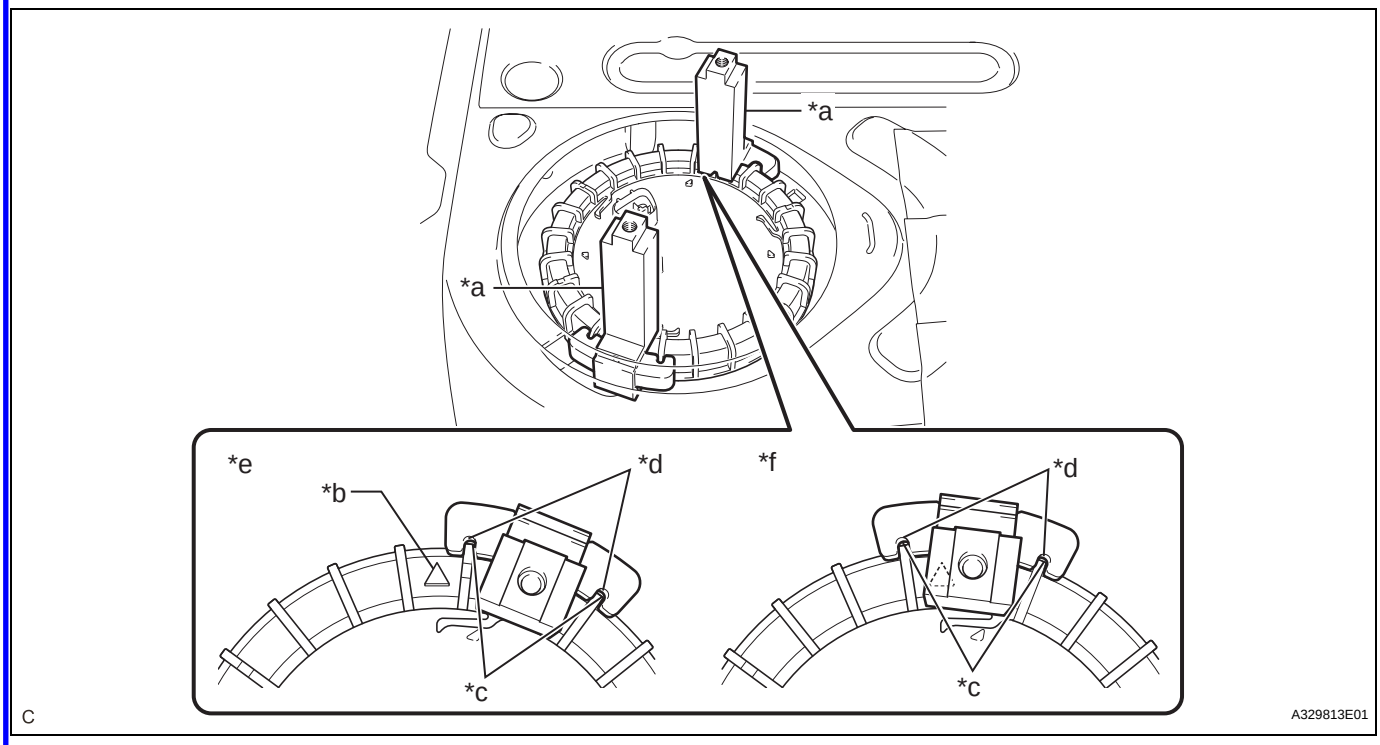
*a	"S" Mark
*b	Triangle Mark

[Corrected]

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(e) Install SST (fuel pump retainer tool assy) to the fuel pump gauge retainer.

(1) Insert 2 SST (claw) between the service hole and fuel pump gauge retainer, and adjust the position so that the protrusions of the fuel pump gauge retainer are aligned with the grooves of SST (claw) as shown in the illustration.



Text in Illustration

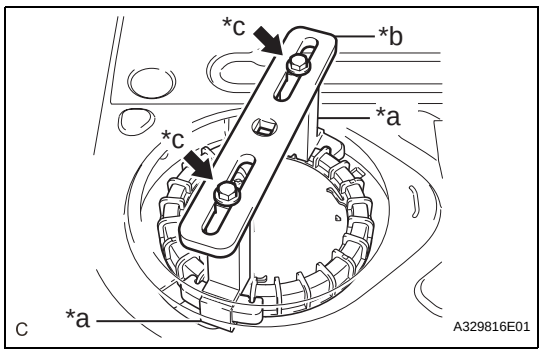
*a	SST (Claw)	*b	Triangle Mark
*c	Protrusion of Fuel Pump Gauge Retainer	*d	Groove of SST (Claw)
*e	Correct	*f	Incorrect

SST 09808-14040 (09882-14040)

NOTICE:

Ensure that SST (claw) does not cover the triangle mark of the fuel pump gauge retainer.

(2) While ensuring that SST (plate) is centered, install SST (plate) to 2 SST (claw) with the 2 SST (bolt and washer set).



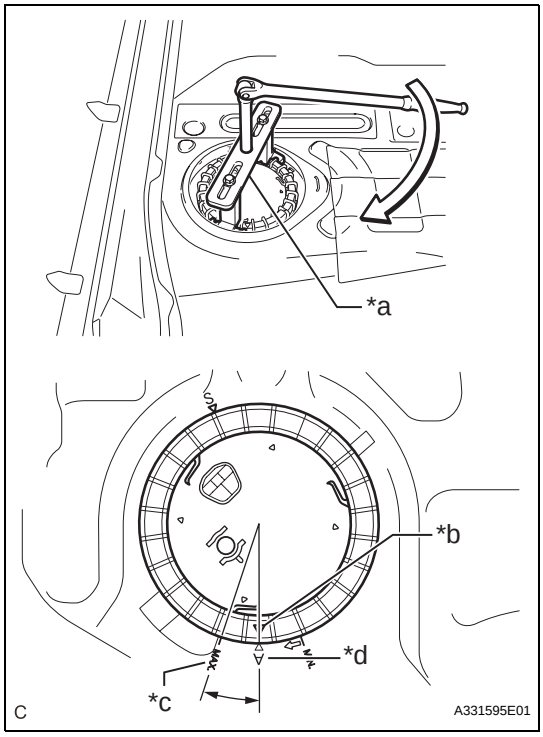
Text in Illustration

*a	SST (Claw)
*b	SST (Plate)
*c	SST (Bolt and Washer Set)

SST 09808-14040 (09881-14040, 09883-14040)

[All Corrected]

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(f) Type A:

(1) While lightly pushing down on SST (fuel pump retainer tool assy), tighten the fuel pump gauge retainer by 1 and a half turns so that the triangle mark on the fuel pump gauge retainer is positioned between the “A” and “MAX” marks on the fuel tank assembly.

Text in Illustration

*a	SST (Fuel Pump Retainer Tool Assy)
*b	Triangle Mark
*c	"MAX" Mark
*d	"A" Mark

NOTICE:

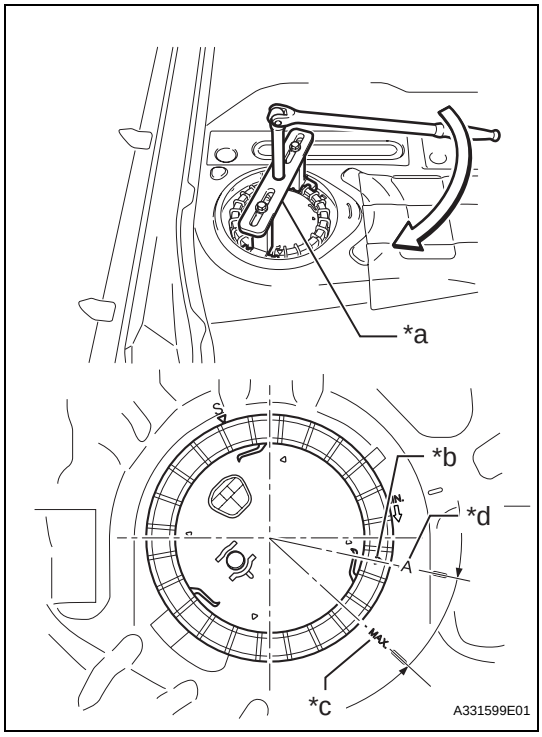
- **Do not use any tools other than specified in this operation as this may result in damage to the fuel pump gauge retainer or fuel tank assembly.**
- **Do not push down on SST (fuel pump retainer tool assy) excessively as this may make the fuel pump gauge retainer hard to rotate, and may damage components.**
- **Make sure to turn the breaker bar horizontally. If it is turned at an angle, SST (fuel pump retainer tool assy) may come off.**
- **Do not spin SST (fuel pump retainer tool assy) too fast or use an impact wrench as this may damage components.**
- **If SST (fuel pump retainer tool assy) comes off of the fuel pump gauge retainer, loosen the SST (bolt and washer set) and reinstall SST (fuel pump retainer tool assy).**

HINT:

While pushing down SST (fuel pump retainer tool assy), turn the fuel pump gauge retainer clockwise to tighten. Make sure that the detent of the tank suction tube support does not move out of the groove of the fuel tank assembly.

[All Corrected]

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(g) Type B:

(1) While lightly pushing down on SST (fuel pump retainer tool assy), tighten the fuel pump gauge retainer by 1 and a half turns so that the triangle mark on the fuel pump gauge retainer is positioned between the “A” and “MAX” marks on the fuel tank assembly.

Text in Illustration

*a	SST (Fuel Pump Retainer Tool Assy)
*b	Triangle Mark
*c	"MAX" Mark
*d	"A" Mark

NOTICE:

- **Do not use any tools other than specified in this operation as this may result in damage to the fuel pump gauge retainer or fuel tank assembly.**
- **Do not push down on SST (fuel pump retainer tool assy) excessively as this may make the fuel pump gauge retainer hard to rotate, and may damage components.**
- **Make sure to turn the breaker bar horizontally. If it is turned at an angle, SST (fuel pump retainer tool assy) may come off.**
- **Do not spin SST (fuel pump retainer tool assy) too fast or use an impact wrench as this may damage components.**
- **If SST (fuel pump retainer tool assy) comes off of the fuel pump gauge retainer, loosen the SST (bolt and washer set) and reinstall SST (fuel pump retainer tool assy).**

HINT:

While pushing down SST (fuel pump retainer tool assy), turn the fuel pump gauge retainer clockwise to tighten. Make sure that the detent of the tank suction tube support does not move out of the groove of the fuel tank assembly.

[All Corrected]

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