TOYOTA
SERVICE BULLETIN
Group: 03 No.: 03 Date: Aug, 16

Kluger

Corrections to Repair Manual RM06K6E

Please ensure these pages are distributed to all relevant staff for their information; and a copy made available for future reference, with the above repair manual.

Section	Title	Paragraph
2GR-FE ENGINE CONTROL SYSTEM	SFI SYSTEM	P0136, P0137, P0138 (2007/05 - 2008/08)
		P0136, P0137, P0138 (2008/08 -)

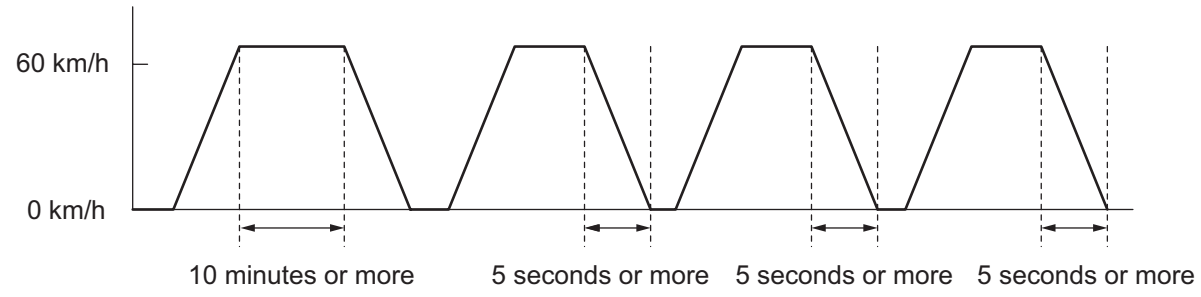
The revised pages listed above are attached.

(The corrected parts are indicated by arrows.)

This bulletin does not cause the Flat Rate Manual to be changed

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Drive Pattern:



Y

A152792E06

ES

(g) Select the following menu items: Powertrain / Engine and ECT / Data List / A/F Control System / AFS B1S1 and AFS B2S1.

(h) Read the value of the air fuel ratio sensor current while the fuel-cut operation is performing.

Standard current:

Less than 3.0 mA

HINT:

- To measure the air fuel ratio sensor current precisely, perform the fuel-cut operation as long as possible.
- If it is difficult to measure the air fuel ratio sensor current, use the snapshot function of the intelligent tester.

Result

[Deleted]

Result	Proceed to
Outside standard range	A
Within standard range	B

[Corrected]

OK	Go to step 11
NG	Go to step 14

6	READ VALUE USING INTELLIGENT TESTER (OUTPUT VOLTAGE OF HEATED OXYGEN SENSOR)

(a) Connect the intelligent tester to the DLC3.

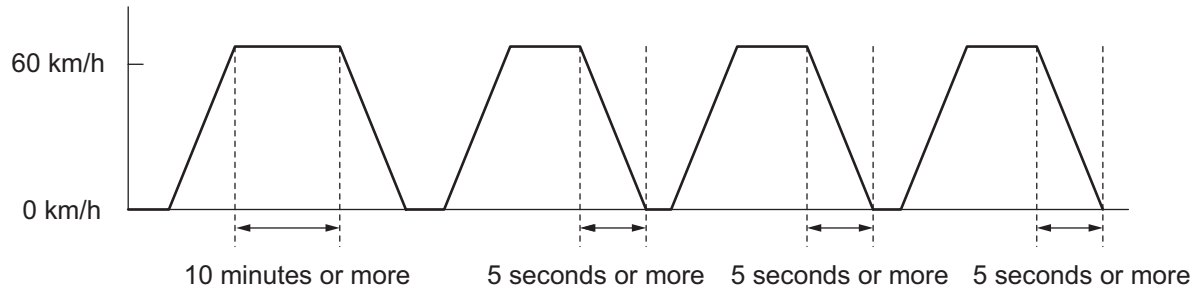
(b) Turn the ignition switch on (IG) and turn the tester on.

(c) Start the engine.

(d) Select the following menu items: Powertrain / Engine and ECT / Data List / A/F Control System / O2S B1S2 or O2S B1S2.

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Y

A152792E06

(g) Select the following menu items: Powertrain / Engine and ECT / Data List / A/F Control System / AFS B1S1 and AFS B2S1.

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Result

Result	Proceed to
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[Corrected]

OK	Go to step 11
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6	READ VALUE USING INTELLIGENT TESTER (OUTPUT VOLTAGE OF HEATED OXYGEN SENSOR)

(a) Connect the intelligent tester to the DLC3.

(b) Turn the ignition switch on (IG) and turn the tester on.

(c) Start the engine.

(d) Select the following menu items: Powertrain / Engine and ECT / Data List / A/F Control System / O2S B1S2 or O2S B1S2.

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