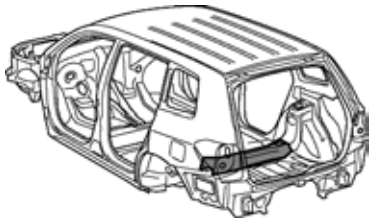
REAR FLOOR CENTER CROSSMEMBER (ASSY)



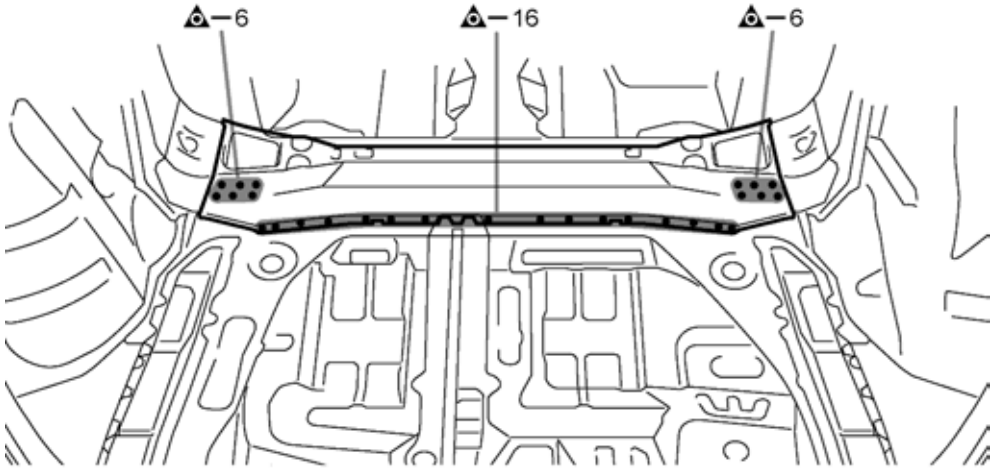
F28423A

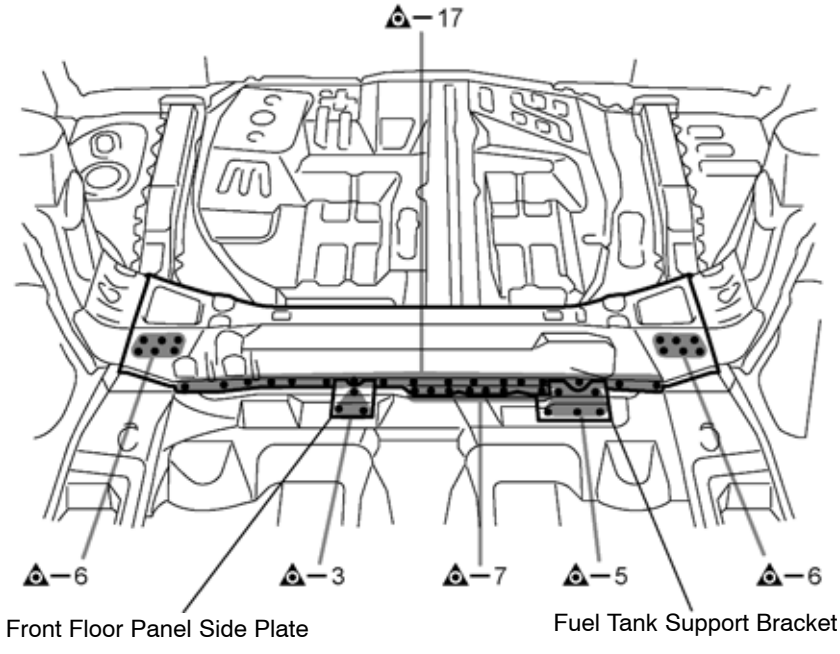
Symbol meaning

: Remove Weld Points

F28423B

REMOVAL





F28423

REMOVAL POINT

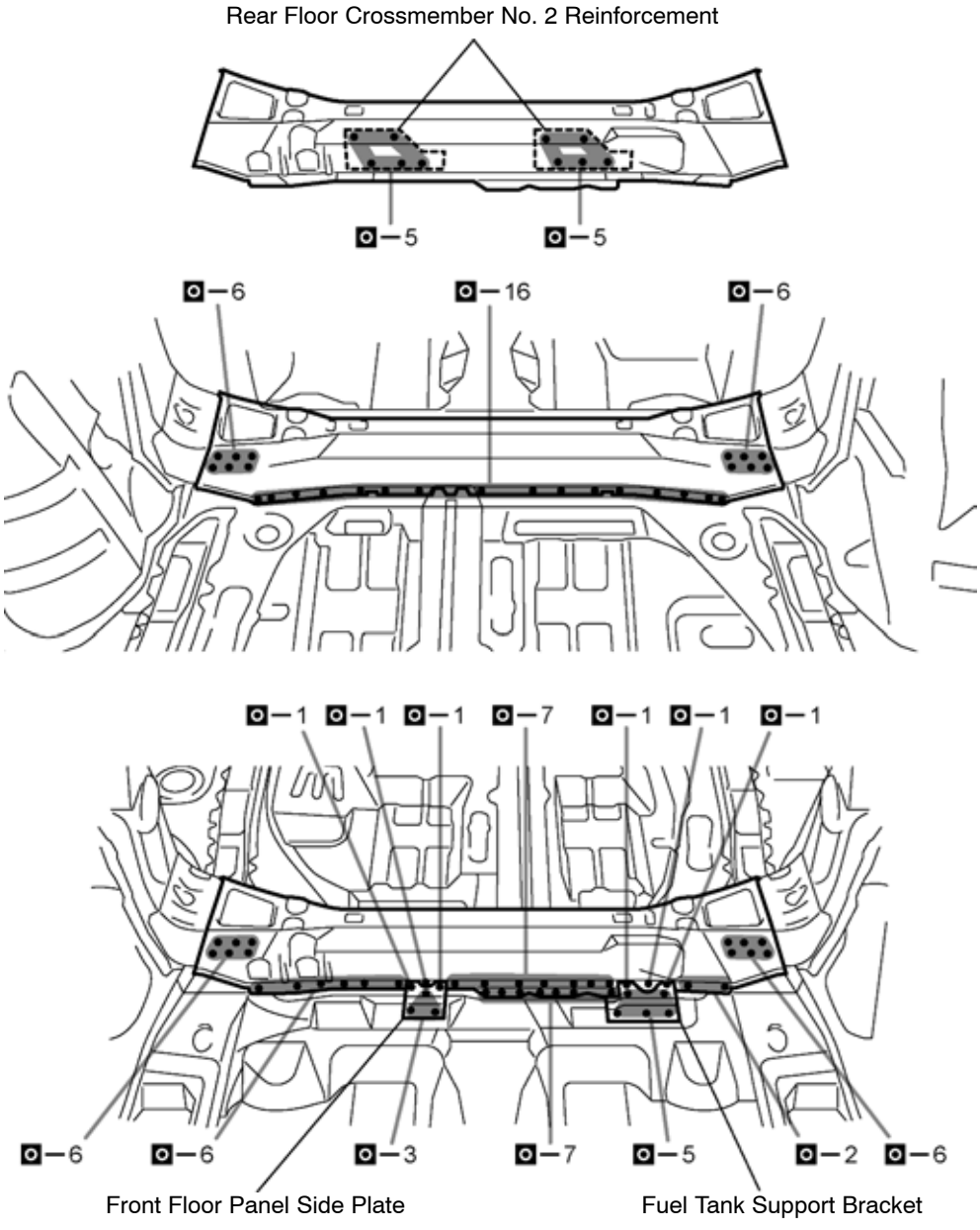
1 Remove the front floor panel side plate and fuel tank support bracket at the same time.

Symbol meaning

: Plug Weld

F28424B

INSTALLATION



F28424

INSTALLATION POINT

1 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
2 Before temporarily installing the new parts, weld the rear floor crossmember No. 2 reinforcement with the standard number of welding points.
3 After welding, apply body sealer to the corresponding parts. (See the paint·coating)
4 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.