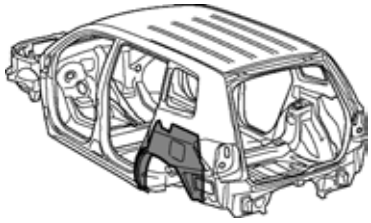
QUARTER WHEEL HOUSING OUTER PANEL (ASSY)



F28414A

With the quarter panel removed.

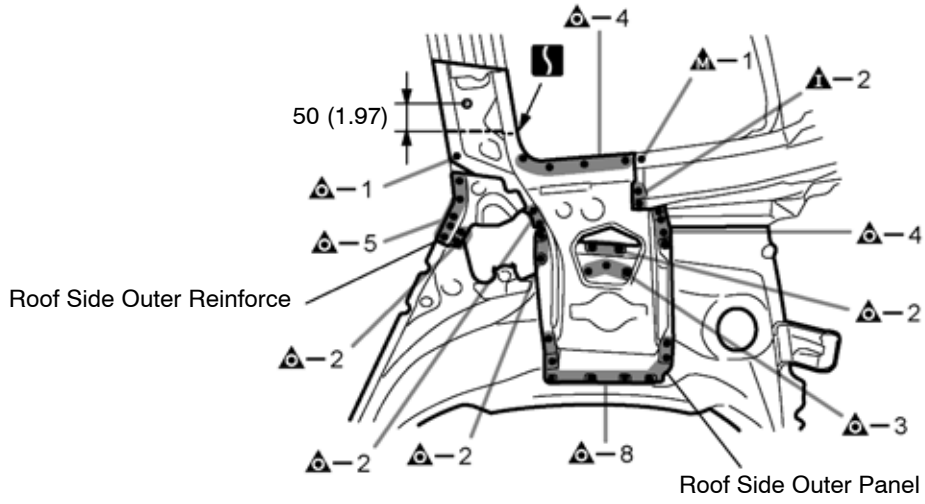
Symbol meaning

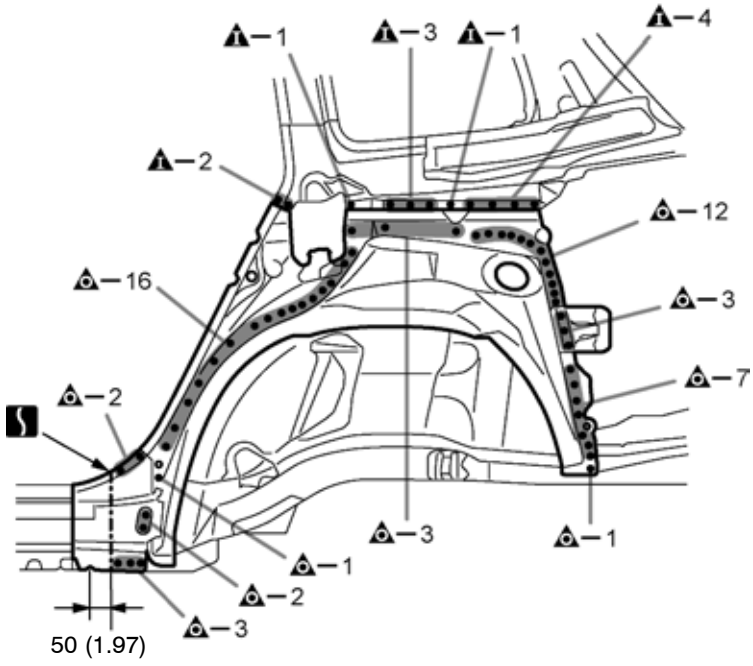
: Remove Weld Points : Cut and Join Location

F28414B

REMOVAL

[LH]





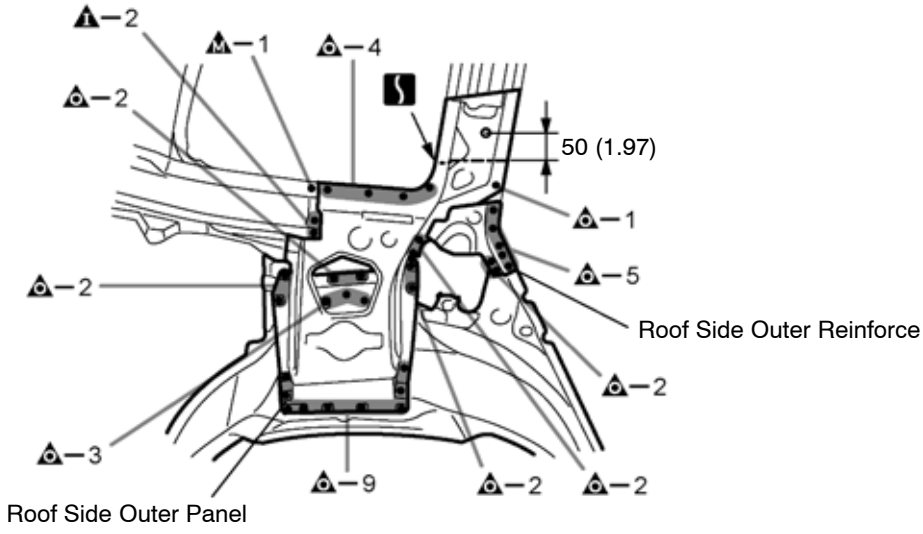
mm (in.)

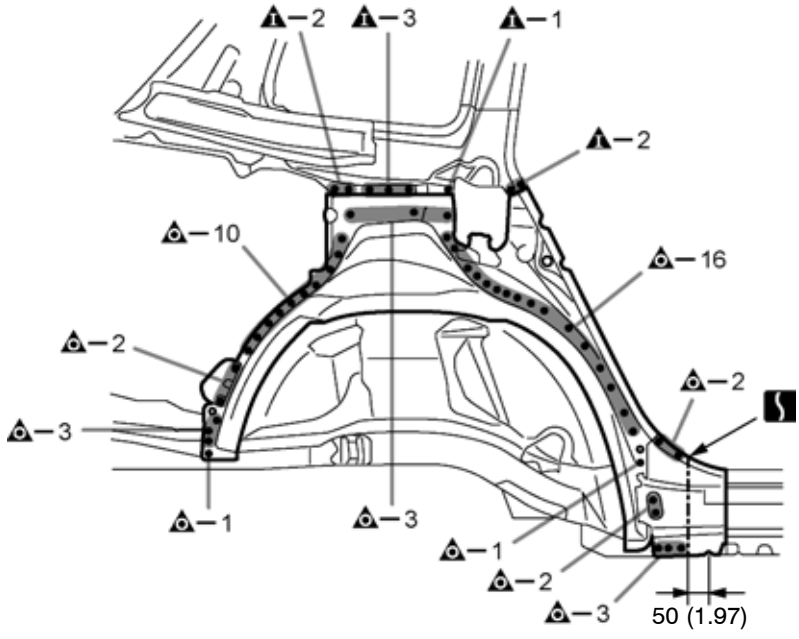
F28414

REMOVAL POINT

1 After removing the roof side outer panel and roof side outer reinforce, remove the quarter wheel housing outer panel.

[RH]





mm (in.)

F28415

REMOVAL POINT

1 After removing the roof side outer panel and roof side outer reinforce, remove the quarter wheel housing outer panel.

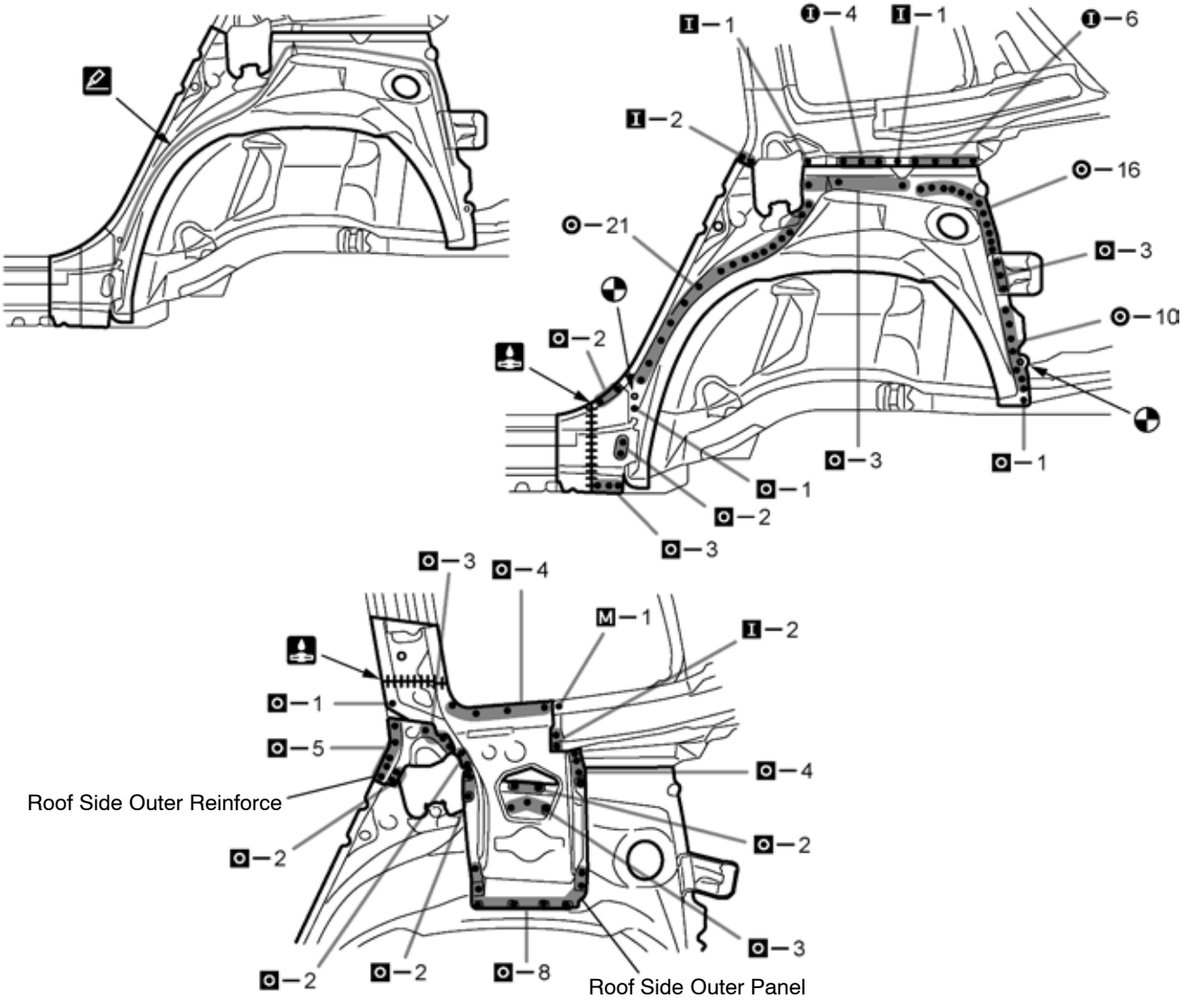
Symbol meaning

: Spot Weld : Plug Weld : Butt Weld : Body Sealer

F28416B

INSTALLATION

[LH]

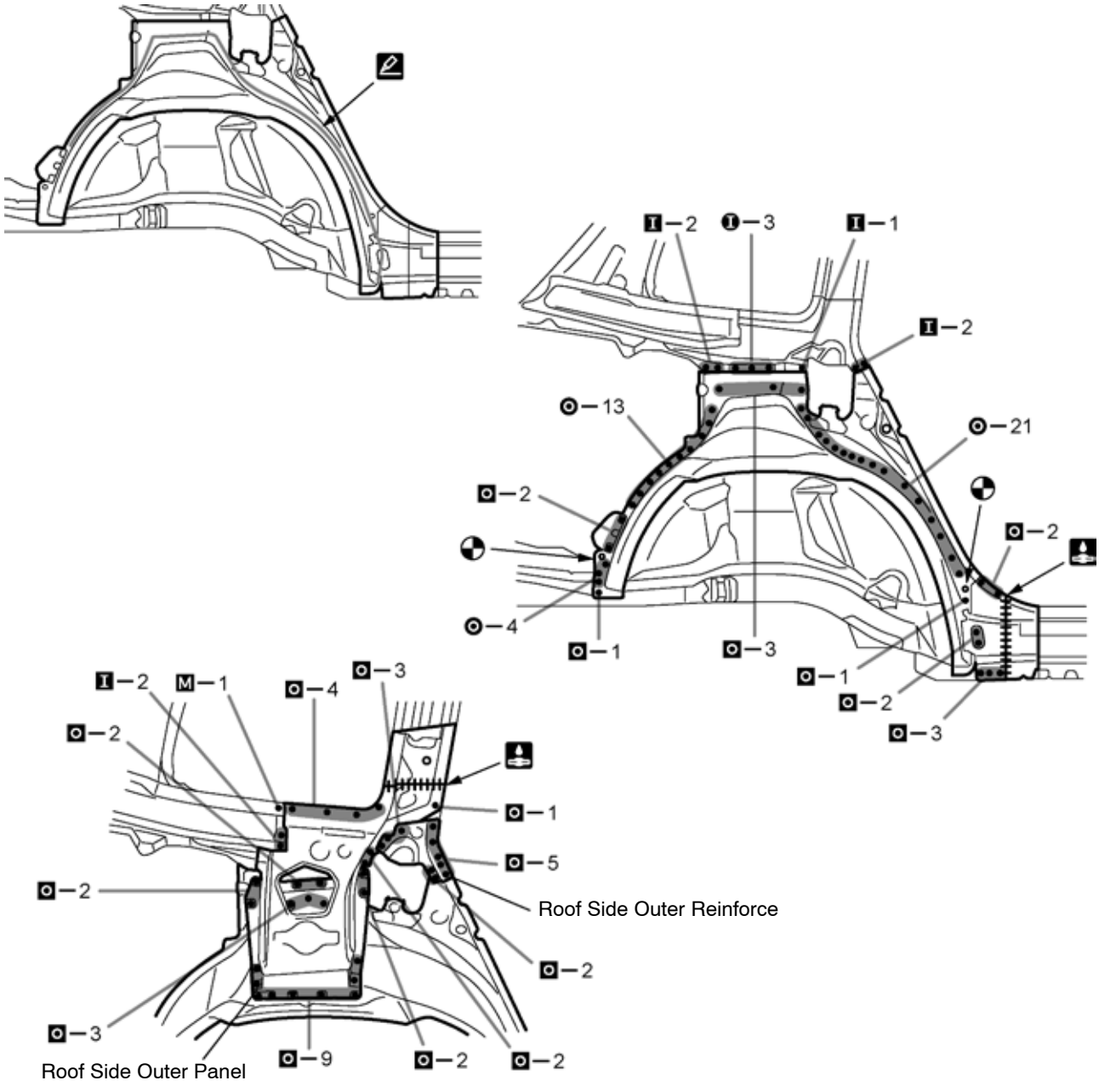


F28416

INSTALLATION POINT

1 For positioning of the new parts, align the installation standard holes of the outer panel and the inner panel.
2 Before installing a new part, apply body sealer.
HINT:
1) Apply sealer in an even, continuous bead.
3 After welding the quarter wheel housing outer panel to the vehicle side, install the roof side outer panel and roof side outer reinforce.
4 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint·coating)
5 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.

[RH]



F28417

INSTALLATION POINT

1 For positioning of the new parts, align the installation standard holes of the outer panel and the inner panel.
2 Before installing a new part, apply body sealer.
HINT:
1) Apply sealer in an even, continuous bead.
3 After welding the quarter wheel housing outer panel to the vehicle side, install the roof side outer panel and roof side outer reinforce.
4 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint·coating)
5 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.