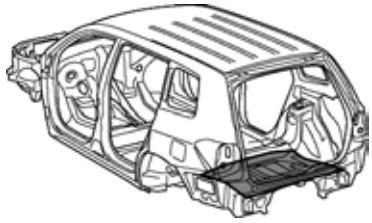
REAR FLOOR PAN (ASSY)



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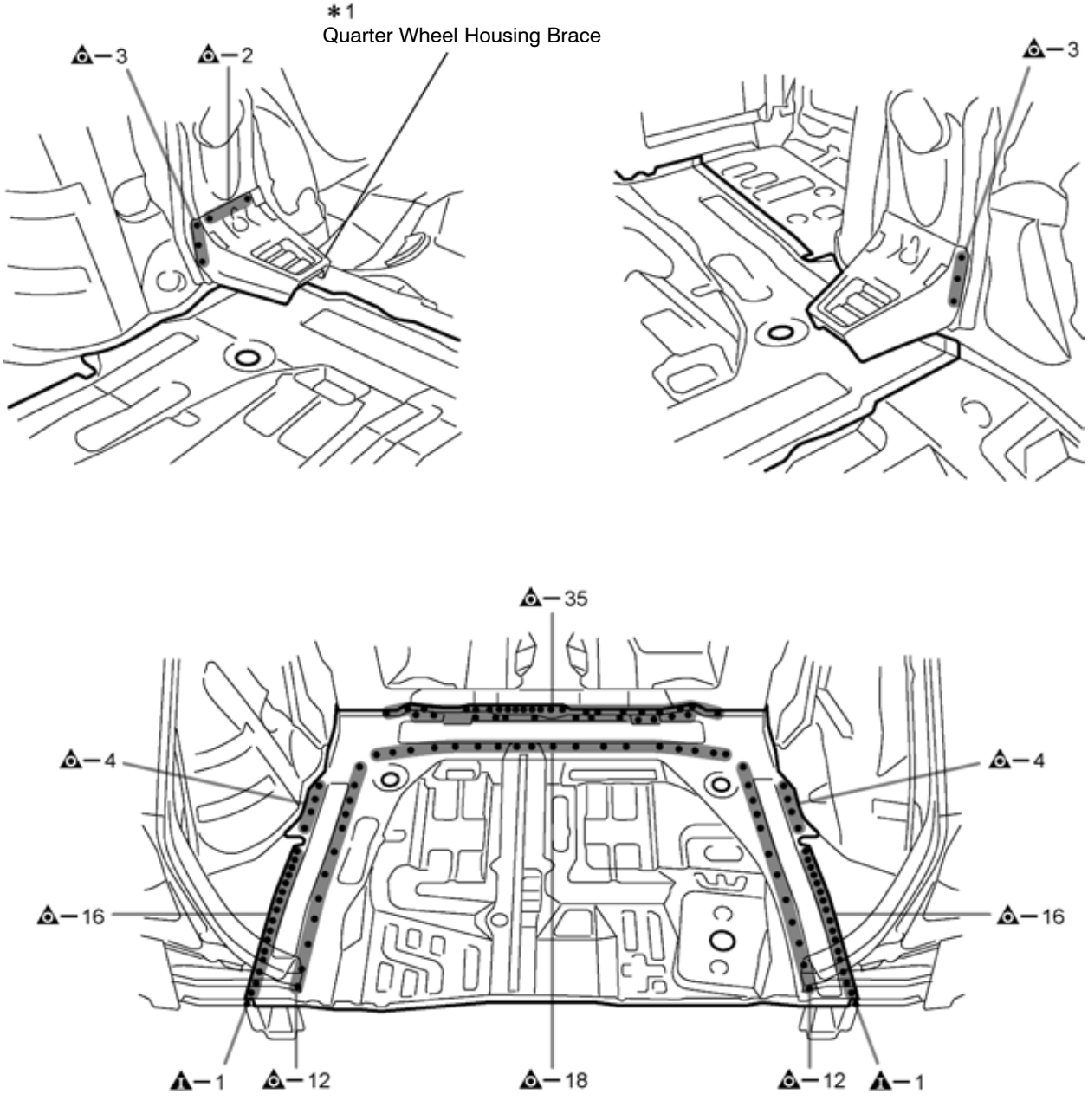
With the body lower back panel and rear floor center crossmember removed.

Symbol meaning

: Remove Weld Points

F28425B

REMOVAL



F28425

REMOVAL POINT

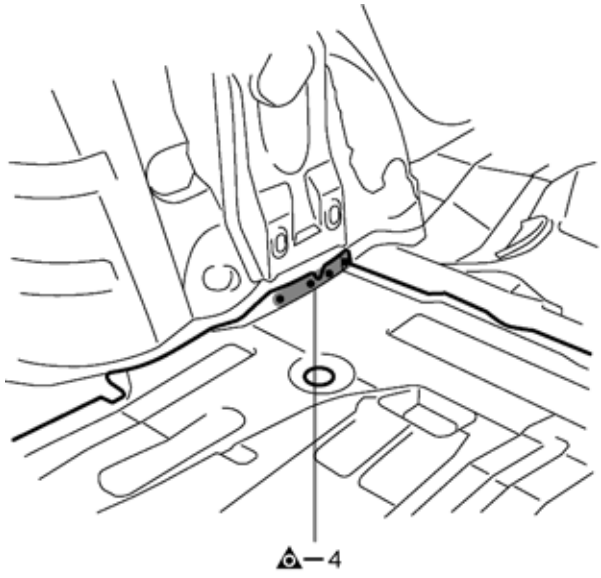
1 *1 is reused.

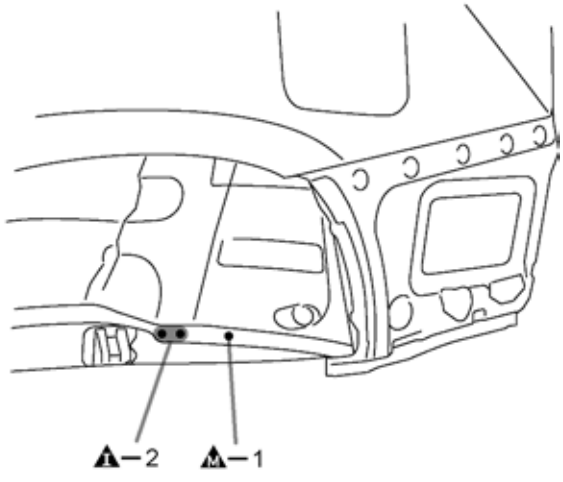
2 After removing the quarter wheel housing brace, remove the rear floor pan.

Symbol meaning

: Remove Weld Points

F28425B





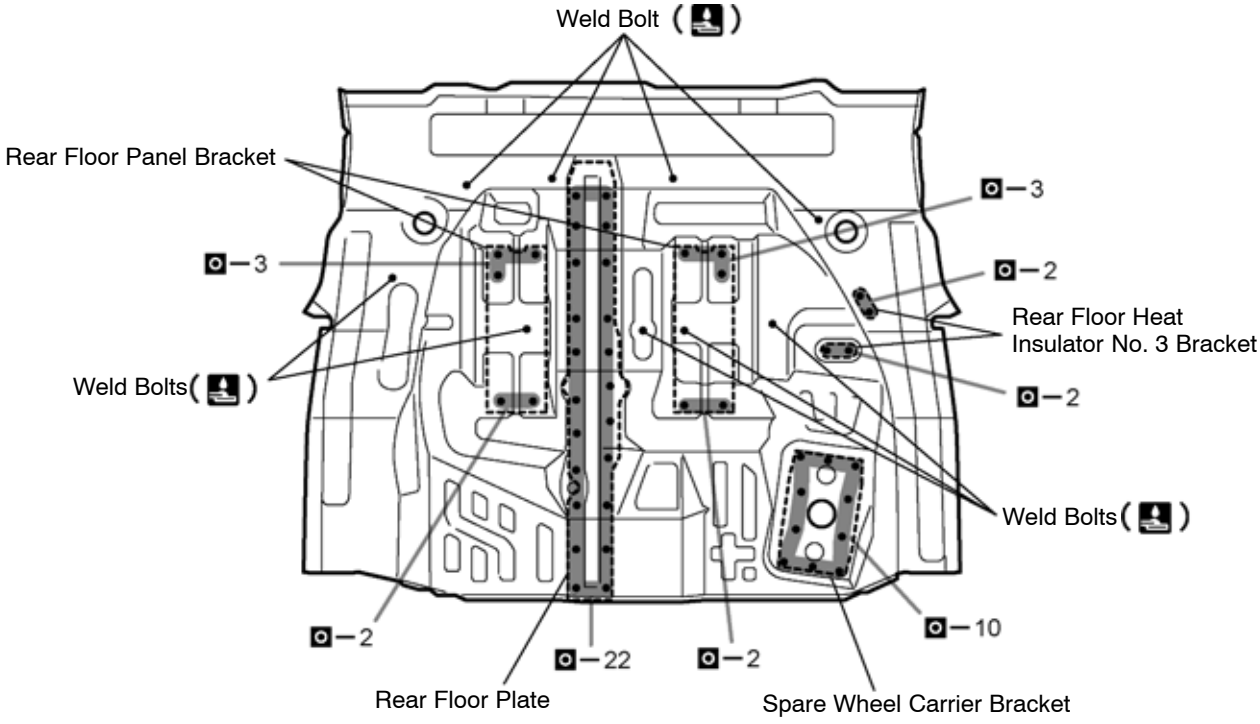
F28426

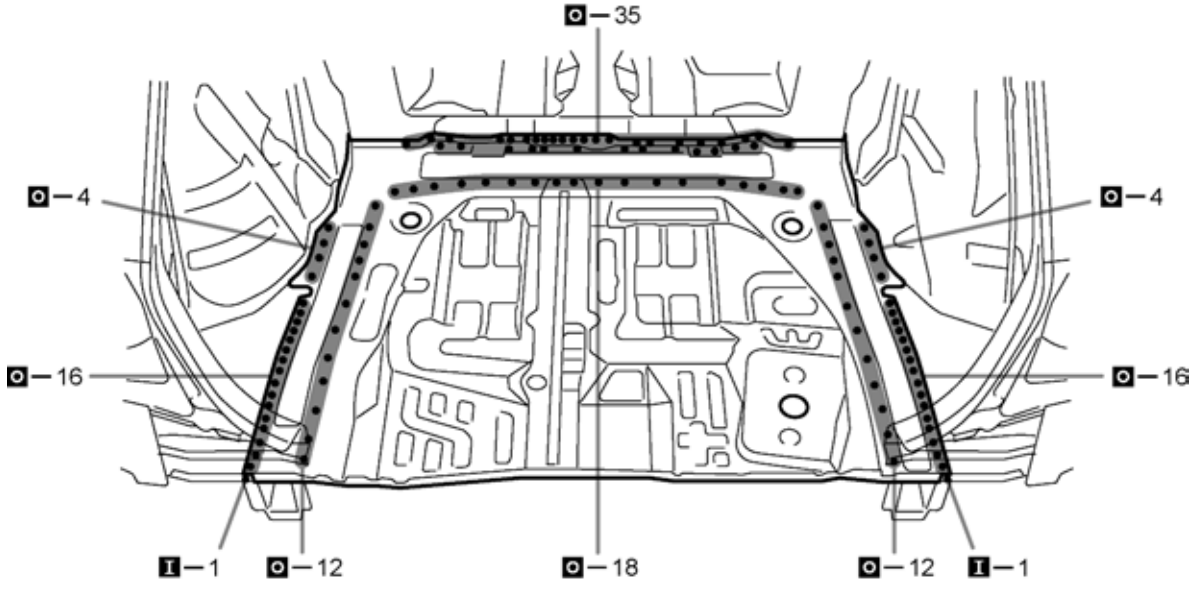
Symbol meaning

: Plug Weld : Fillet Weld

F28427B

INSTALLATION





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INSTALLATION POINT

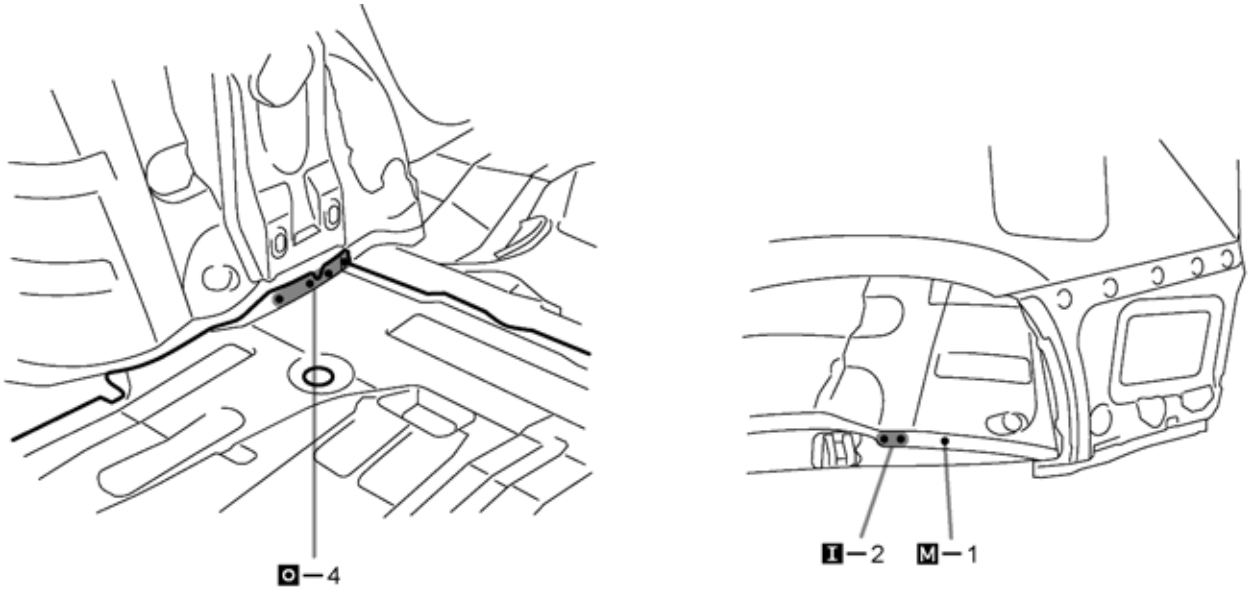
1 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)

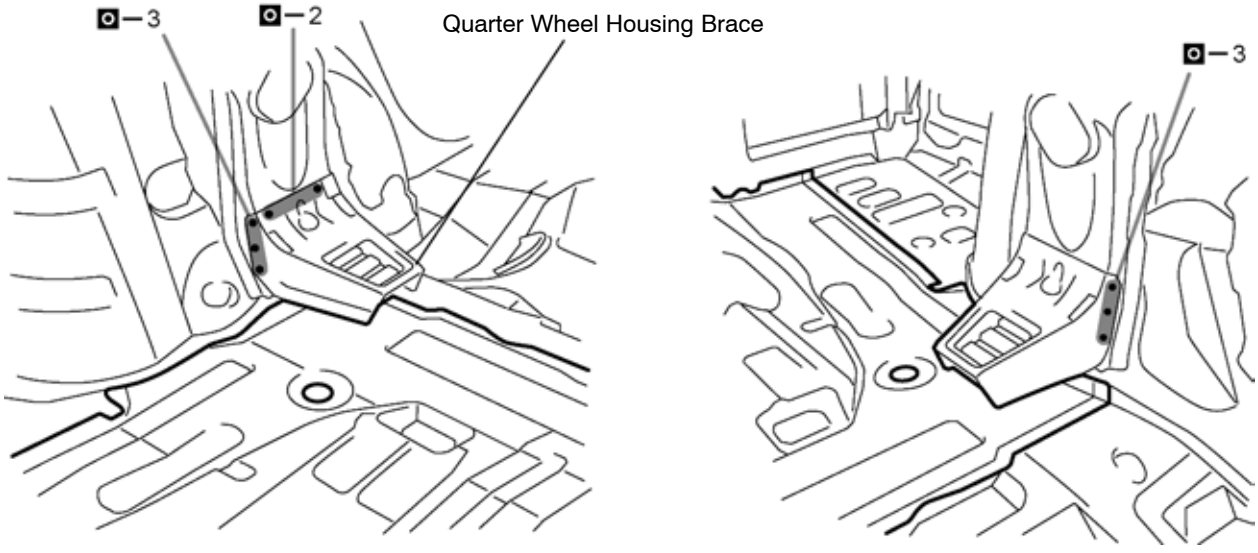
2 Before temporarily installing the new parts, weld the rear floor panel bracket, rear floor plate, spare wheel carrier bracket, rear floor heat insulator No. 3 bracket and weld bolts with the standard number of welding points.

Symbol meaning

O M I : Plug Weld : Fillet Weld

F28427B





F28428

INSTALLATION POINT

1 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
2 After welding the rear floor pan to the vehicle side, install the quarter wheel housing brace.
3 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint·coating)
4 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.