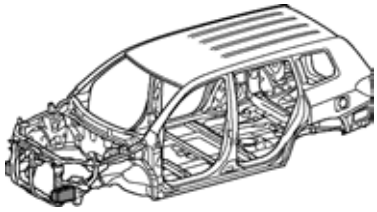
FRONT SIDE MEMBER (CUT-P)



F28386A

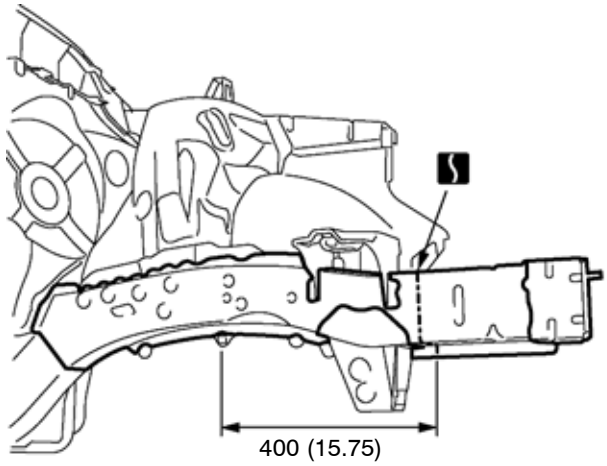
With the front crossmember No. 1 reinforcement removed.
(Engine installed)

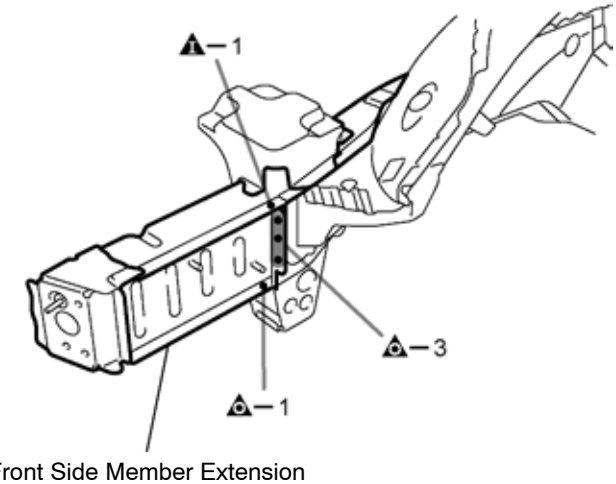
Symbol meaning

: Remove Weld Points : Cut and Join Location

F28386B

REMOVAL





Front Side Member Extension

mm (in.)

F28955

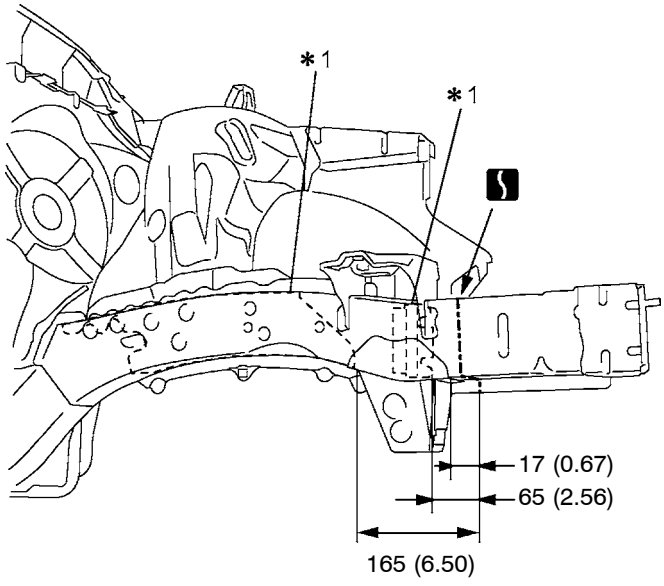
REMOVAL POINT

1 Remove the front side member extension at the same time.

Symbol meaning

: Remove Weld Points : Cut and Join Location

F28386B



mm (in.)

F28956

REMOVAL POINT

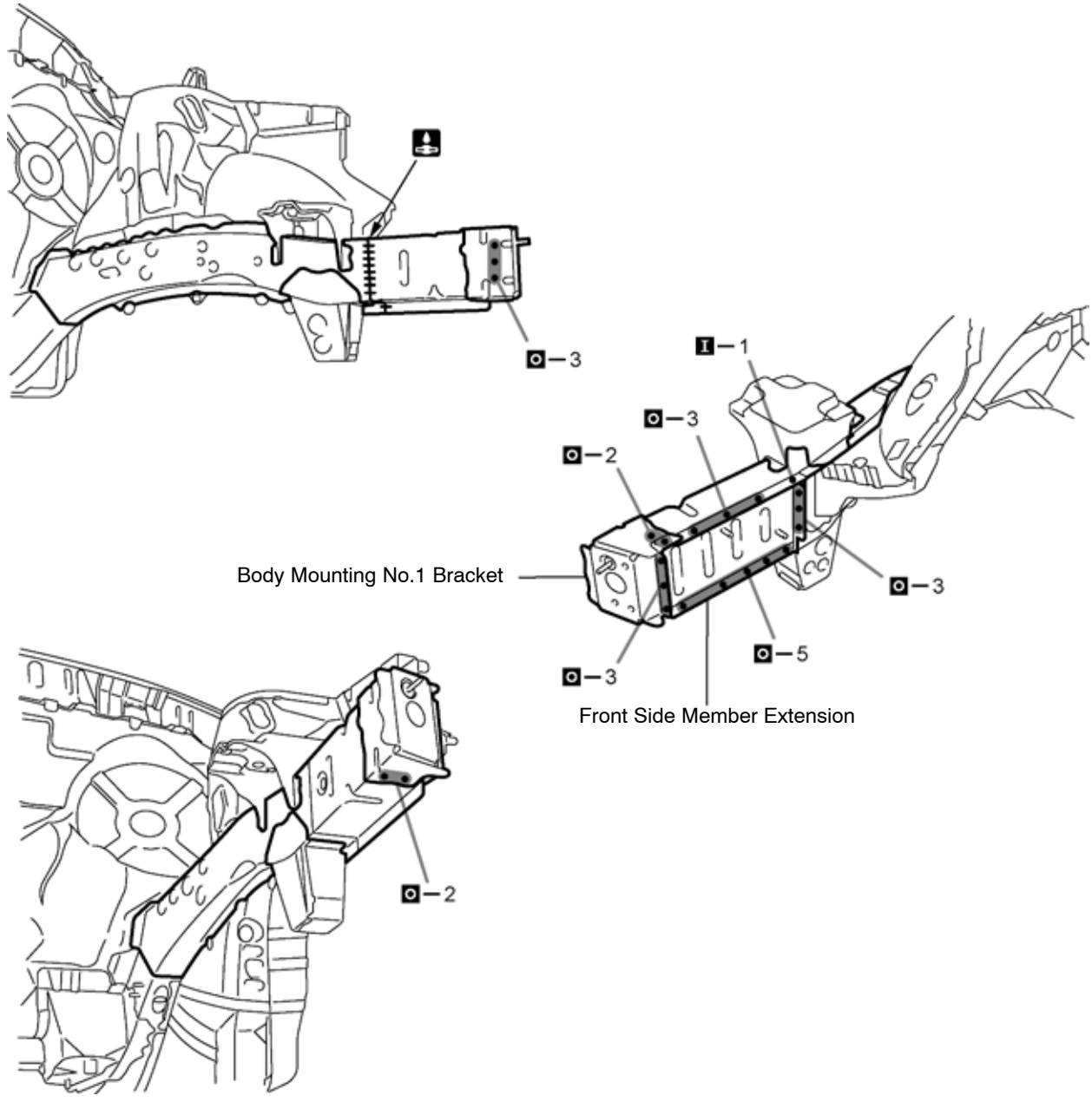
1 Carefully cut the front side member so not to damage *1.
2 These values are reference values.

Symbol meaning

: Plug Weld : Butt Weld

F28388B

INSTALLATION



F28957

INSTALLATION POINT

1 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
2 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint·coating)
3 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.