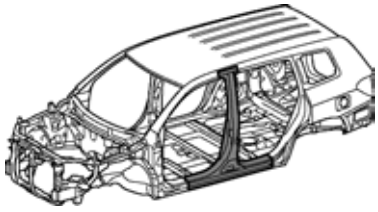
CENTER BODY PILLAR (CUT)



F28399A

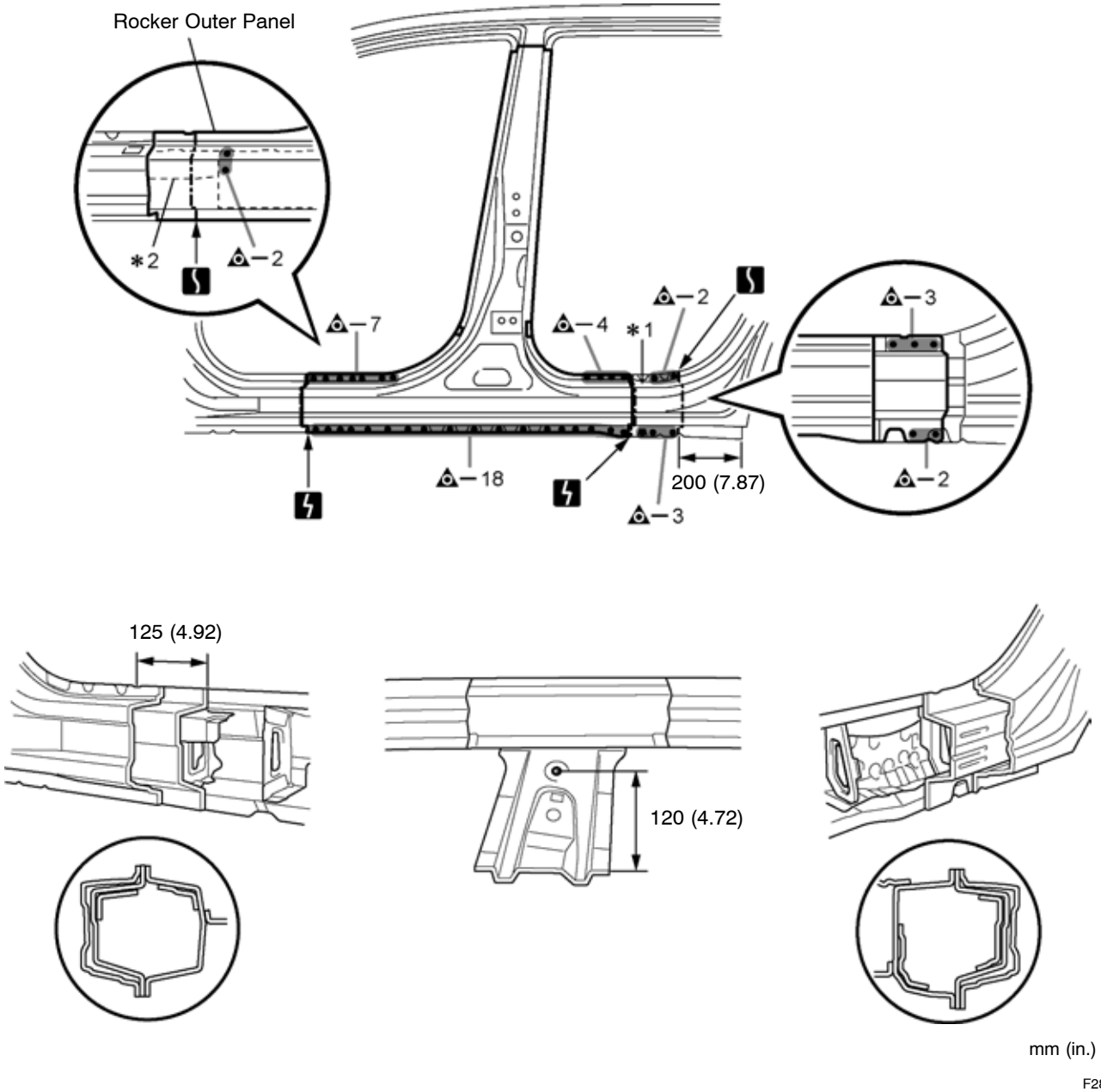
Symbol meaning

: Remove Weld Points : Cut with Disc Sander etc.

: Cut and Join Location : Cut Location for Supply Parts

F28399B

REMOVAL

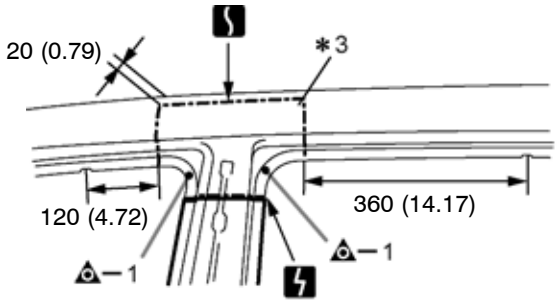


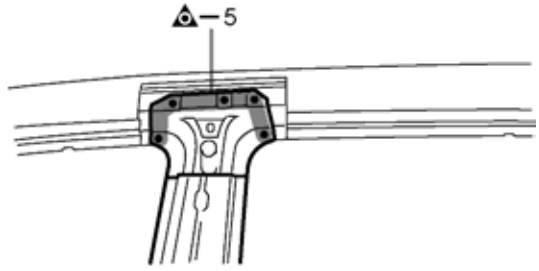
F28399

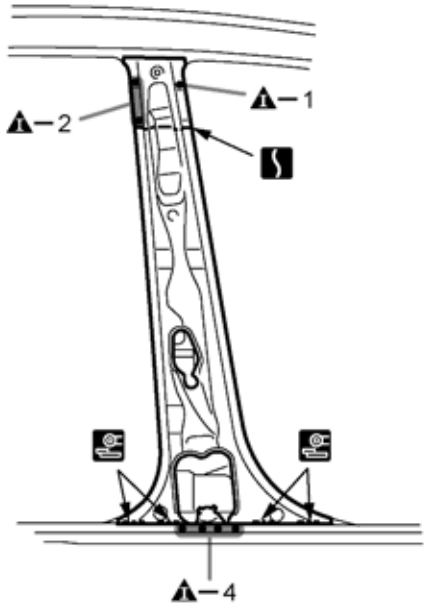
REMOVAL POINT

1 Reuse *1, as the area of the outer panel that is cut and joined is to the rear of the supplied part cut position.

2 Carefully cut the rocker outer panel so not to damage *2.







mm (in.)

F28400

REMOVAL POINT

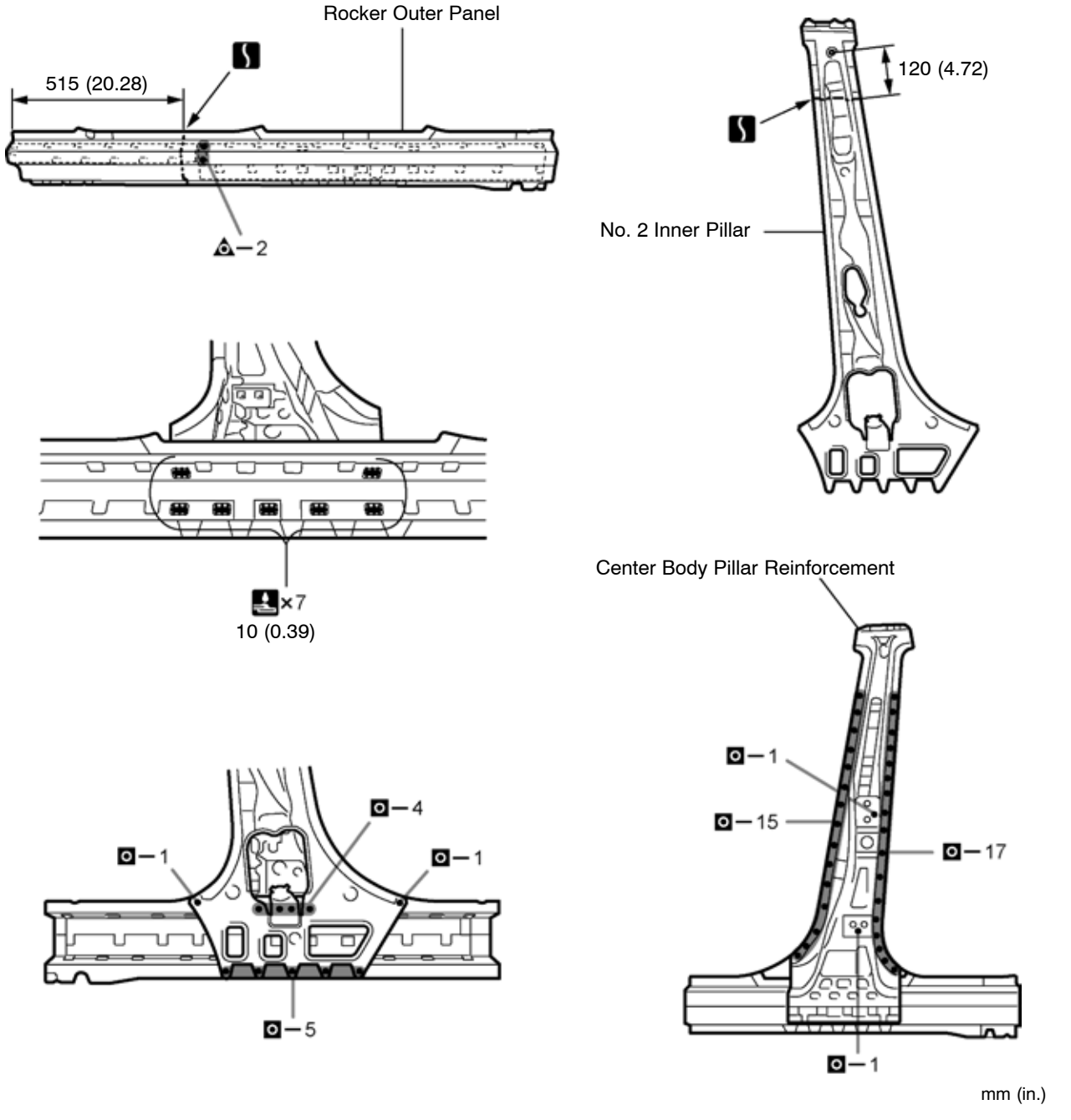
1 *3 is reused.

Symbol meaning

: Plug Weld : Cut and Join Location : Fillet Weld : Butt Weld

F28401B

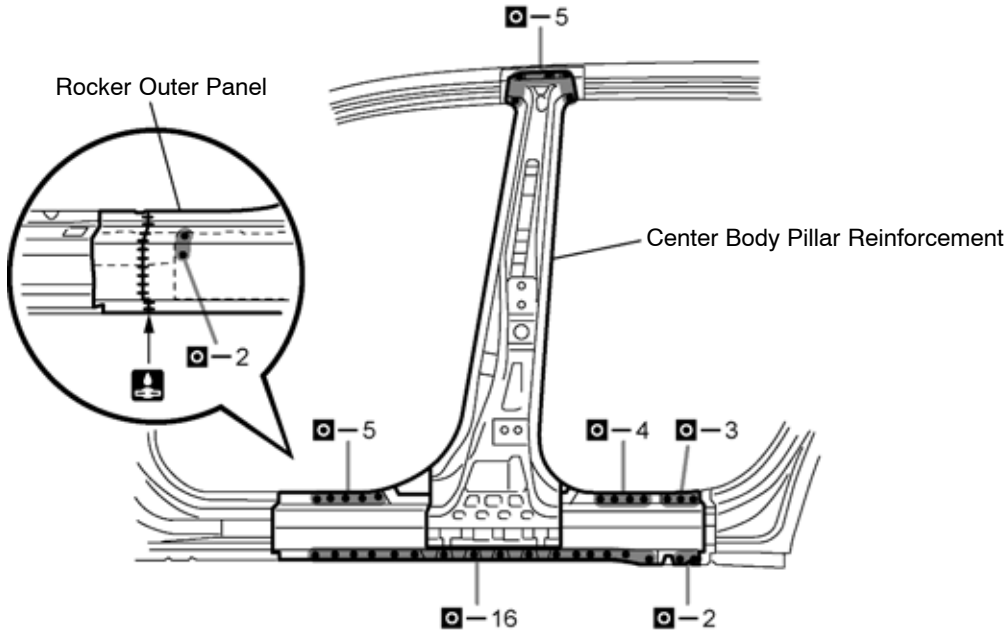
INSTALLATION

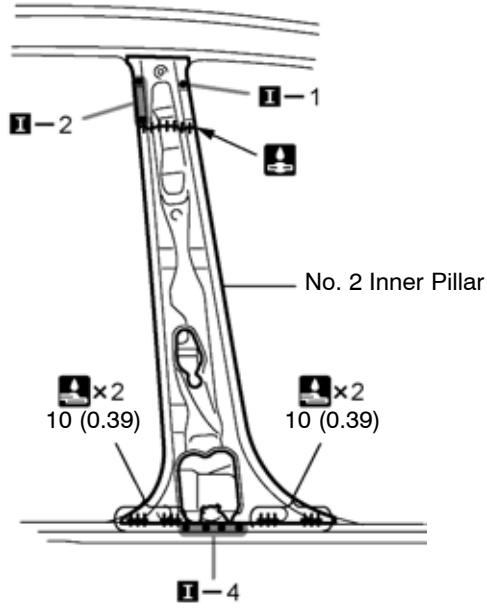


F28401

INSTALLATION POINT

1 Before temporarily installing the new parts, weld the rocker outer panel, No. 2 inner pillar and center body pillar reinforcement with the standard number of welding points.





F28402

INSTALLATION POINT

1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.

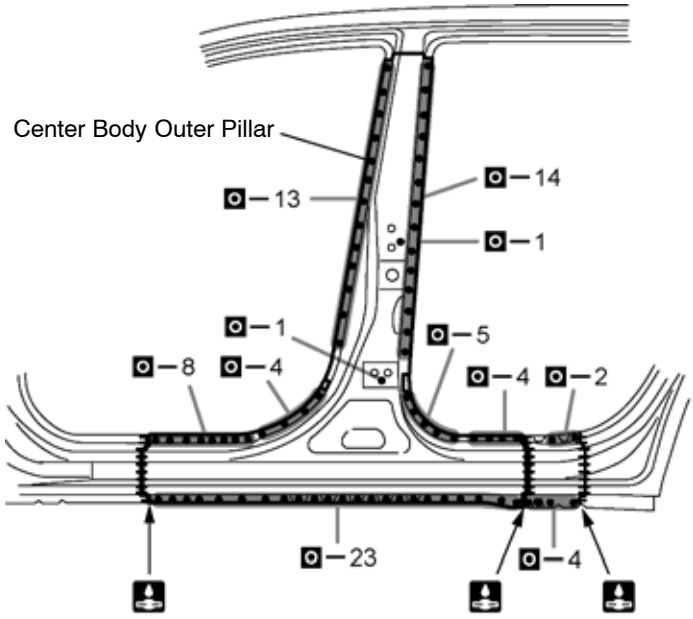
2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)

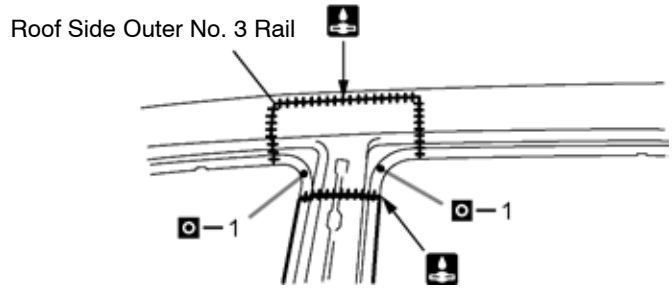
3 After welding the rocker outer panel, No. 2 inner pillar and center body pillar reinforcement to the vehicle side, install the center body outer pillar.

Symbol meaning

: Plug Weld : Cut and Join Location : Fillet Weld : Butt Weld

F28401B





F28403

INSTALLATION POINT

1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
3 After welding the rocker outer panel, No. 2 inner pillar and center body pillar reinforcement to the vehicle side, install the center body outer pillar.
4 After welding, apply the foamed sealing material to the corresponding parts. (See the paint·coating)
5 After welding, apply body sealer to the corresponding parts. (See the paint·coating)
6 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.