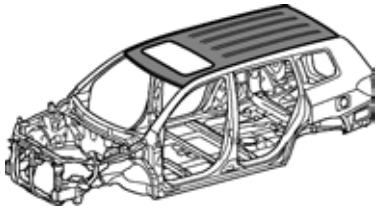
ROOF PANEL (ASSY): Moon Roof



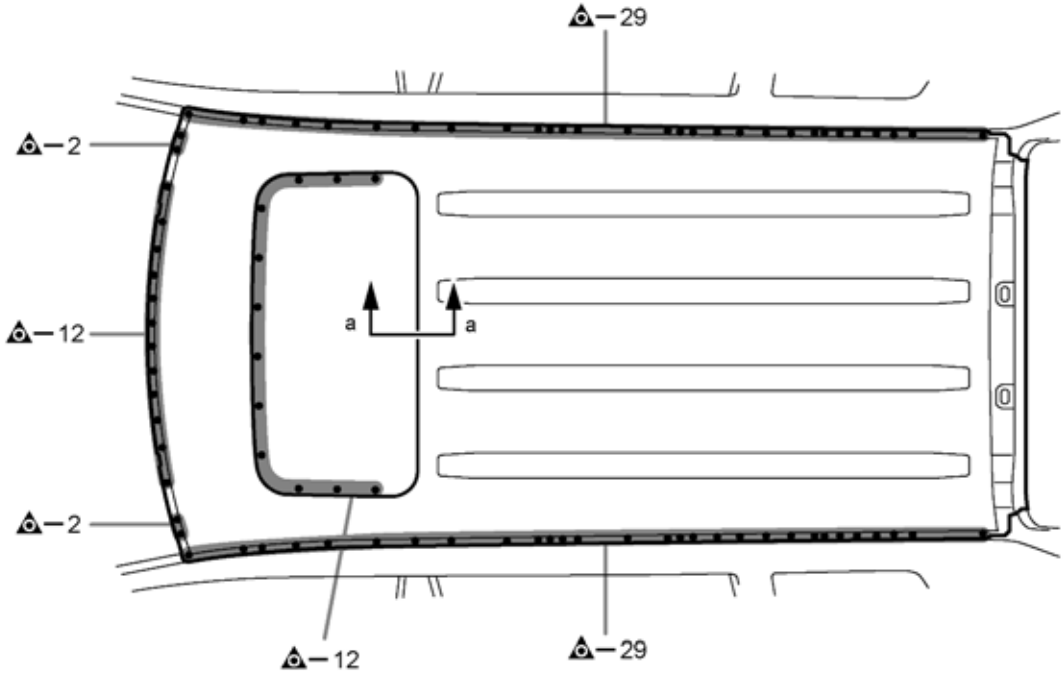
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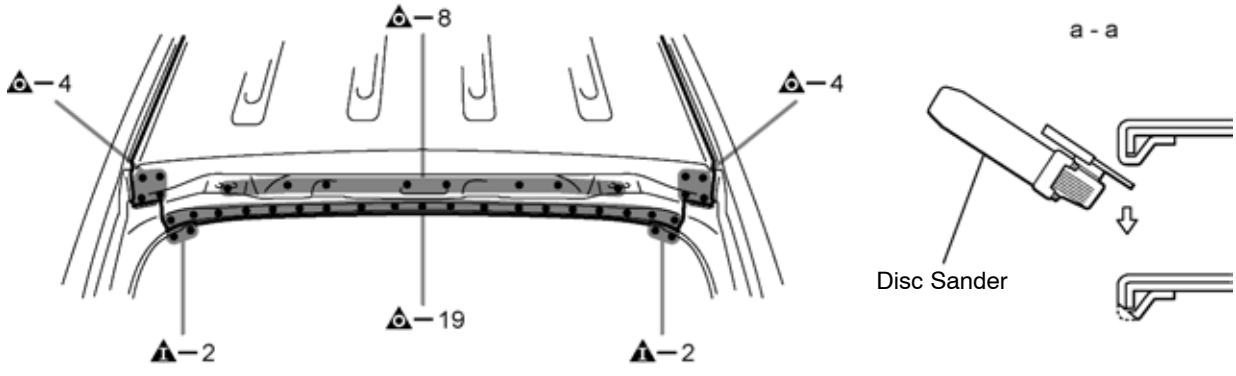
Symbol meaning

: Remove Weld Points

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REMOVAL





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REMOVAL POINT

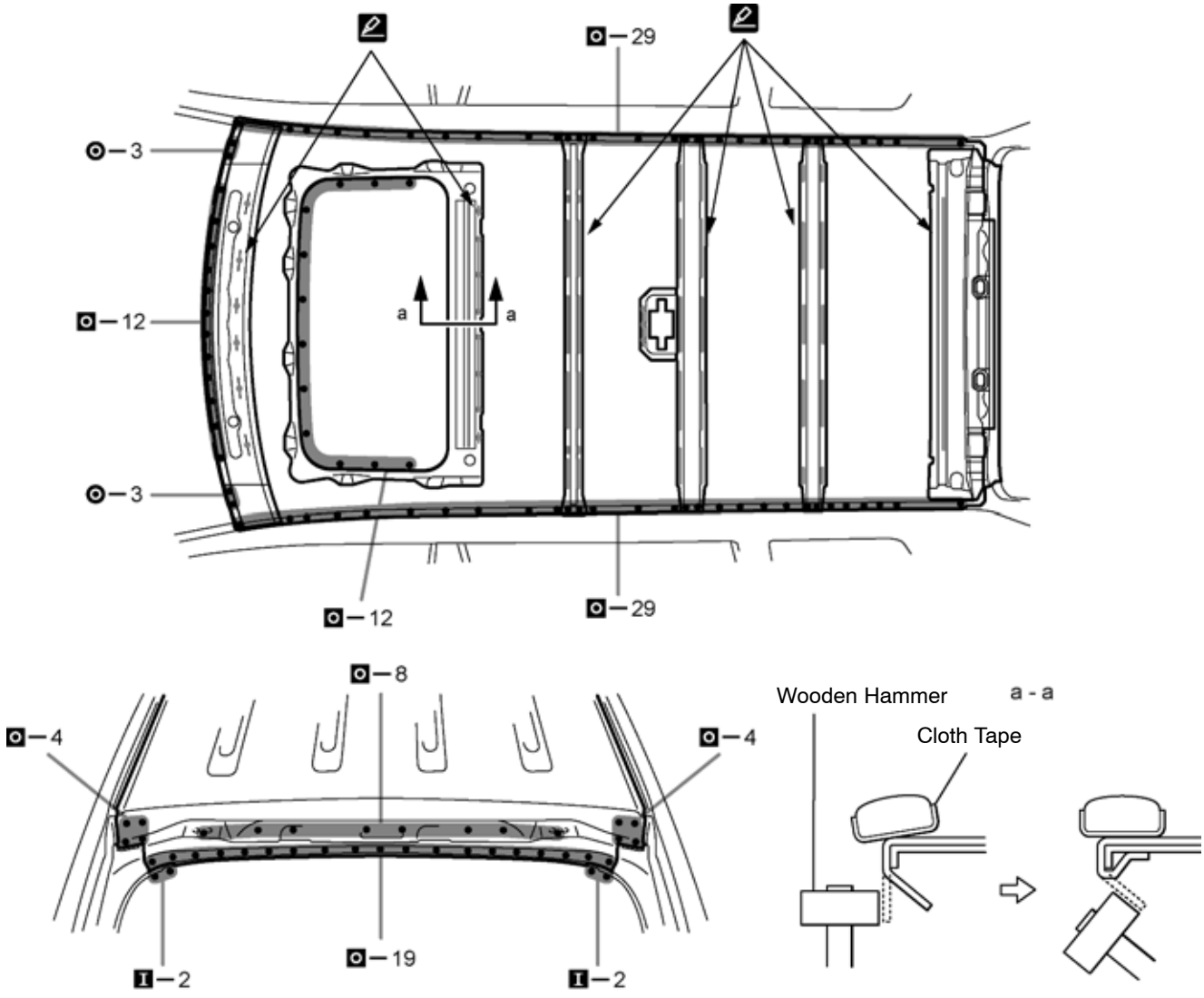
1 If reusing the roof panel reinforcement, trim the hemming location using a disc sander, etc.

Symbol meaning

: Spot Weld : Plug Weld : Body Sealer

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INSTALLATION



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INSTALLATION POINT

1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
3 After the roof panel reinforcement is welded to the new parts, install the roof panel to the vehicle side.
4 Before temporarily installing the new parts, apply body sealer to the windshield header panel, roof panel reinforcement and back door opening frame.
HINT:
1) Apply just enough sealer for the new parts to make contact.
5 After welding, apply body sealer to the corresponding parts. (See the paint·coating)
6 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.