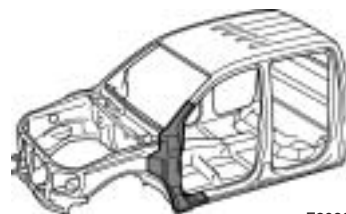


FRONT BODY PILLAR (CUT): Double Cab

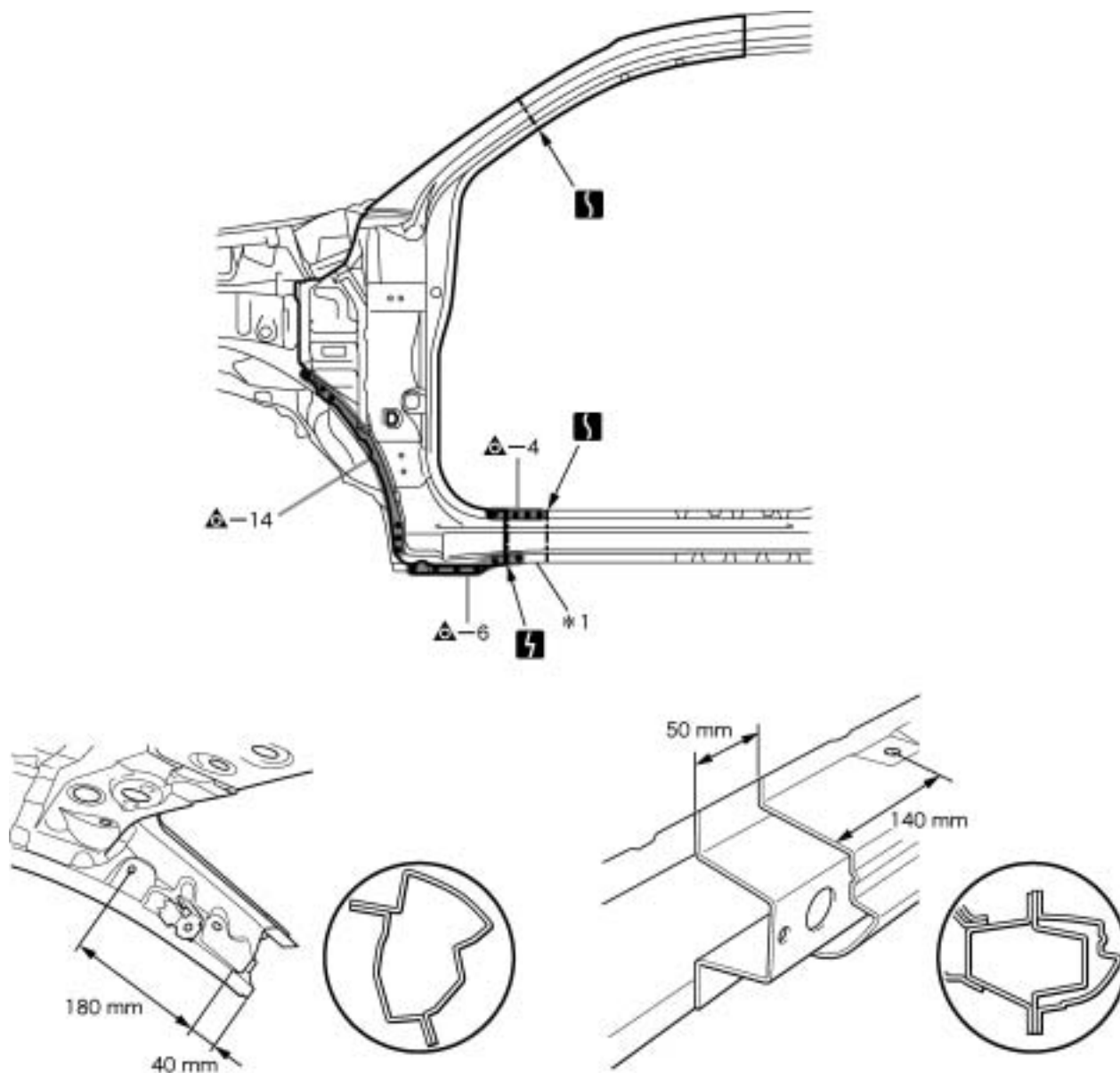
REPLACEMENT

With the cowl top side inner panel removed.



F20991-A

REMOVAL



F22451

POINT

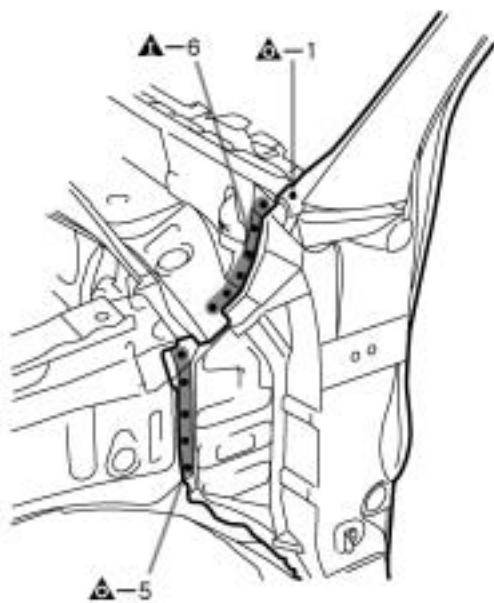
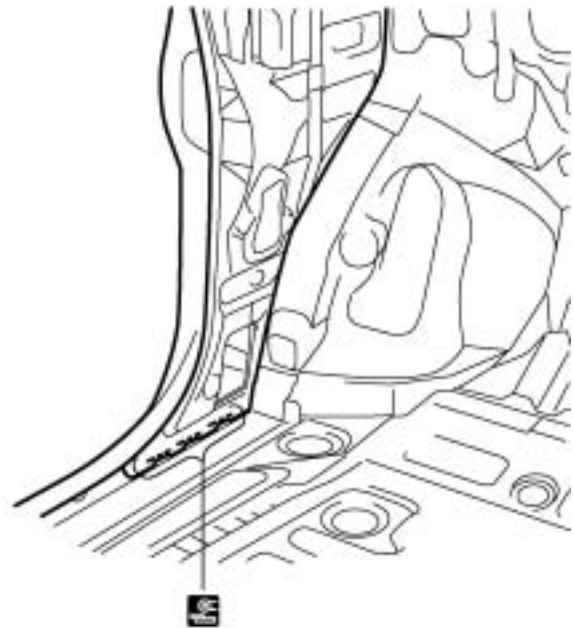
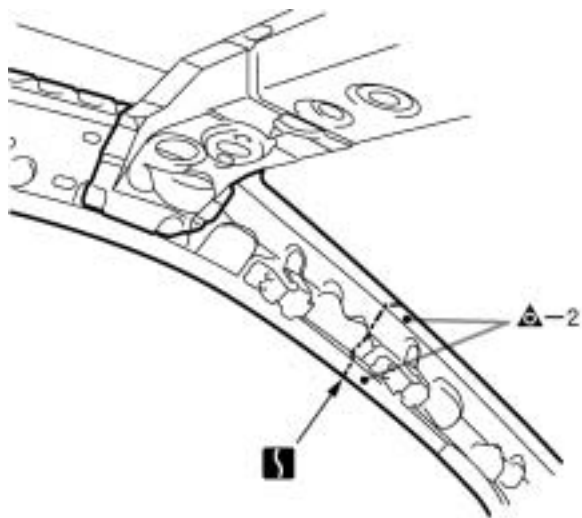
- 1 *1: This part of the outer panel is reused, because the rocker panel section is cut off at the rear position behind the supplied parts cut position of the outer panel

40 mm (1.57 in.)

50 mm (1.97 in.)

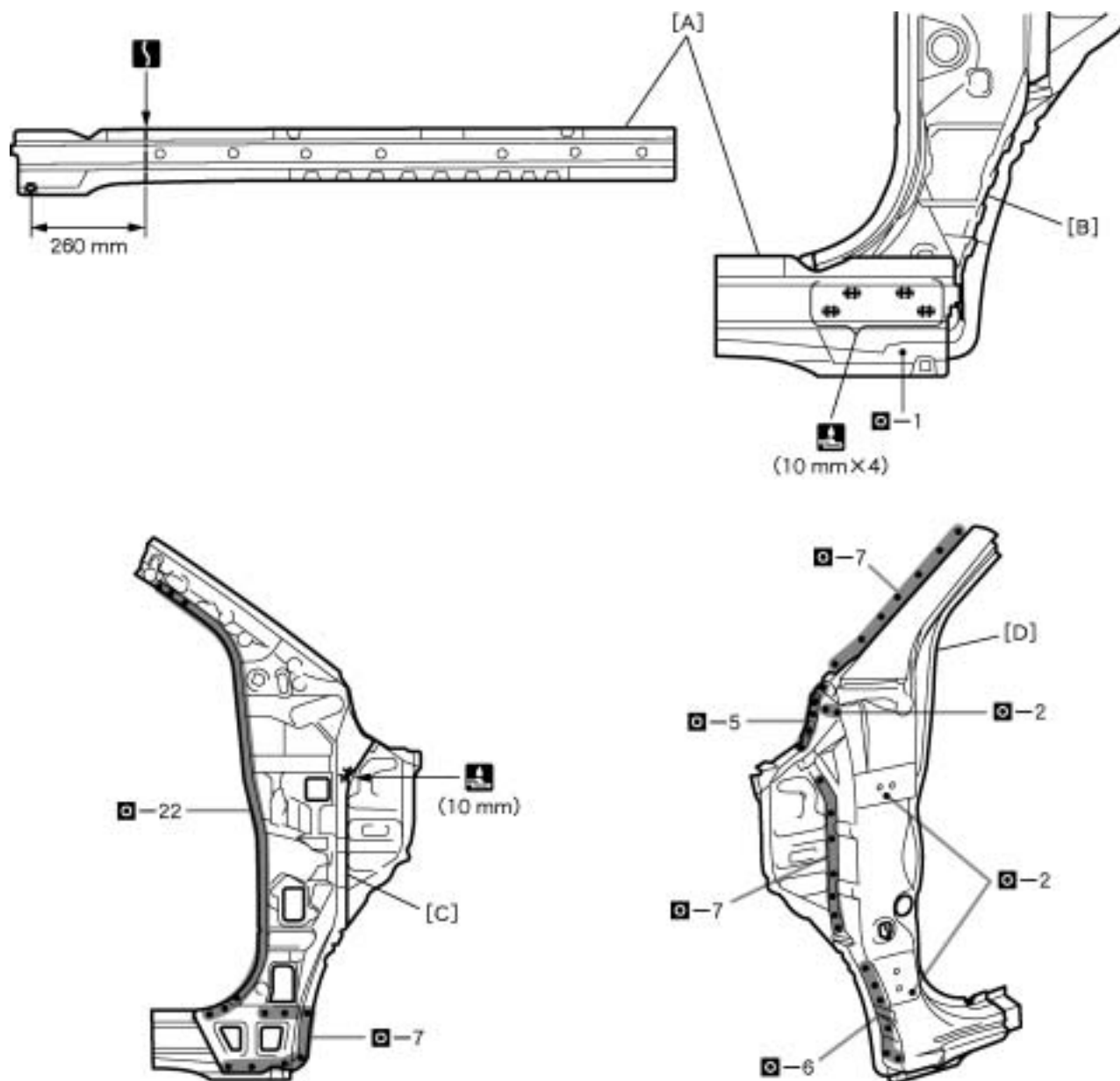
140 mm (5.51 in.)

180 mm (7.09 in.)



INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



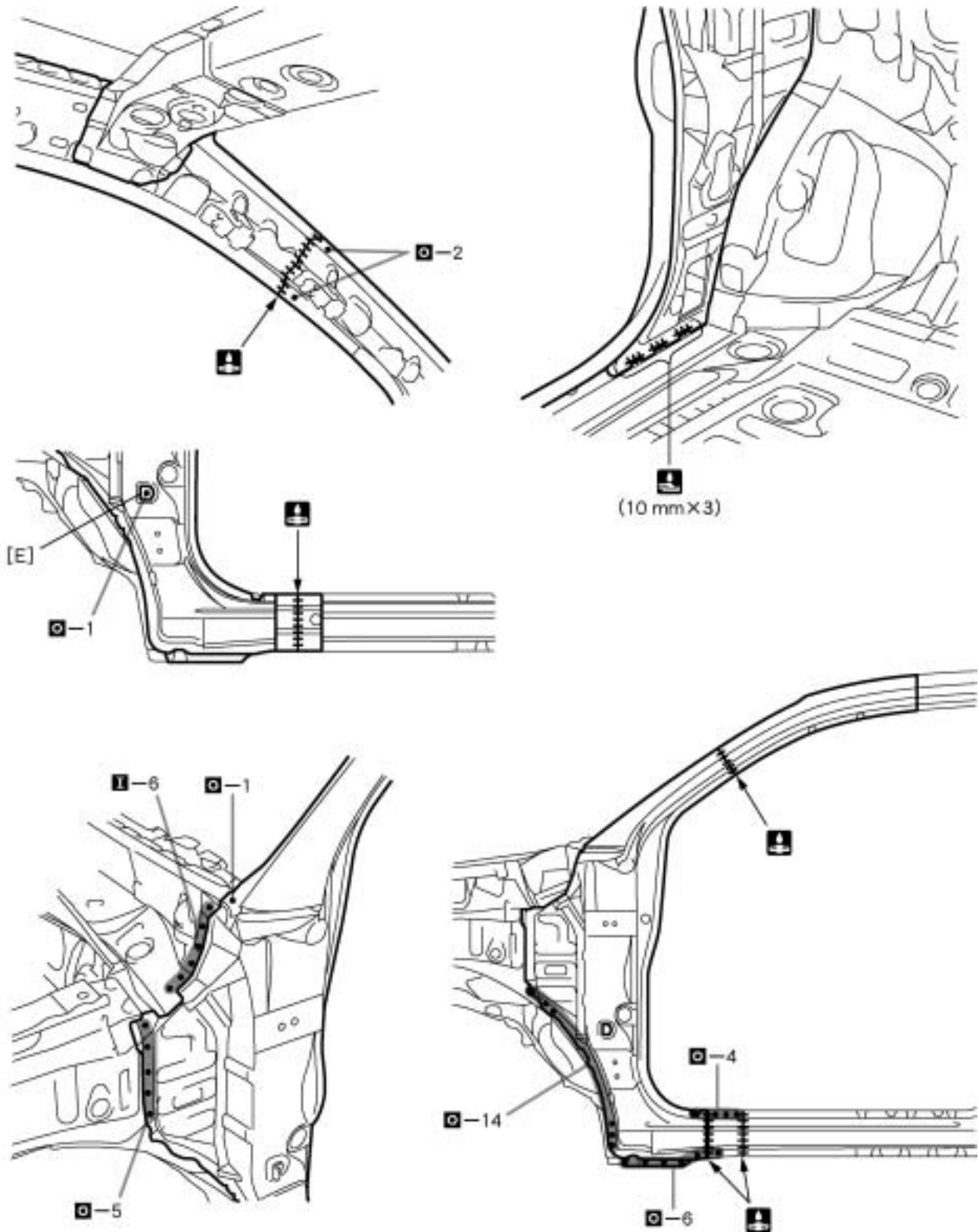
F20993

POINT

- 1 Before temporarily installing the new parts, weld the [A], [B], [C] and [D] with standard points.

PART NAME

- [A] Rocker Panel No.2 Reinforcement [B] Front Body Pillar Lower Reinforce
 [C] Front Body Inner Pillar [D] Outer Panel
 10 mm (0.39 in.) 260 mm (10.24 in.)



F20994

POINT

- 1 Inspect the fitting of the front door, front fender and windshield glass etc., before welding, since this affects the appearance of the finish.

PART NAME

[E] Front Fender Rear Bracket
10 mm (0.39 in.)