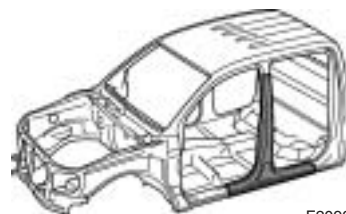
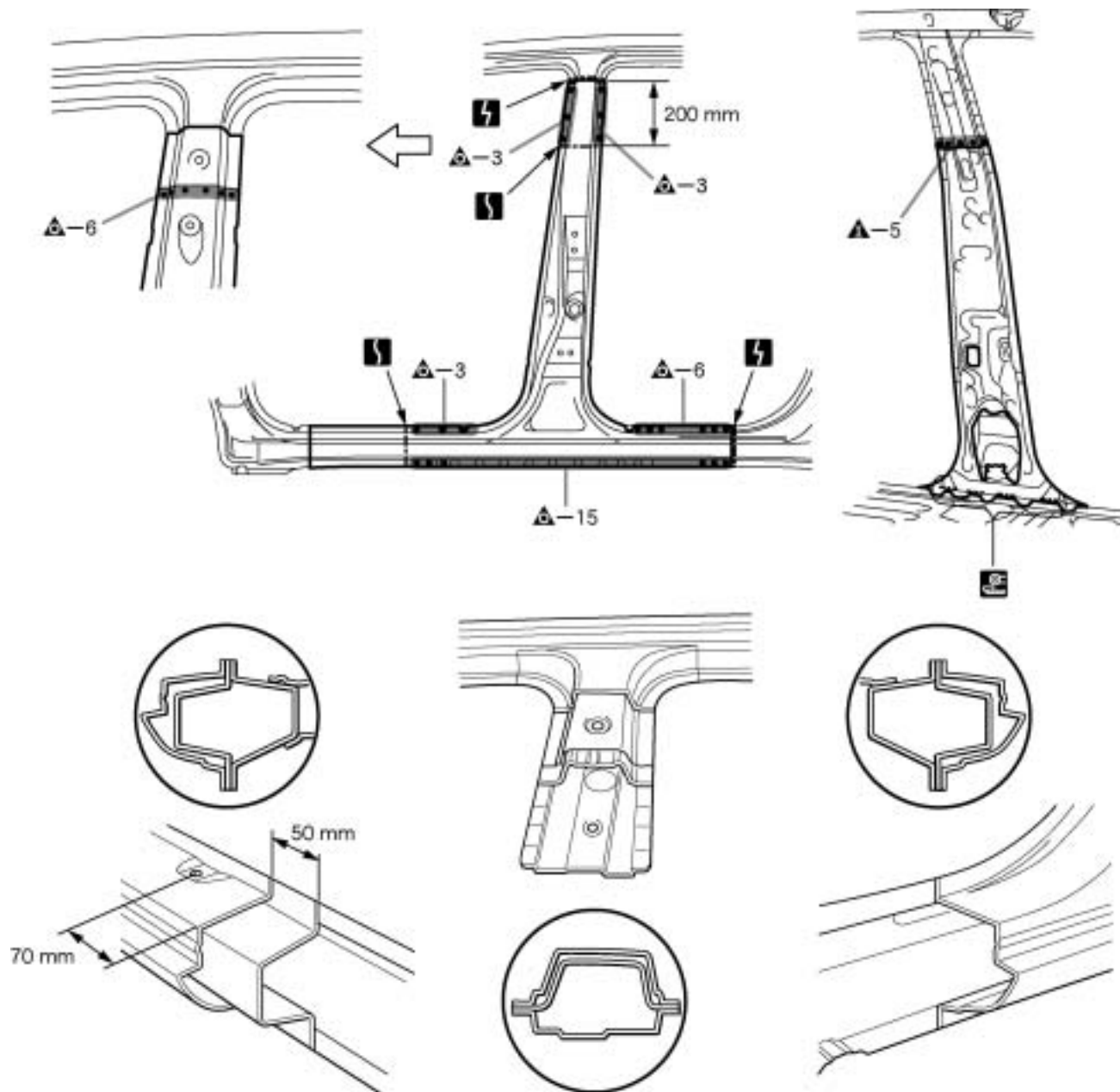


CENTER BODY PILLAR (CUT): Double Cab**REPLACEMENT**

F20995-A

REMOVAL

F22452

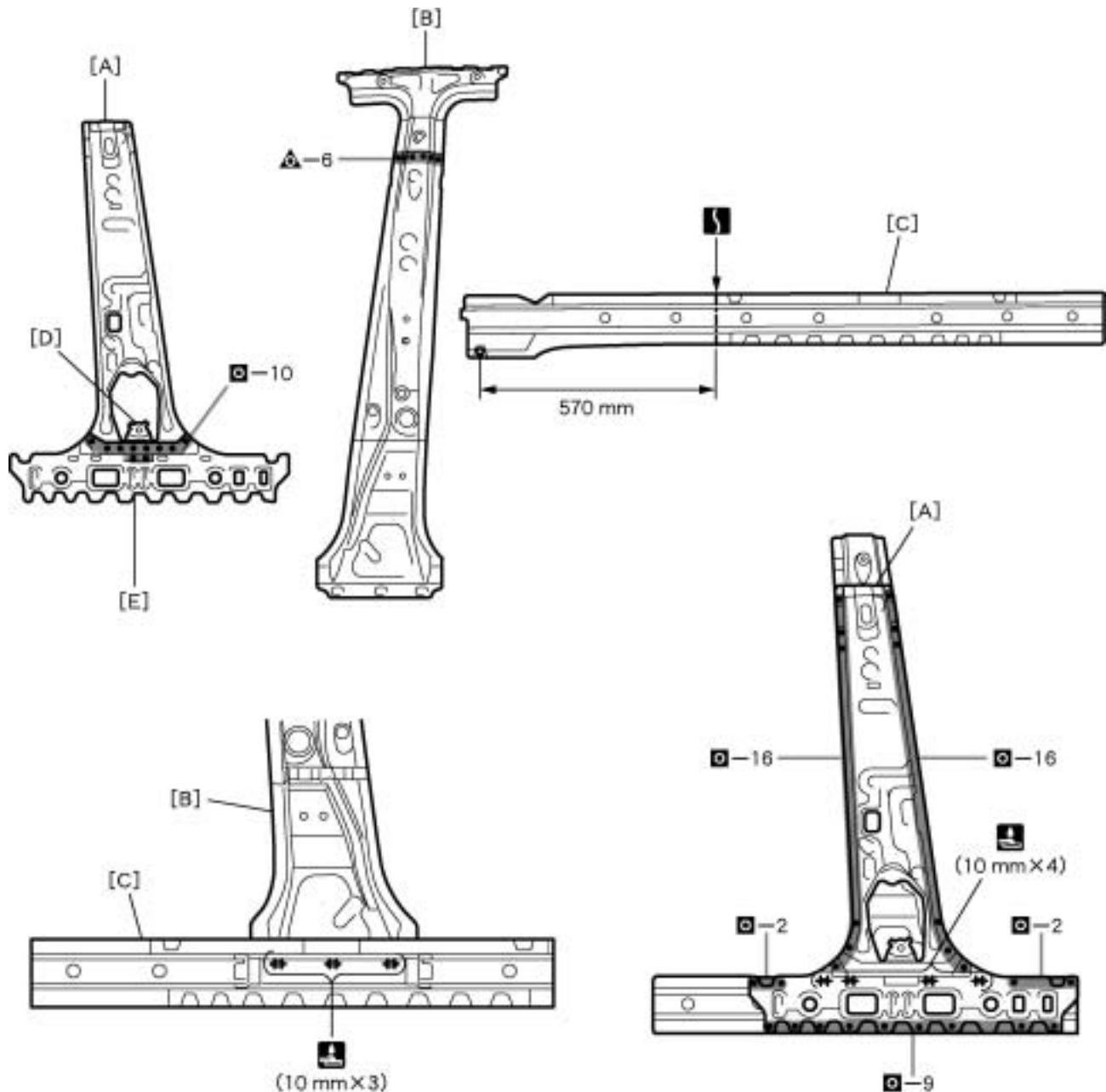
50 mm (1.97 in.)

70 mm (2.76 in.)

200 mm (7.87 in.)

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



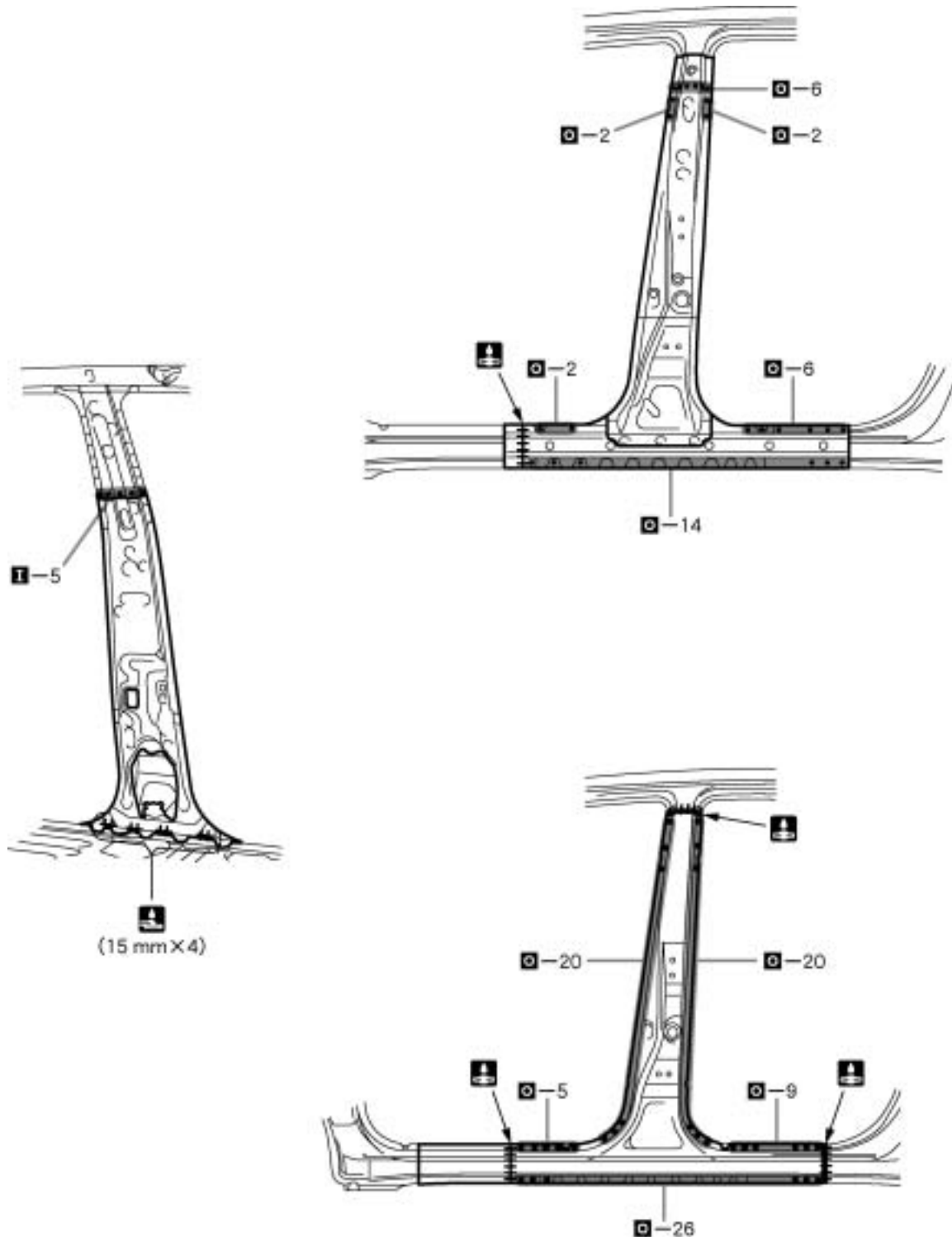
F21902

POINT

- 1 Before temporarily installing the new parts, weld the [A], [B], and [C] with standard points.

PART NAME

- | | | |
|--|--|----------------------------|
| [A] Center Body Inner Pillar | [B] Center Body Pillar Upper Reinforce | [C] Rocker Outer Reinforce |
| [D] Belt Anchor To Center Pillar Lower Reinforcement | [E] Center Body Inner Lower Pillar | |
| 10 mm (0.39 in.) | 570 mm (22.44 in.) | |



F22453

POINT

- 1 Inspect the fitting of the front door and rear door, etc., before welding, since this affects the appearance of the finish.
 - 2 After welding the reinforcement to the vehicle side, install the outer panel.
- 15 mm (0.59 in.)