

CENTER BODY PILLAR UPPER REINFORCE (CUT): Extra Cab

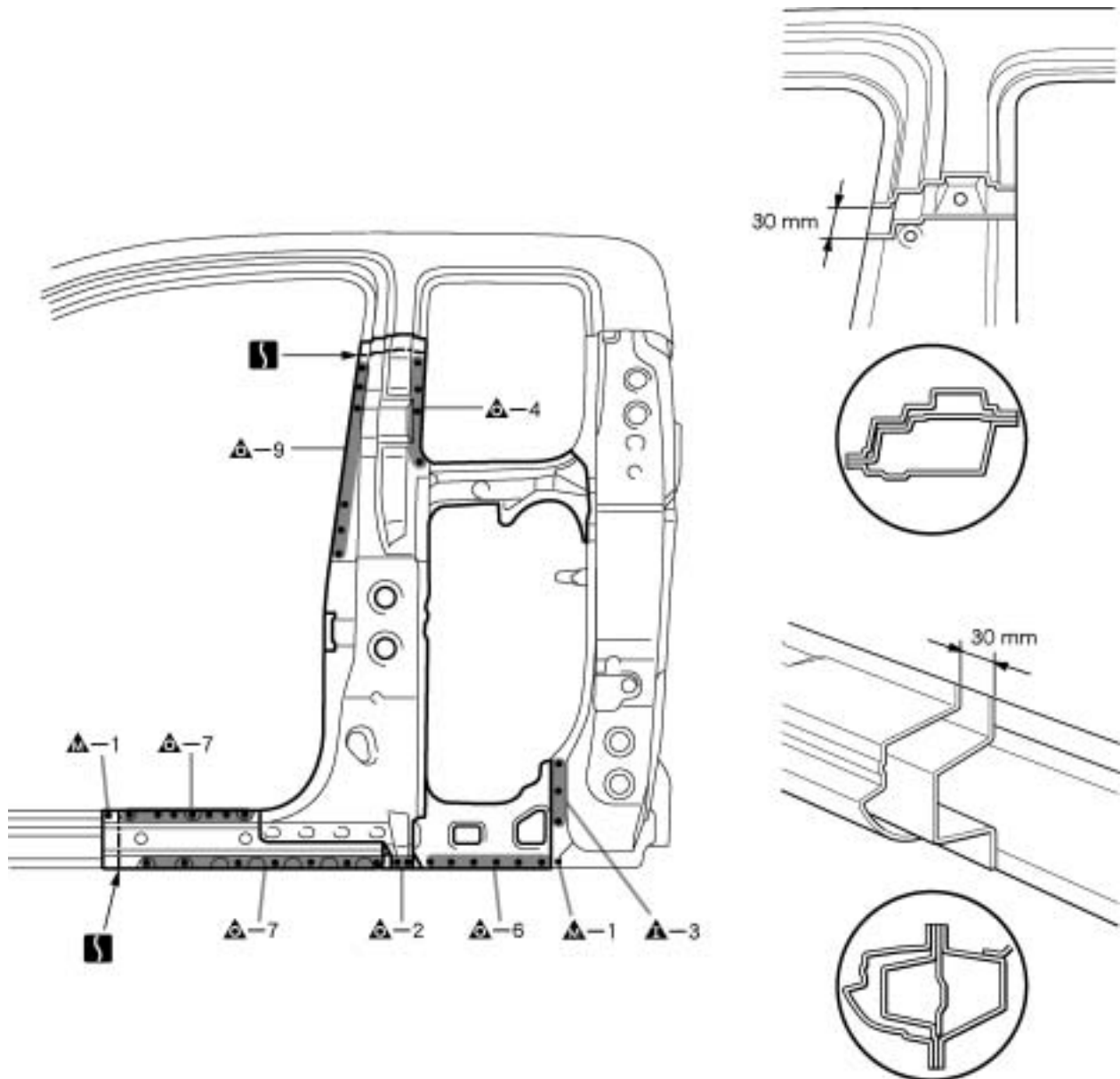
REPLACEMENT

With the quarter panel removed.



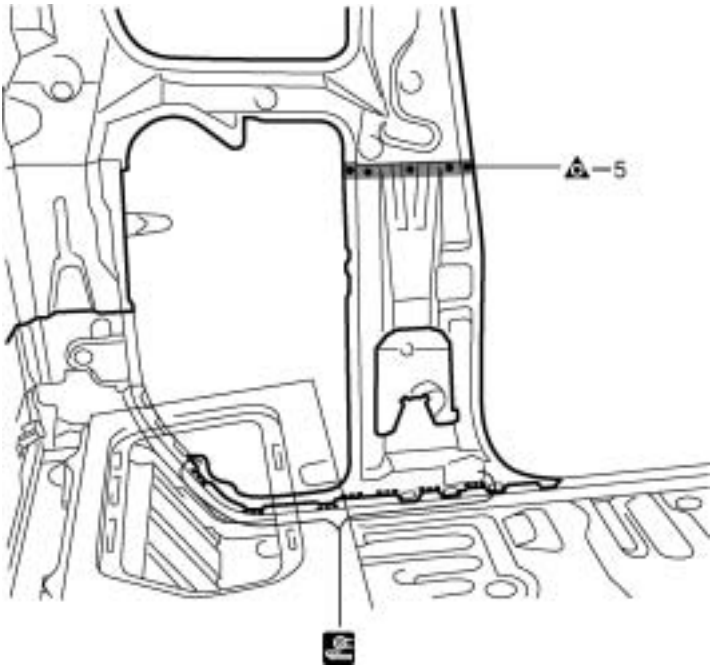
F21026-A

REMOVAL



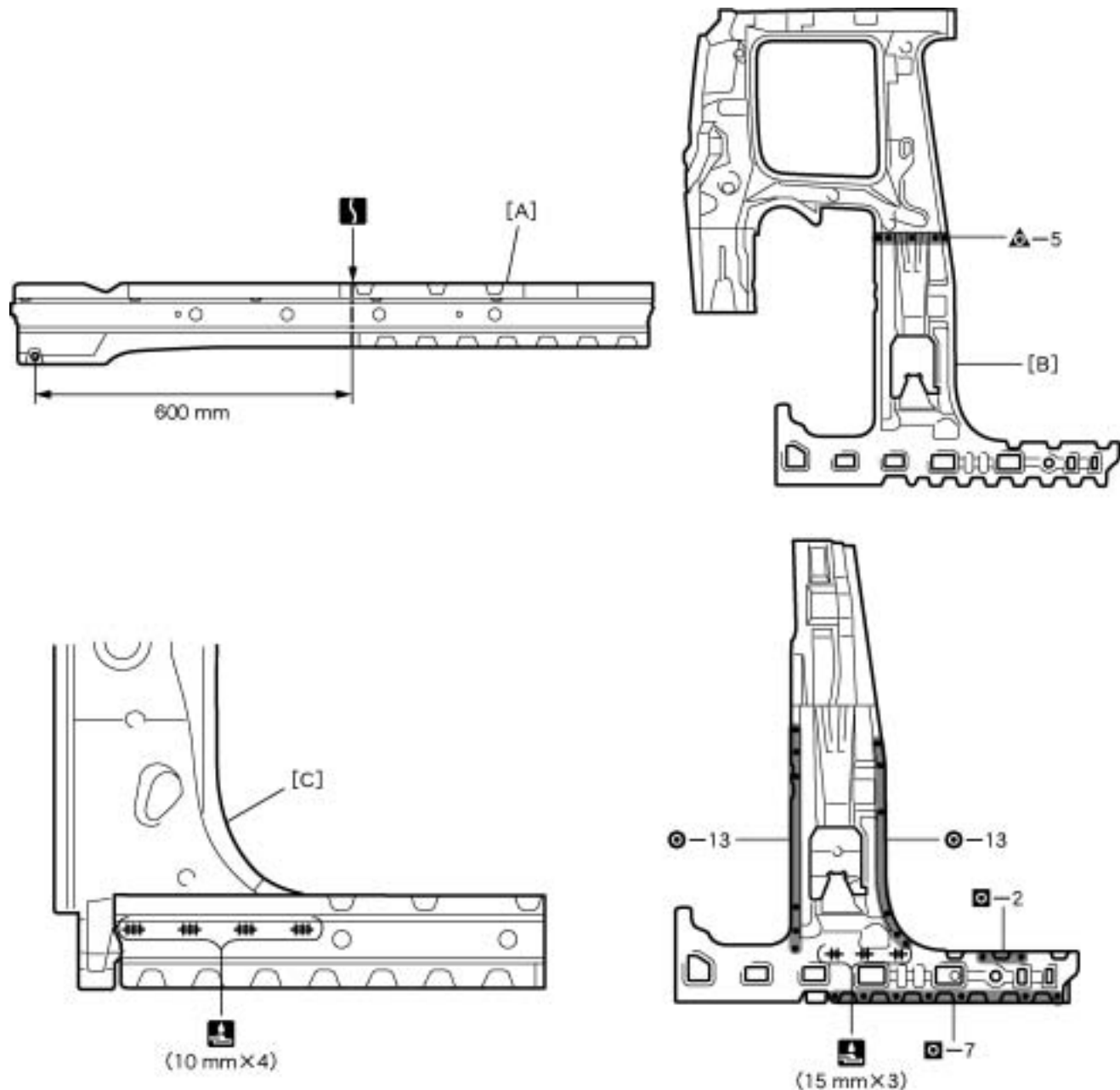
F21026

30 mm (1.18 in.)



INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



F21028

POINT

1 Before temporarily installing the new parts, weld the [A], [B] and [C] with standard points.

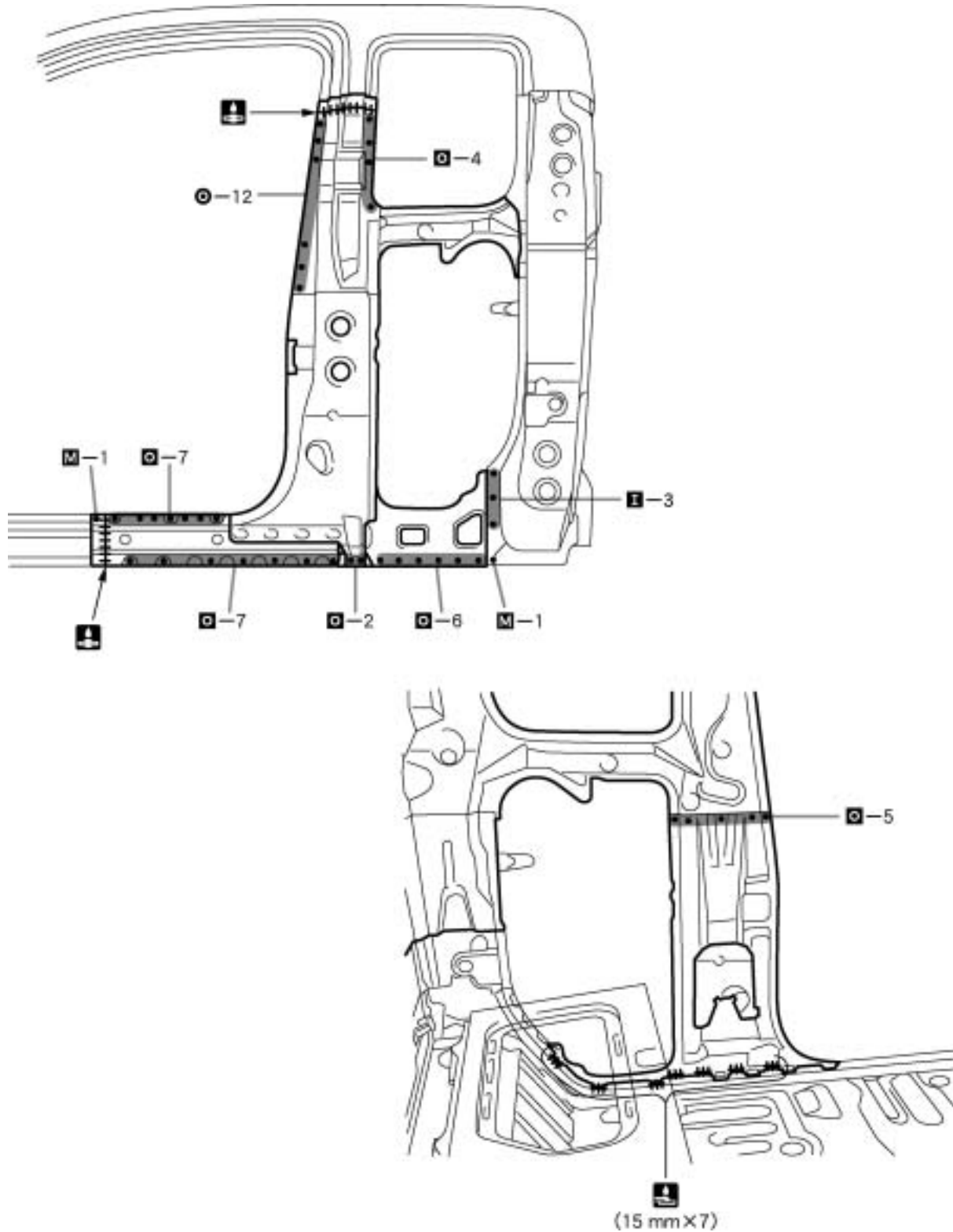
PART NAME

[A] Rocker Panel No.2 Reinforcement [B] Center Body Inner Pillar [C] New Parts

10 mm (0.39 in.)

15 mm (0.59 in.)

600 mm (23.62 in.)



F21029

POINT

- 1 Inspect the fitting of the front door and quarter window glass, etc., before welding, since this affects the appearance of the finish.

15 mm (0.59 in.)