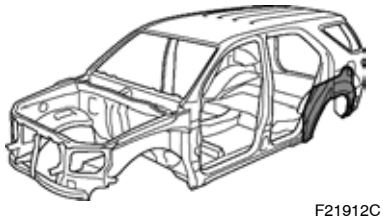
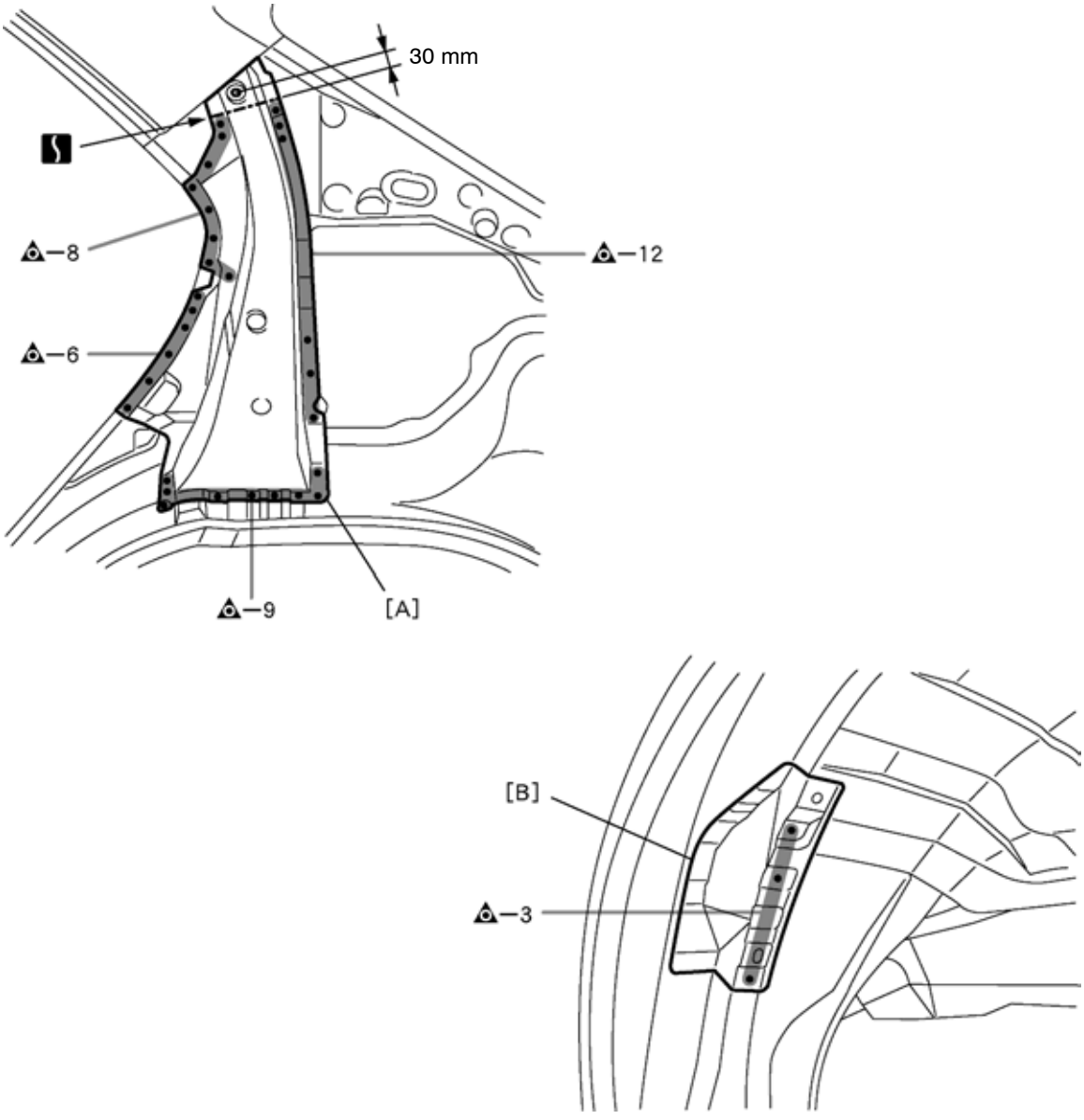
QUARTER WHEEL HOUSING OUTER PANEL (ASSY): for TAW Made


F21912C

REPLACEMENT
With the quarter panel removed.

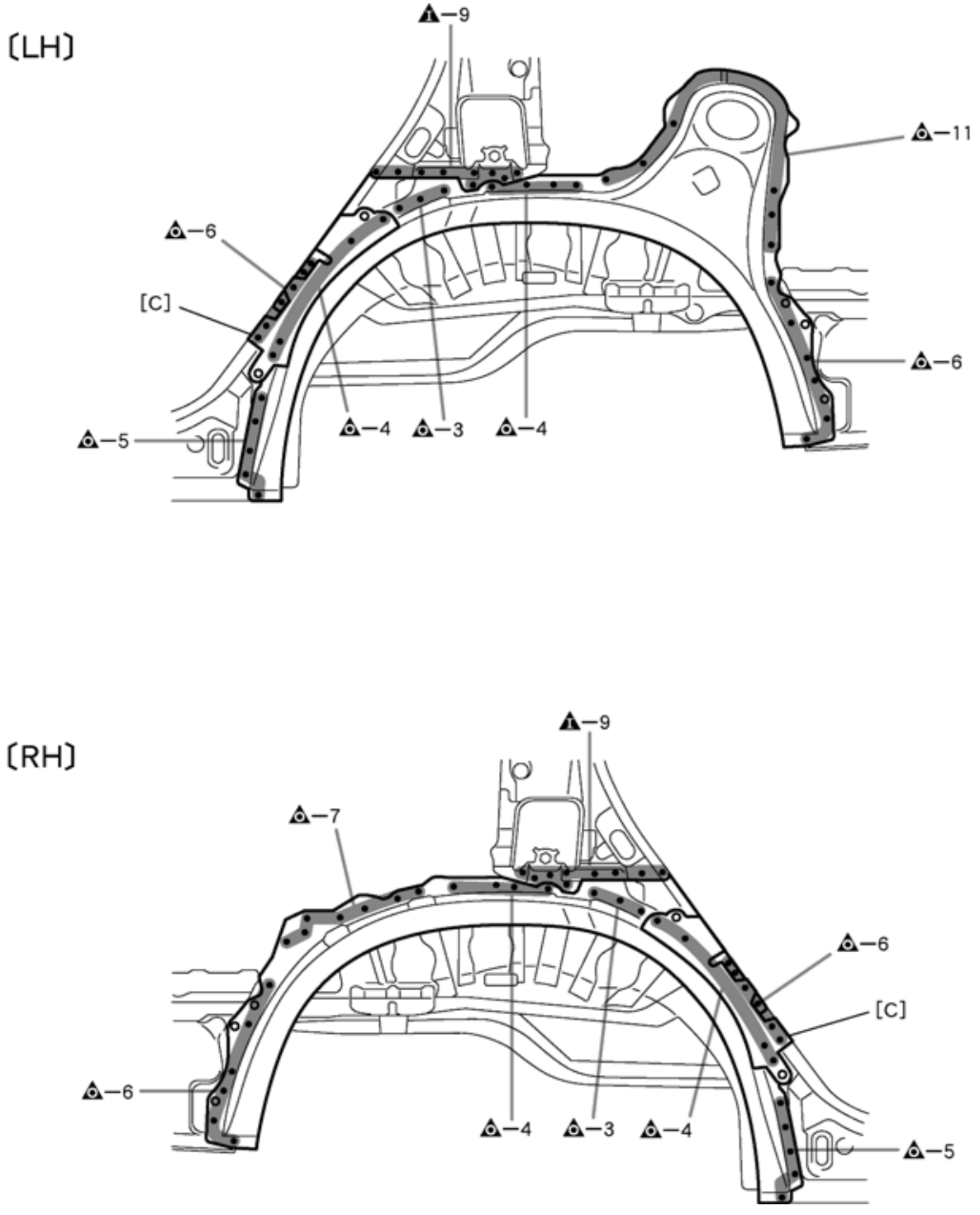
REMOVAL



F21912

POINT
1 After removing the [A], remove the quarter wheel housing outer panel.
2 Remove the [B] at the same time.

PART NAME
[A] Roof Side Inner Front Panel [B] Quarter Wheel Housing Center Gusset
30 mm (1.18 in.)



POINT

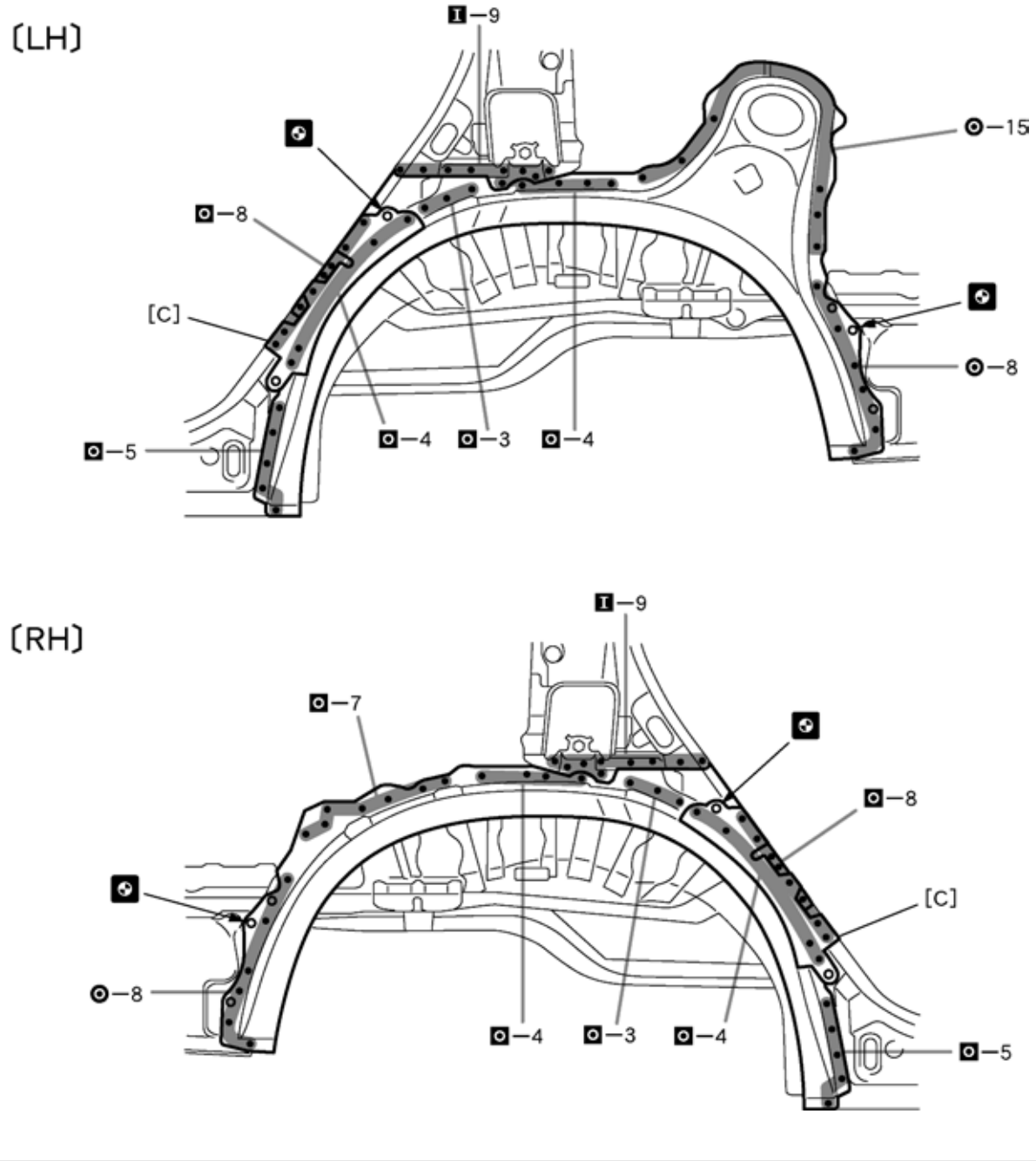
1 Remove the [C] at the same time.

PART NAME

[C] Roof Side Outer Panel

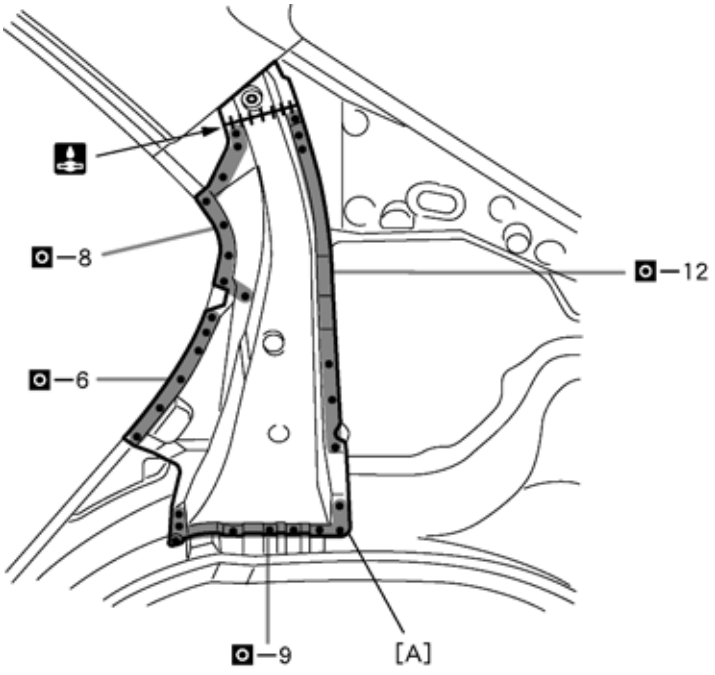
INSTALLATION

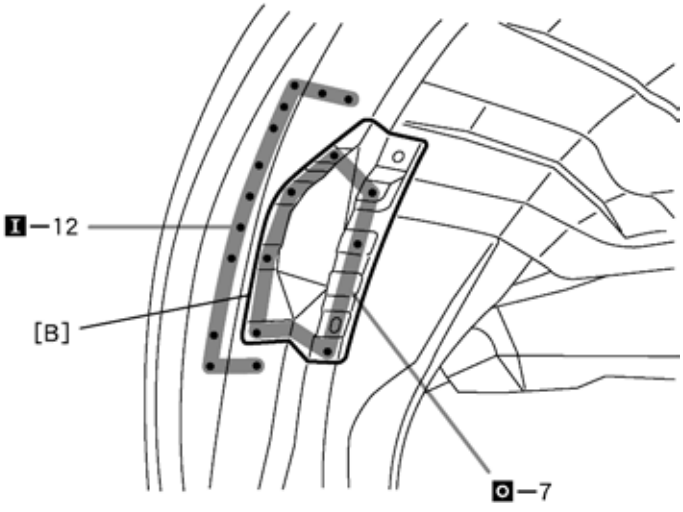
- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



PART NAME

[C] Roof Side Outer Panel





F21915

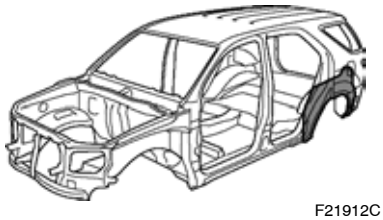
POINT

1 After welding the quarter wheel housing outer panel to the vehicle side, install the [A].

PART NAME

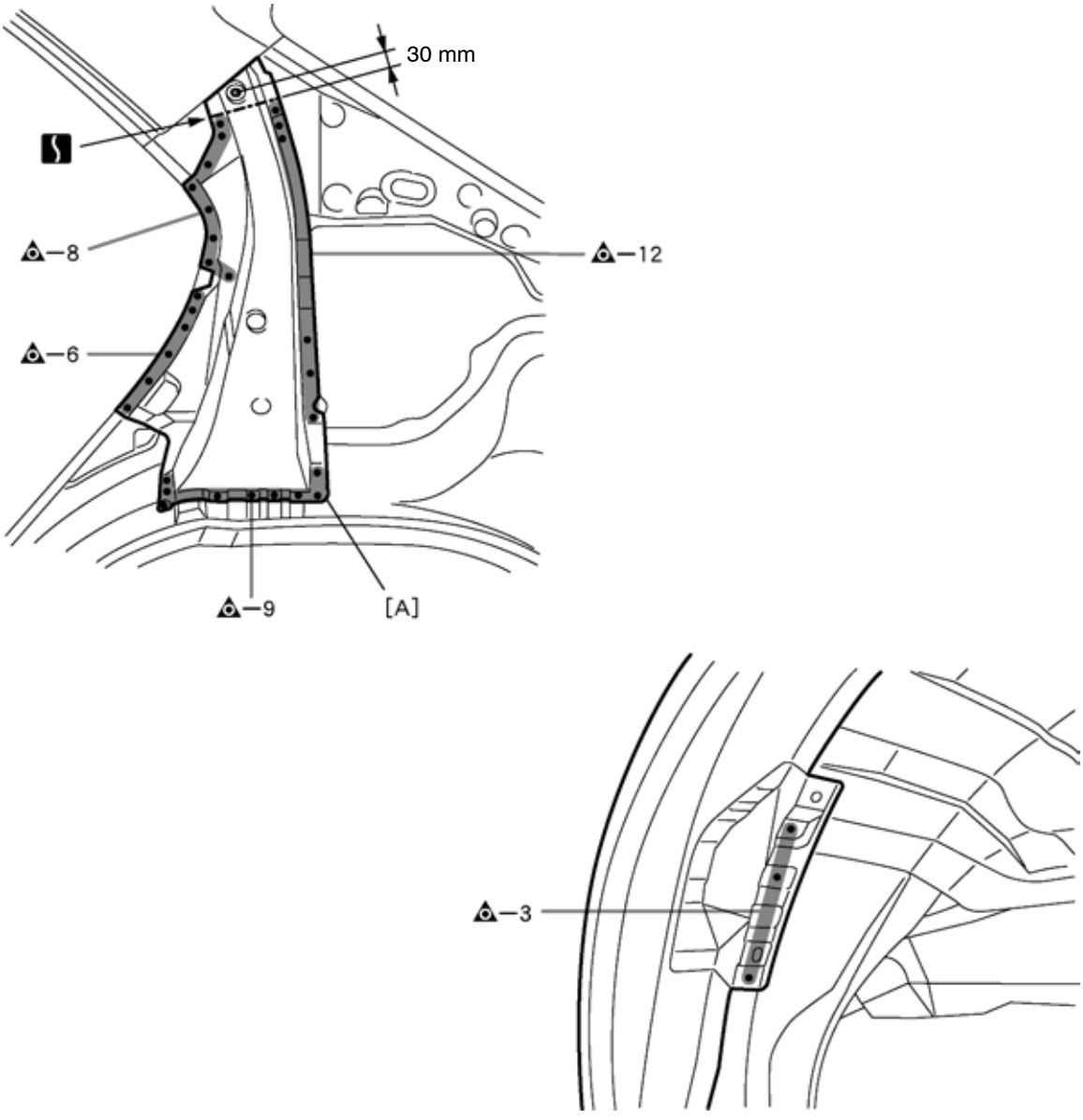
[A] Roof side Inner Front Panel [B] Quarter Wheel Housing Center Gusset

QUARTER WHEEL HOUSING OUTER PANEL (ASSY): for TASA Made


F21912C

REPLACEMENT
With the quarter panel removed.

REMOVAL

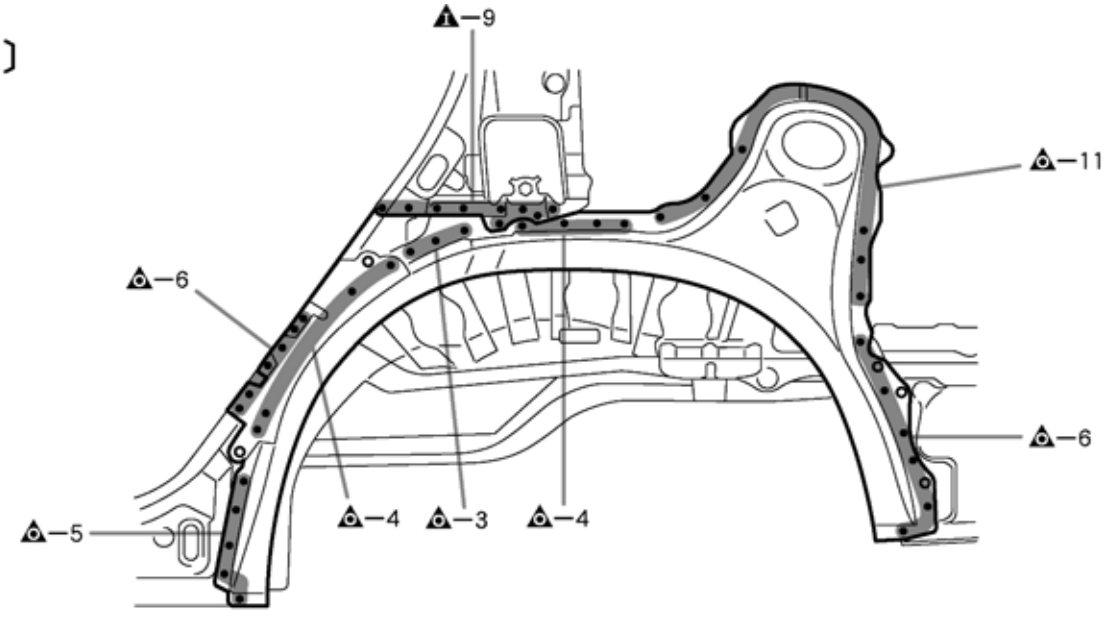


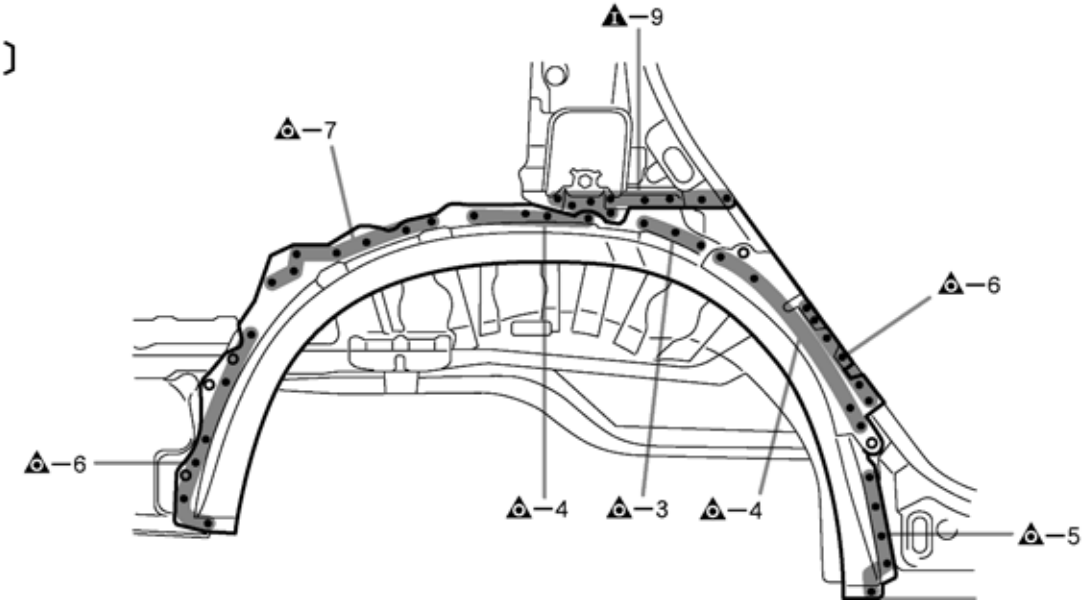
F24251

POINT
1 After removing the [A], remove the quarter wheel housing outer panel.

PART NAME
[A] Roof Side Inner Front Panel

30 mm (1.18 in.)

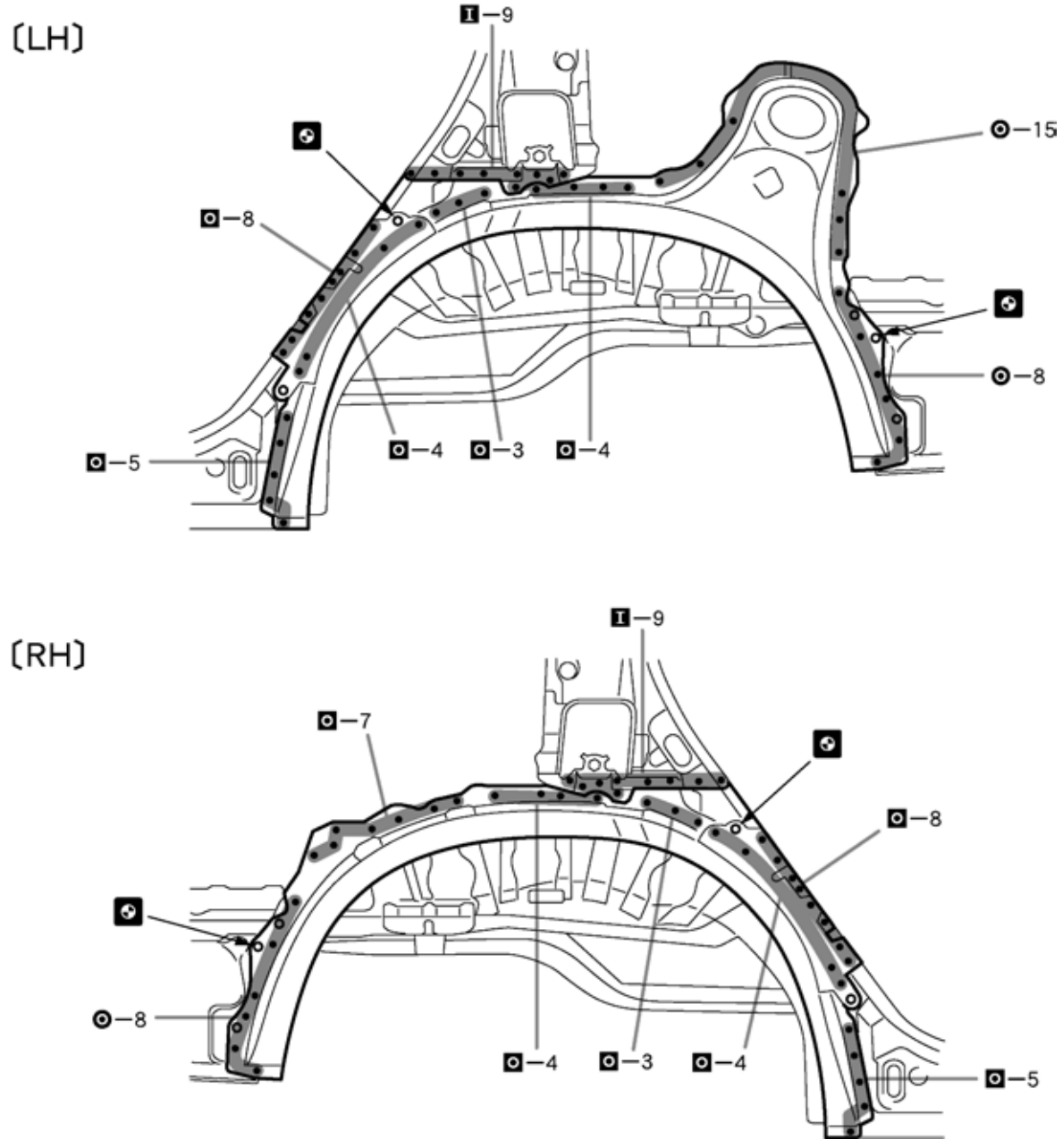


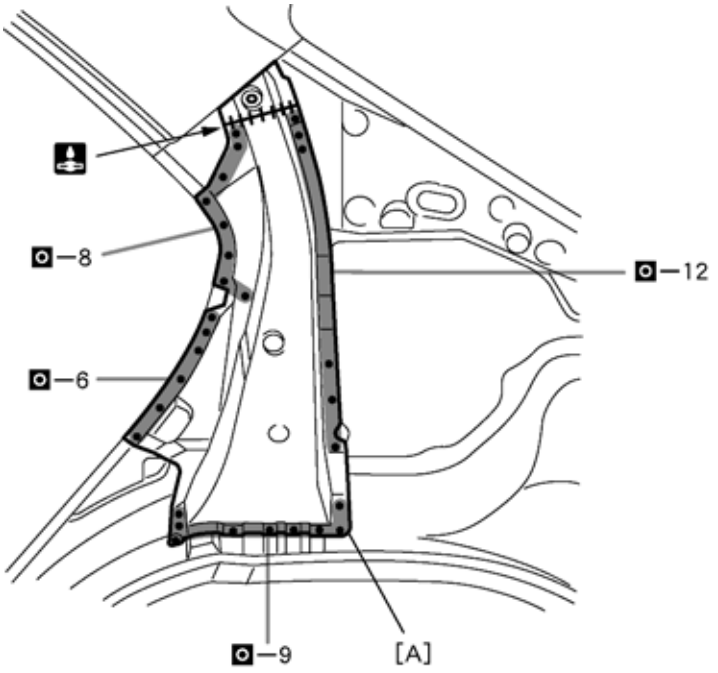


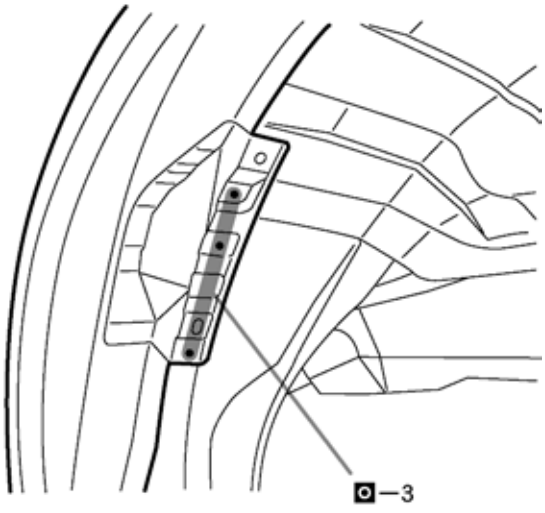
F24252

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.







F24254

POINT

1 After welding the quarter wheel housing outer panel to the vehicle side, install the [A].

PART NAME

[A] Roof side Inner Front Panel