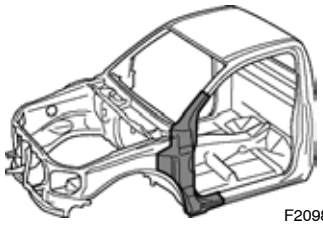
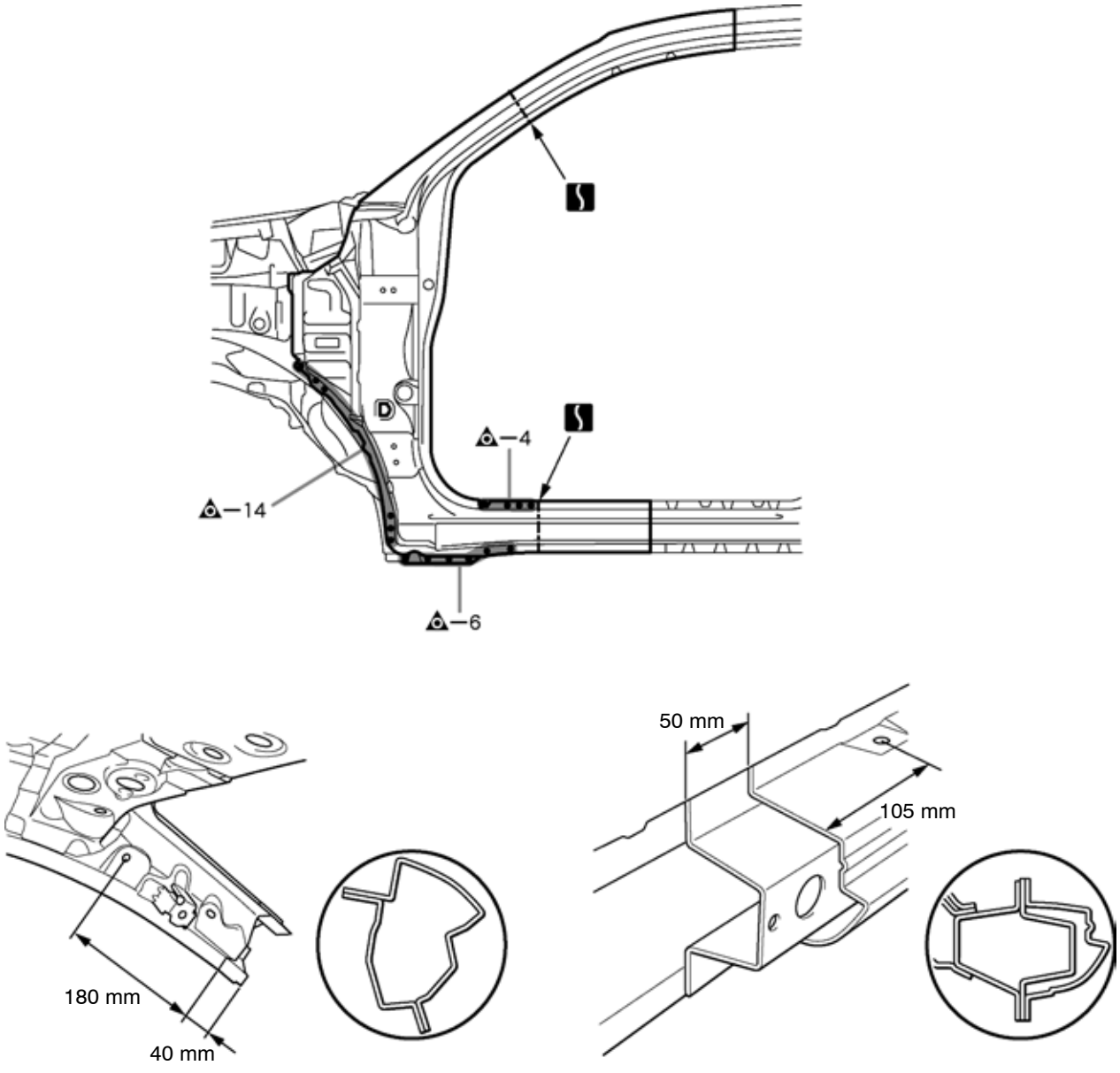
FRONT BODY PILLAR (CUT): Ex. Double Cab


F20987-A

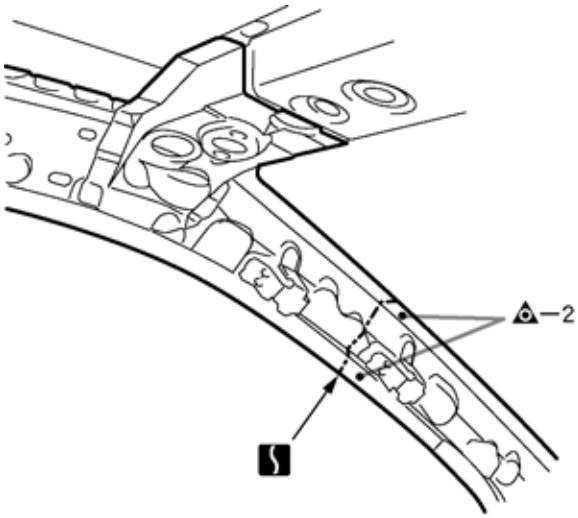
REPLACEMENT
With the cowl top side inner panel removed.

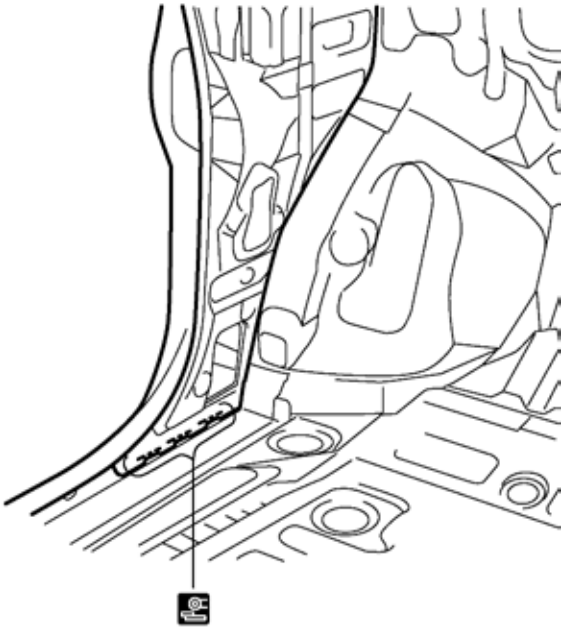
REMOVAL

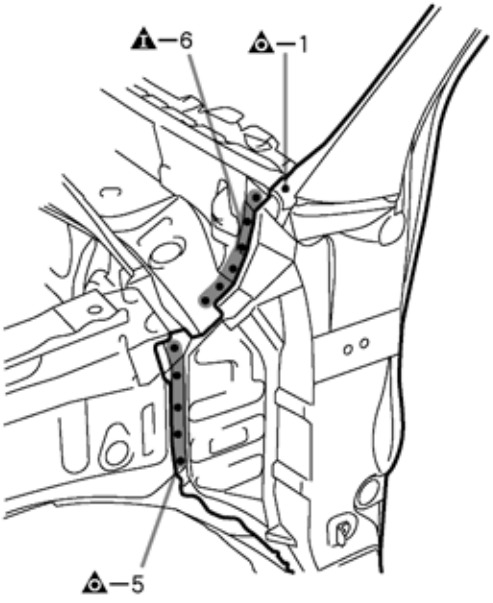


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40 mm (1.57 in.) 50 mm (1.97 in.) 105 mm (4.13 in.) 180 mm (7.09 in.)



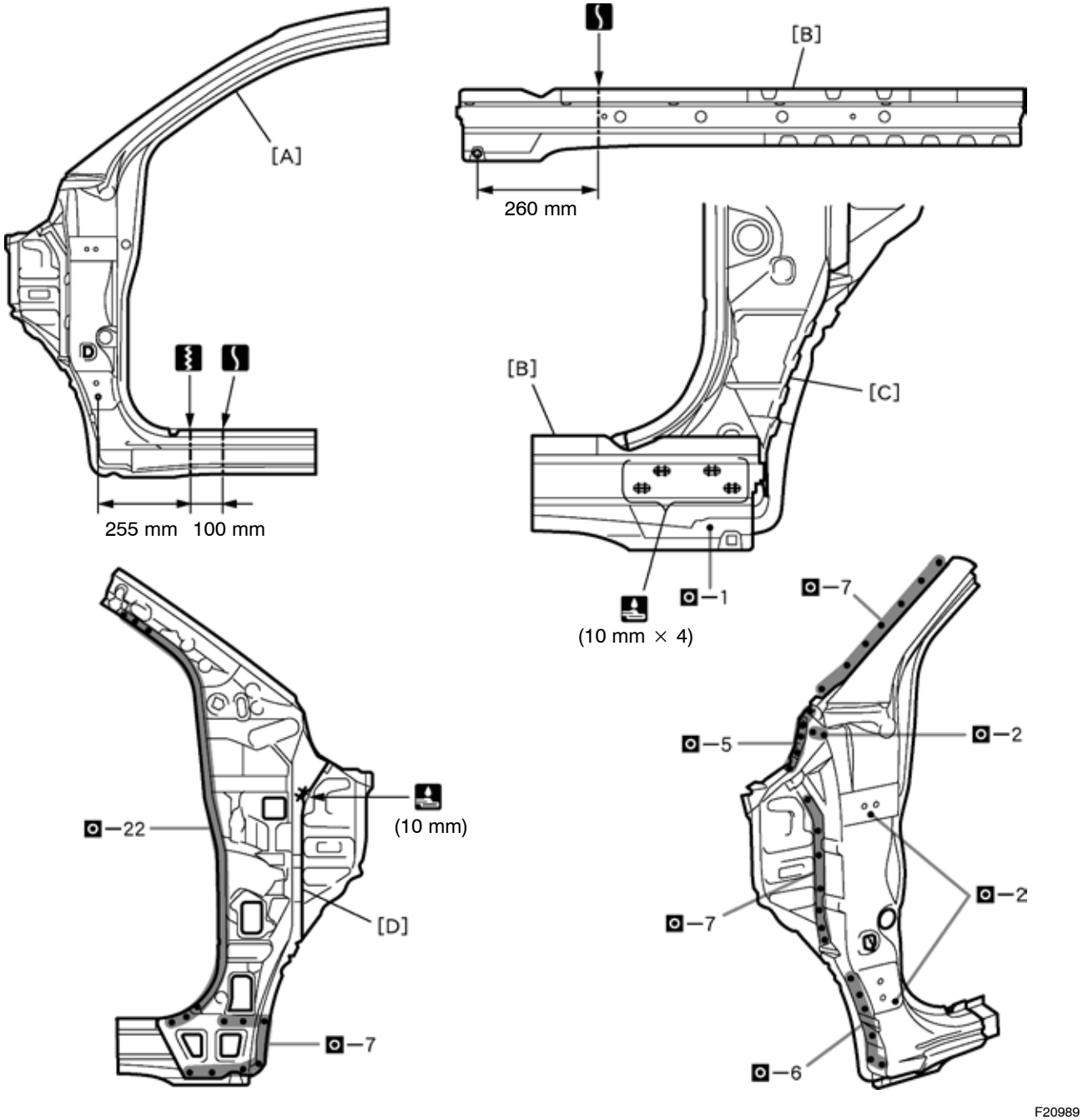




F23967

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.

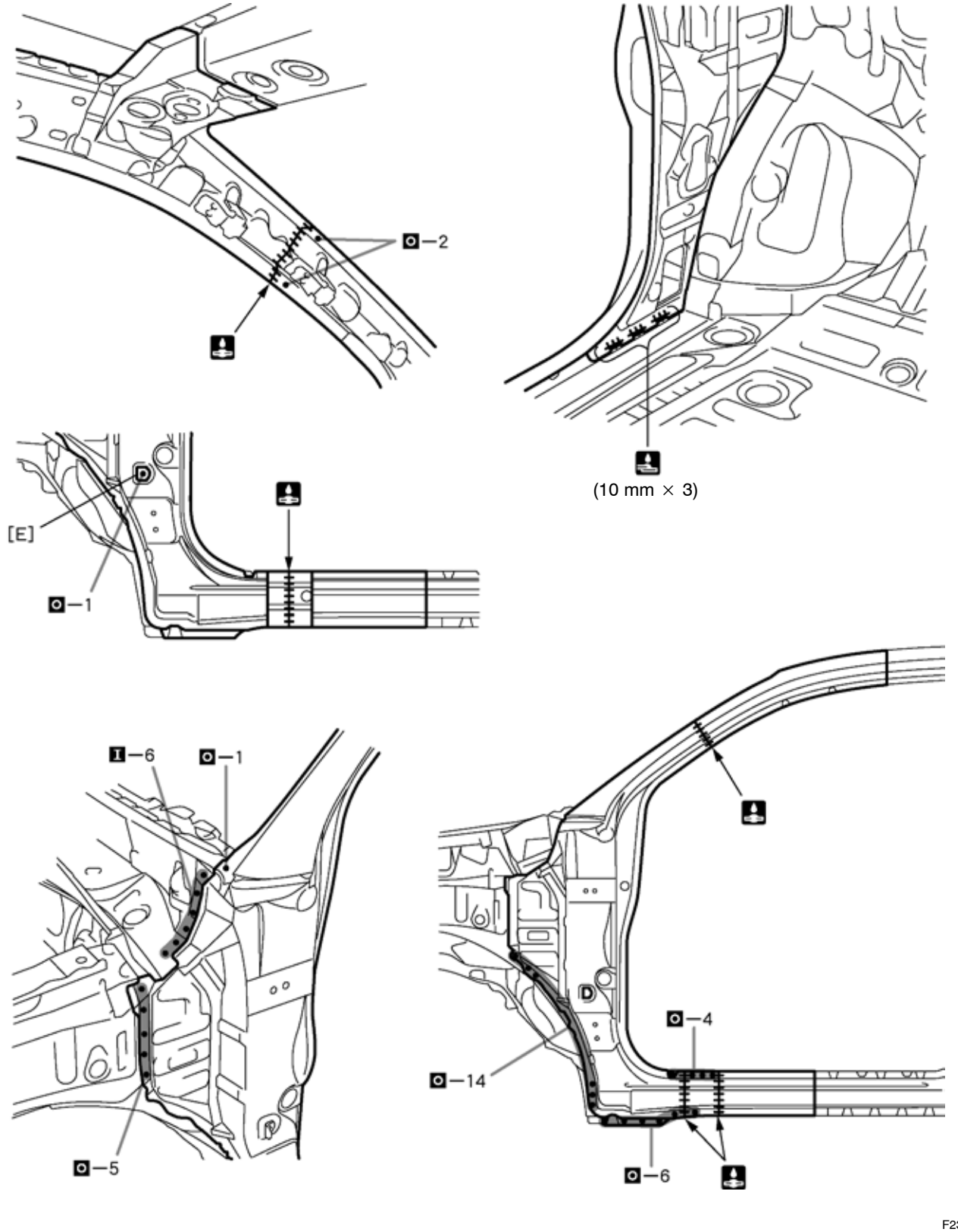


POINT

1 Before temporarily installing the new parts, weld the [A], [B], [C] and [D] with standard points.

PART NAME

[A] Outer Panel [B] Rocker Outer Reinforce [C] Front Body Pillar Lower Reinforce
[D] Front Body Inner Pillar
10 mm (0.39 in.) 100 mm (3.94 in.) 255 mm (10.04 in.) 260 mm (10.24 in.)



POINT

1 Inspect the fitting of the front door, front fender and windshield glass, etc., before welding, since this affects the appearance of the finish.

PART NAME

[E] Front Fender Rear Bracket

10 mm (0.39 in.)