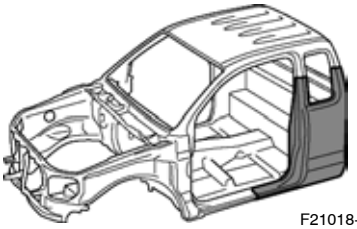
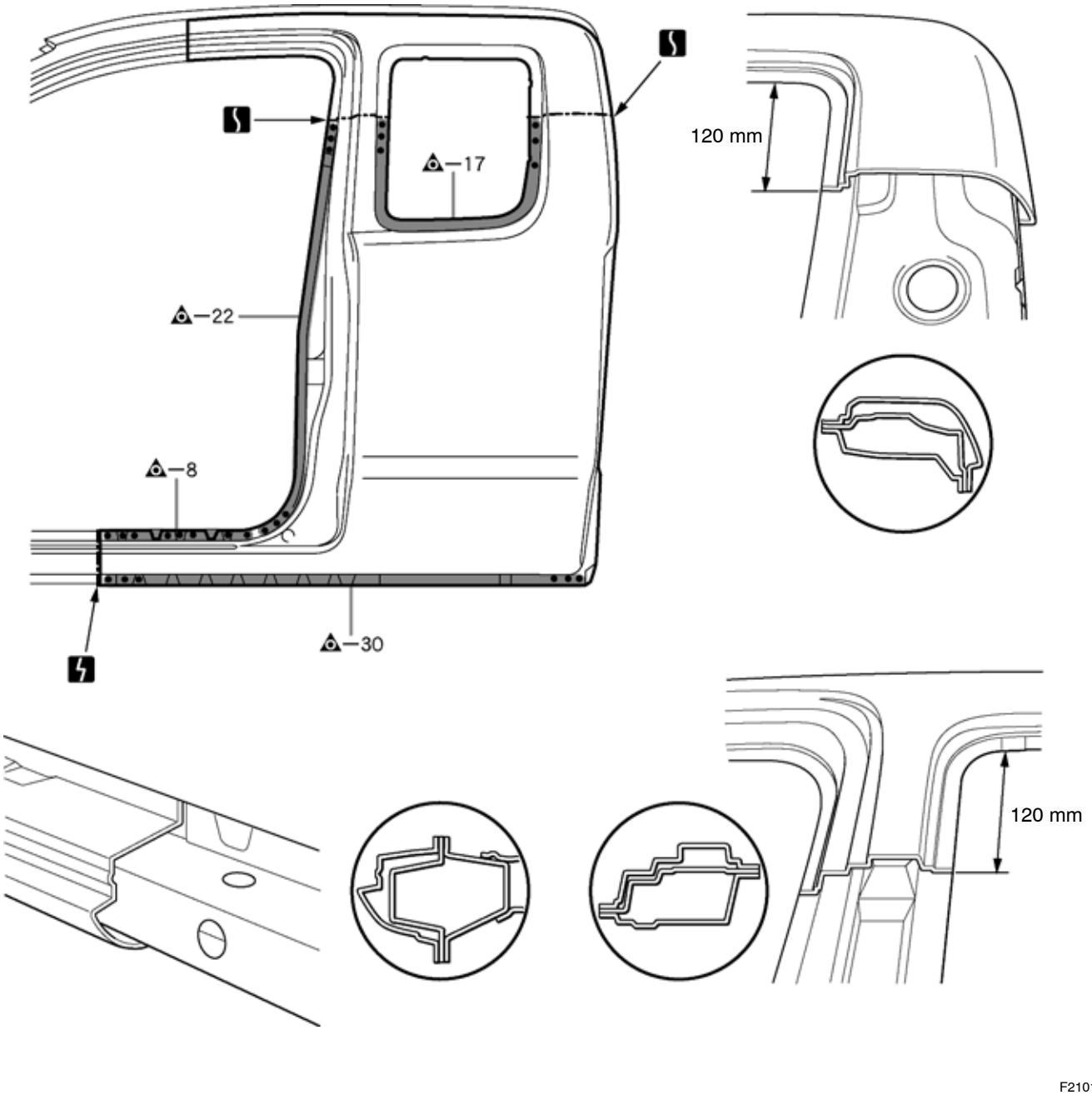
QUARTER PANEL (CUT): Extra Cab


F21018-A

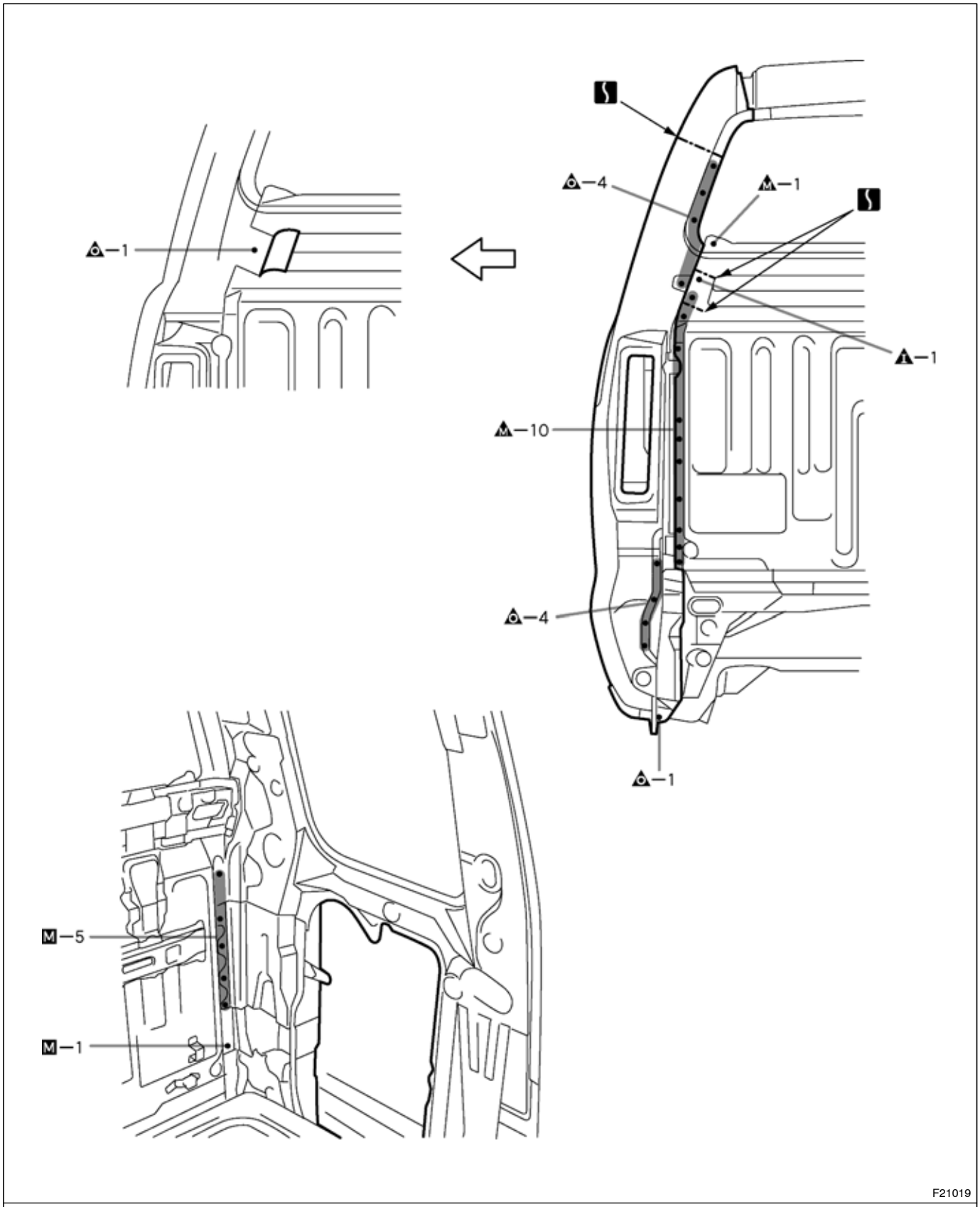
REPLACEMENT

REMOVAL



F21018

120 mm (4.72 in.)

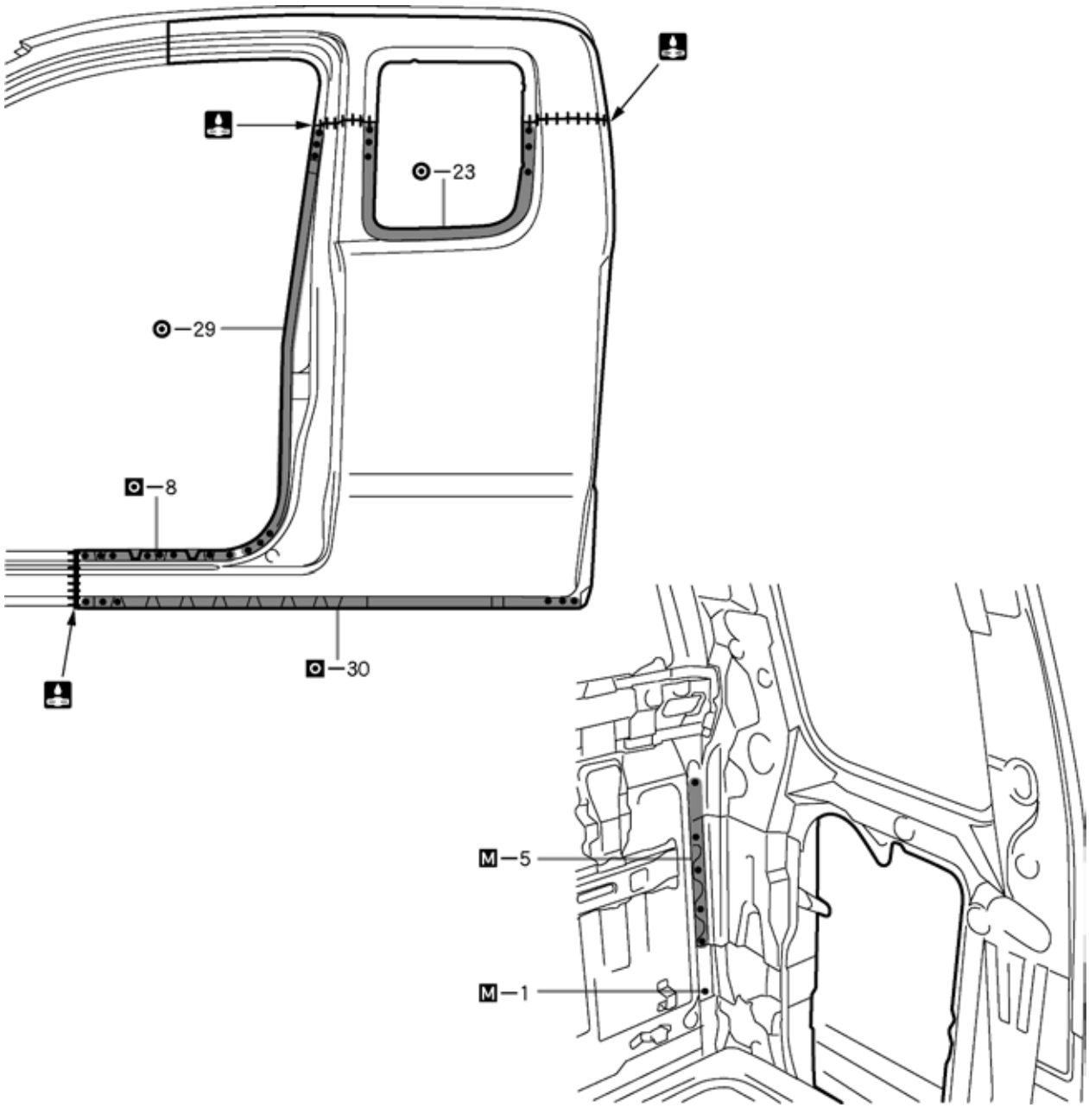


POINT

1 Make an incision in the back panel and bend it upward as shown. Drill out the spot welds and remove the quarter panel.

INSTALLATION

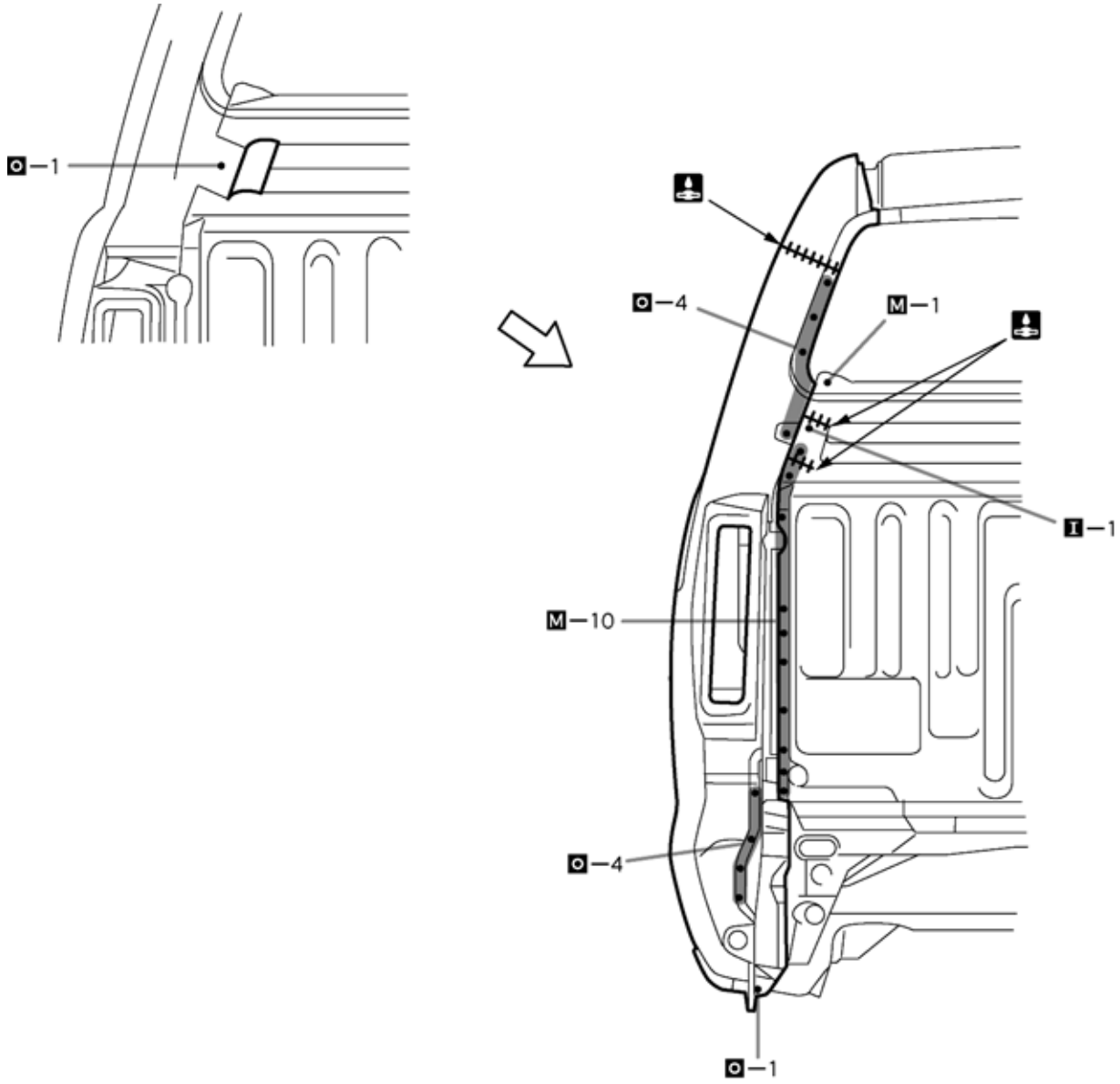
- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



F21020

POINT

1 Inspect the fitting of the front door, quarter window glass and back window glass, etc., before welding, since this affects the appearance of the finish.


O—1
O—4
M—1
I—1
M—10
O—4
O—1
F21021