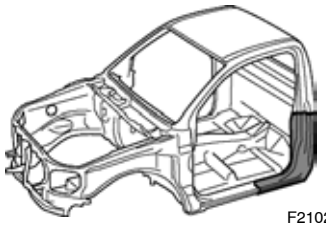
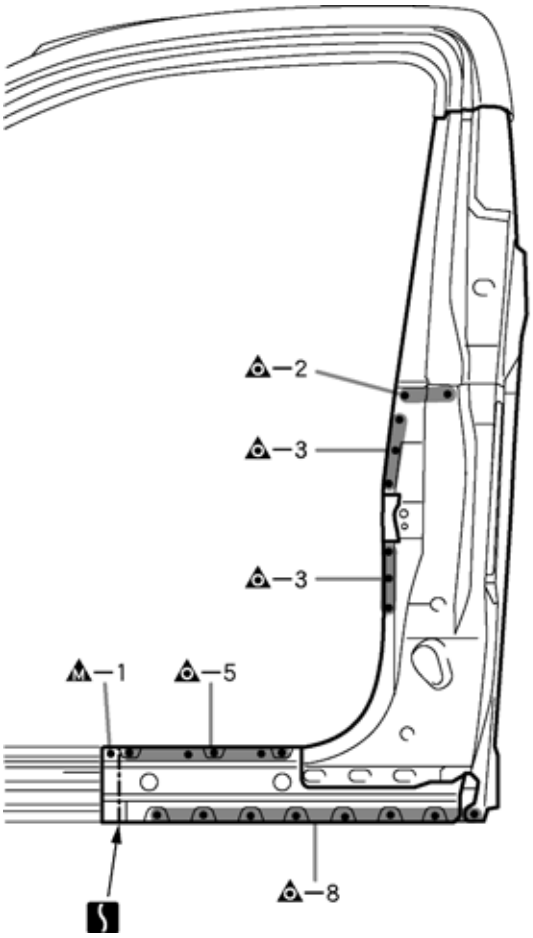
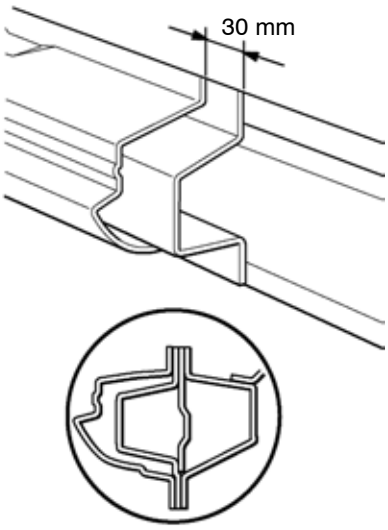
CENTER BODY PILLAR UPPER REINFORCE (CUT): Regular Cab


F21022-A

REPLACEMENT
With the quarter panel removed.

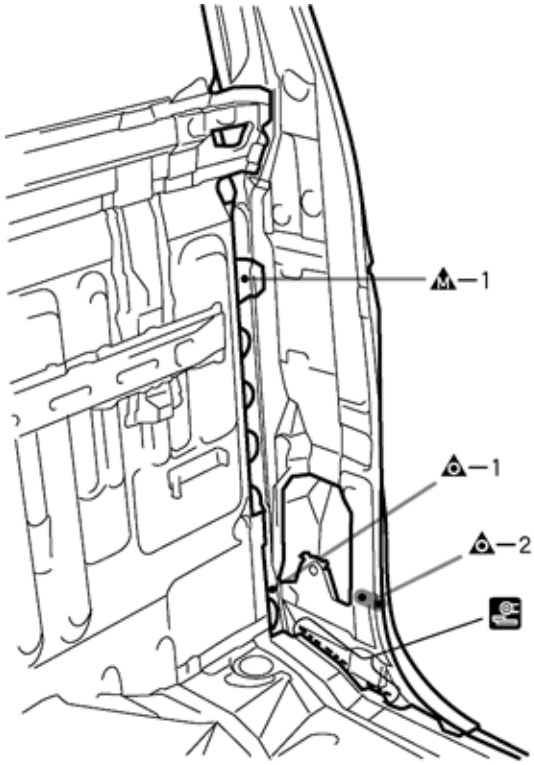
REMOVAL

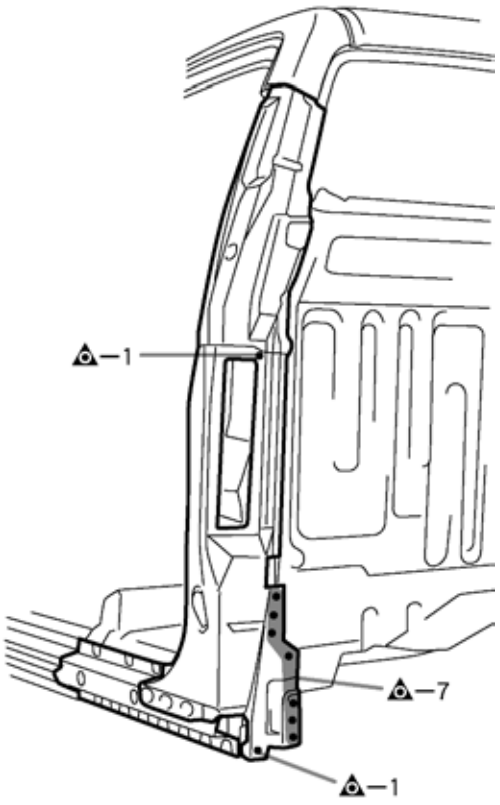




F21022

30 mm (1.18 in.)

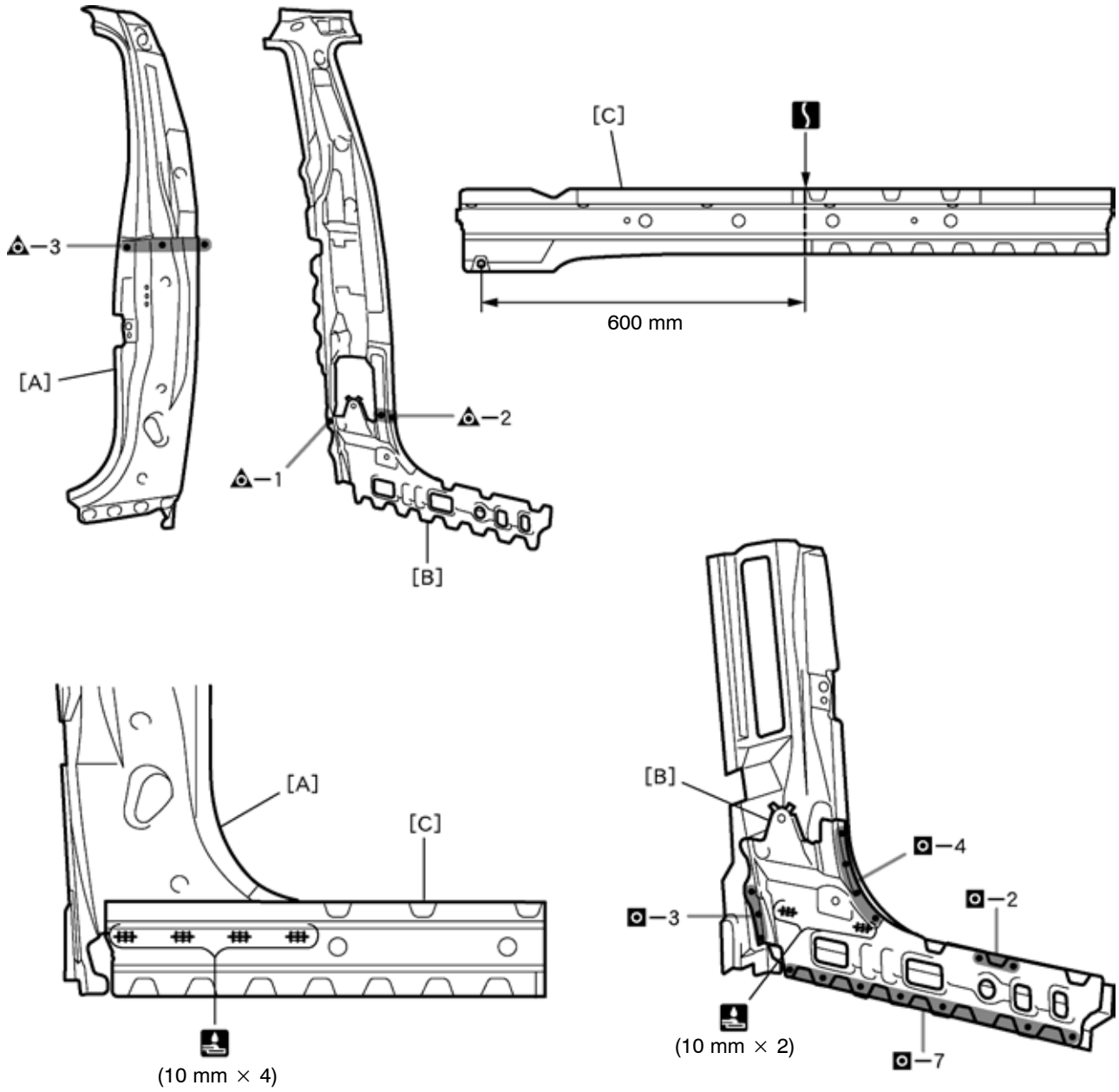




F21023

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



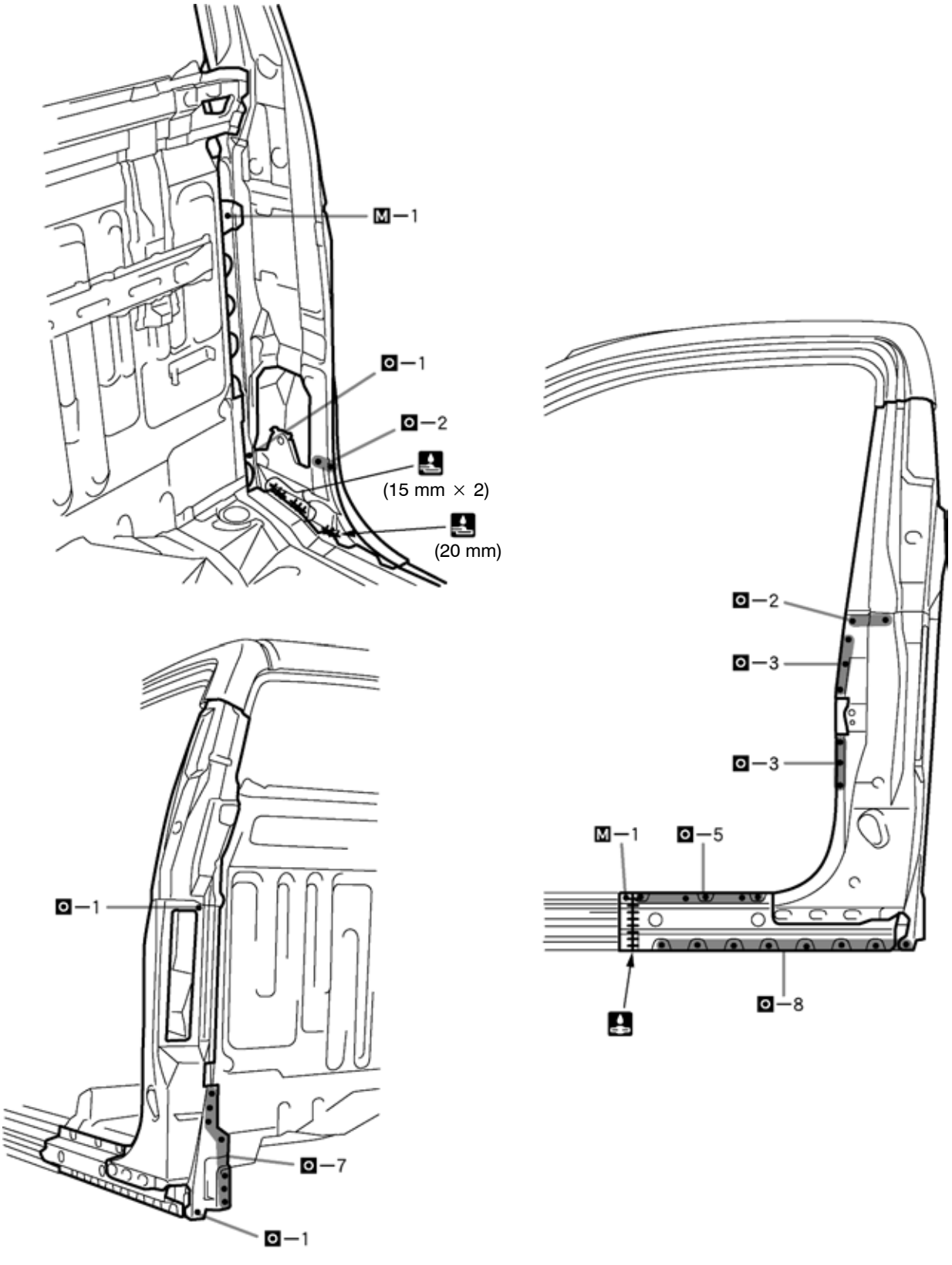
POINT

1 Before temporarily installing the new parts, weld the [A], [B] and [C] with standard points.

PART NAME

[A] New Parts [B] Center Body Inner Pillar [C] Rocker Outer Reinforce

10 mm (0.39 in.) 600 mm (23.62 in.)



15 mm (0.59 in.) 20 mm (0.79 in.)