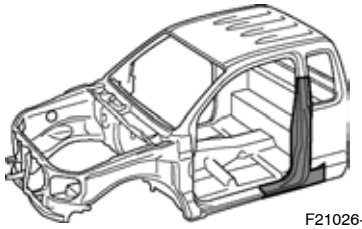
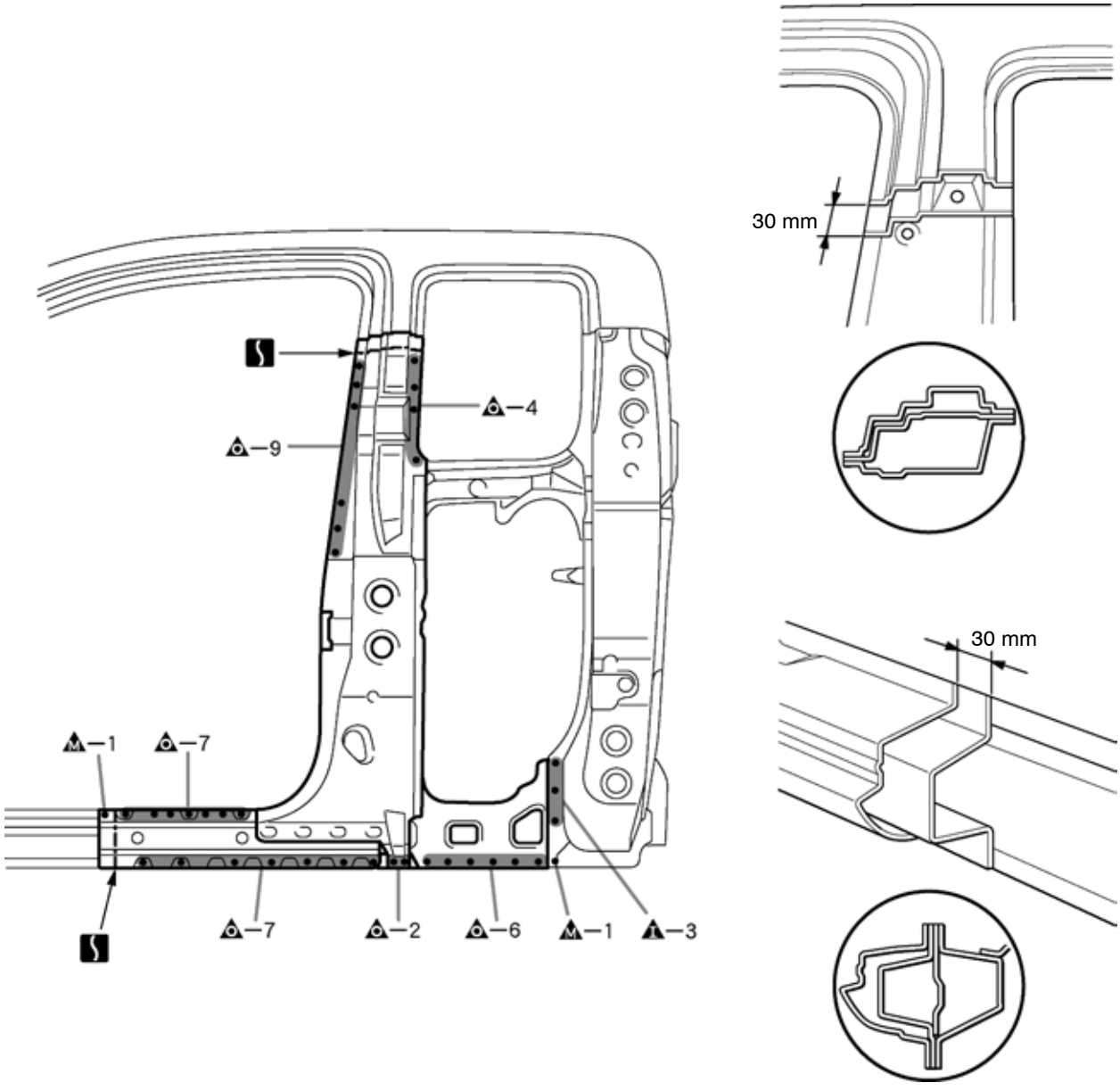
CENTER BODY PILLAR UPPER REINFORCE (CUT): Extra Cab


F21026-A

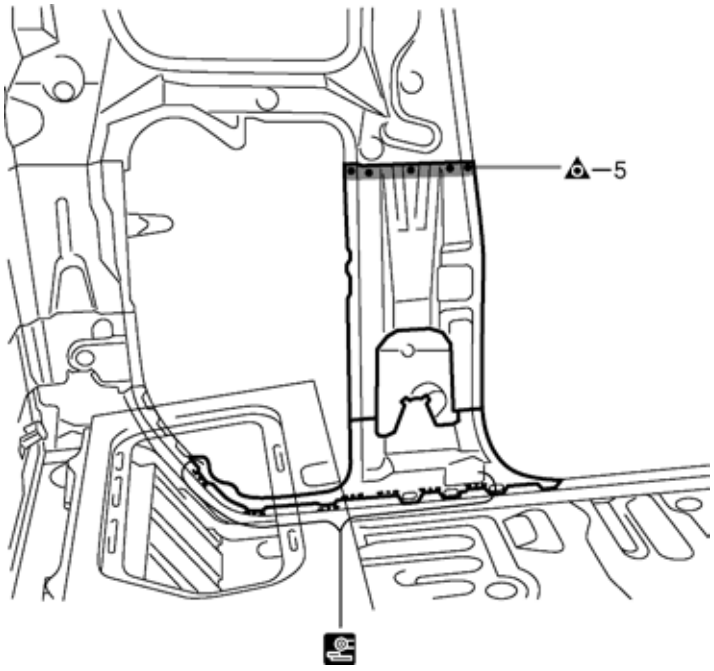
REPLACEMENT
With the quarter panel removed.

REMOVAL



F23974

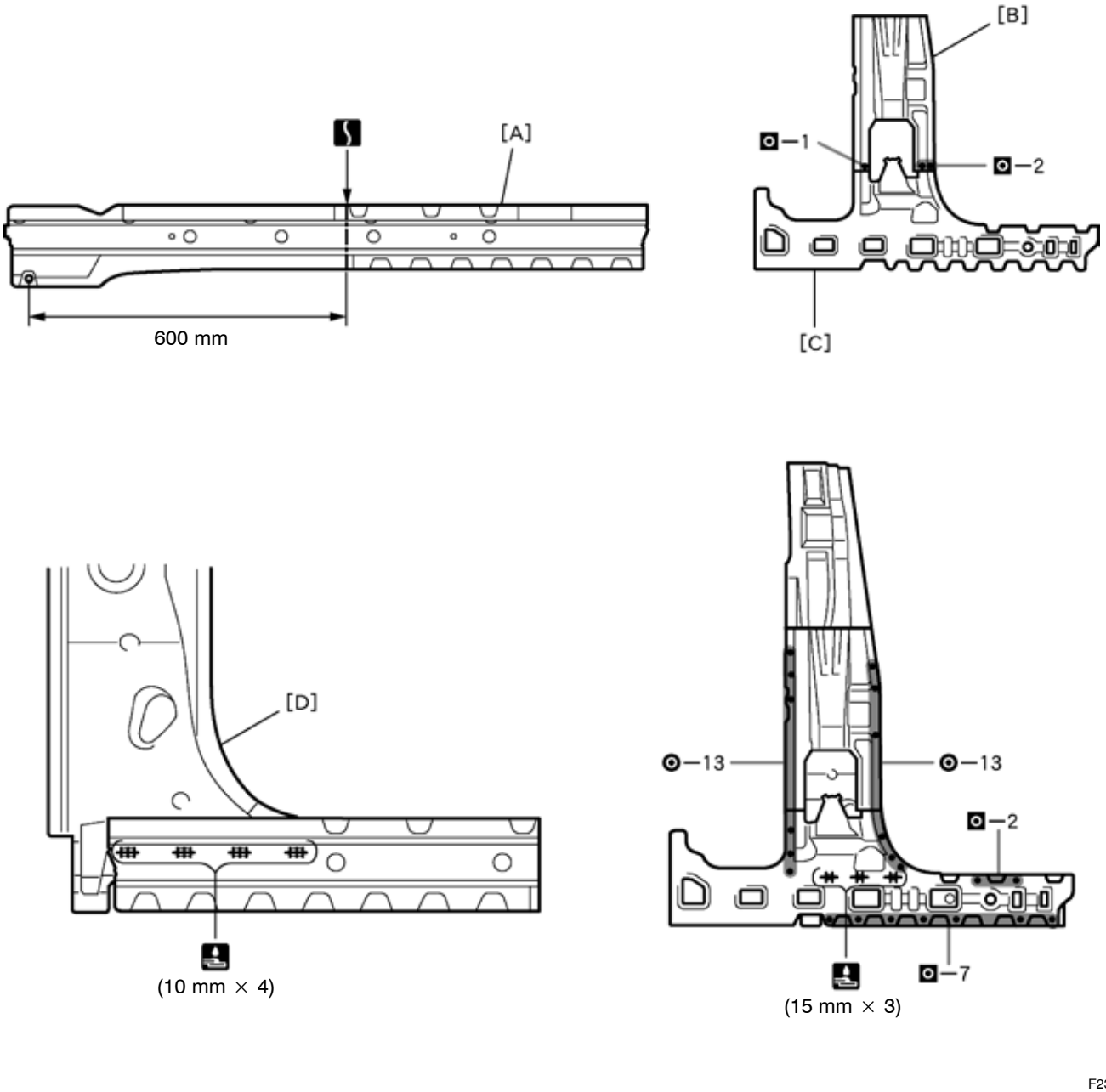
30 mm (1.18 in.)



F23975

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.

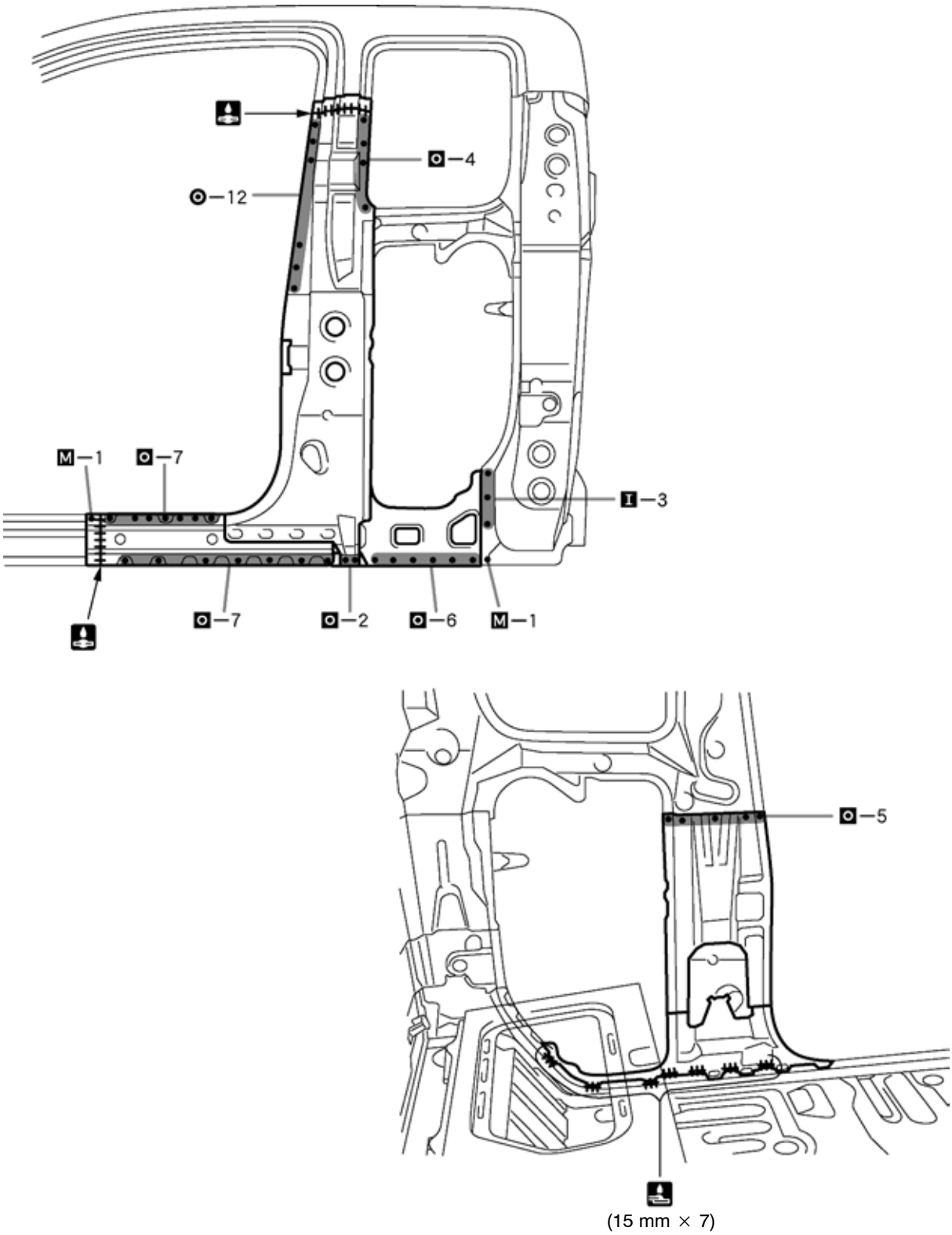


POINT

1 Before temporarily installing the new parts, weld the [A], [B], [C] and [D] with standard points.

PART NAME

[A] Rocker Outer Reinforce [B] Quarter Inner Lower Panel [C] Center Body Outer Pillar
[D] New Parts
10 mm (0.39 in.) 15 mm (0.59 in.) 600 mm (23.62 in.)



POINT

1 Inspect the fitting of the front door and quarter window glass, etc., before welding, since this affects the appearance of the finish.

15 mm (0.59 in.)