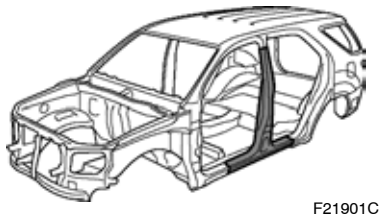
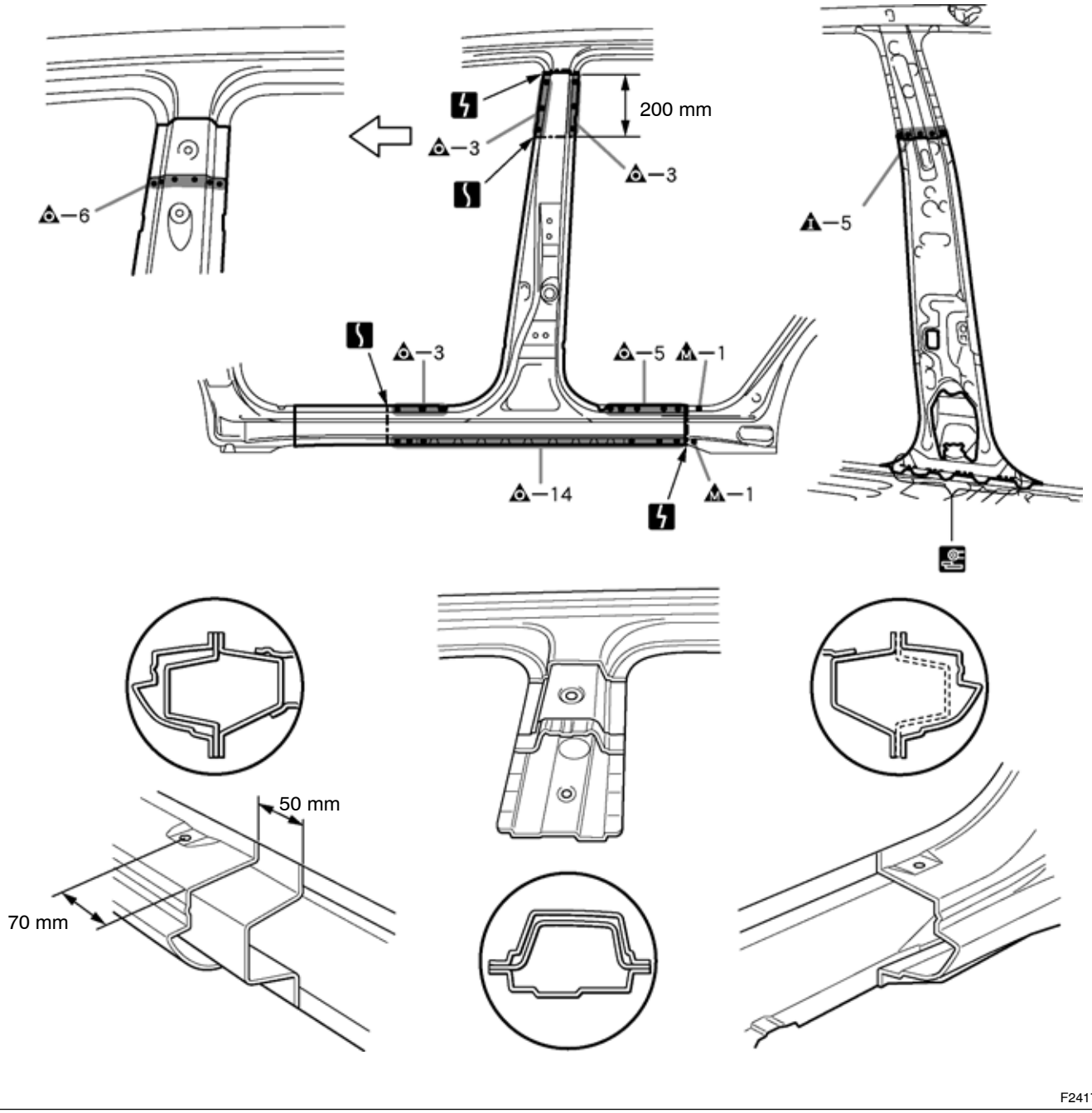
CENTER BODY PILLAR (CUT)


F21901C

REPLACEMENT

REMOVAL

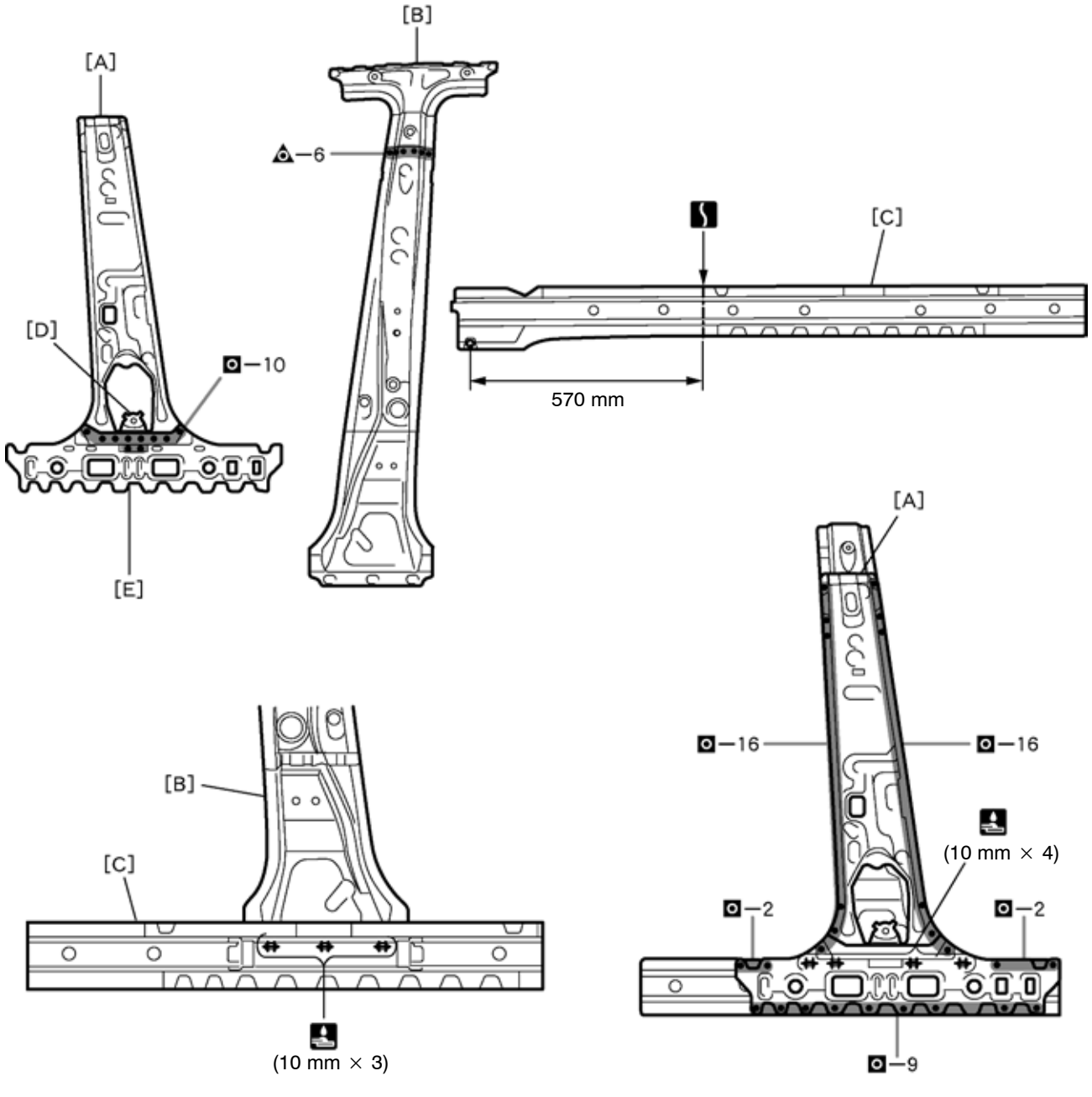


F24174

50 mm (1.97 in.) 70 mm (2.76 in.) 200 mm (7.87 in.)

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.

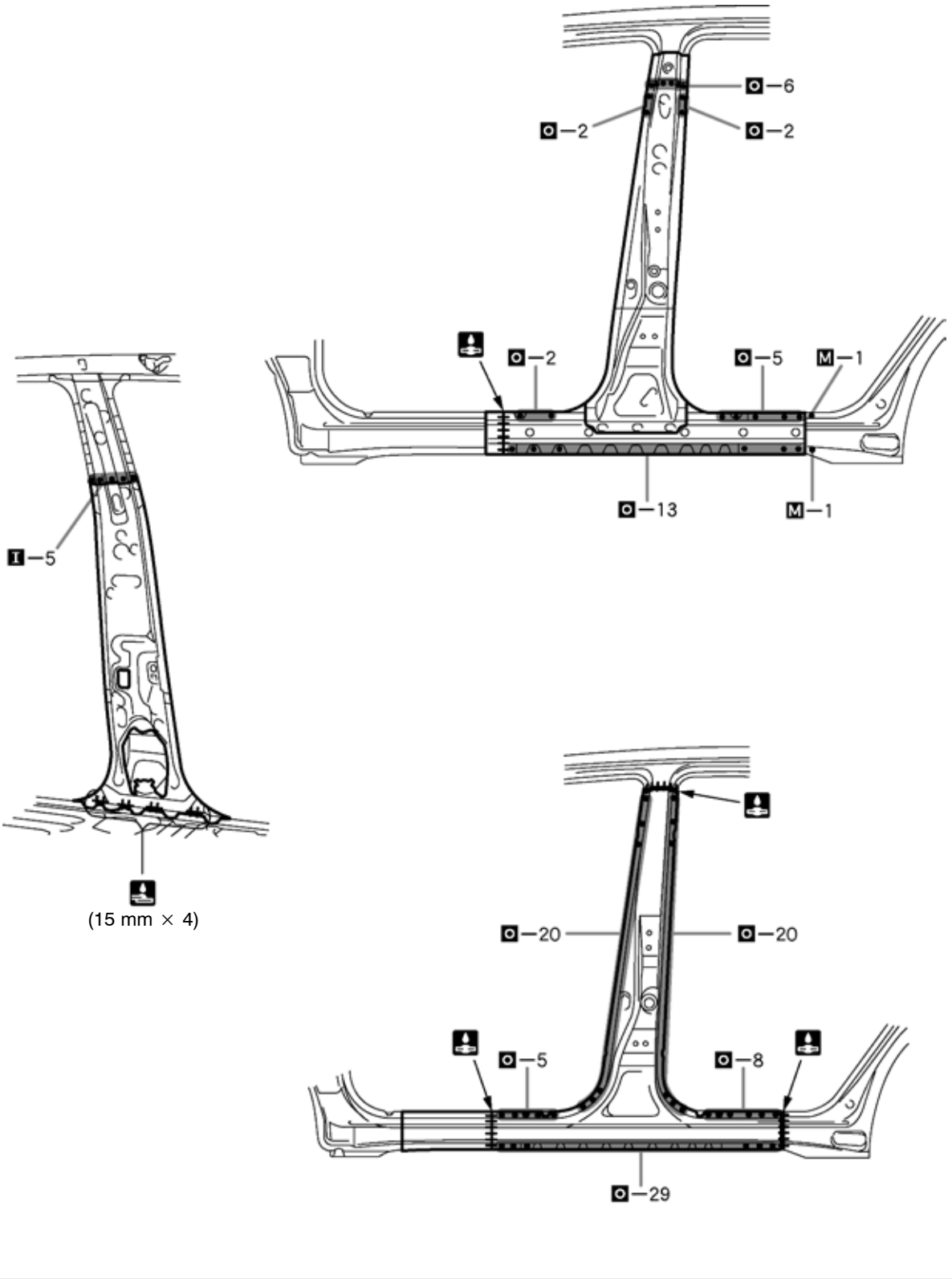


POINT

1 Before temporarily installing the new parts, weld the [A], [B], [C], [D] and [E] with standard points.

PART NAME

[A] Center Body Inner Pillar [B] Center Body Pillar Upper Reinforce [C] Rocker Outer Reinforce
[D] Belt Anchor To Center Pillar Lower Reinforcement [E] Center Body Inner Lower Pillar
10 mm (0.39 in.) 570 mm (22.44 in.)



POINT

1 Inspect the fitting of the front door and rear door, etc., before welding, since this affects the appearance of the finish.

2 After welding the reinforcement to the vehicle side, install the outer panel.

15 mm (0.59 in.)