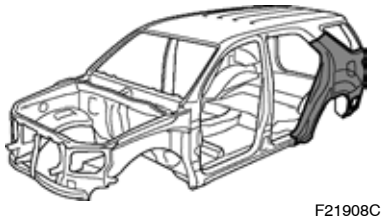
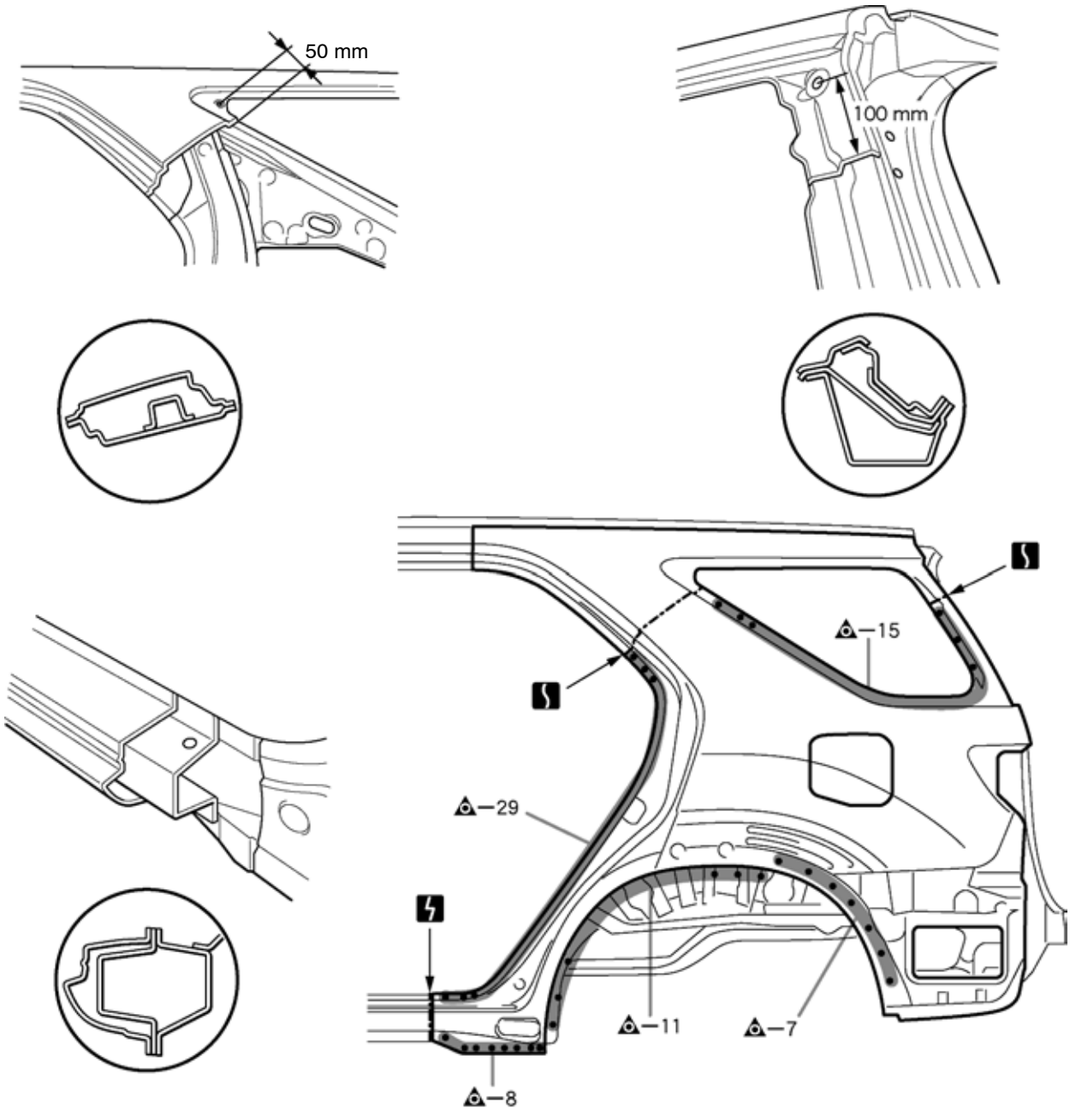
QUARTER PANEL (CUT)

REPLACEMENT



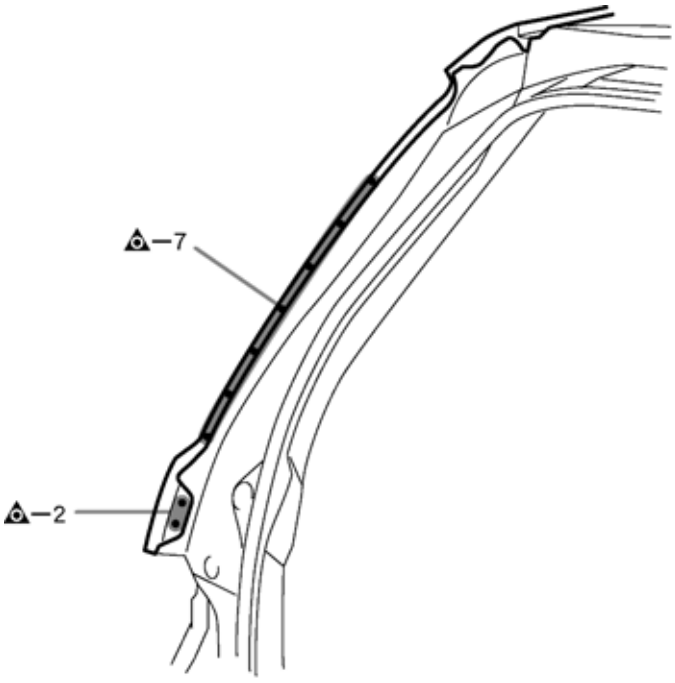
F21908C

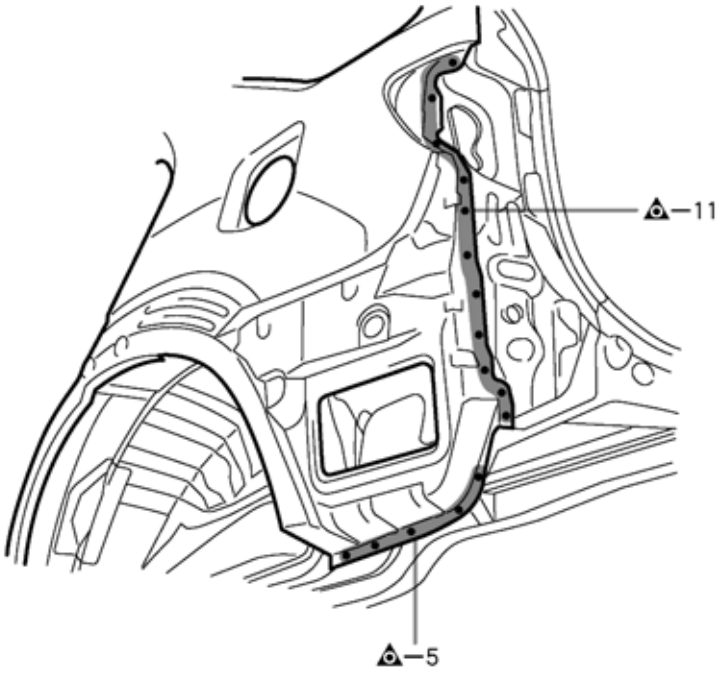
REMOVAL



F21908

50 mm (1.97 in.) 100 mm (3.94 in.)

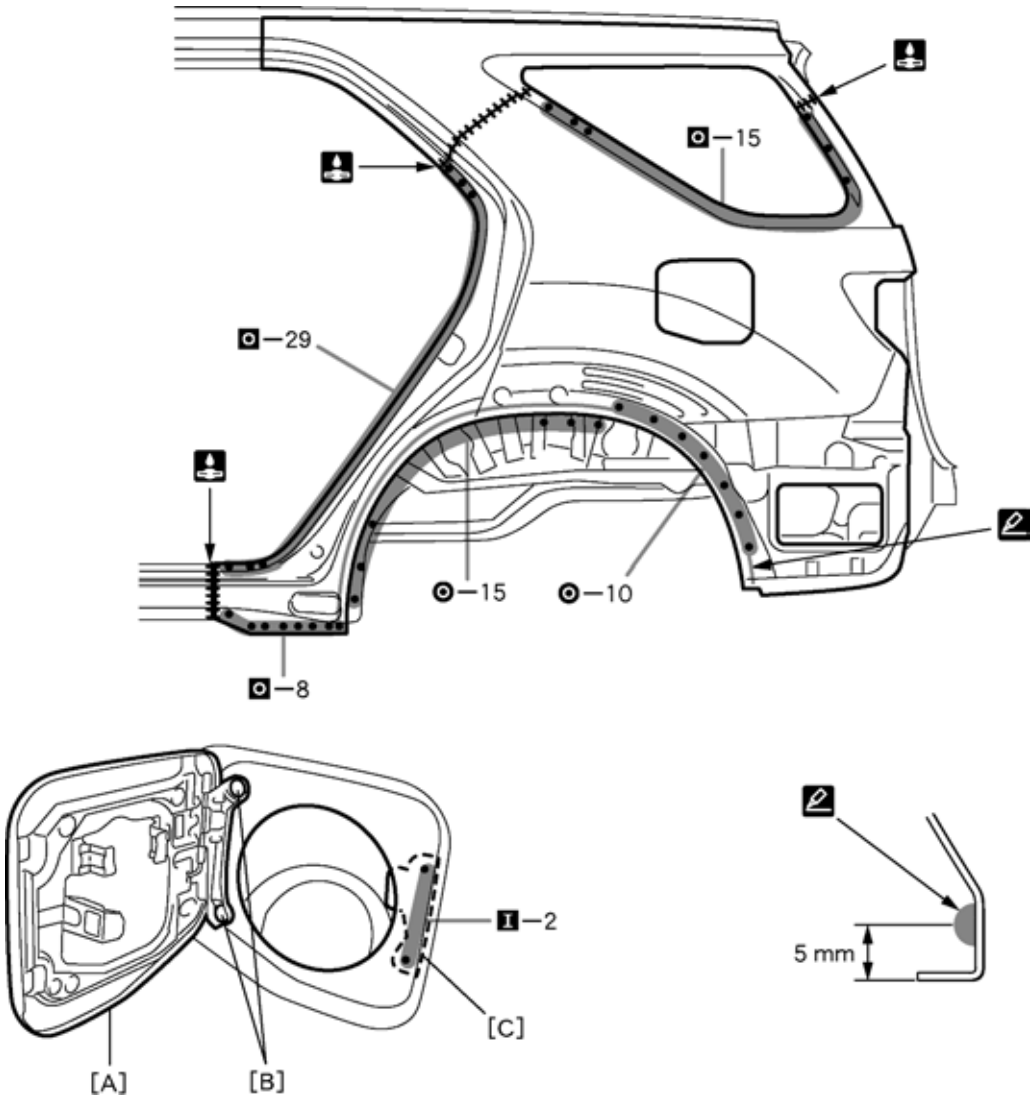




F21909

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



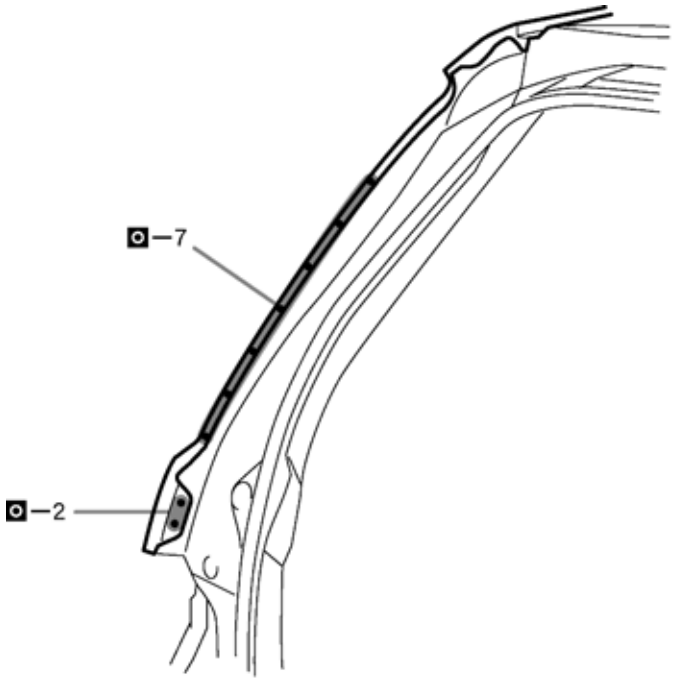
POINT

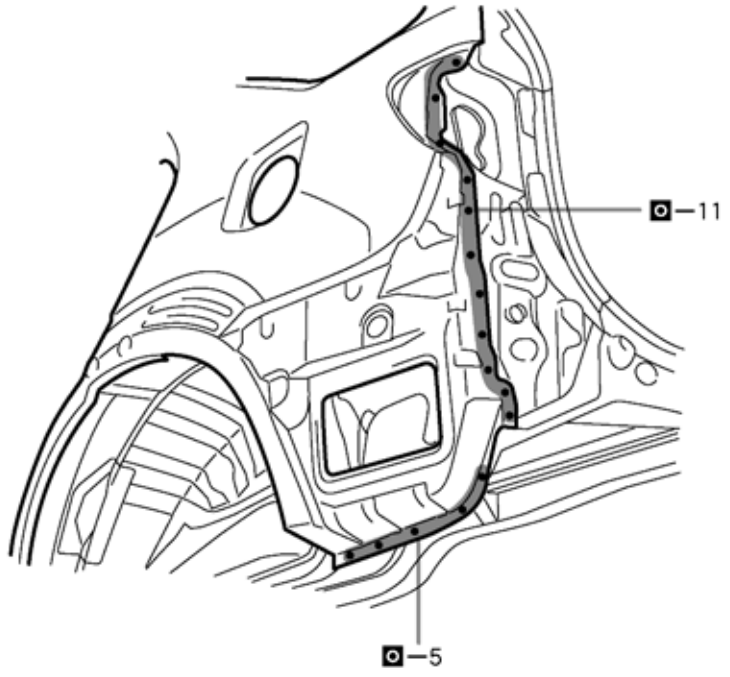
1 Before temporarily installing the new parts, apply body sealer to the wheel arch.
HINT:
1) Apply body sealer evenly about 5 mm (0.20 in.) from the flange, avoiding any oozing.
2) Apply sealer evenly, about 3 – 4 mm (0.12 – 0.16 in.) in diameter.

2 Inspect the fitting of the rear door, back door and rear combination light, etc., before welding, since this affects the appearance of the finish.

PART NAME

[A] Fuel Filler Opening Lid [B] Rivets [C] Quarter Panel Retainer





F21911