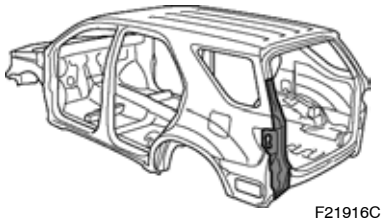
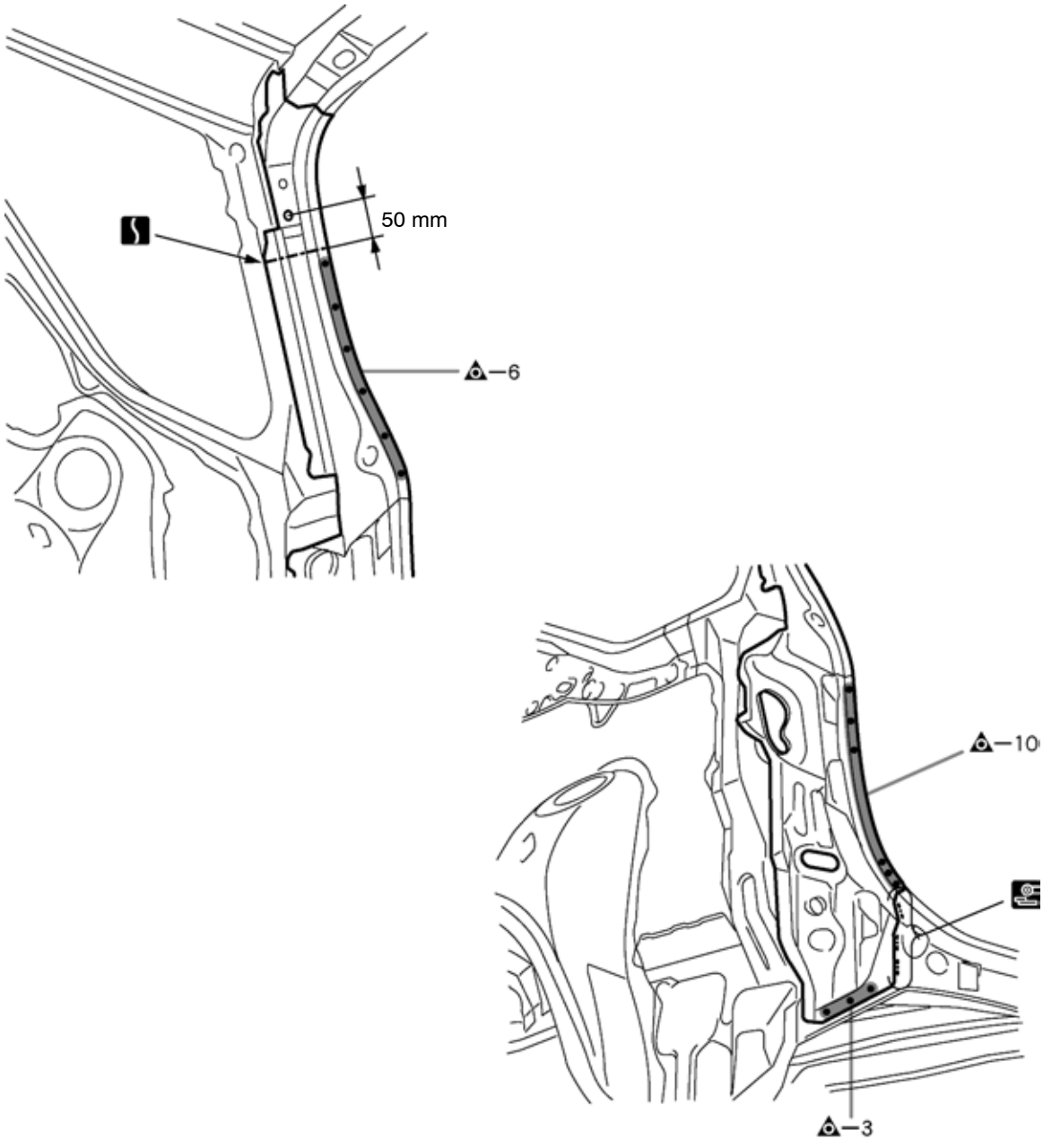
BACK DOOR OPENING SIDE FRAME (CUT)


F21916C

REPLACEMENT
With the quarter panel removed.

REMOVAL

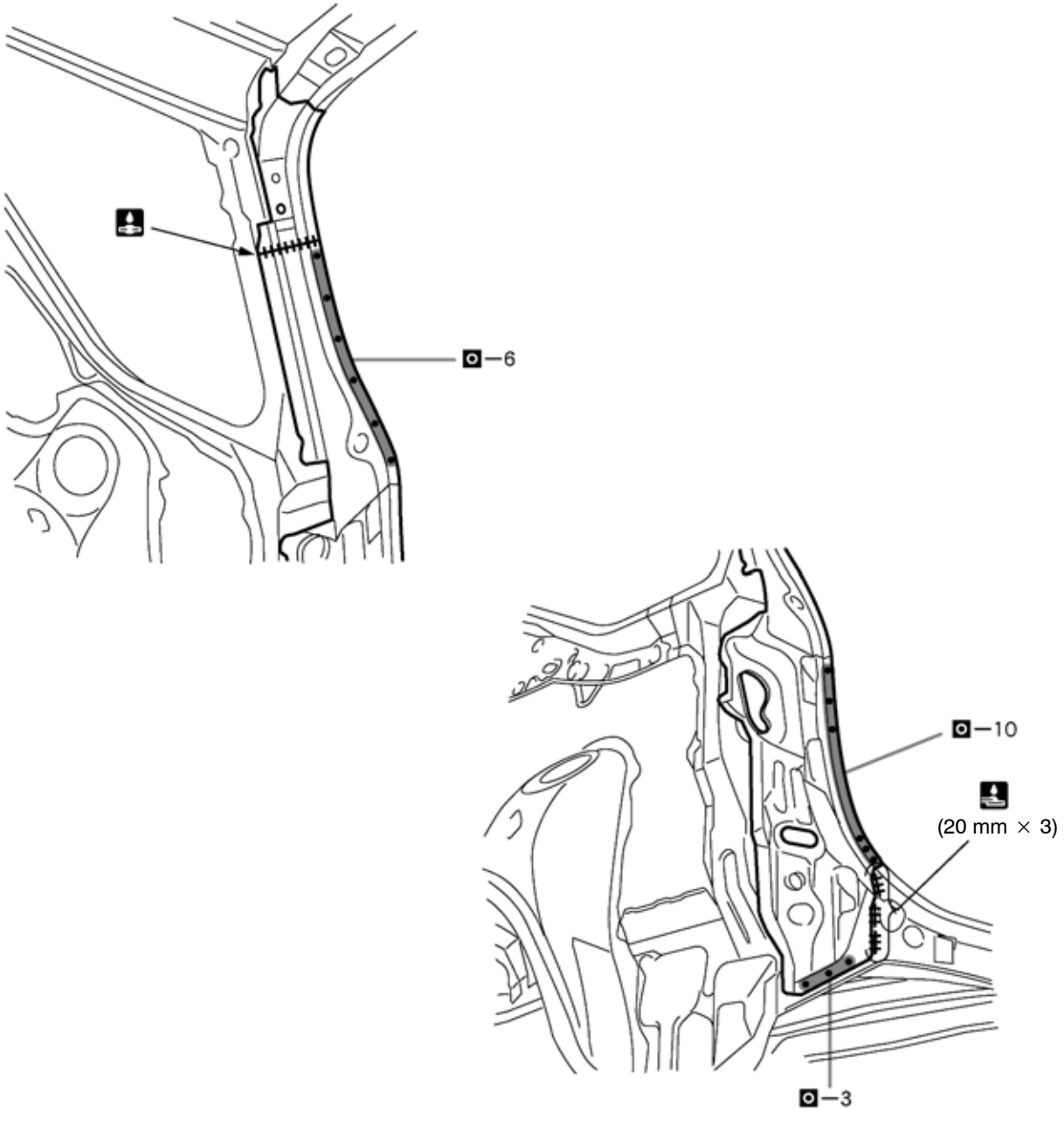


F21916

50 mm (1.97 in.)

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



POINT

1 Inspect the fitting of the back door and rear combination light, etc., before welding, since this affects the appearance of the finish.

20 mm (0.79 in.)