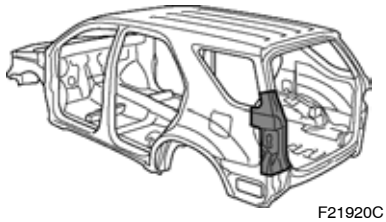
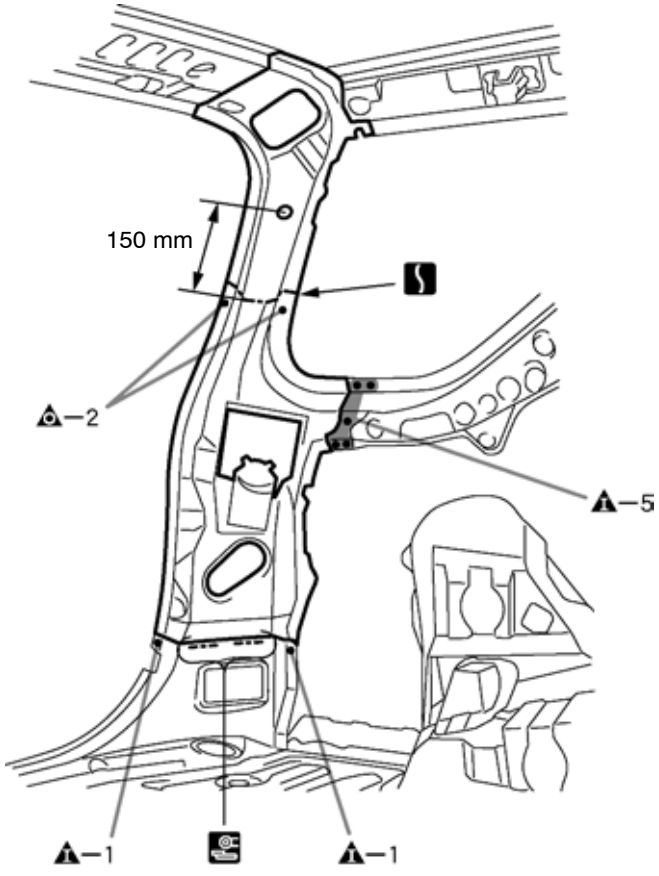
# ROOF SIDE INNER REAR PANEL (CUT)


F21920C

**REPLACEMENT**
With the back door opening side reinforcement removed.

**REMOVAL**

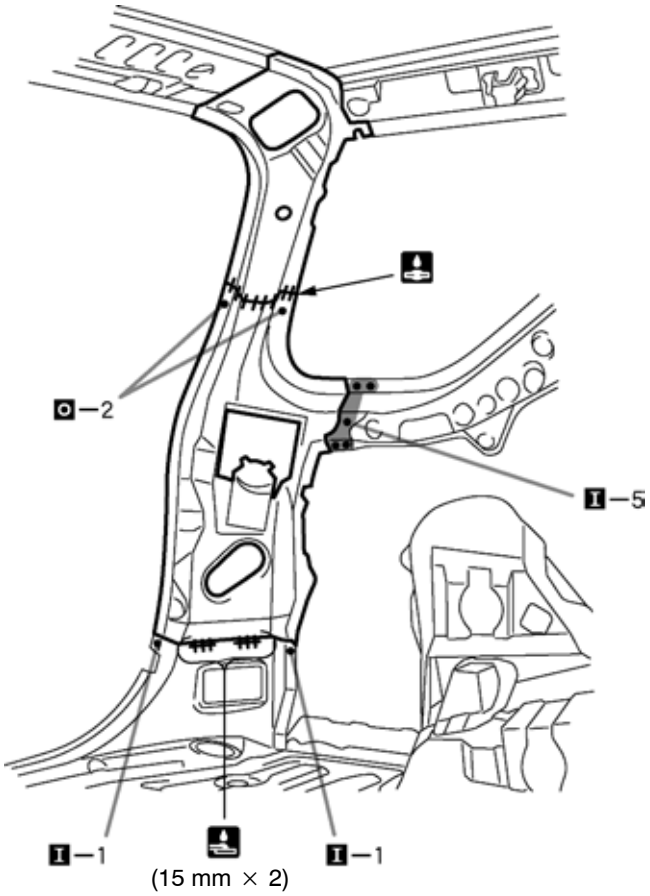


F21920

150 mm (5.91 in.)

**INSTALLATION**

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.




F24163

15 mm (0.59 in.)