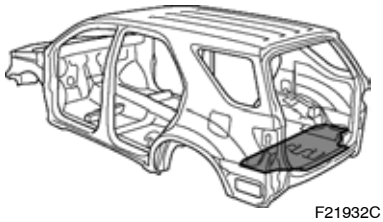
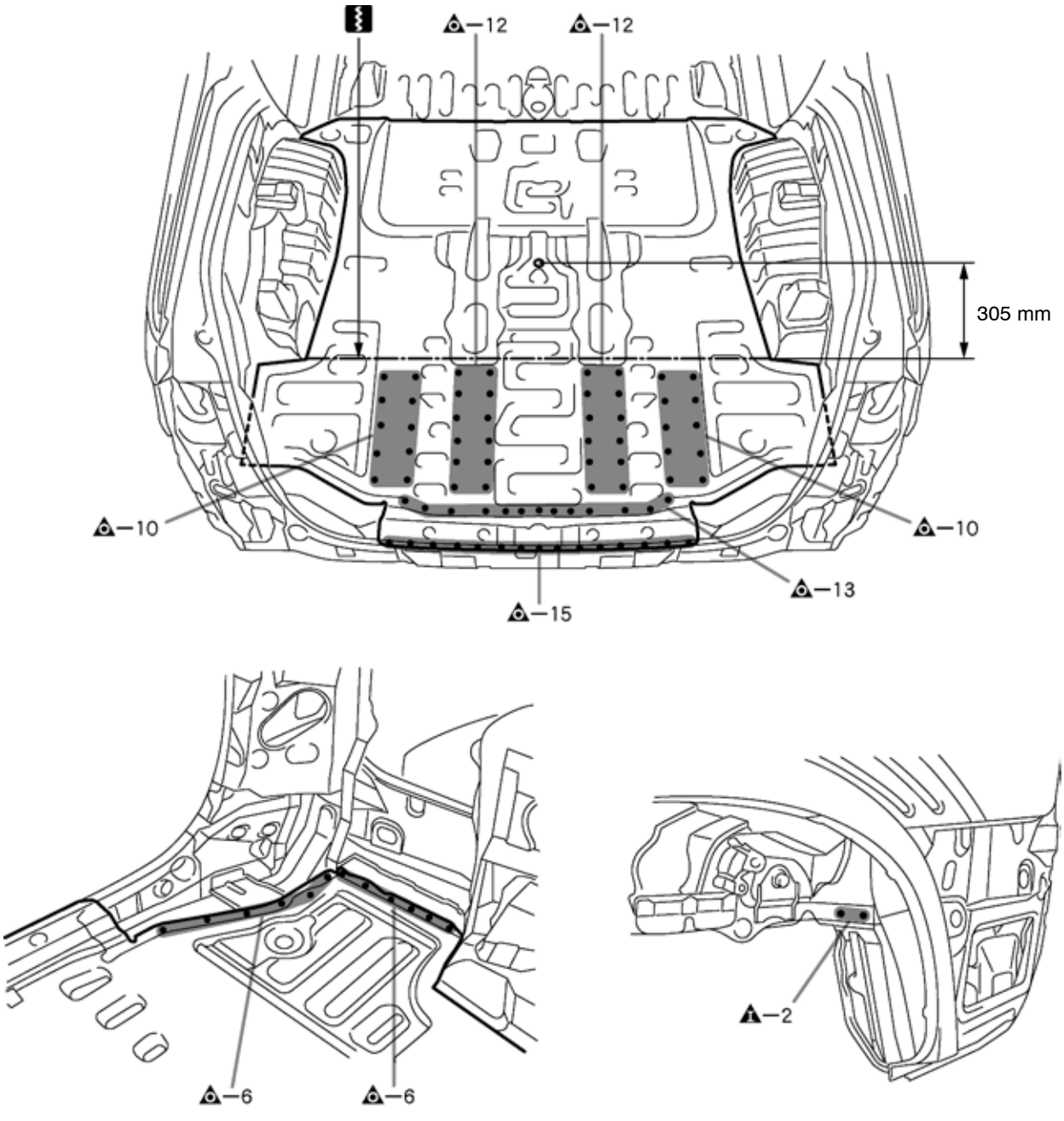
REAR FLOOR PAN (CUT)


F21932C

REPLACEMENT
With the lower back upper gusset removed.

REMOVAL

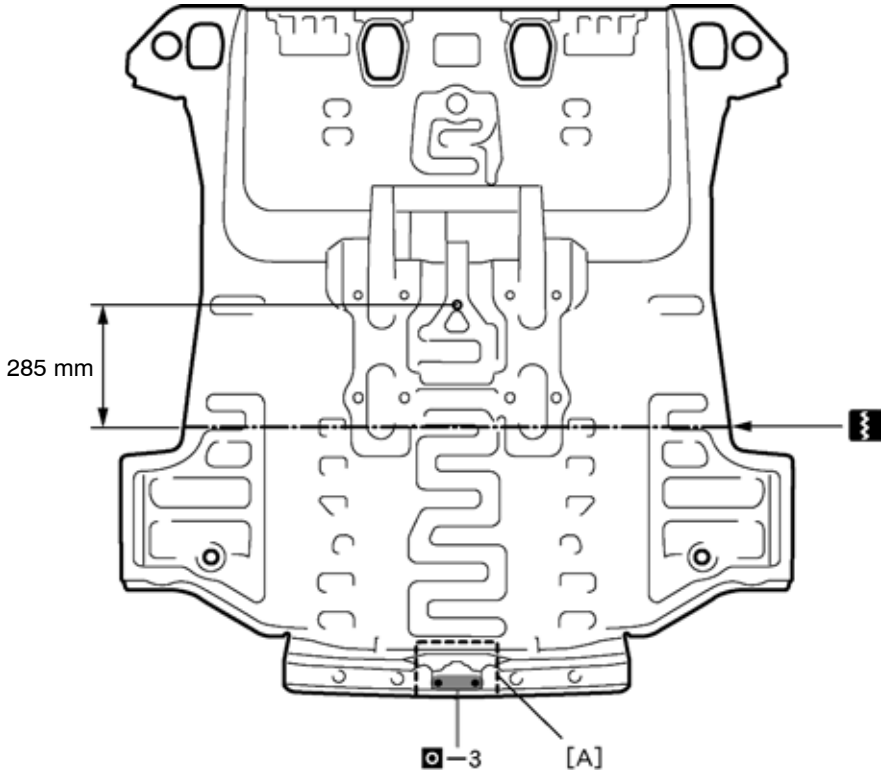


F21932

305 mm (12.01 in.)

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



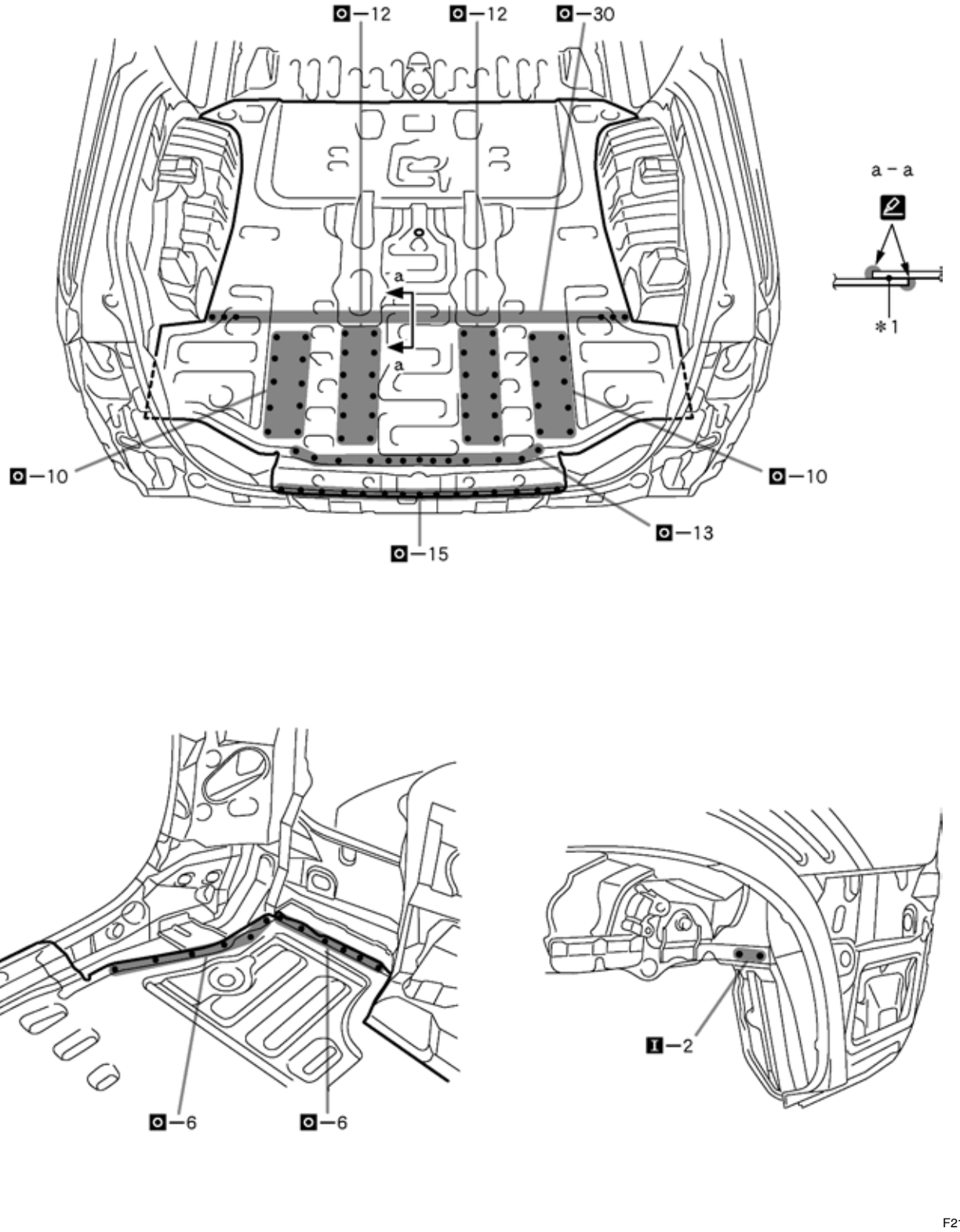
F21933

POINT

1 Cut the new parts so that it overlaps the previous cut location by approximately 20 mm (0.79 in.).

PART NAME

[A] Body Lower Back Panel Reinforce
285 mm (11.22 in.)



POINT

1 *1: Plug weld the overlapping portion of the new part.
HINT:
1) Be sure the portion to be welded are aligned and not loose.

2 Coat the overlapping opening portion from the both sides with body sealer.