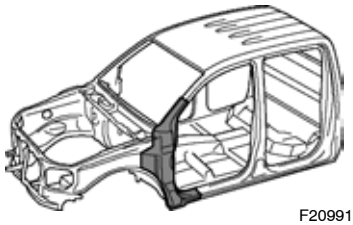
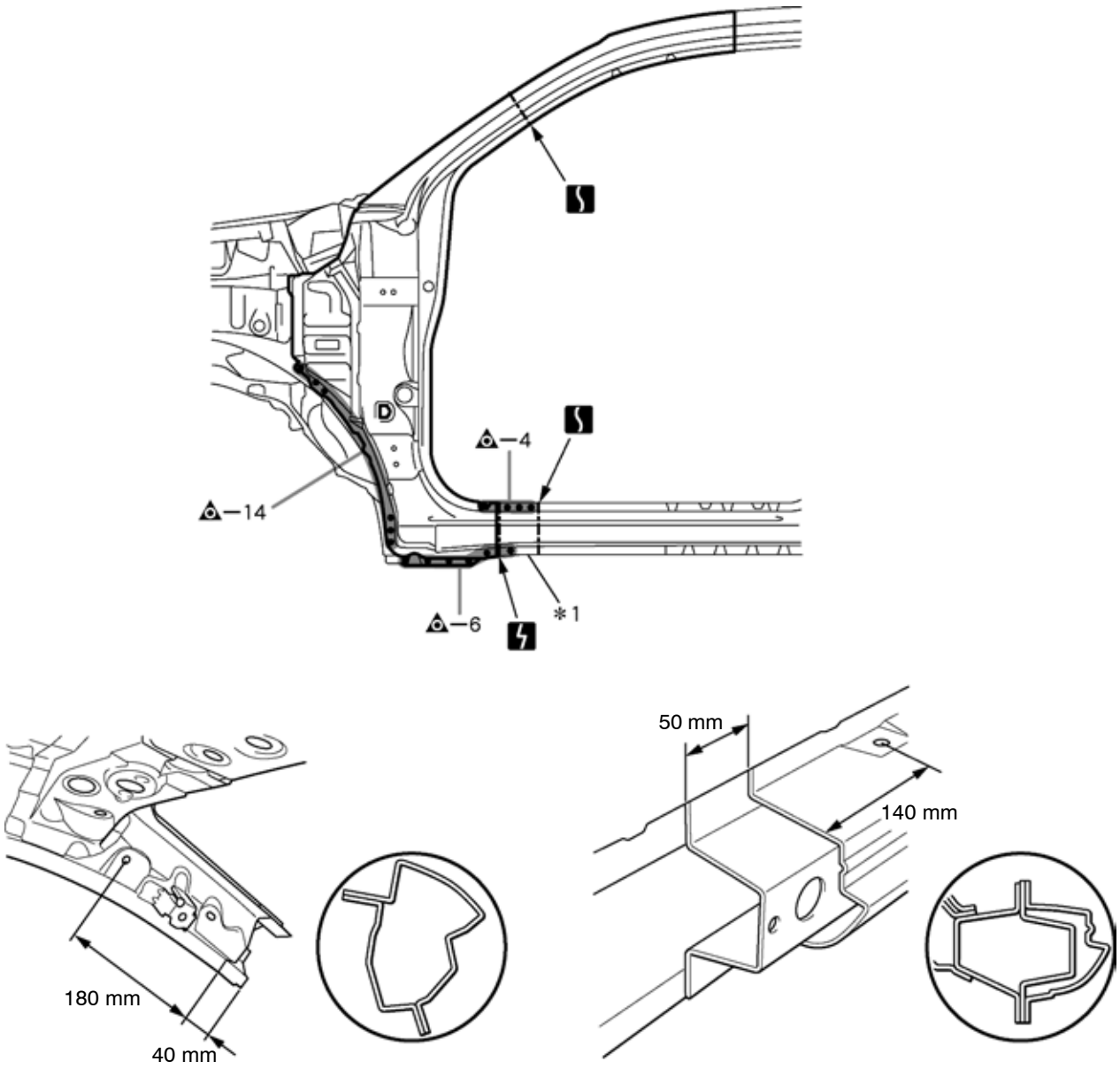
FRONT BODY PILLAR (CUT): Double Cab


F20991-A

REPLACEMENT
With the cowl top side inner panel removed.

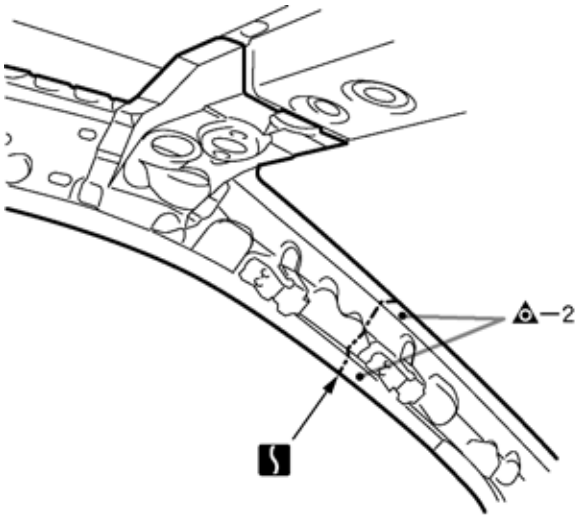
REMOVAL

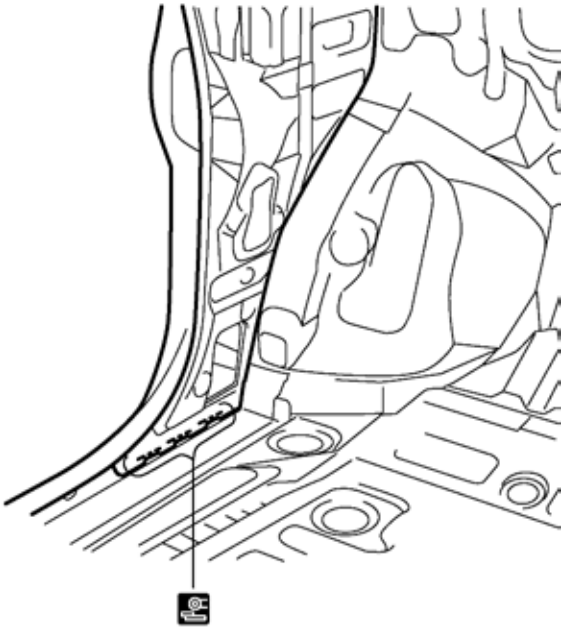


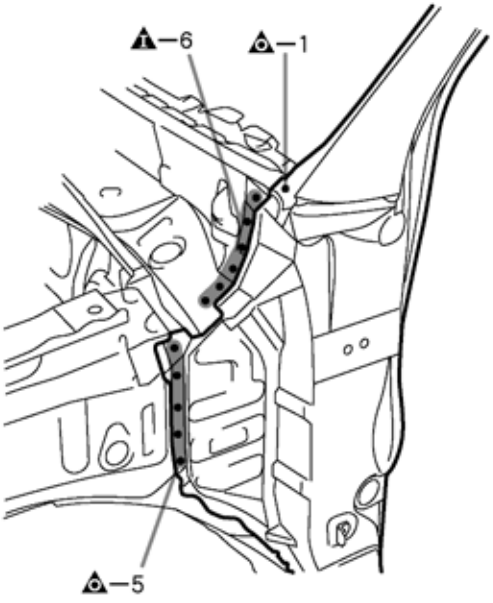
F22451

POINT
1 *1: This part of the outer panel is reaused, because the rocker panel section is cut off at the rear position behind the supplied parts cut position of the outer panel

40 mm (1.57 in.) 50 mm (1.97 in.) 140 mm (5.51 in.) 180 mm (7.09 in.)



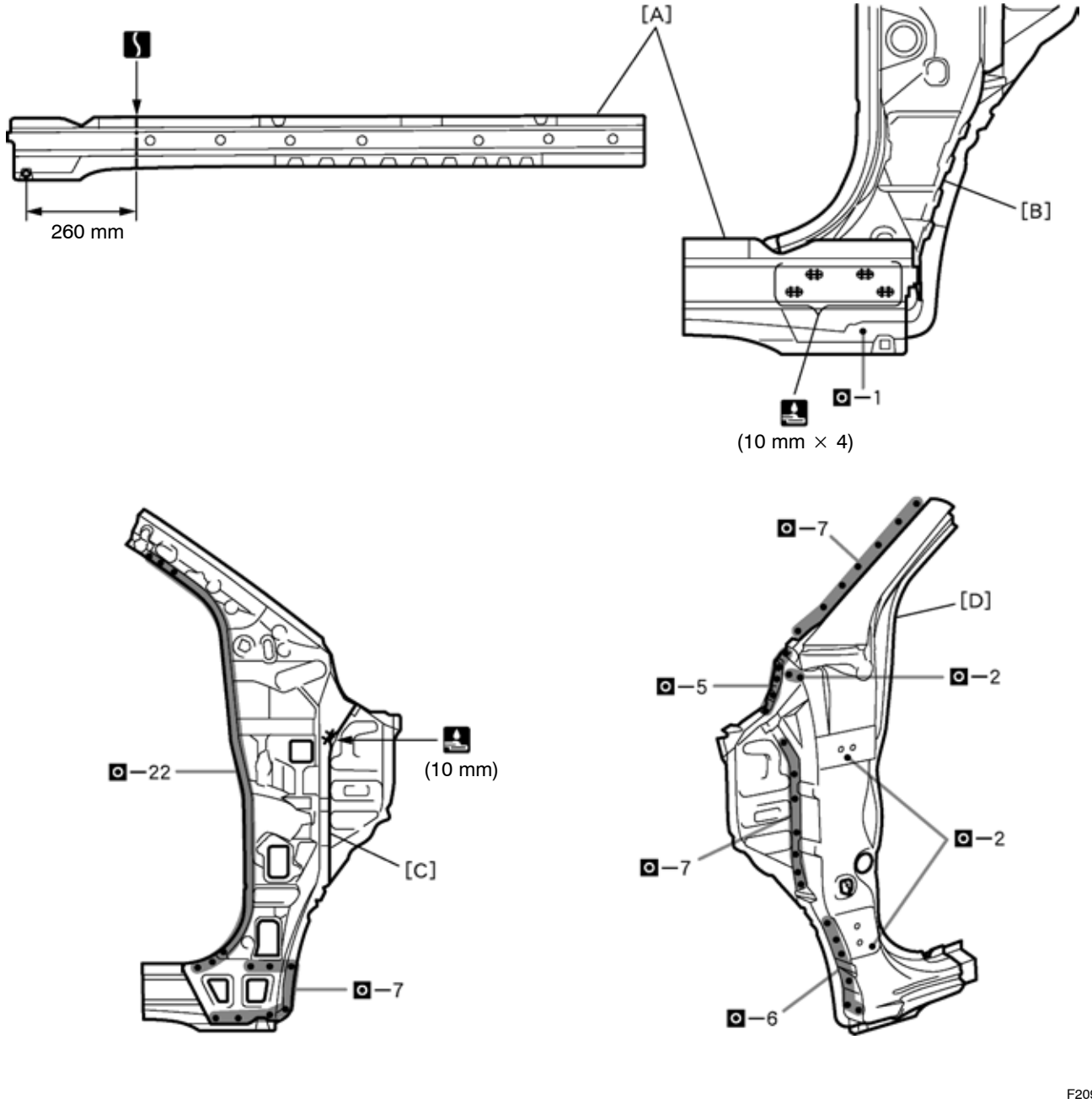




F23969

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



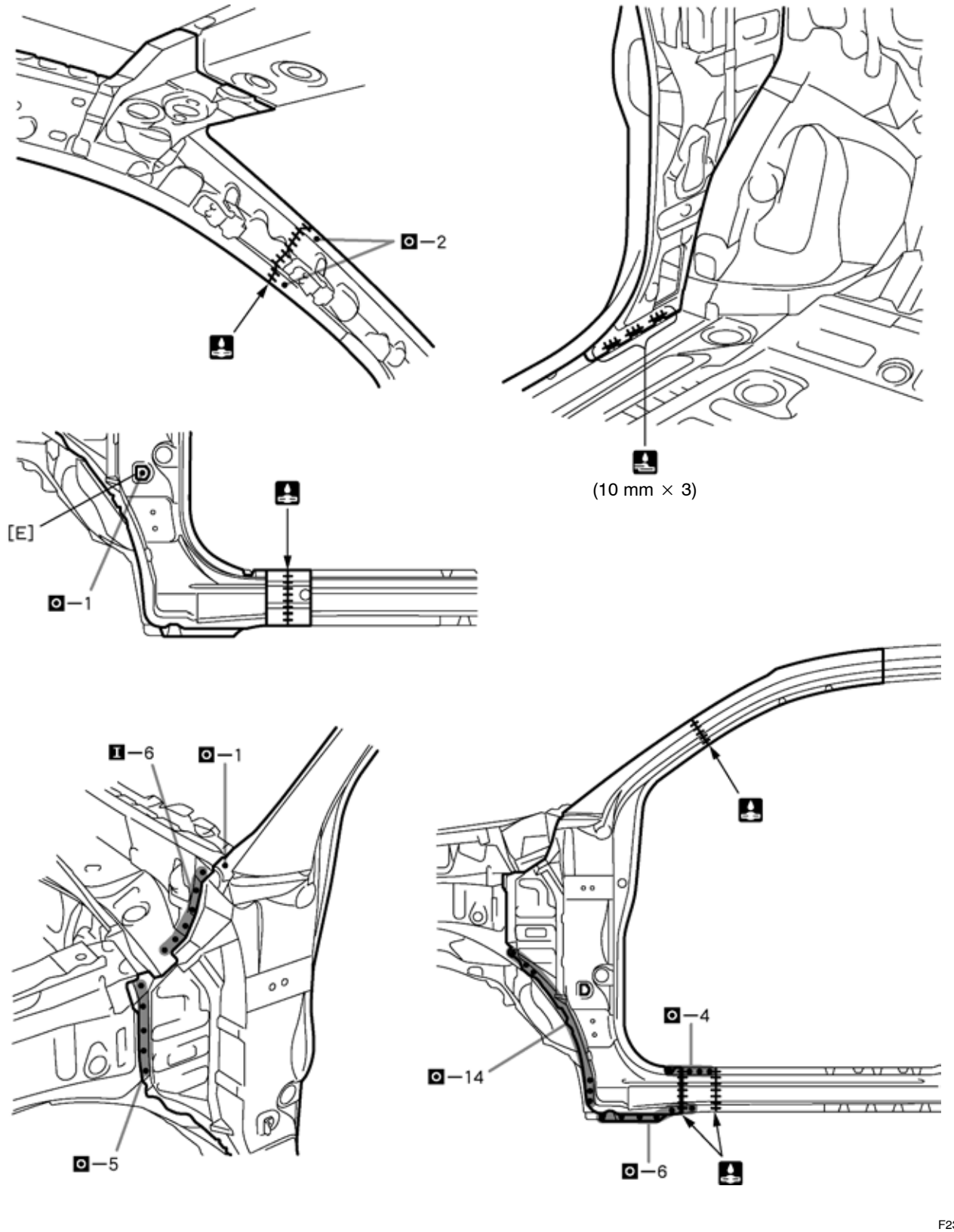
POINT

1 Before temporarily installing the new parts, weld the [A], [B], [C] and [D] with standard points.

PART NAME

[A] Rocker Outer Reinforce [B] Front Body Pillar Lower Reinforce [C] Front Body Inner Pillar
[D] Outer Panel

10 mm (0.39 in.) 260 mm (10.24 in.)



F23970

POINT

1 Inspect the fitting of the front door, front fender and windshield glass, etc., before welding, since this affects the appearance of the finish.

PART NAME

[E] Front Fender Rear Bracket

10 mm (0.39 in.)