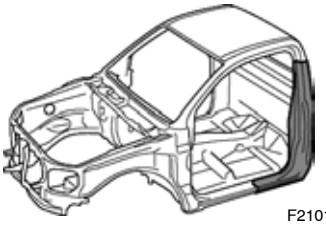
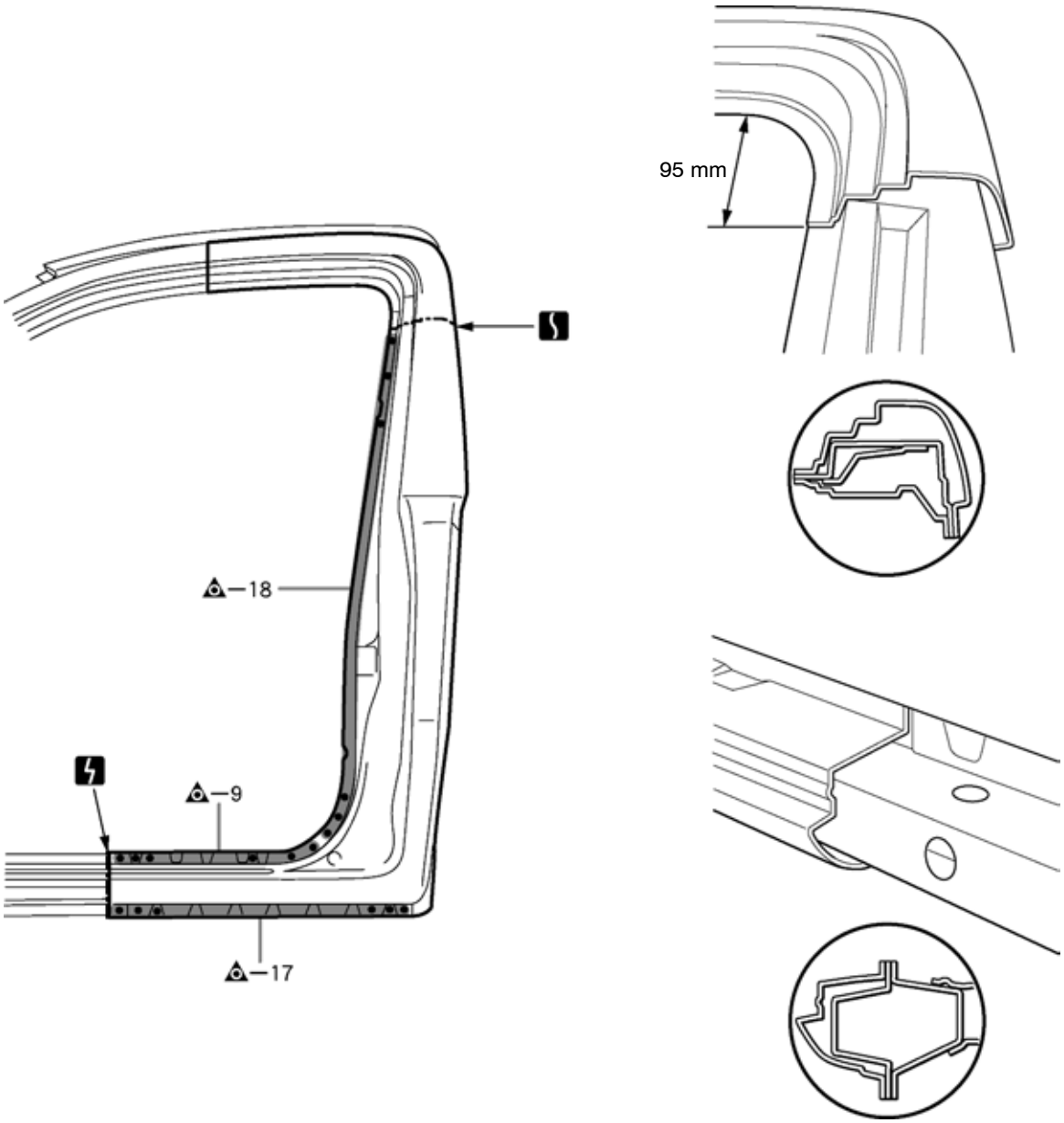
QUARTER PANEL (CUT): Regular Cab


F21010-A

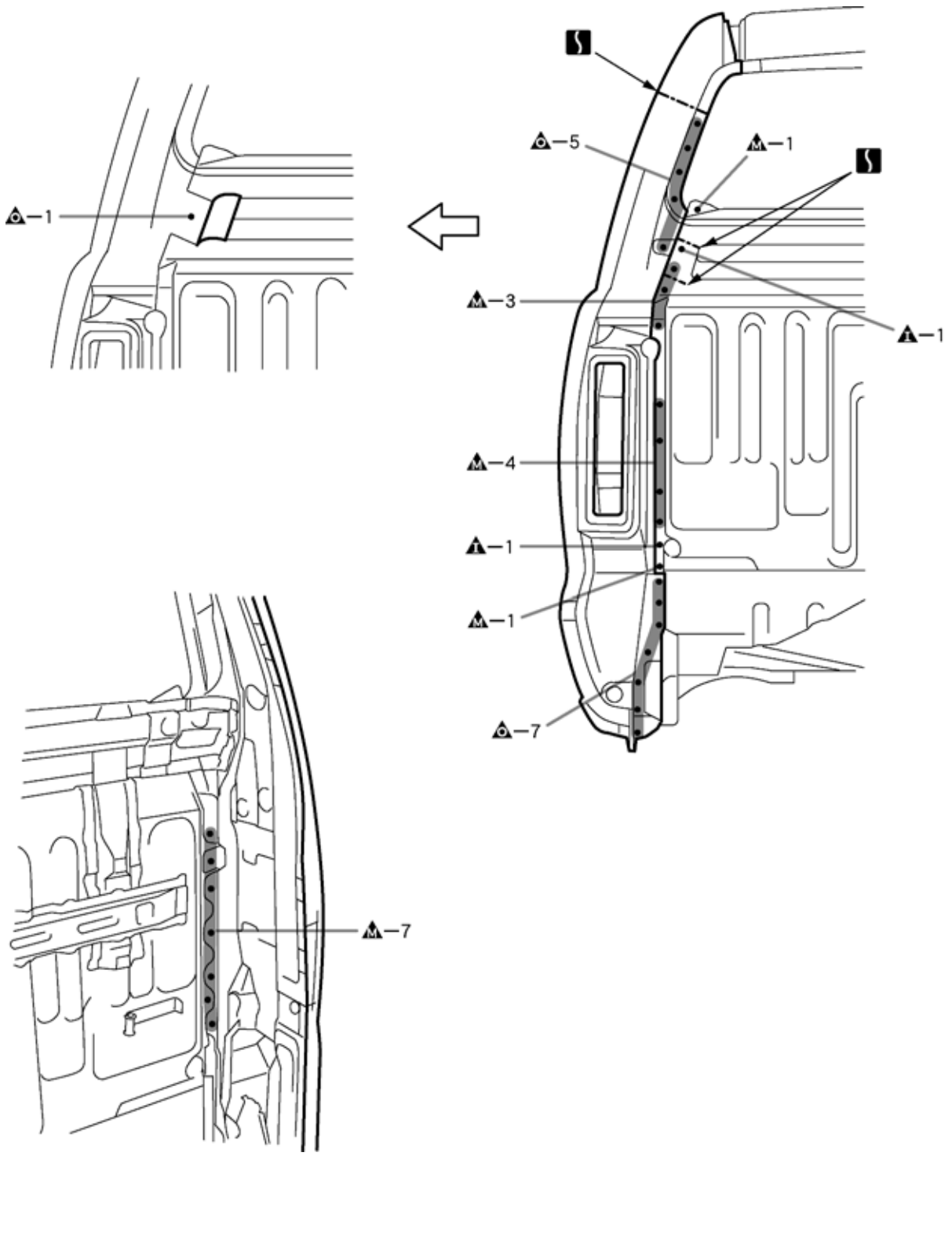
REPLACEMENT

REMOVAL



F21010

95 mm (3.74 in.)

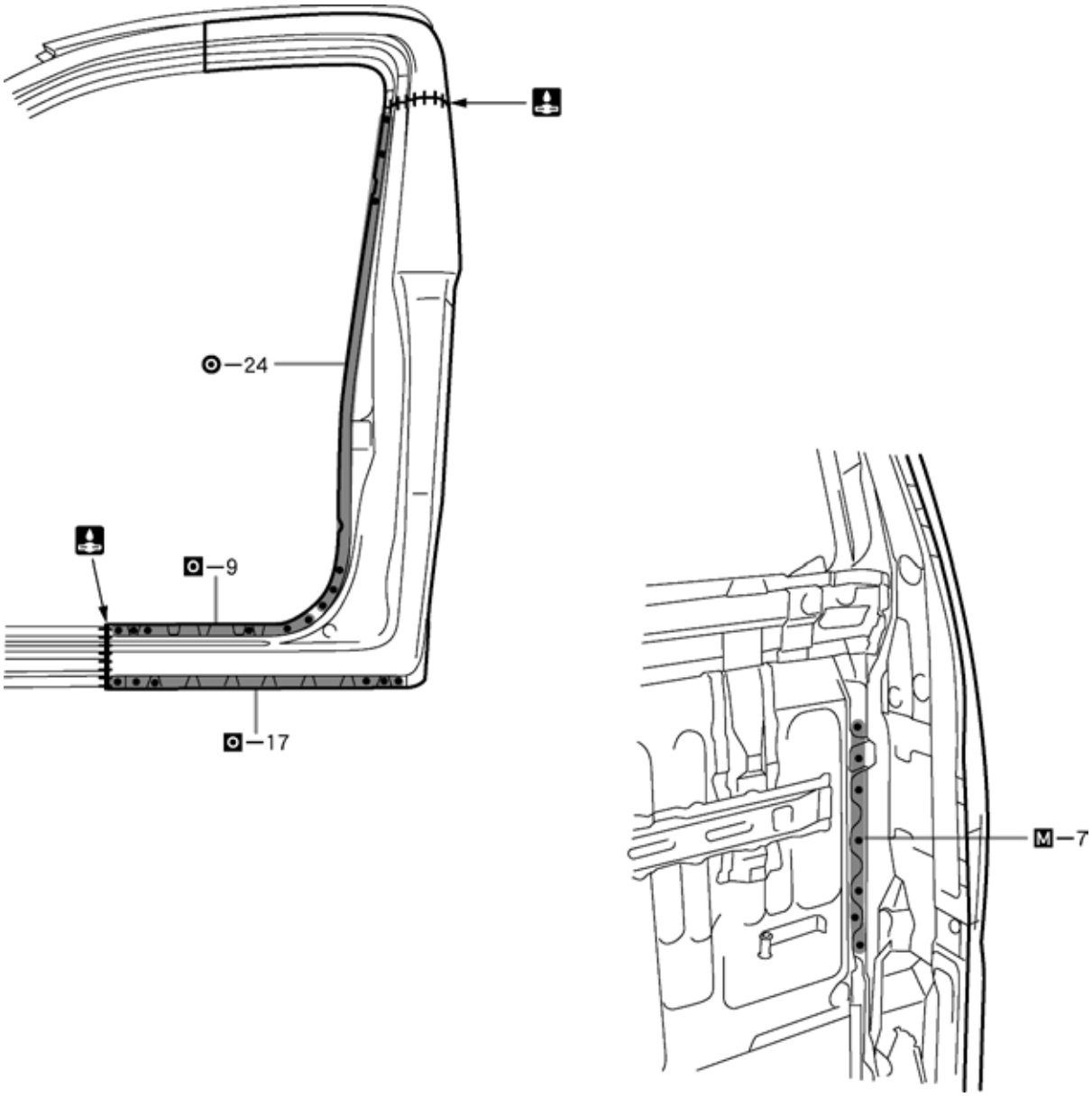


POINT

1 Make an incision in the back panel and bend it upward as shown. Drill out the spot welds and remove the quarter panel.

INSTALLATION

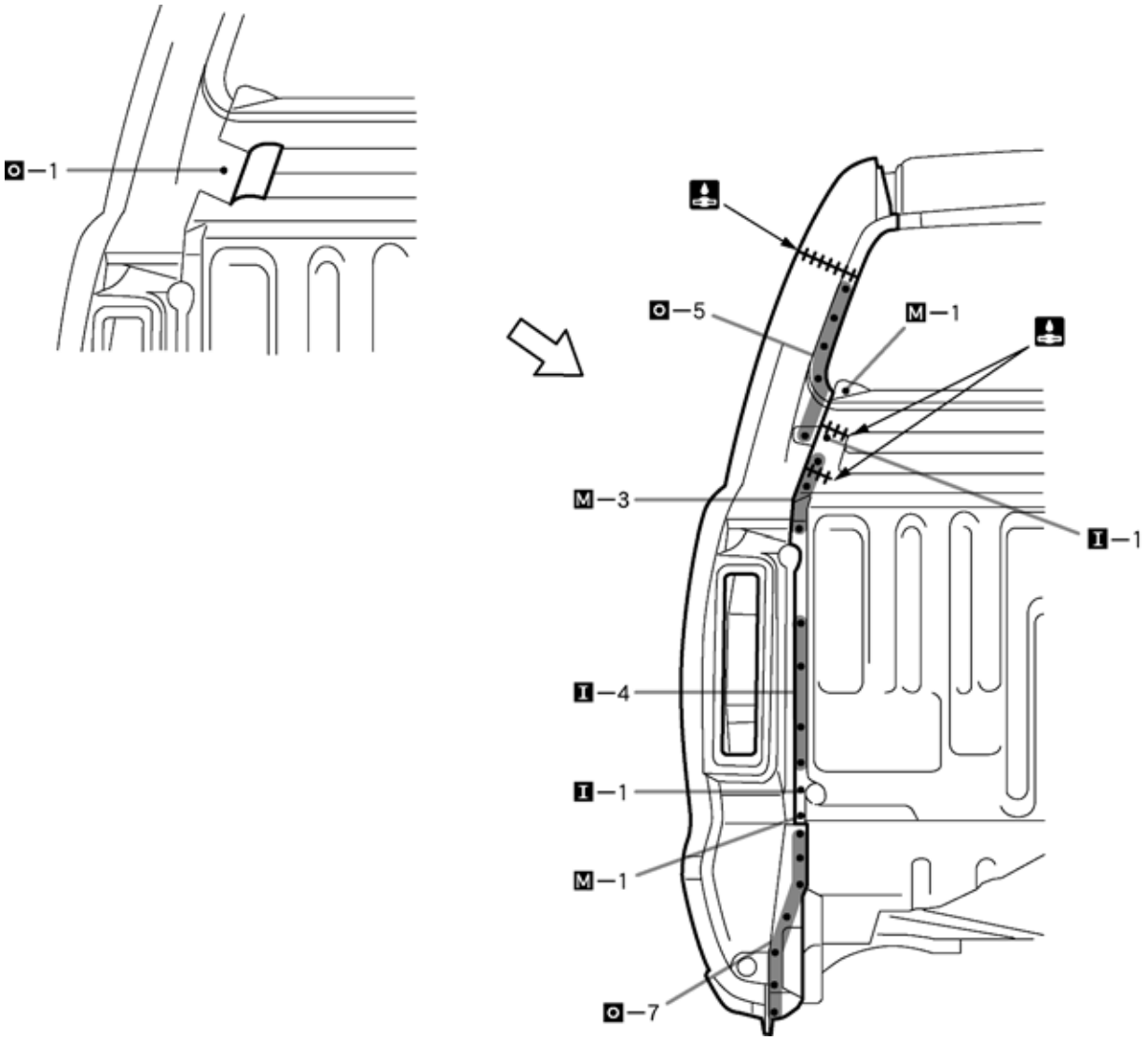
- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



F21012

POINT

1 Inspect the fitting of the front door and back window glass, etc., before welding, since this affects the appearance of the finish.



F21013

POINT

1 Inspect the fitting of the front door and back window glass, etc., before welding, since this affects the appearance of the finish.