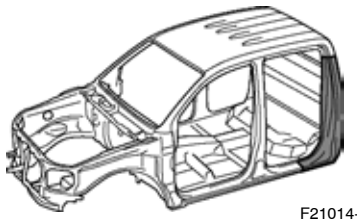
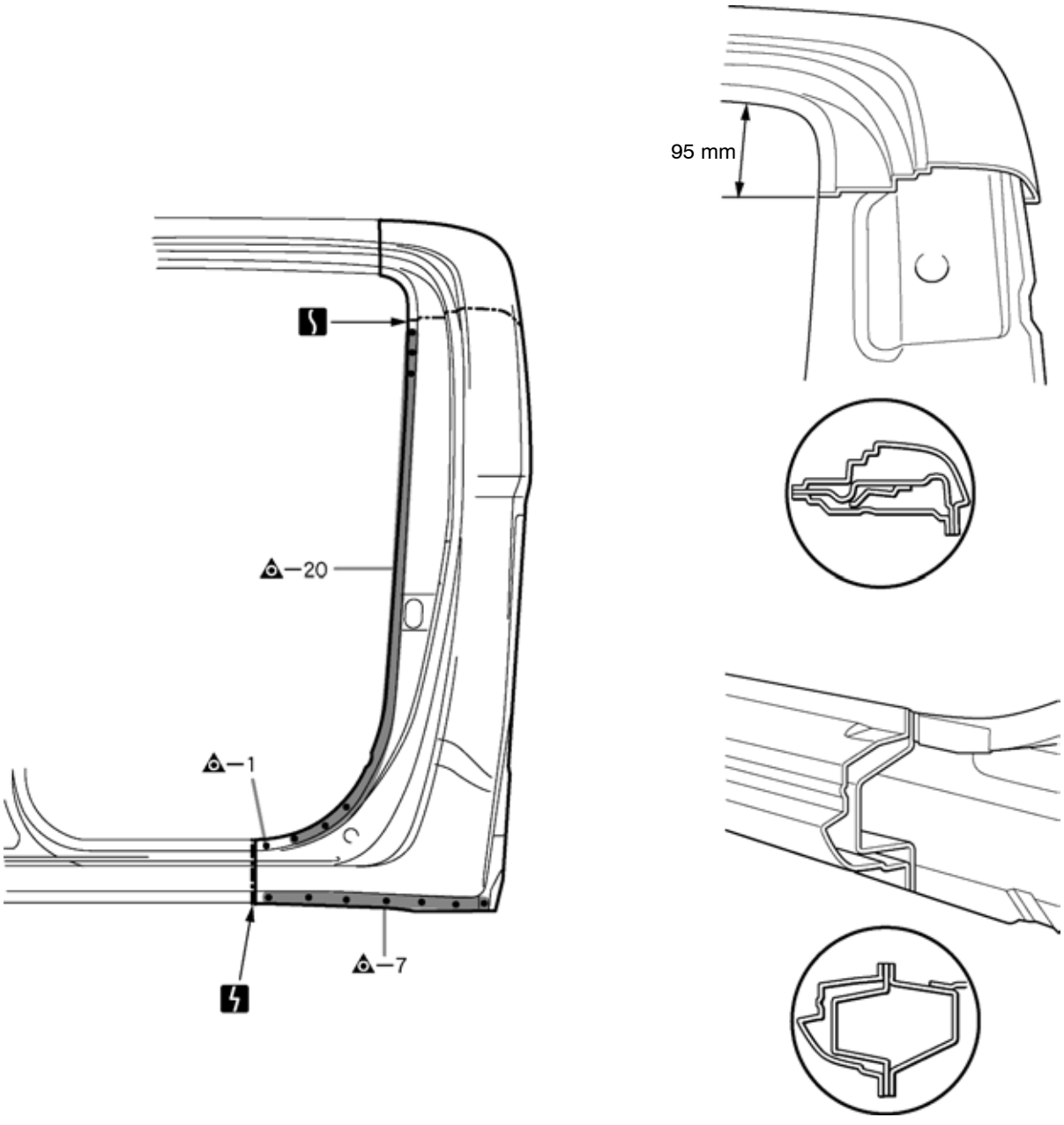
QUARTER PANEL (CUT): Double Cab


F21014-A

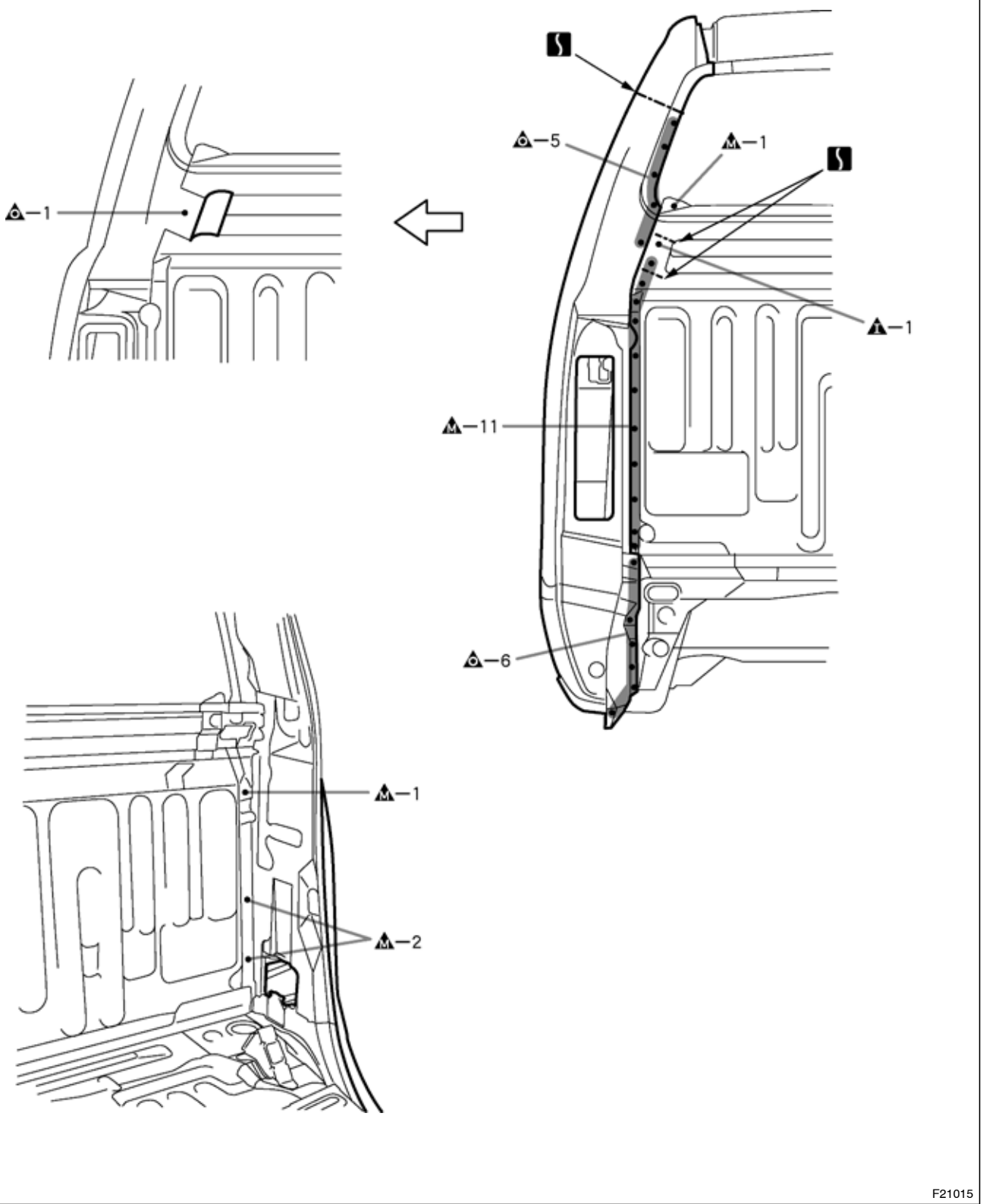
REPLACEMENT

REMOVAL



F21014

95 mm (3.74 in.)

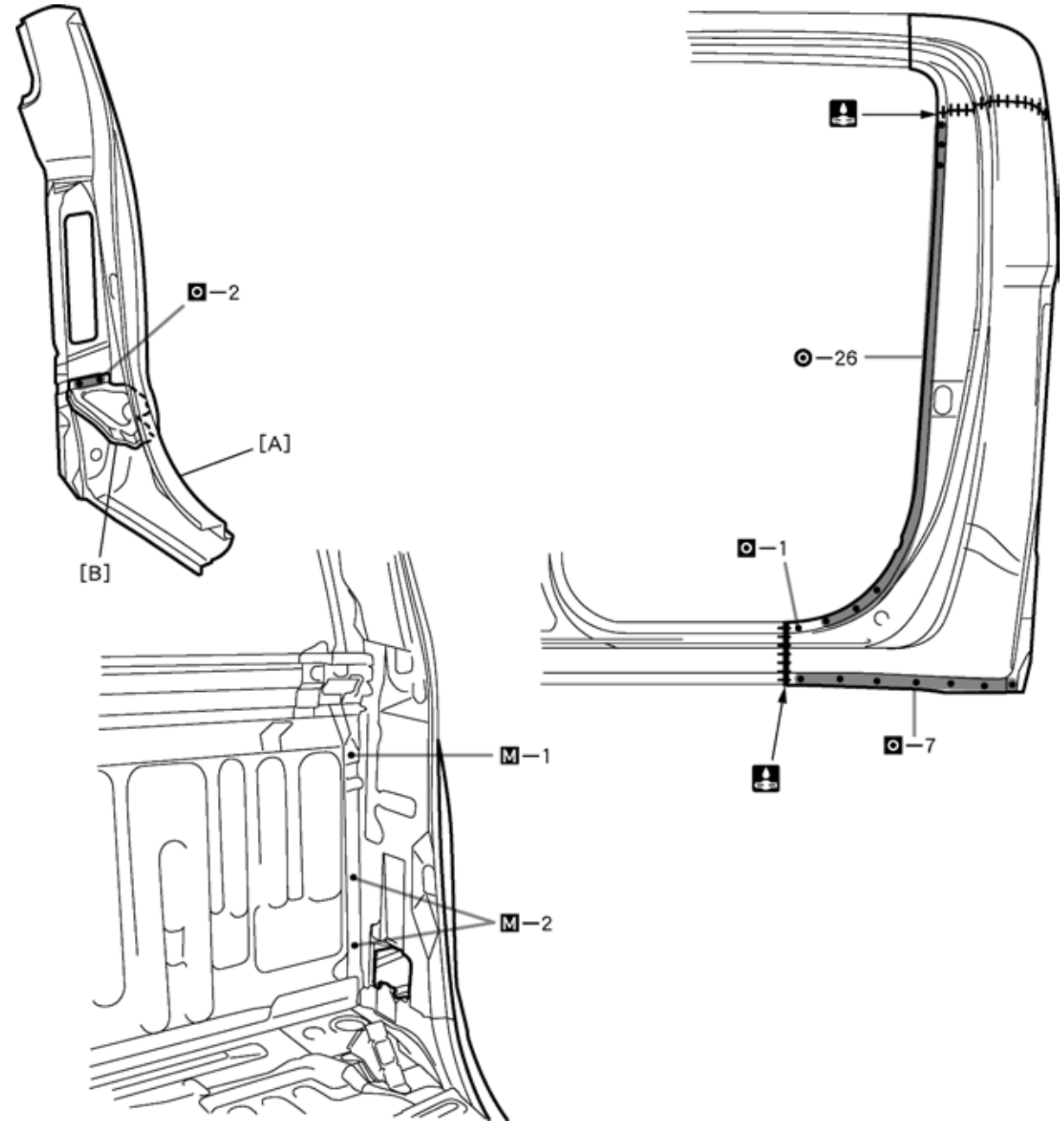


POINT

1 Make an incision in the back panel and bend it upward as shown. Drill out the spot welds and remove the quarter panel.

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.

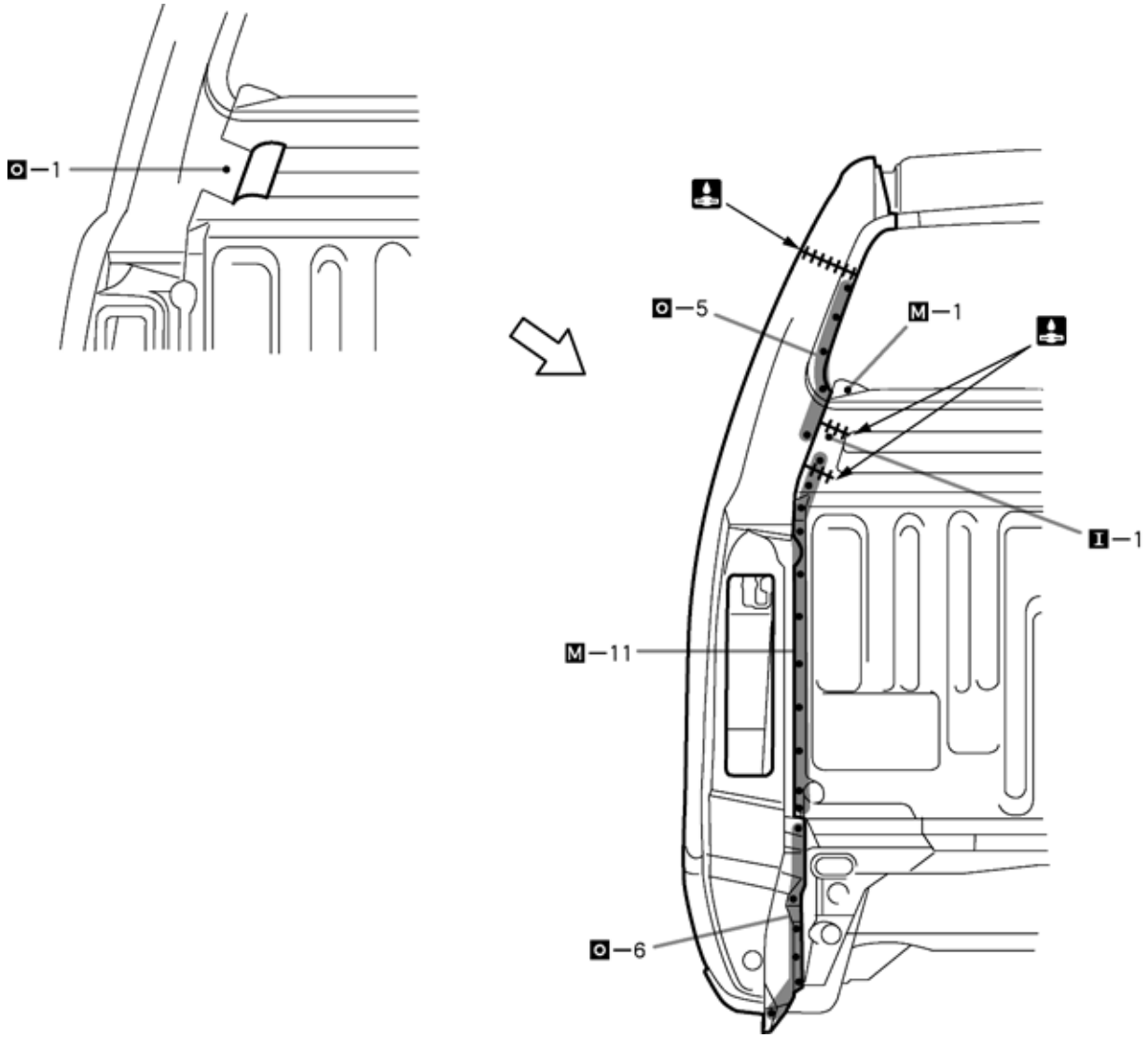


POINT

1 Before temporarily installing the new parts, weld the [A] and [B] with standard points.
2 Inspect the fitting of the rear door and back window glass, etc., before welding, since this affects the appearance of the finish.

PART NAME

[A] New Parts [B] Quarter Rear Inner Panel


O—1
O—5
M—1
I—1
M—11
O—6
F21017