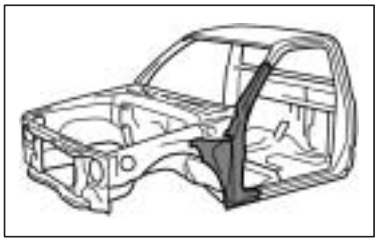
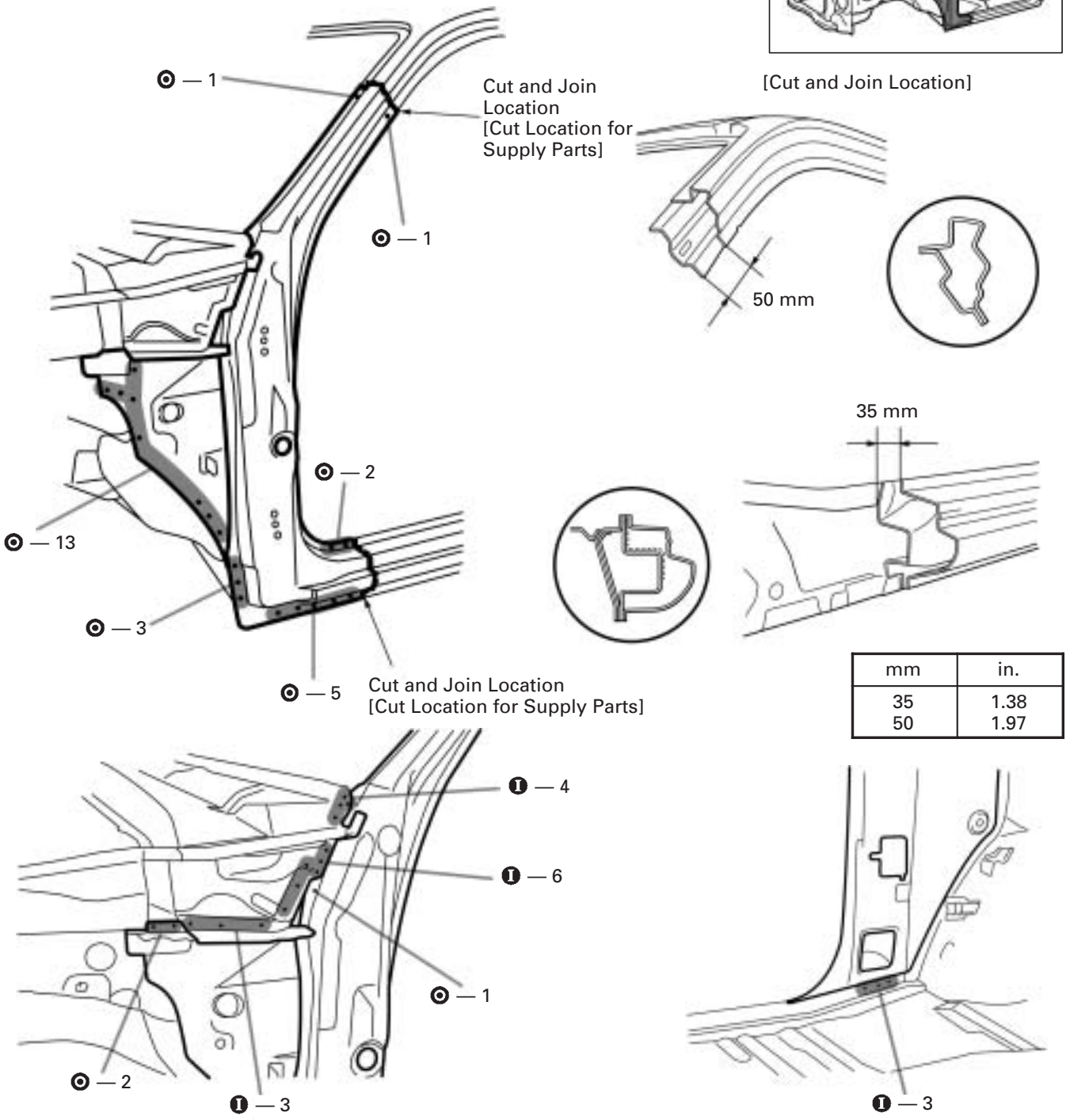
FRONT BODY PILLAR (CUT)



REMOVAL (With the cowl top side panel, cowl side panel reinforcement removed.)



mm	in.
35	1.38
50	1.97

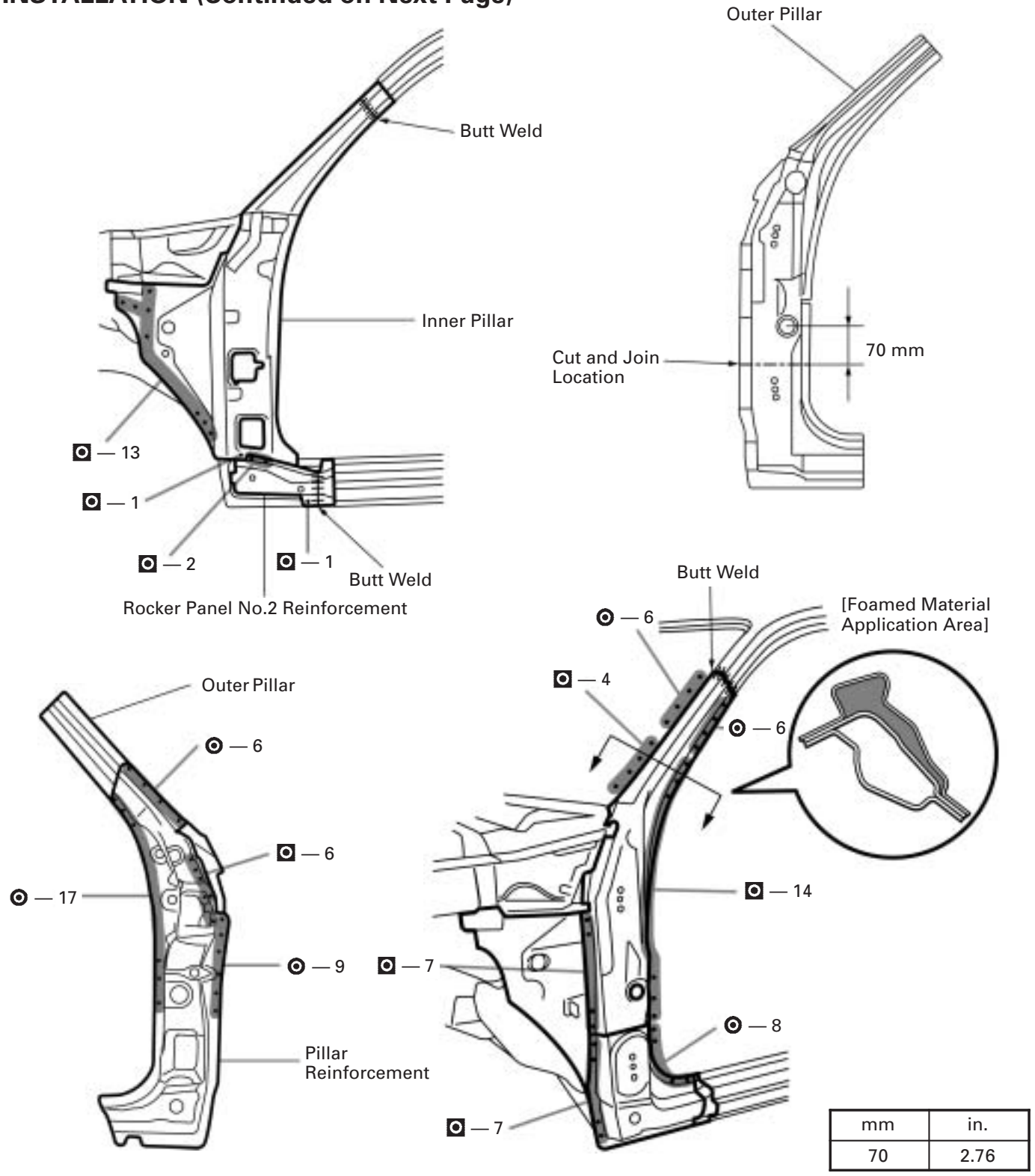
1. Cut and join the parts at the locations as shown above.

HINT:

1) Cut and join the outer pillar and inner pillar at position shifted about 50 mm (1.97 in.)

2) Cut and join the rocker outer panel and rocker panel No.2 reinforcement at position shifted about 35 mm (1.38 in.)

INSTALLATION (Continued on Next Page)



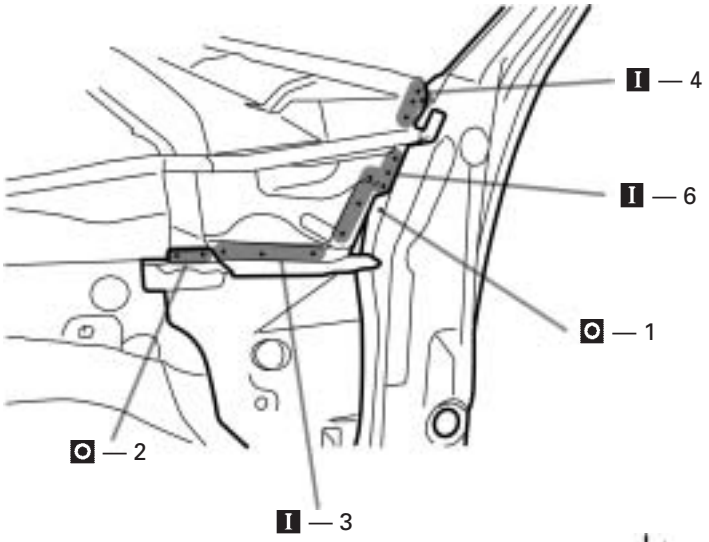
mm	in.
70	2.76

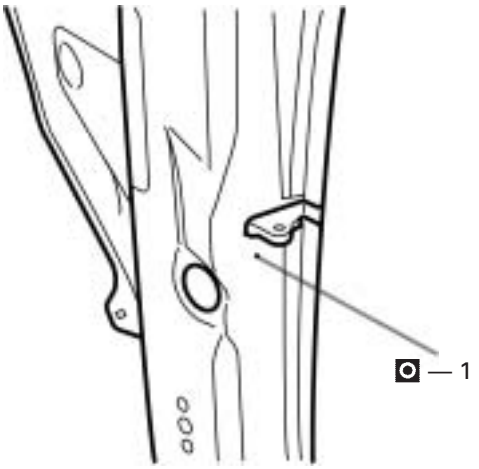
1. Install the inner pillar and rocker panel No.2 reinforcement to the vehicle side.
2. Cut the new parts for the outer pillar at the locations as shown above.

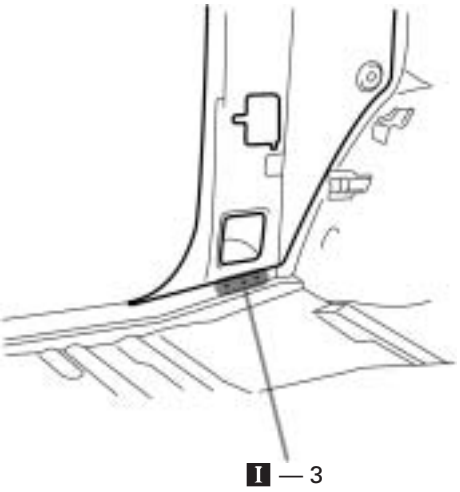
HINT: After welding the pillar reinforcement attach it to the lower area of the outer pillar.

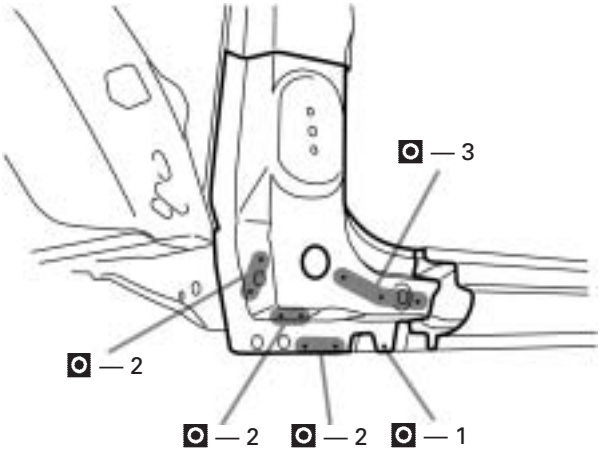
3. Before temporarily installilng the new parts. Weld the pillar reinforcement and outer pillar with standard points.
4. Temporarily install the new parts and measure each part in accordance with the body dimension diagram.

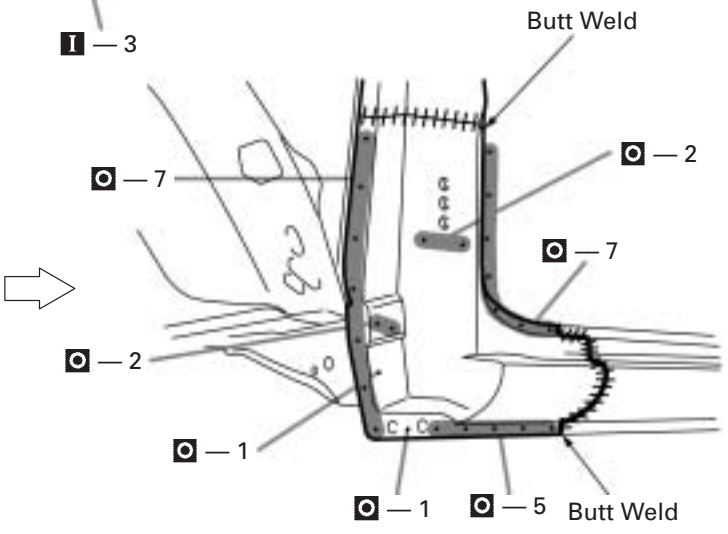
INSTALLATION (Cont'd)











5. Before welding the new parts, check the fit of the front door, front fender and windshield glass.
6. Apply foamed material to the pillar section.