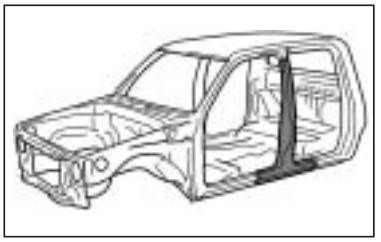
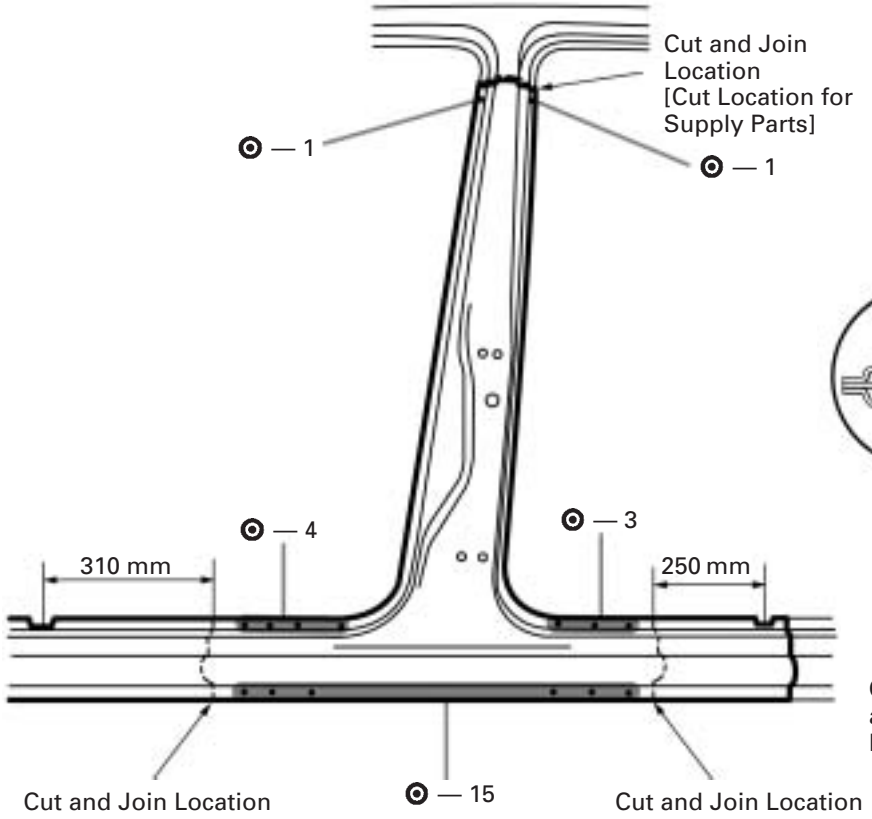
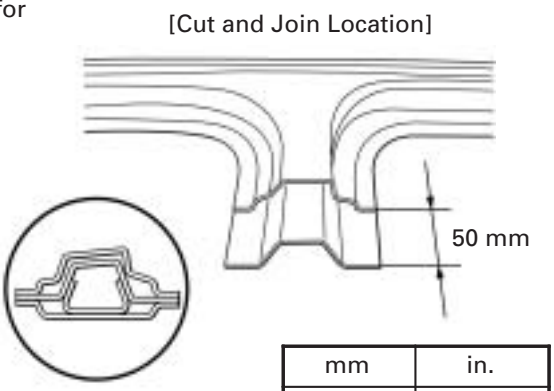
CENTER BODY PILLAR (CUT)

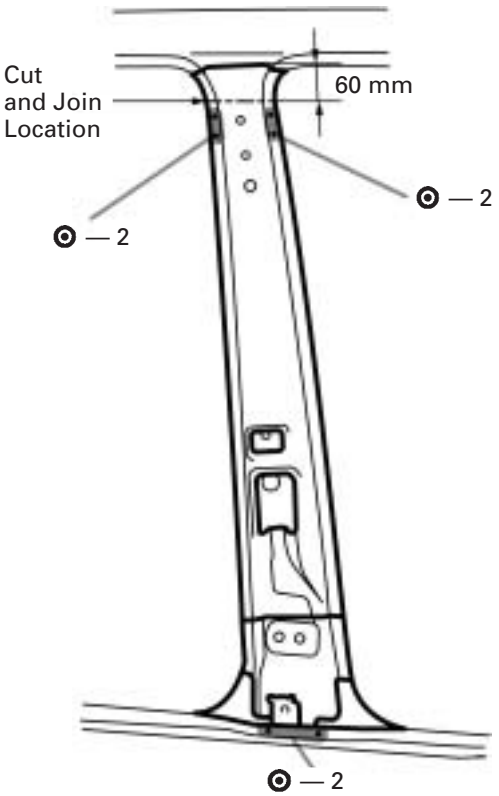


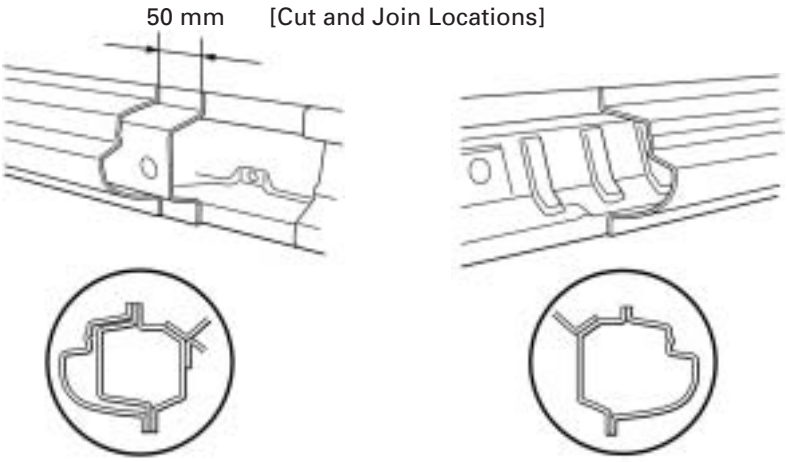
REMOVAL





mm	in.
50	1.97
60	2.36
250	9.84
310	12.20





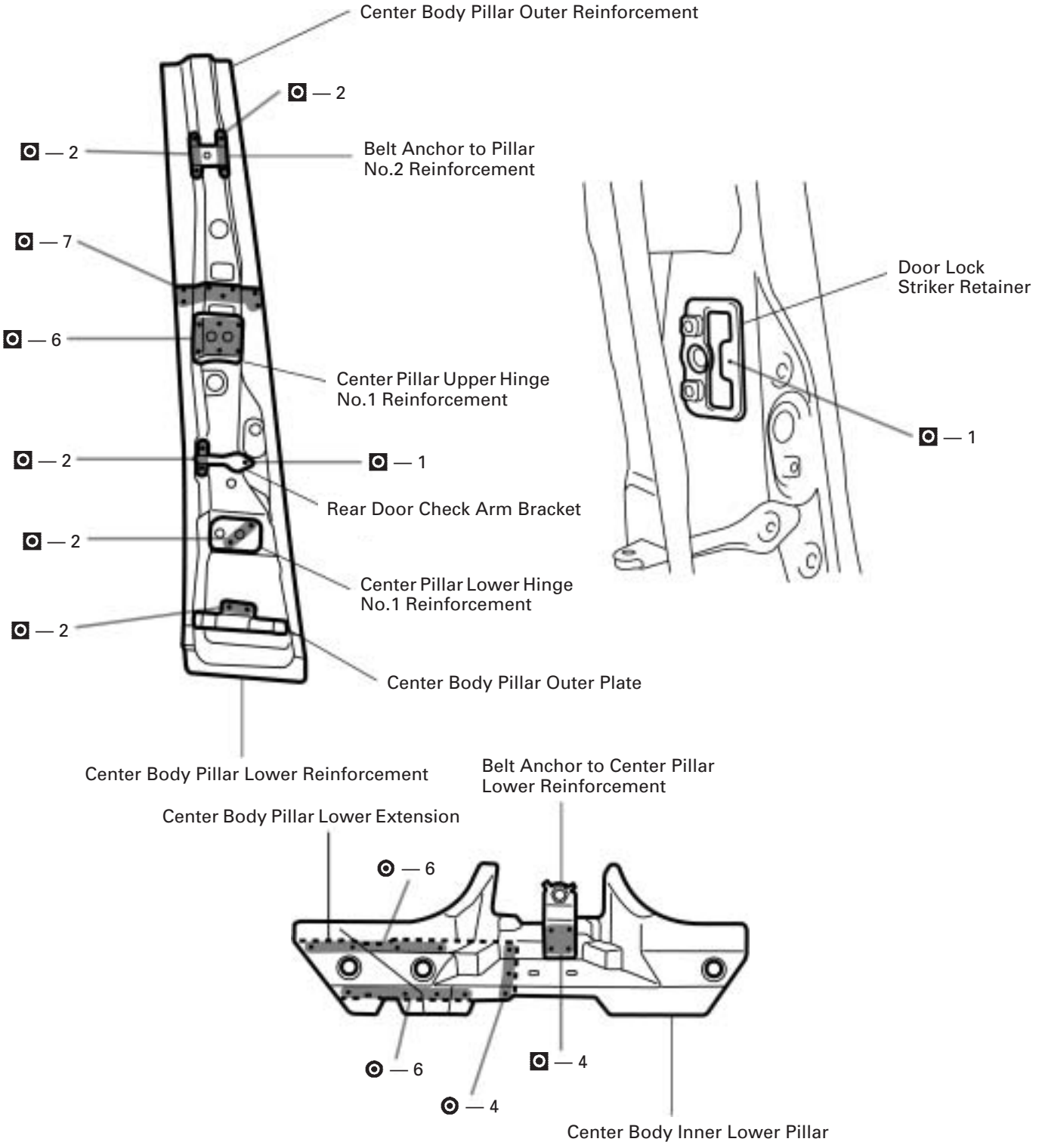
1. Cut and join the parts at the locations as shown above.

HINT:

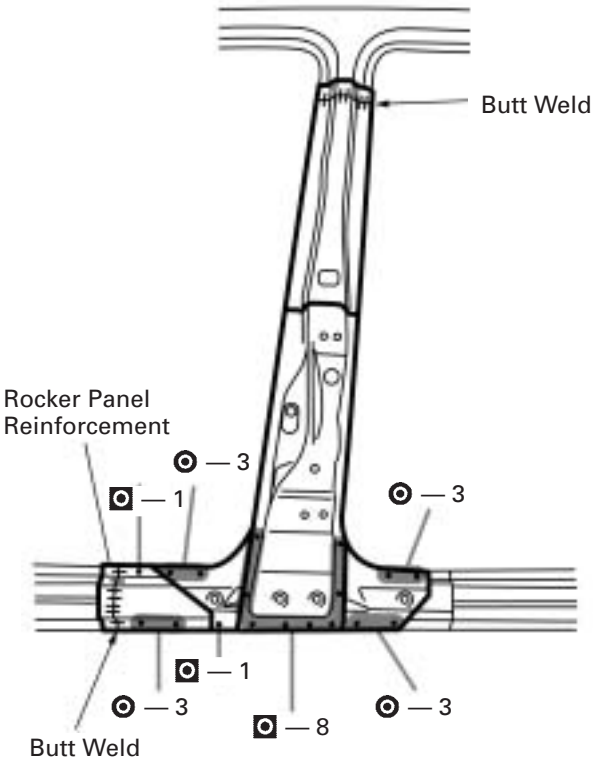
1) Sift the each cut and join locations of the center outer pillar, reinforcement and inner pillar.

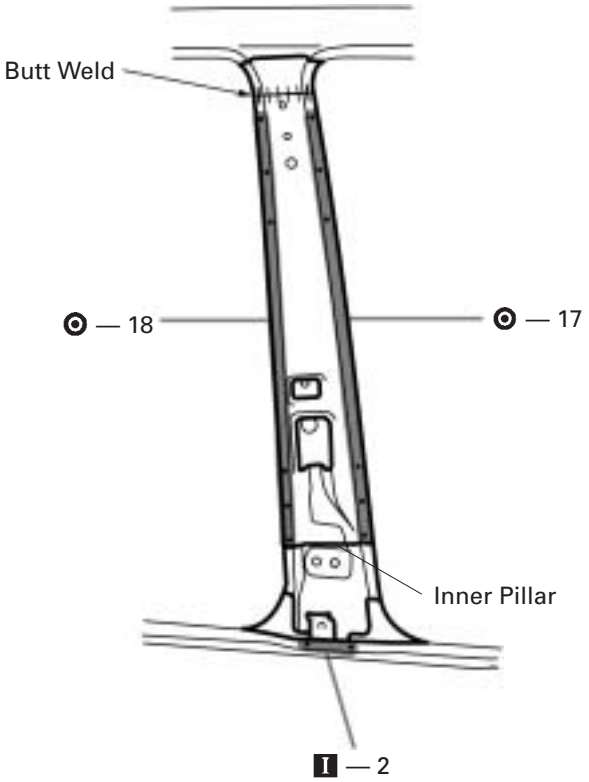
2) Sift the each cut and join locations of the rocker outer panel and rocker panel No.2 reinforcement.

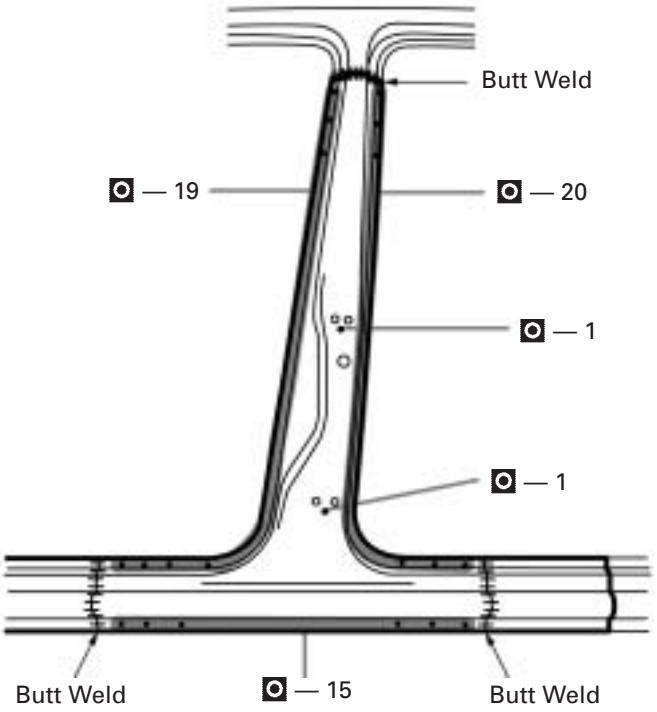
INSTALLATION

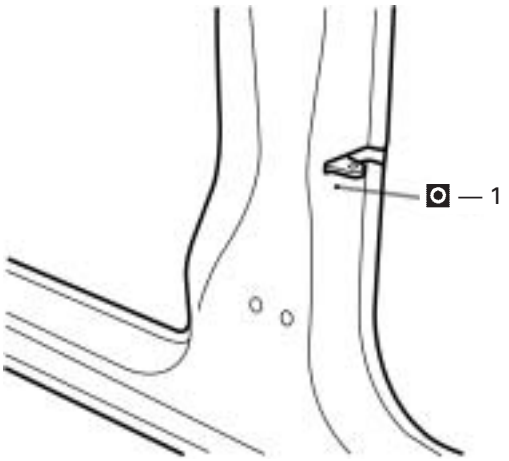


1. Before temporarily installing the new parts, weld the center body pillar outer reinforcement, center body pillar lower reinforcement, belt anchor to pillar No.2 reinforcement, center pillar upper hinge No.1 reinforcement, rear door check arm bracket, center pillar lower hinge No.1 reinforcement, center body pillar outer plate and door lock striker retainer with standard points.
2. Before temporarily installing the new parts, weld the center body inner lower pillar, center body pillar lower extension and belt anchor to centr pillar lower reinforcement with standard points.









3. Temporarily install the new parts and measure each part in accordance with the body dimension diagram.
4. Before welding the new parts, check the fit of the front door and rear door.
5. After welding the center body inner lower pilar, rocker panel reinforcement and pillar reinforcement to the vehicle install the outer pillar and inner pillar.