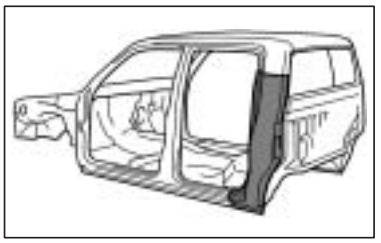
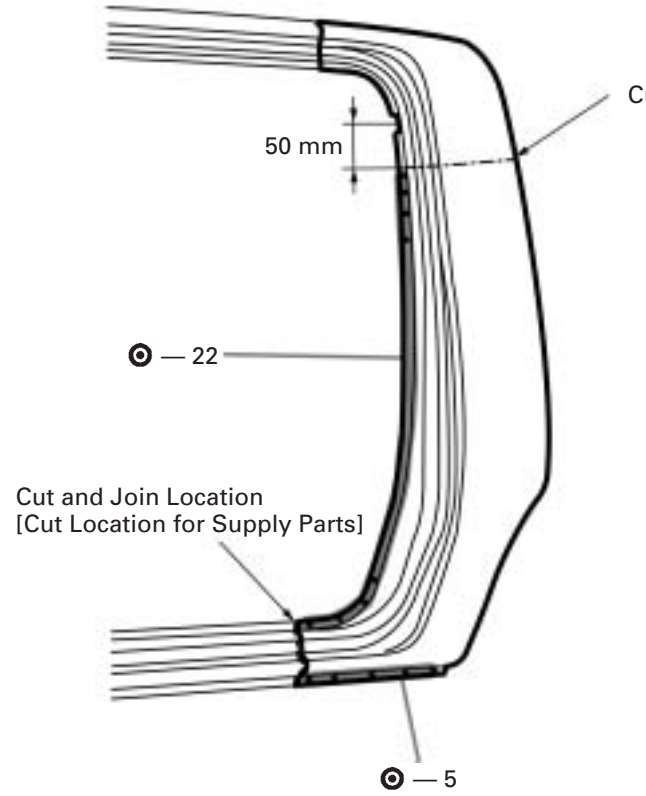
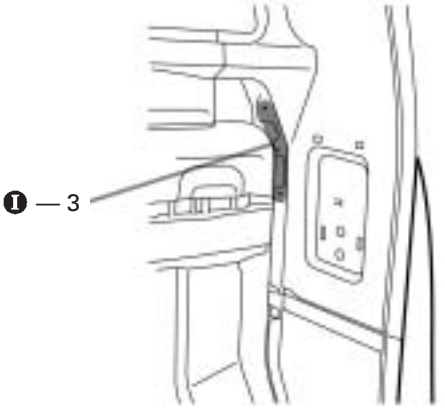
QUARTER PANEL (CUT): Double Cab Left Side



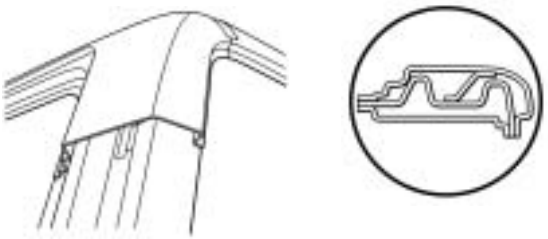
REMOVAL

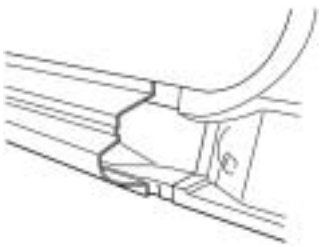


[Cut and Join Locations]

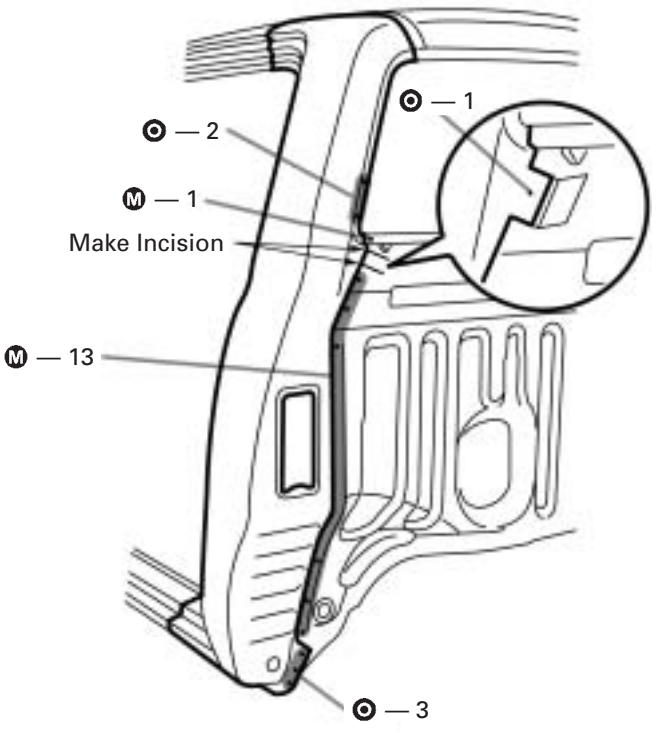


mm	in.
50	1.97



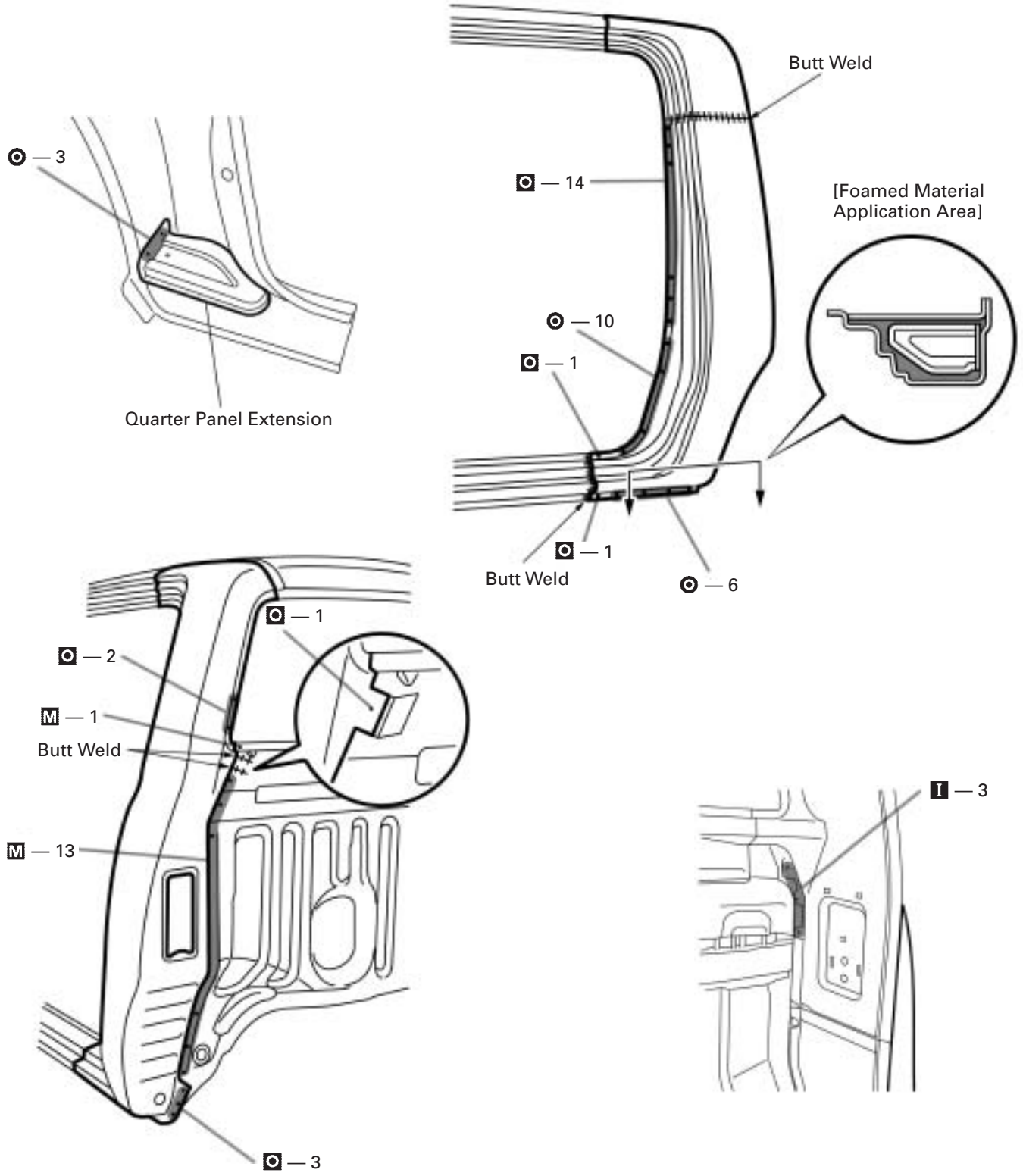






1. Cut and join the parts at the locations as shown above.
2. Make an incision in the back panel and bend it upward as shown. Drill out the spot welds and separate the roof side outer panel.

INSTALLATION



1. Before temporarily installing the new parts, weld the quarter panel extension with standard points.
2. Temporarily install the new parts and check the fit of the rear door and back window glass.
3. After installing the new parts apply foamed material.