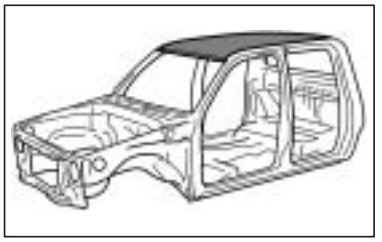
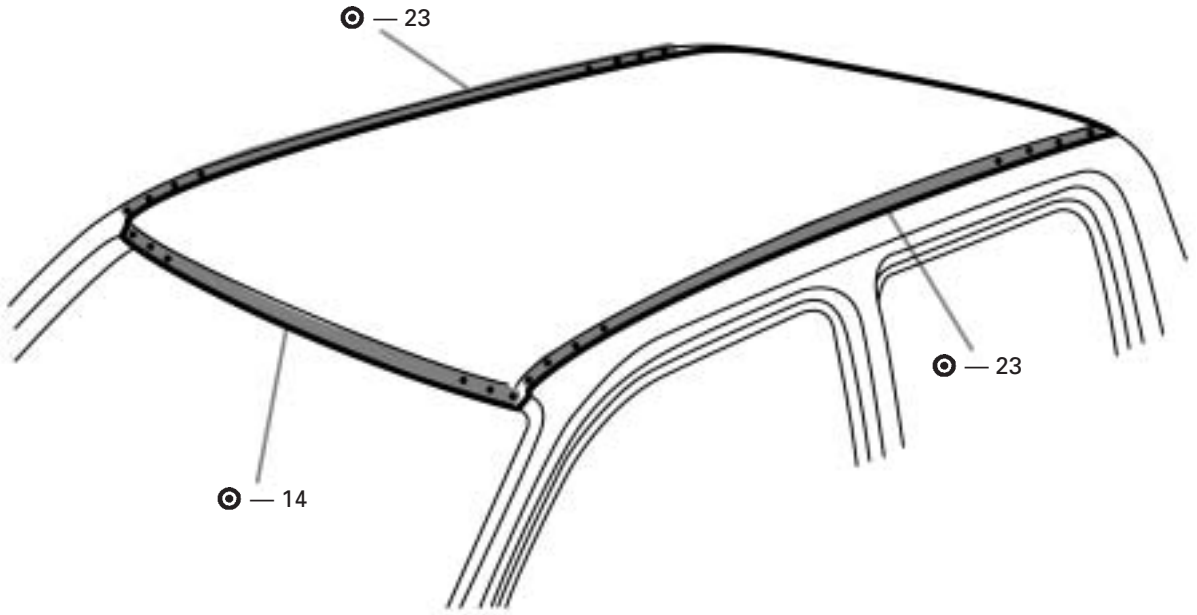
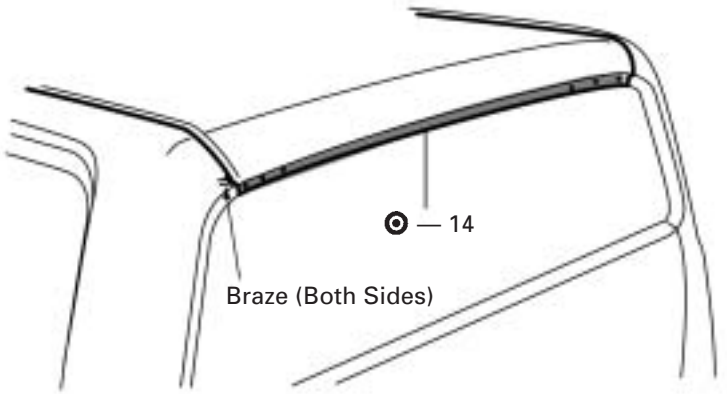
ROOF PANEL (ASSY): Double Cab Normal Roof



REMOVAL

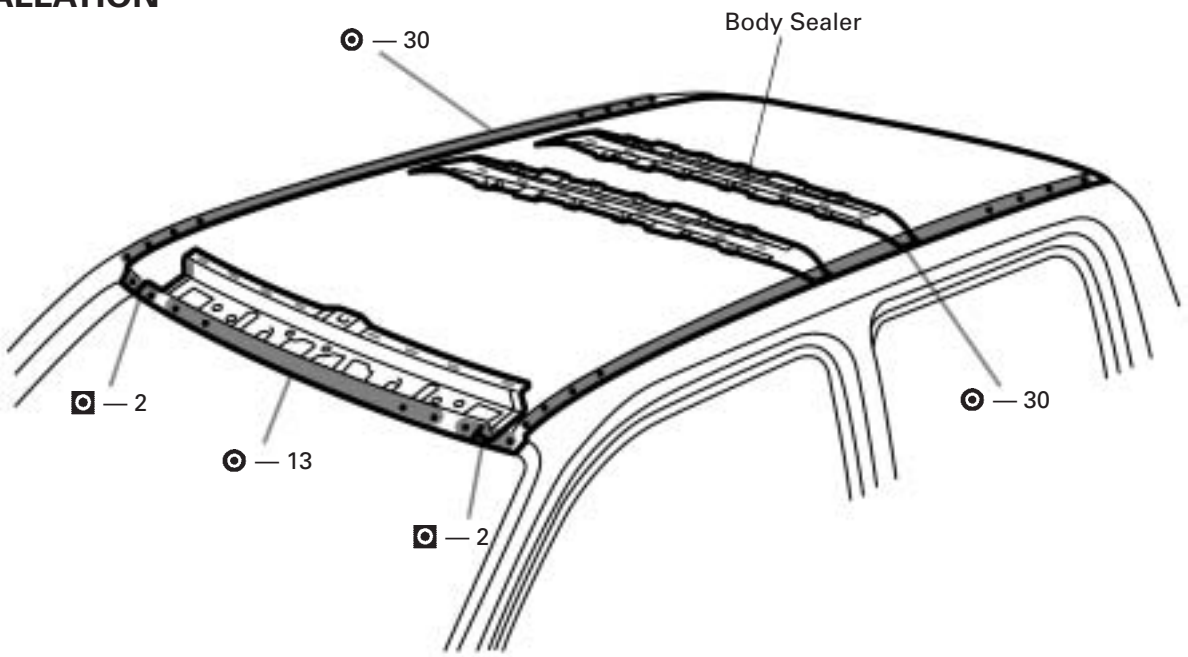


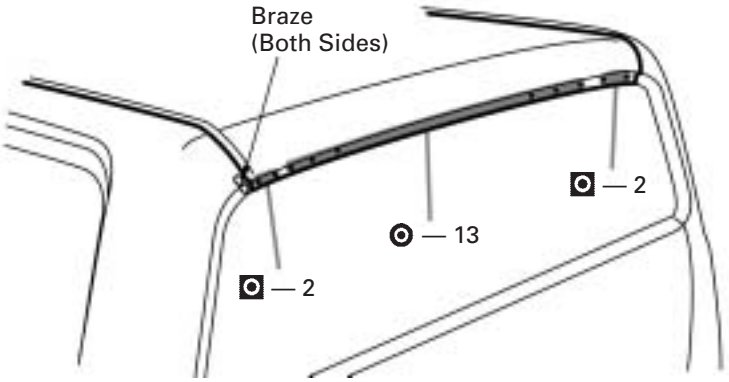


1. Heat the brazed area of the quarter panel and scrape off the brazing with a wire brush.

HINT: Be careful not to overheat the quarter panel.

INSTALLATION





1. Before temporarily installing the new parts, apply body sealer to the windshield header panel and roof panel reinforcement.

HINT:

1) Apply just enough sealer for the new parts to make contact.

2) For other sealing points, refer to Section AR.

2. Braze the quarter panel connection.

HINT: Before performing these operations, place a wet rag on the roof panel to protect it from damage.