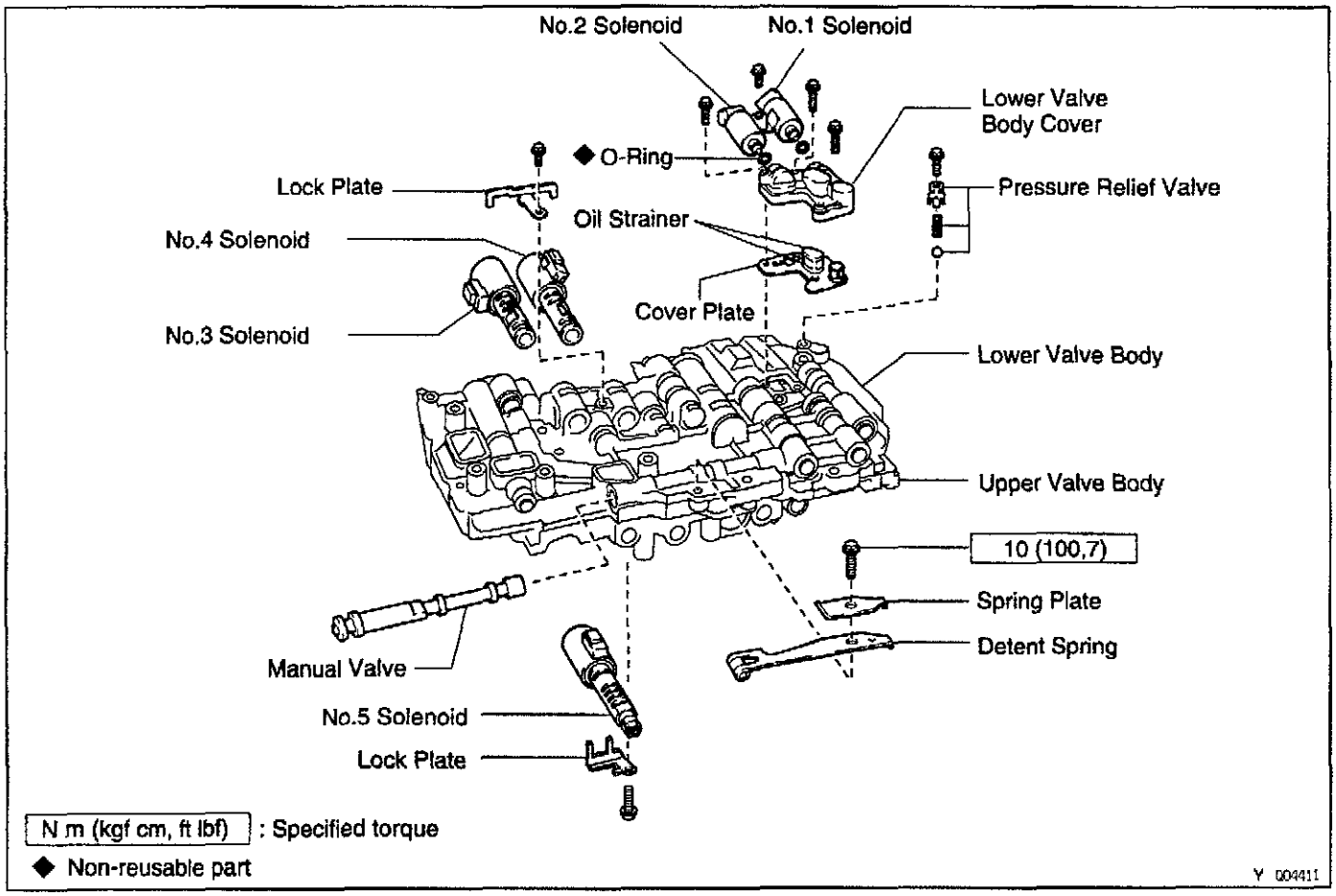
VALVE BODY

COMPONENTS

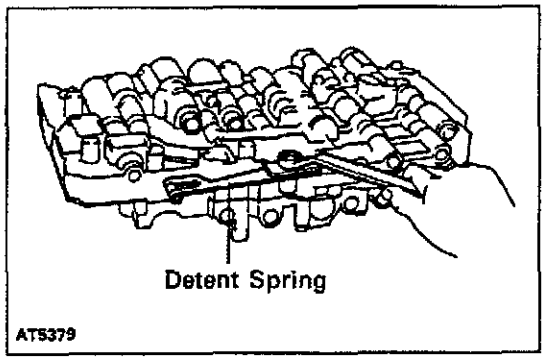
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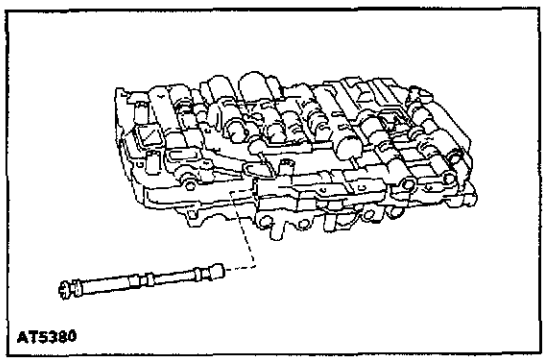
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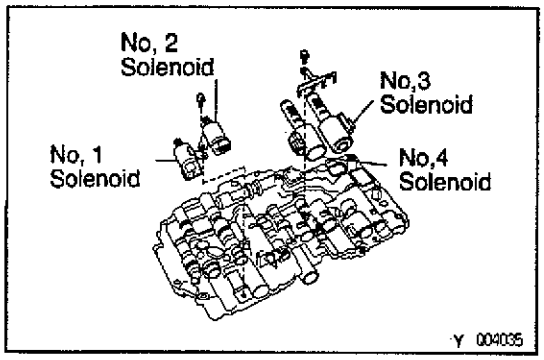
VALVE BODY DISASSEMBLY

1. REMOVE DETENT SPRING AND SPRING PLATE



2. REMOVE MANUAL VALVE

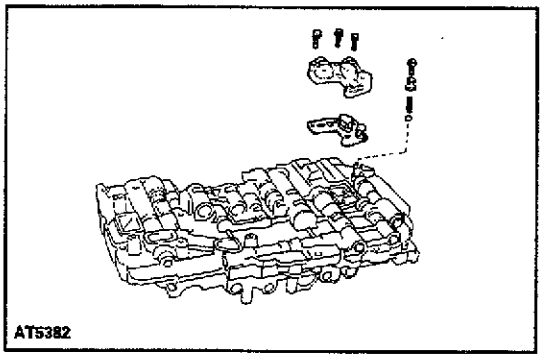




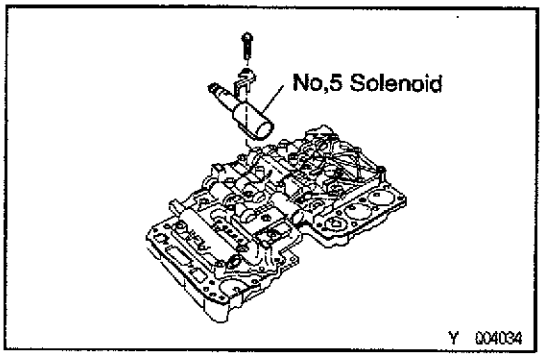
3. REMOVE 4 SOLENOIDS

(a) Remove No.1 and No.2 solenoids.
(b) Remove the O−ring from No.1 and No.2 solenoids.
(c) Remove the lock plate and No.3 and No.4 solenoids.

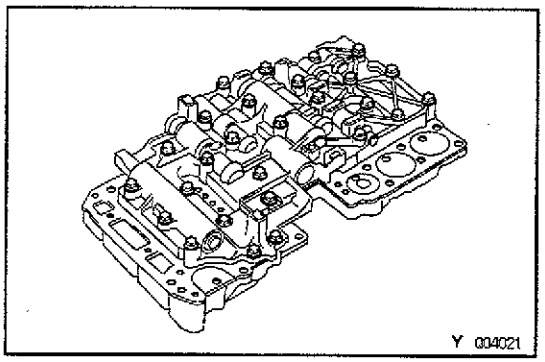
AT



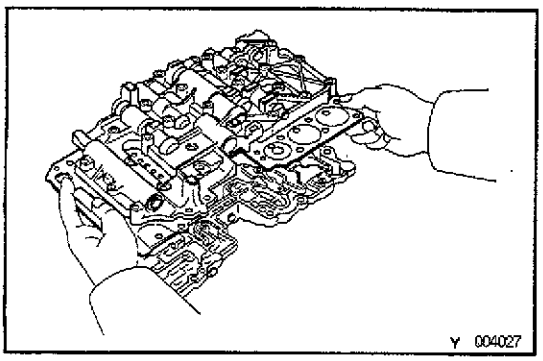
4. REMOVE OIL STRAINER AND PRESSURE RELIEF VALVE



5. TURN OVER ASSEMBLY AND REMOVE NO.5 SOLENOID VALVE



6. REMOVE 28 BOLTS



7. LIFT OFF UPPER VALVE BODY AND PLATE