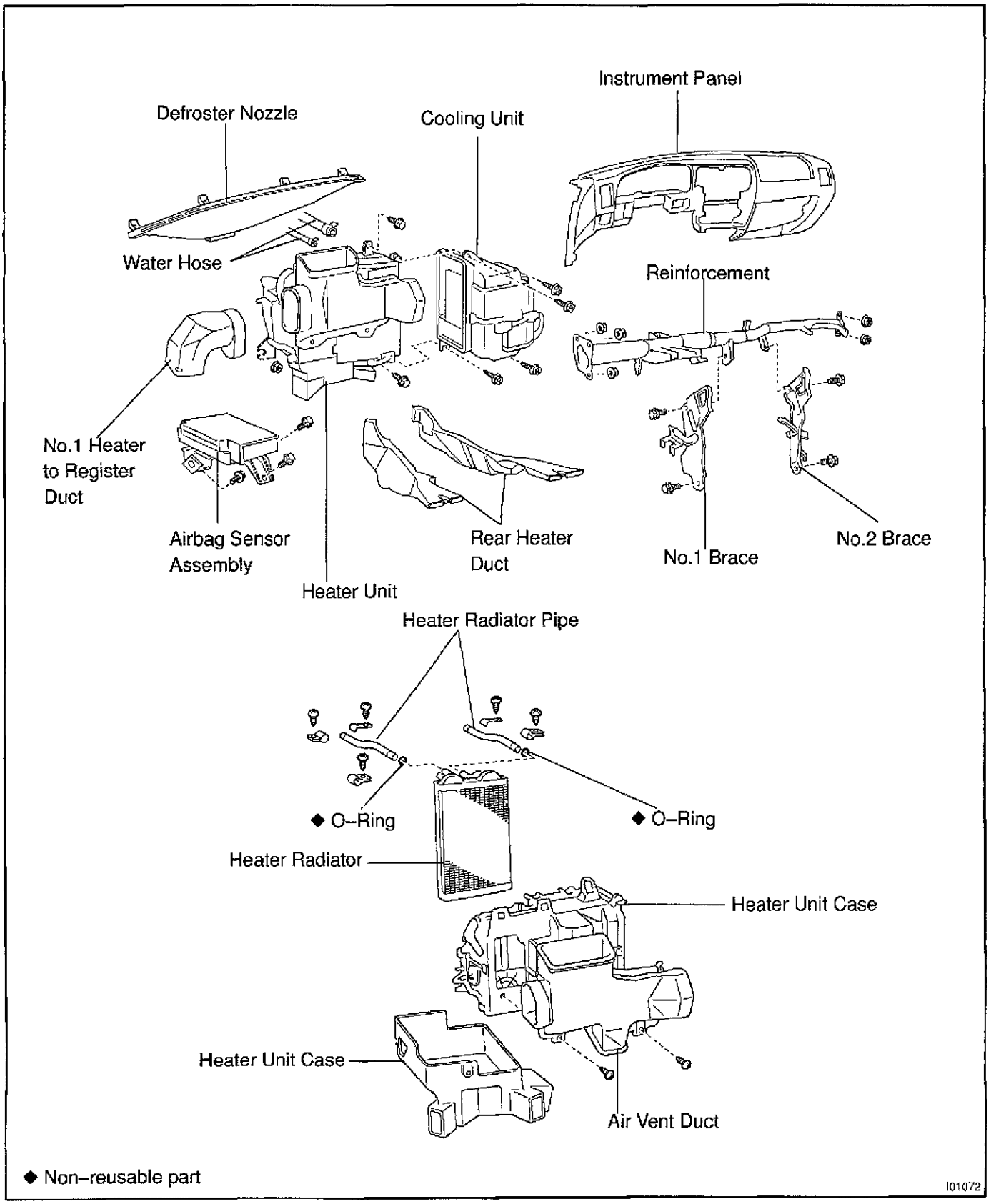
HEATER UNIT

COMPONENTS

AC0JO–01

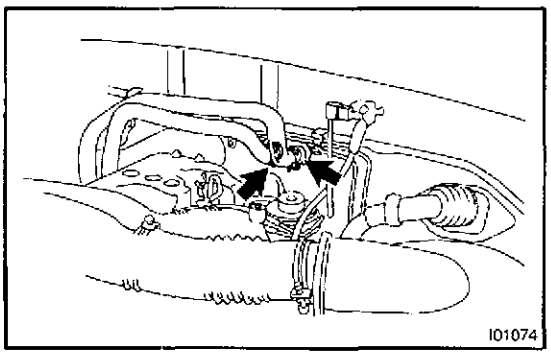


AC0JR-01

REMOVAL

1. **REMOVE COOLING UNIT**
   (See page AC–27)
2. **DRAIN ENGINE COOLANT**

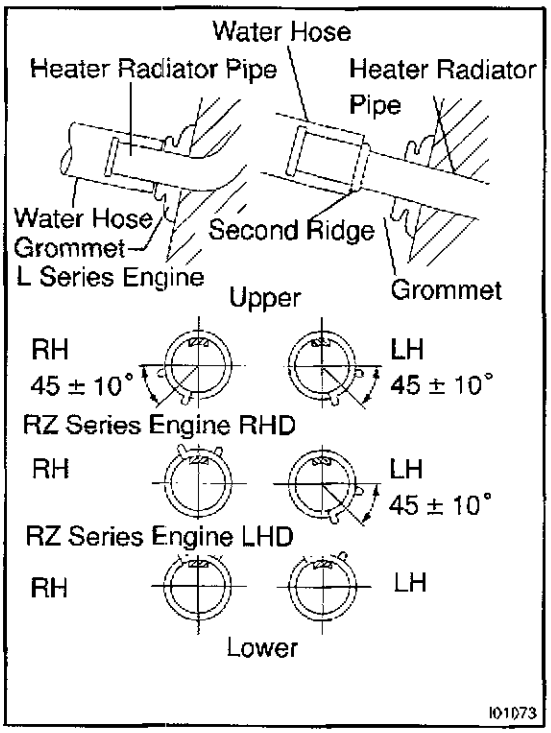
HINT:
It is not necessary to drain out all the coolant.



3. **DISCONNECT WATER HOSES FROM HEATER RADIATOR PIPES**

(a) Grip the claw of the hose clip and slide the hose clip along the hose.

(b) Disconnect the water hoses from heater radiator pipes.



HINT:
At the time of installation, please refer to the following items.

- LHD Models and RHD Models Heater Radiator Pipe Inlet side:
  Push the water hose onto the heater radiator pipe as far as the second ridge on the pipe.
- RHD Models Heater Radiator Pipe Outlet side:
  Push the water hose onto the heater radiator pipe as far as the grommet.
- Install the hose clip in a position, as shown in the illustration.

4. **REMOVE HEATER RADIATOR PIPE GROMMET**
5. **REMOVE INSTRUMENT PANEL AND REINFORCEMENT**
   (See page BO–70)
6. **REMOVE DEFROSTER NOZZLE AND HEATER TO REGISTER DUCT**
7. **REMOVE AIRBAG SENSOR ASSEMBLY**
   (See page RS–34)
8. **REMOVE HEATER UNIT**

(a) Europe and China Double Cab Models only:
Remove the rear heater duct.

(b) Remove the 2 bolts, nut and heater unit.

AC0JS–01

DISASSEMBLY

1. REMOVE FOOT AIR DUCT

Remove the clip and duct.

2. REMOVE AIR VENT DUCT

Remove the 2 screws and duct.

3. REMOVE HEATER RADIATOR

(a) Remove the screw and clamp.

(b) Pull out the heater radiator.

(c) Remove the 2 screws, clips and heater radiator pipes.

HINT:

At the time of reassembly, please refer to the following item

Do not reuse the 2 O–rings.

AC0JT-01

REASSEMBLY

Reassembly is in the reverse order of disassembly (See page AC–34).

AC0JU–01

INSTALLATION

Installation is in the reverse order of removal (See page AC–33).