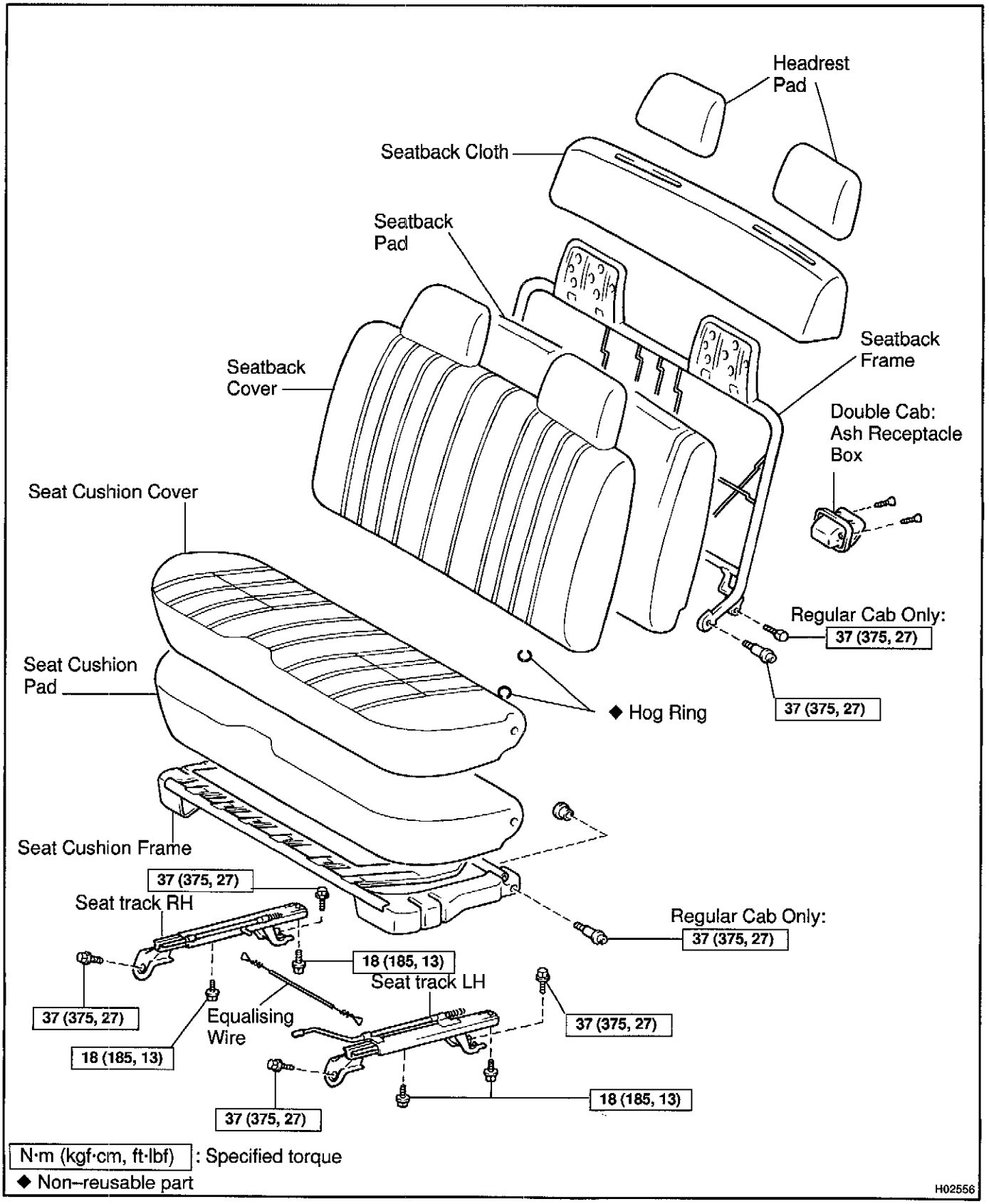
FRONT SEAT (Bench Type)

COMPONENTS

BO0JS-01



N·m (kgf·cm, ft·lbf) : Specified torque
◆ Non–reusable part

H02556

BO0JT-01

REMOVAL

REMOVE FRONT SEAT:

(a) Double Cab:

Using a screwdriver, remove the seat track covers.

HINT:

Tape the screwdriver tip before use.

(b) Remove the 4 bolts and front seat.

NOTICE:

Be careful not to damage the body.

60GJU-01

DISASSEMBLY

1. REMOVE SEATBACK ASSEMBLY

(a) Regular Cab:
Remove the 2 bolts and seatback assembly.

(b) Double Cab:
Remove the 4 bolts and seatback assembly.

2. REMOVE SEATBACK COVER

(a) Double Cab:
Remove the 2 screws and ash receptacle box.

(b) Remove the hog rings.

(c) Remove the seatback cover from the seatback frame with pad.

3. REMOVE SEATBACK FRAME

(a) Remove the headrest pads from the seatback frame.

(b) Remove the seatback frame from the seatback pad and cloth.

4. REMOVE SEAT CUSHION ASSEMBLY

(a) Remove the 4 bolts and seat cushion assembly.

(b) Using a screwdriver, remove the equalising wire from the seat cushion assembly.

HINT:

Tape the screwdrivet tip before use.

5. REMOVE SEAT CUSHION COVER

(a) Remove the hog rings and lock pins.

(b) Remove the seat cushion cover with pad from the seat cushion frame.

(c) Remove the hog rings and seat cushion cover from the seat cushion pad.

6. REMOVE EQUALISING WIRE

BO0JV-01

INSPECTION

INSPECT SLIDING LOCK POSITION SLIPPING OFF

When sliding the seat, inspect that the outer and inner tracks are locked at the same time.

HINT:

When sliding lock positions slip off, loosen the bolts to adjust the position.

REASSEMBLY

BO0JW-01

1. INSTALL EQUALISING WIRE

2. INSTALL SEAT CUSHION COVERS

(a) Install the lock pins.

(b) Install the seat cushion cover with new hog rings to the seat cushion pad.

(c) Install the seat cushion cover with pad to the seat cushion frame with new hog rings.

HINT:

When installing the hog rings, take care to prevent wrinkles as least as possible.

3. INSTALL SEAT CUSHION ASSEMBLY

(a) Install the equalising wire to the seat cushion assembly.

(b) Install the seat cushion assembly with the 4 bolts to the seat tracks.

Torque: 18 N·m (185 kgf·cm, 13 ft·lbf)

4. INSTALL SEATBACK FRAME

(a) Install the seatback frame to the seatback pad.

(b) Install the headrest pads to the seatback frame.

5. INSTALL SEATBACK COVER

(a) Install the seatback cover with new hog rings to the seatback frame with pad.

HINT:

When installing the hog rings to prevent wrinkles as least as possible.

(b) Double Cab:

Install the ash receptacle box with the 2 screws.

6. INSTALL SEATBACK ASSEMBLY

(a) Regular Cab:

Install the seatback assembly with the 2 bolts.

Torque: 43 N·m (440 kgf·cm, 32 ft·lbf)

(b) Double Cab:

Install the seatback assembly with the 4 bolts.

Torque: 43 N·m (440 kgf·cm, 32 ft·lbf)

BO0JX-01

INSTALLATION

INSTALL FRONT SEAT

(a) Slide the seat to the rearmost position.

NOTICE:

Make sure that seat adjuster locks.

(b) Without holding the seat track handle, mount the seat to the vehicle.

HINT:

If holding the seat track handle, the adjusted most rear position slip off.

(c) Tighten the bolts on the front side.
Torque: 37 N·m (375 kgf·cm, 27 ft·lbf)

(d) Slide the seat to the frontmost position to tighten the bolts on the rear side.
Torque: 37 N·m (375 kgf·cm, 27 ft·lbf)

(e) Double Cab:
Install the seat track covers.