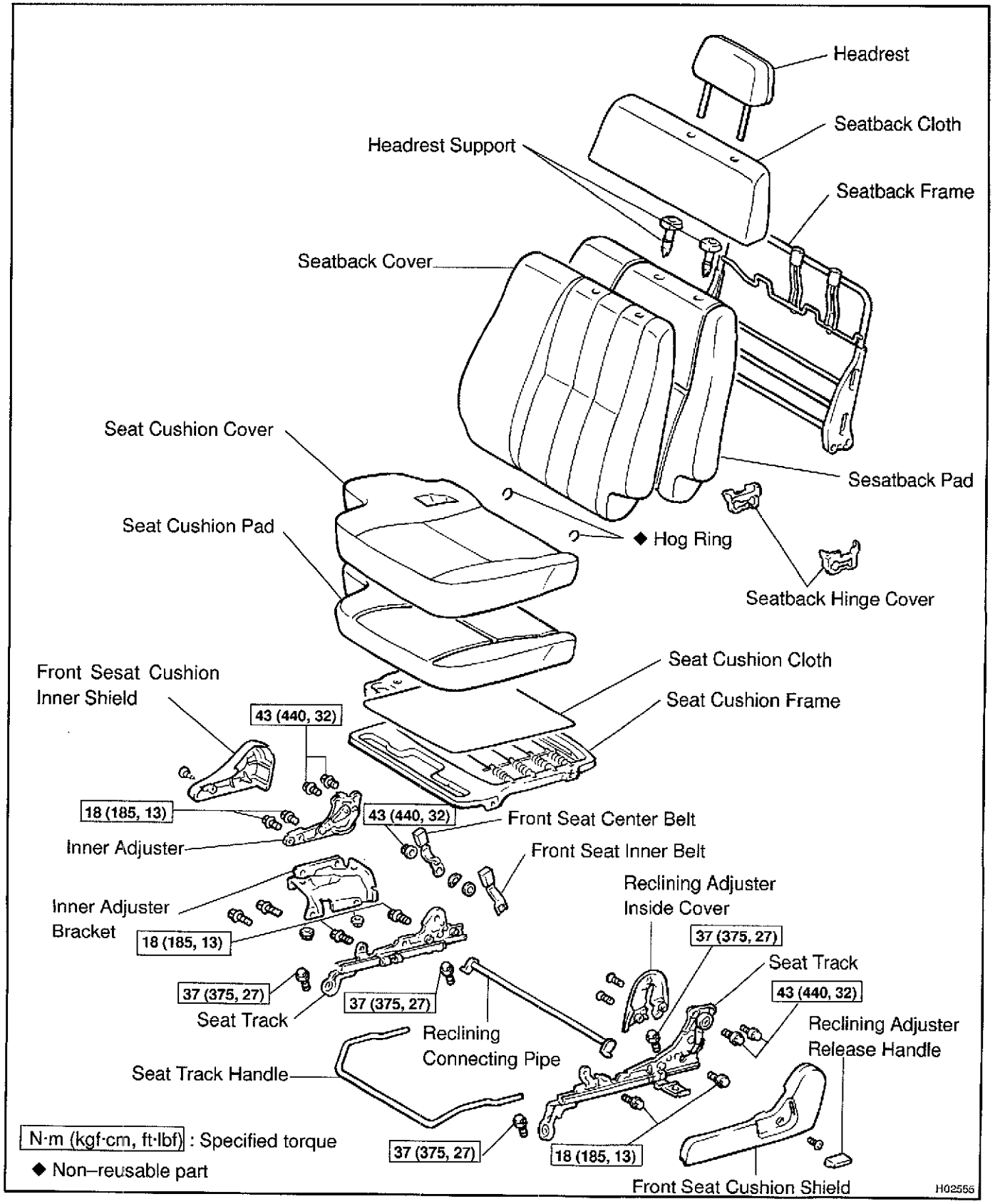
FRONT SEAT (Split Type: Passenger's Side)

COMPONENTS

BO0K4-01



BO0K5-01

REMOVAL

REMOVE FRONT SEAT

(a) Remove the 4 bolts.

(b) Remove the front seat.

NOTICE:

Be careful not to damage the body.

B00108-01

DISASSEMBLY

1. REMOVE THESE PARTS:

(a) Headrest
(b) Reclining adjuster release handle
(c) Front seat cushion shield
(d) Front seast cushion inner shield

2. REMOVE SEATBACK ASSEMBLY

(a) Remove the hog rings.
(b) Remove the 4 bolts and seatback assembly.
(c) Remove the seatback hinge covers.

3. REMOVE SEATBACK COVER

(a) Remove the headrest supports.
(b) Remove the hog rings, then remove the seatback cover, pad and cloth from the sesatback frame.

4. REMOVE INNER ADJUSTER

Remove the 2 bolts and inner adjuster.

5. REMOVE RECLINING CONNECTING PIPE

6. REMOVE INNER ADJUSTER BRACKET

Remove the 2 bolts, 2 nuts and inner adjuster btacket.

7. REMOVE SEAT CUSHION ASSEMBLY

Remove the 4 bolt and seat cushion assembly.

8. REMOVE SEAT CUSHION COVER

(a) Remove the hog rings and seat cushion frame.
(b) Remove the hog rings and seat cushion cover from the seat cushion pad.

9. REMOVE SEAT TRACK HANDLE

10. REMOVE THESE PARTS:

(a) Front seat inner and center belts
(b) Reclining adjuster
(c) Reclining adjuster inside covers

BO0K7-01

INSPECTION

INSPECT RECLINING LOCK POSITION AND SLIDING LOCK POSITION SLIPPING OFF

(a) When reclining the seat, inspect that the outer and inner tracks are released at the same time.

HINT:

When the reclining lock positions slip off, disassemble the seat to adjust the position.

(b) When sliding the seat, inspect that the outer and inner tracks are locked at the same time.

HINT:

When sliding lock positions slip off, loosen the bolts to adjust the positions.

BO0K8-01

REASSEMBLY

1. INSTALL THESE PARTS:

(a) Reclining adjuster inside covers

(b) Front seat inner and center belts

Torque: 43 N·m (440 kgf·cm, 32 ft·lbf)

(c) Inner adjuster bracket

2. INSTALL SEAT TRACK HANDLE

3. INSTALL SEAT CUSHION COVER

(a) Install the seat cushion cover with new hog rings to the seat cushion pad.

(b) Install the seat cushion frame with new hog rings to the seat cushion cover with pad.

HINT:

When installing the hog rings, take care to prevent wrinkles as least as possible.

4. INSTALL SEAT CUSHION ASSEMBLY

Install the seat cushion assembly with the 4 bolts.

Torque: 18 N·m (185 kgf·cm, 13 ft·lbf)

5. INSTALL INSIDE ADJUSTER BRACKET

Install inner adjuster bracket with the 2 bolts and 2 nuts.

Torque: 18 N·m (185 kgf·cm, 13 ft·lbf)

6. INSTALL RECLINING CONNECTING PIPE

(a) Adjust the reclining lock positions of the seat adjusters.

(b) Slide the seat adjusters to the frontmost position.

(c) Place the adjusters on a spacer to adjust the seat rails in parallel and install the connecting pipe.

HINT:

When installing the connecting pipe with raising up the adjusters, the lock positions adjusted in 5–(a) step slip off, then lock error will occur.

7. INSTALL INNER ADJUSTER

Install the inner adjuster with the 2 bolts.

Torque: 18 N·m (185 kgf·cm, 13 ft·lbf)

8. INSTALL SEATBACK COVER

(a) Install the seatback cloth, pad and cover to the seatback frame, then install new hog rings.

HINT:

When installing the hog rings, take care to prevent wrinkles as least as possible.

(b) Install the headrest supports.

9. INSTALL SEATBACK ASSEMBLY

(a) Install the seatback hinges to the seatback frame.

(b) Install the seatback assembly with the 4 bolts.

Torque: 43 N·m (440 kgf·cm, 32 ft·lbf)

(c) Install new hog rings.

10. INSTALL THESE PARTS:

(a) Front seat cushion inner shield

(b) Front seat cushion shield

(c) Reclining adjuster release handle

(d) Headrest

BO0K9-01

INSTALLATION

INSTALL FRONT SEAT

(a) Slide the front seat to the rearmost position.

NOTICE:

Male sure that seat adjuster locks.

(b) Without holding the seat track handle, mount the seat to the vehicle.

HINT:

If holding the seat track handle, the adjusted frontmost positions slip off.

(c) Tighten the bolts on the front side temporarily, from the bolt on the inner side tighten them completely.
Torque: 37 N·m (375 kgf·cm, 27 ft·lbf)

(d) Slide the seat to the frontmost position to install the bolts on the rear side.
Torque: 37 N·m (375 kgf·cm, 27 ft·lbf)