MANUAL TRANSMISSION SYSTEM

MT05R-01

PRECAUTION

When working with FIPG material, you must observe the following items.

- Using a razor blade and gasket scraper, remove all the old FIPG material from the gasket surfaces.
- Thoroughly clean all components to remove all the loose material.
- Clean both sealing surfaces with a non–residue solvent.
- Apply FIPG in an approx. 1 mm (0.04 in.) wide bead along the sealing surface.
- Part must be assembled within 10 minutes of application. Otherwise, the FIPG material must be removed and reapplied.