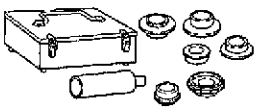
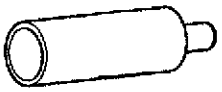
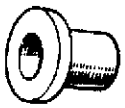
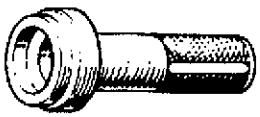
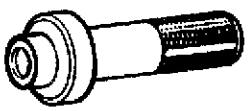
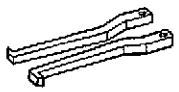
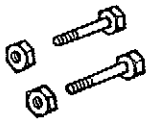
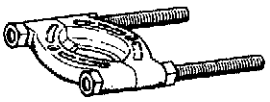
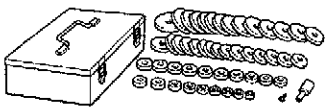
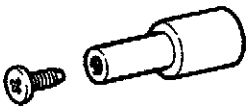
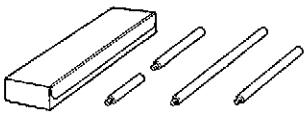
TRANSFER (VF1A)

SST (Special Service Tools)

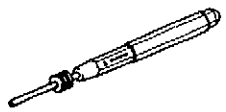
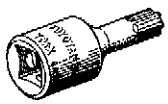
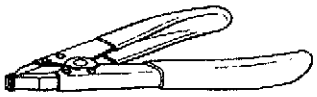
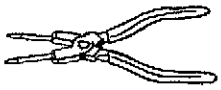
PP0ML–01

	09223–15020	Oil Seal & Bearing Replacer	Planetary gear outer bearing
	09223–22010	Crankshaft Front Oil Seal Replacer	Front retainer oil seal
	09316–60011	Transmission & Transfer Bearing Replacer	
	(09316–00011)	Replacer Pipe	Rear output shaft bearing Rear output shaft key retainer Front case oil seal
	(09316–00021)	Replacer "A"	Driven sprocket front and rear be aring
	(09316–00071)	Replacer "F"	Rear output shaft bearing
	09330–00021	Companion Flange Holding Tool	Companion flange
	09515–30010	Rear Wheel Bearing Replacer	Planetary gear outer bearing
	09554–22010	Differential Oil Seal Replacer	Extension housing oil seal
	09554–30011	Differential Oil Seal Replacer	Planetary gear outer bearing
	09555–55010	Differential Drive Pinion Bearing Replacer	Rear output shaft bearing Planetary gear outer bearing
	09612–65014	Steering Worm Bearing Puller	

	(09612–01030)	Claw "C"	Planetary gear inner bearing
	(09612–01050)	Hanger Pin with Nut	Planetary gear inner bearing
	09950–00020	Bearing Remover	Driven sprocket rear bearing Rear output shaft bearing
	09950–40010	Puller B Set	Companion flange
	09950–60010	Replacer Set	
	(09951–00220)	Replacer 22	Companion flange oil seal
	(09951–00350)	Replacer 35	Companion flange oil seal
	(09951–00570)	Replacer 57	Planetary gear inner bearing
	(09952–06010)	Adapter	Companion flange oil seal
	09950–70010	Handle Set	
	(09951–07100)	Handle 100	Planetary gear outer bearing Planetary gear inner bearing Companion flange oil seal

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RECOMMENDED TOOLS

	09031–00030	Pin Punch .	
	09042–00010	Torx Socket T30 .	
	09082–00040	TOYOTA Electrical Tester.	
	09905–00012	Snap Ring No.1 Expander .	
	09905–00013	Snap Ring Pliers .	

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EQUIPMENT

Calipers	
Dial indicator	
Micrometer	
Torque wrench	
Feeler gauge	

PP0MO-01

LUBRICANT

Item	Capacity	Classification
Transfer oil	1.1 liters (1.2 US qts, 1.1 Imp.qts)	API GL–4 or GL–5 SAE 75W–90

PPGMP–01

SSM (Service Special Materials)

08826–00090	Seal Packing 1281, THREE BOND 1281 or equivalent (FIPG)	Front case x Rear case Extension housing x Rear case Front retainer x Front case
08833–00080	Adhesive 1344 THREE BOND 1344 LOCTITE 242 or equivalent	Straight screw plug Extension housing set bolt Front retainer set bolt