BODY

TORQUE SPECIFICATION

SS0BN–01

Part tightened	N·m	kgf·cm	ft·lbf
FRONT BUMPER			
Bumper arm x Body	58	590	43
Bumper arm x Front bumper	12	120	9
Side mounting bracket x Body	12	120	9
Side mounting bracket x Front bumper	12	120	9
Guard bar x Front bumper	18	185	13
REAR BUMPER			
Bumper arm x Body	45	460	33
Bumper arm x Rear bumper	45	460	33
Middle East:			
Bumper arm x Body	58	590	43
Rear bumper reinforcement x Bumper arm	12	120	9
Rear bumper x Rear bumper reinforcement	12	120	9
HOOD			
Hinge x Hood	13	130	10
Hood lock x Body	7.8	80	69 in.·lbf
FRONT DOOR			
Door hinge x Door panel	42	430	31
Door hinge x Body	42	430	31
Door check x Door panel	5.0	50	43 in.·lbf
Door lock striker x Body	23	230	17
Outside rear view mirror x Body	4.4	45	39 in.·lbf
Door glass x Window regulator	5.0	50	43 in.·lbf
Window regulator x Door panel	5.0	50	43 in.·lbf
Door lock x Door panel	5.0	50	43 in.·lbf
Door panel x Outside handle	5.0	50	43 in.·lbf
REAR DOOR			
Door hinge x Door panel	42	430	31
Door hinge x Body	42	430	31
Door check x Door panel	5.0	50	43 in.·lbf
Door lock striker x Body	5.0	50	43 in.·lbf
Door glass x Window regulator	5.0	50	43 in.·lbf
Window regulator x Door panel	5.0	50	43 in.·lbf
Door lock x Door panel	5.0	50	43 in.·lbf
Door panel x Outside handle	5.0	50	43 in.·lbf
FRONT WIPER AND WASHER			
Wiper arm x Wiper link	20	205	15
Wiper link x Body	5.4	55	48 in.·lbf
Wiper motor x Wiper link	5.4	55	48 in.·lbf
REMOVABLE ROOF			
Lock handle base x Removable roof	3.0	30	26 in.·lbf
Lock handle x Lock handle base	3.0	30	26 in.·lbf

Removable roof hinge x Removable roof	3.0	30	26 in.·lbf
Removable roof auxiliary catch x Body	3.0	30	26 in.·lbf
Removable roof hinge case x Body	3.5	35	30 in.·lbf
INSTRUMENT PANEL			
Front passenger airbag assembly x Reinforcement	21	210	15
TAIL GATE			
Tail gate hinge x Tail gate Torx screw	28	290	19
Bolt	24	240	17
Tail gate hinge x Body	31	310	22
Tail gate cable x Body	14	140	10
Tail gate cable x Tail gate	14	140	10
One–touch Type:			
Tail gate lock striker x Body	14	140	10
Tail gate lock control x Tail gate	5.0	50	43 in.·lbf
Tail gate lock x Tail gate	12.5	125	9
FRONT SEAT (Separate Type)			
Seatback assembly x Seat adjuster	43	440	32
Seat cushion assembly x Seat adjuster	18	185	13
Seat track x Body	37	375	27
FRONT SEAT (Bench Type)			
Seat cushion assembly x Seat adjuster	18	185	13
Seatback assembly x Seat adjuster	37	375	27
Seat track x Body	37	375	27
FRONT SEAT (Split Type: Driver's Side)			
Seatback assembly x Seat adjuster	43	440	32
Seat cushion assembly x Seat adjuster	18	185	13
Seat track x Body	37	375	27
FRONT SEAT (Split Type: Passenger's Side)			
Seat cushion assembly x Seat adjuster	18	185	13
Inner adjuster bracket x Seat track	18	185	13
Inner adjuster bracket x Seat cushion frame	18	185	13
Inner adjuster x Inner adjuster bracket	18	185	13
Seatback assembly x Seat adjuster	43	440	32
Seat track x Body	37	375	27
REAR SEAT (Bench Type)			
Seatback assembly x Seat cushion assembly	18	185	13
Seat cushion assembly x Body	18	185	13
REAR SEAT (Jump Type)			
Seat cushion x Body	18	185	13
Back panel trim x Body	18	185	13
SEAT BELT			
Regular Cab:			
Front seat outer belt shoulder anchor x Body	43	440	32
Front seat outer belt floor anchor x Body	43	440	32
w/ Pretensioner:			
Retractor x Body Upper bolt	8.5	85	73 in.·lbf

Retractor x Body	Lower bolt	43	440	32
Bench Type Front Seat:				
Front seat inner belt x Body		43	440	32
Separate and Split Type (Driver's Seat) Front Seat:				
Front seat inner belt x Front seat		43	440	32
Split Type (Passenger's Side) Front Seat:				
Front seat inner belt with center belt x Front seat		43	440	32
Extra Cab:				
Front seat outer belt shoulder anchor x Body		43	440	32
Front seat outer belt floor anchor x Body		43	440	32
w/ Pretensioner:				
Retractor x Body	Upper bolt	8.5	85	73 in.·lbf
Retractor x Body	Lower bolt	43	440	32
Front seat inner belt x Front seat		43	440	32
Rear seat outer belt shoulder anchor x Body		43	440	32
Rear seat outer belt floor anchor x Body		43	440	32
Retractor x Body		43	440	32
Rear seat inner belt x Body		43	440	32
Double Cab:				
Front seat outer belt shoulder anchor x Body		43	440	32
Front seat outer belt floor anchor x Body		43	440	32
w/ Pretensioner:				
Retractor x Body	Upper bolt	8.5	85	73 in.·lbf
Retractor x Body	Lower bolt	43	440	32
Separate Type Front Seat:				
Front seat inner belt x Front seat		43	440	32
Bench Type Front Seat:				
Front seat inner belt x Body		43	440	32
Rear seat outer belt shoulder anchor x Body		43	440	32
Rear seat outer belt floor anchor x Body		43	440	32
Rear seat outer belt retractor x Body		43	440	32
Rear seat inner belt x Body		43	440	32
FUEL TANK				
Upper filler pipe x Body		7.8	80	69 in.·lbf
Evaporation vent tube x Fuel tank		3.9	40	35 in.·lbf
Fuel sender gauge x Fuel tank		3.9	40	35 in.·lbf
Suction tube assembly x Fuel tank		3.9	40	35 in.·lbf
Lower filler pipe x Fuel tank		3.9	40	35 in.·lbf
Fuel tank x Body		29	300	26
Fuel tank protector x Fuel tank		29	300	26