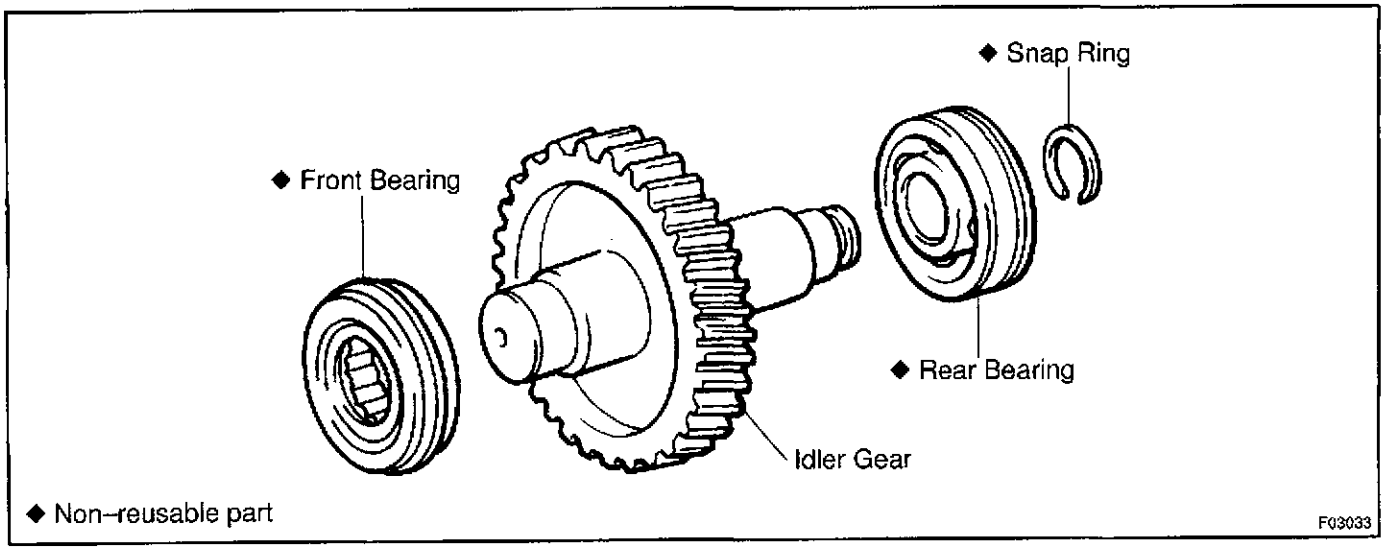
IDLER GEAR

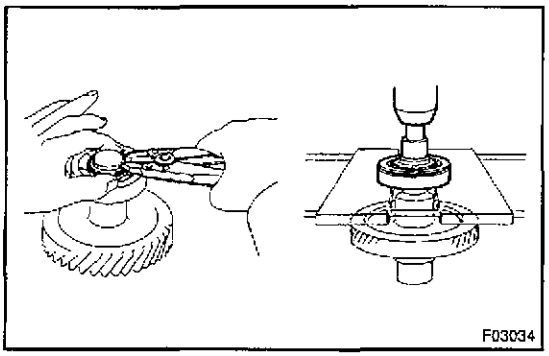
COMPONENTS

TR02P-01



TR02Q-01

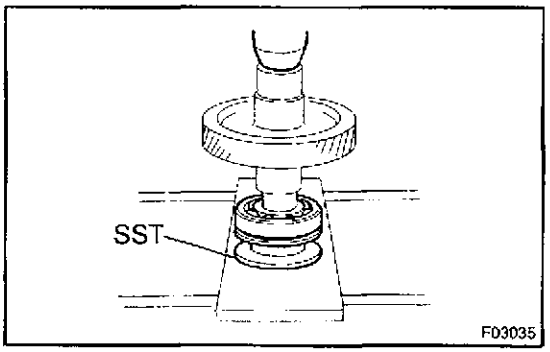
REPLACEMENT



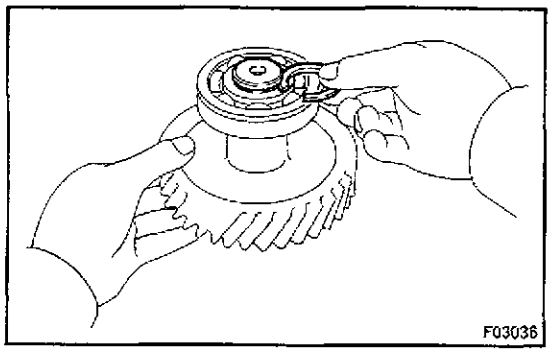
1. IF NECESSARY, REPLACE REAR BEARING

(a) Using a snap ring expander, remove the snap ring.

(b) Using a 19 mm socket wrench, press out the bearing.

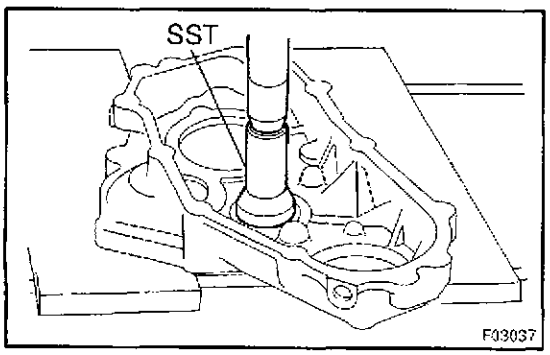


(c) Using SST, press in a new bearing.
SST 09316–60011 (09316–00021)



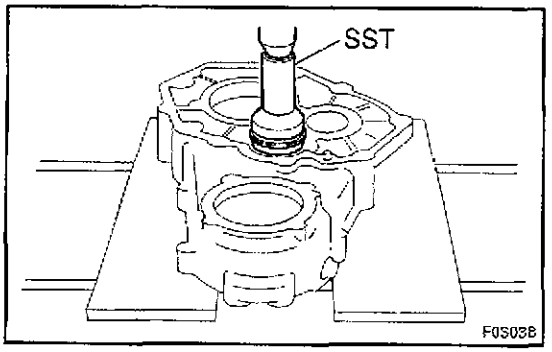
(d) Select a snap ring that will allow minimum axial play and install it on the shaft.
Maximum axial play: 0.15 mm (0.0059 in.)

Mark	Thickness mm (in.)
A	1.50 – 1.55 (0.0591 – 0.0610)
B	1.60 – 1.65 (0.0630 – 0.0650)



2. IF NECESSARY, REPLACE FRONT BEARING FROM FRONT CASE

(a) Using SST, press out the bearing from the front case.
SST 09310–35010



(b) Using SST, press in a new bearing to the front case.
SST 09310–35010