SS06S–03

TORQUE SPECIFICATION

Part tightened	N·m	kgf·cm	ft·lbf
Nozzle holder body x Nozzle holder retaining nut	46.58	475	42
Injection nozzle x Cylinder head	64	650	47
Nozzle leakage pipe x Injection nozzle	29.5	300	22
Injection pipe x Injection nozzle, Injection pump	24.5	250	18
Fuel inlet hollow screw x Injection pump body	36.8	375	27
Regulator valve x Injection pump body	8.85	90	78 in.·lbf
Feed pump cover x Injection pump body	2.45	25	22 in.·lbf
Timer cover, Governor cover x Injection pump body	8.35	85	74 in.·lbf
Timer adjusting screw x Timer cover	14.2	145	10
Governor link support bolt x Injection pump body	13.75	140	10
Distributive head x Injection pump body	11.75	120	9
Delivery valve holder x Distributive head	58.85	600	43
Distributive head plug x Distributive head	68.65	700	51
No.2 adjusting lever x Governor adjusting shaft	8.35	85	74 in.·lbf
No.2 adjusting lever x No.1 adjusting lever	6.05	62	54 in.·lbf
Fuel cut solenoid x Distributive head	22.1	225	16
Lead wire x Fuel cut solenoid	1.7	17.5	15 in.·lbf
Connector bracket x Distributive head	20.1	205	15
Pickup sensor x Injection pump body	20.6	210	15
Thermo wax x Injection pump body	8.35	85	74 in.·lbf
Idle–up lever x Governor cover, Injection pump body	8.35	85	74 in.·lbf
Fuel inlet pipe, Fuel return pipe x Injection pump	24.55	250	18
Injection pump x Timing belt case	20.5	210	15
Injection pump stay x Injection pump, Cylinder block	18	185	13