SR0QU–02

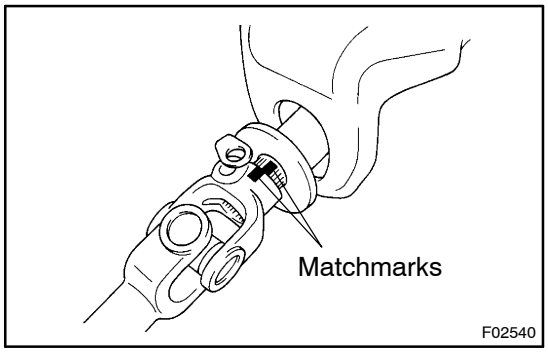
DISASSEMBLY

NOTICE:

When using a vise, do not overtighten it.

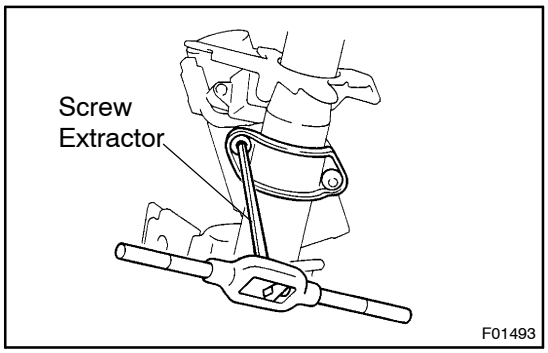
1. REMOVE TRANSPONDER KEY COIL

Remove the screw and transponder key coil.



2. REMOVE SLIDING YOKE

(a) Remove the bolt.
(b) Place matchmarks on the sliding yoke and main shaft assembly.
(c) Remove the sliding yoke and thrust stopper.



3. REMOVE COLUMN UPPER BRACKET AND COLUMN UPPER CLAMP

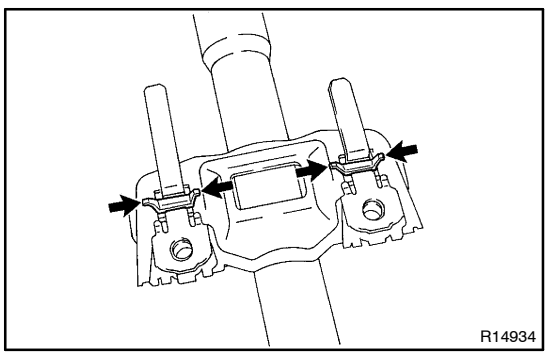
(a) Using a centering punch, mark the center of the 2 tapered–head bolts.
(b) Using a 3–4 mm (0.12–0.16 in.) drill, drill into the 2 bolts.
(c) Using a screw extractor, remove the 2 bolts, column upper bracket and column upper clamp.

4. Non–tilt steering column: REMOVE COLUMN TUBE SUPPORT

(a) Remove the bolt.
(b) Remove the column tube support with lower tube attachment.
(c) Remove the lower tube attachment from the column tube support.

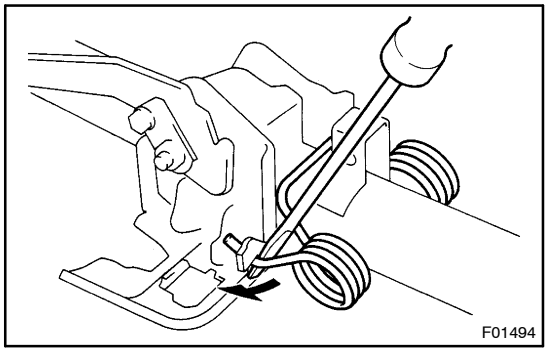
5. Tilt steering column: REMOVE TILT STEERING SUPPORT

(a) Remove the pawl set bolt, lock nut and plate washer.
(b) Remove the 2 No. 1 support collars and tilt steering support.



6. REMOVE 2 ENERGY ABSORBING PLATES

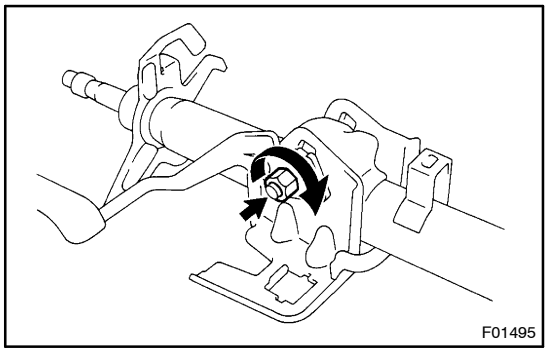
(a) Using pliers, remove the 2 energy absorbing clips.
(b) Remove the 2 energy absorbing plates, 2 energy absorbing guides and 2 brake away capsules.



7. Tilt steering column:
REMOVE TILT LEVER ASSEMBLY AND BREAK AWAY BRACKET

(a) Using a screwdriver, remove the torsion spring.
(b) Remove the tilt support No. 1 reinforce with the bolt.

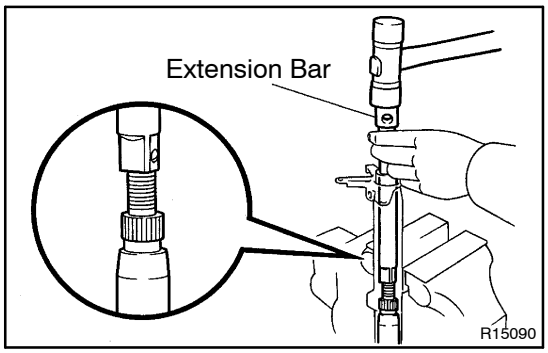
HINT:
This bolt is left–handed one.



(c) To remove the lock nut, turn it clockwise.

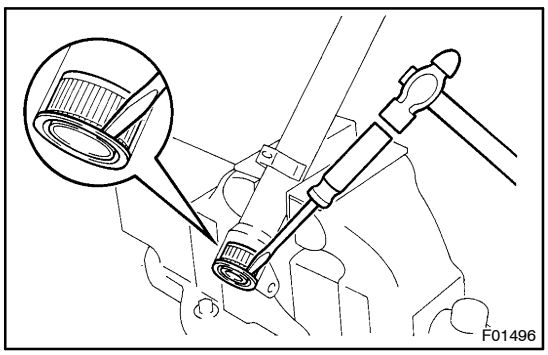
HINT:
This nut is left–handed one.

(d) Remove the No. 1 tilt lever lock bolt, tilt lever assembly and tilt sub lever.
(e) Remove the break away bracket.



8. REMOVE MAIN SHAFT ASSEMBLY AND LOWER BUSHING

(a) Using a snap ring expander, remove the wave snap ring from the shaft assembly.
(b) Using an extension bar and a hammer, tap out the shaft assembly.



(c) Using a screwdriver, tap out the bushing.
(d) Using a snap ring expander, remove the snap ring from the shaft assembly.