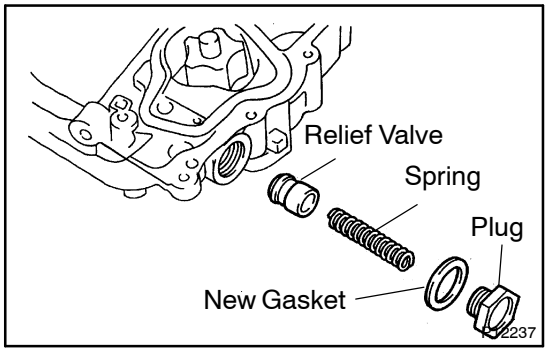
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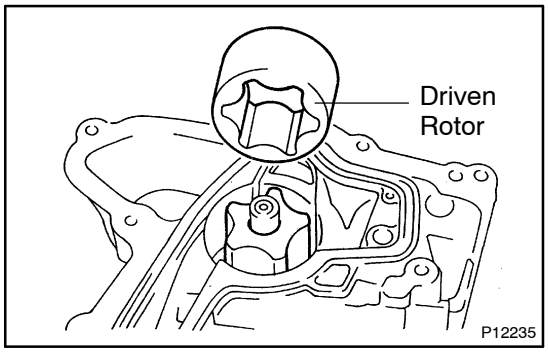
REASSEMBLY



1. INSTALL RELIEF VALVE

(a) Insert the relief valve and spring into the installation hole of the timing gear case.

(b) Install a new gasket and the plug.
Torque: 42 N·m (425 kgf·cm, 31 ft·lbf)



2. INSTALL DRIVE AND DRIVEN ROTORS

Install the driven rotor into the pump.