SS16F–01

TORQUE SPECIFICATION

Part tightened		N·m	kgf·cm	ft·lbf
Turbine inlet elbow x Turbocharger		19.1	195	14
Turbo water pipe x Turbocharger	Nut	12	120	9
	Bolt	8	80	69 in.·lbf
Turbocharger x Exhaust manifold		52	530	38
Oil pipe x Cylinder bolck		19	195	14
Exhaust manifold x Cylinder bolck		52	530	38
Oil pipe x Cylinder block	Union bolt	26	260	19
	Bolt	12	125	12
Turbocharger stay x Turbocharger		19	195	14
Turbocharger stay x Cylinder block		19	195	14
Turbine outlet elbow x Turbocharger		39	390	28
Exhaust manifold heat insulator x Exhaust manifold		8	80	69 in.·lbf
Turbocharger heat insulator x Turbocharger		8	80	69 in.·lbf
Intake pipe x Intake manifold		11	120	9
V–band x Bearing housing		4.8	49	42 in.·lbf
Actuator x Compressor housing		19.1	195	14
Bearing housing side plate x Bearing housing		12	122	9