SS0UE–02

TORQUE SPECIFICATION

Part tightened		N·m	kgf·cm	ft·lbf
Nozzle holder body x Nozzle holder retaining nut		37	375	27
Injection nozzle x Cylinder head		54	540	40
Nozzle leakage pipe x Injection nozzle		30	300	22
Injection pump clamp x Intake manifold		6	65	56 in.·lbf
Injection pipe x Injection nozzle		15	150	11
Injection pipe x Injection pump		15	150	11
Accelerator cable bracket x Intake pipe		20	200	15
Fuel inlet hollow screw x Injection pump body		36.8	375	27
Delivery valve holder x Distributive head		58.85	600	43
Distributive head plug x Distributive head		88	900	65
Fuel inlet pipe x injection pump	Cap nut	23	230	17
	Bolt	24.5	250	17
Fuel inlet pipe x Injection pump		23	230	17
Injection pump x Timing gear case		21	210	15
Fuel temp. sensor x Distributive head plug (No.2)		21.6	220	16.5
Pump stay x Injection pump		32	330	24
Pump stay x Cylinder block		21	210	15
Injection pump drive gear x Injection pump		64	650	47